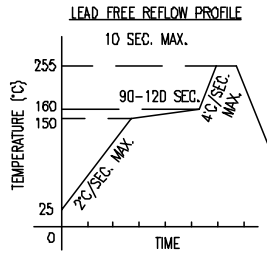
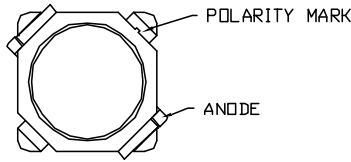
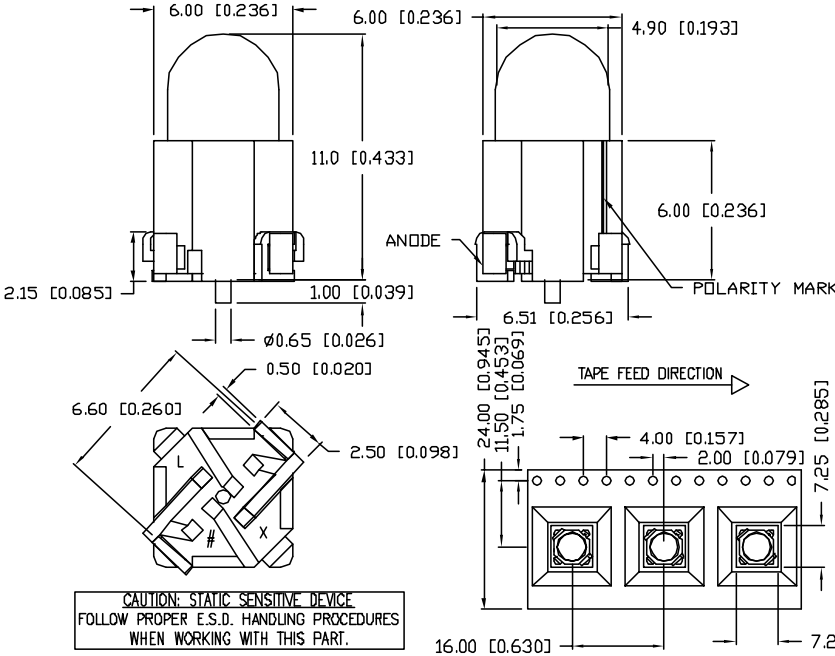


UNCONTROLLED DOCUMENT

\* PATENT PENDING



TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.



CAUTION: STATIC SENSITIVE DEVICE  
FOLLOW PROPER E.S.D. HANDLING PROCEDURES  
WHEN WORKING WITH THIS PART.

\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.025), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030), MIN= -0.000, MAX.= +0.000 DECIMAL PRECISION

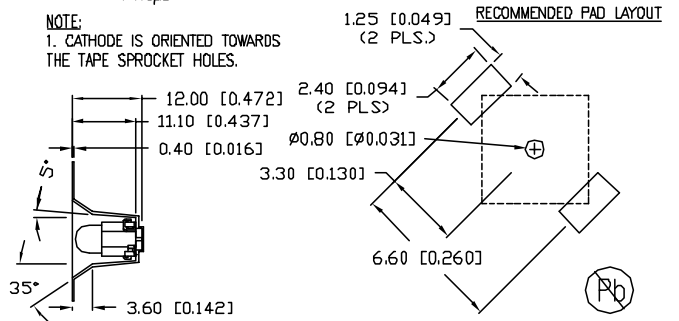
PART NUMBER  
SML-H1505UPGD-TR

REV.

ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^\circ\text{C}$ $I_f=20\text{mA}$					
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		520		nm	
FORWARD VOLTAGE		3.3	4.0	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_f=100\mu\text{A}$
AXIAL INTENSITY		2200		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		60		2x theta	
EMITTED COLOR:	GREEN				
EPOXY LENS FINISH:	GREEN DIFFUSED				

LIMITS OF SAFE OPERATION AT 25°C PER DIE		
PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	20	mA
POWER DISSIPATION	80	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-30 TO +80	°C
STORAGE TEMP.	-40 TO +100	°C
SOLDERING TEMP.	+260	°C
2mm FROM BODY		5 SEC. MAX
* $t < 10\mu\text{s}$		

NOTE:  
1. CATHODE IS ORIENTED TOWARDS  
THE TAPE SPROCKET HOLES.



UNCONTROLLED DOCUMENT

REV. PART NUMBER  
SML-H1505UPGD-TR

CONFIDENTIAL INFORMATION  
THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.



290 E. HELEN ROAD  
PALATINE, IL 60067-6976  
PHONE: +1.847.359.2790  
US WEB: www.lumex.com  
TW WEB: www.lumex.com.tw

5mm SURFACE MOUNTED DOME LED,  
525nm ULTRA PURE GREEN LED, GREEN DIFFUSED.

RELIABILITY NOTE  
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY: JUN CHECKED BY: APPROVED BY: DATE: 03.31.08  
PAGE: 1 OF 1  
SCALE: N/A