

TEL:805-498-2111 FAX:805-498-3804 WEB:http://www.semtech.com

# **DESCRIPTION**

The SC1186 combines a synchronous voltage mode controller with two low-dropout linear regulators providing most of the circuitry necessary to implement three DC/DC converters for powering advanced microprocessors such as Pentium® II & III.

The SC1186 switching section features an integrated 5 bit D/A converter, latched drive output for enhanced noise immunity, pulse by pulse current limiting and logic compatible shutdown. The SC1186 switching section operates at a fixed frequency of 140kHz, providing an optimum compromise between size, efficiency and cost in the intended application areas. The integrated D/A converter provides programmability of output voltage from 2.0V to 3.5V in 100mV increments and 1.30V to 2.05V in 50mV increments with no external components.

The SC1186 linear sections are low dropout regulators with short circuit protection, supplying 1.5V for GTL bus and 2.5V for non-GTL I/O. The Reference voltage is made available for external linear regulators.

# **FEATURES**

- Synchronous design, enables no heatsink solution
- 95% efficiency (switching section)
- 5 bit DAC for output programmability
- Designed for Intel Pentium® ll & III requirements
- 1.5V, 2.5V short circuit protected linear controllers
- 1.265V  $\pm$  1.5% Reference available

## **APPLICATIONS**

- Pentium<sup>®</sup> II & III microprocessor supplies<br>• Elexible motherboards
- Flexible motherboards
- 1.3V to 3.5V microprocessor supplies
- Programmable triple power supplies

# **ORDERING INFORMATION**



Note:

(1) Add suffix 'TR' for tape and reel.



# **PIN CONFIGURATION**

Pentium is a registered trademark of Intel Corporation

1



PRELIMINARY - December 2, 1999

#### **ABSOLUTE MAXIMUM RATINGS**



## **ELECTRICAL CHARACTERISTICS**

Unless specified:  $V_{CC} = 4.75V$  to 5.25V; GND =  $P_{GND} = 0V$ ;  $V_{OSENSE} = V_0$ ; 0mV < (CS+-CS-) < 60mV; LDOV = 11.4V to 12.6V; T<sub>A</sub> = 0 to 70°C



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# **ELECTRICAL CHARACTERISTICS (Cont.)**

Unless specified:  $V_{CC} = 4.75V$  to 5.25V; GND = P<sub>GND</sub> = 0V;  $V_{OSENSE} = V_0$ ; 0mV < (CS+-CS-) < 60mV; LDOV = 11.4V to 12.6V; T<sub>A</sub> = 0 to 70°C



## **PIN DESCRIPTION**





Note: (1) All logic level inputs and outputs are open collector TTL compatible.



#### **OUTPUT VOLTAGE**

Unless specified:  $4.75V < VCC < 5.25V$ ;  $GND = PGND = 0V$ ;  $VOSENSE = V<sub>O</sub>$ ;  $0mV < (CS + CS -) < 60mV$ ;  $= 0^{\circ}C < T_i < 85^{\circ}C$ 





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## **MATERIALS LIST**











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### **LAYOUT GUIDELINES**

Careful attention to layout requirements are necessary for successful implementation of the SC1186 PWM controller. High currents switching at 140kHz are present in the application and their effect on ground plane voltage differentials must be understood and minimized.

1). The high power parts of the circuit should be laid out first. A ground plane should be used, the number and position of ground plane interruptions should be such as to not unnecessarily compromise ground plane integrity. Isolated or semi-isolated areas of the ground plane may be deliberately introduced to constrain ground currents to particular areas, for example the input capacitor and bottom FET ground.

2). The loop formed by the Input Capacitor(s) (Cin), the Top FET (Q1) and the Bottom FET (Q2) must be kept

as small as possible. This loop contains all the high current, fast transition switching. Connections should be as wide and as short as possible to minimize loop inductance. Minimizing this loop area will a) reduce EMI, b) lower ground injection currents, resulting in electrically "cleaner" grounds for the rest of the system and c) minimize source ringing, resulting in more reliable gate switching signals.

3). The connection between the junction of Q1, Q2 and the output inductor should be a wide trace or copper region. It should be as short as practical. Since this connection has fast voltage transitions, keeping this connection short will minimize EMI. The connection between the output inductor and the sense resistor should be a wide trace or copper area, there are no fast voltage or current transitions in this connection and length is not so important, however adding unnecessary impedance will reduce efficiency.



Layout diagram for the SC1186

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4) The Output Capacitor(s) (Cout) should be located as close to the load as possible, fast transient load currents are supplied by Cout only, and connections between Cout and the load must be short, wide copper areas to minimize inductance and resistance.

5) The SC1186 is best placed over a quiet ground plane area, avoid pulse currents in the Cin, Q1, Q2 loop flowing in this area. PGNDH and PGNDL should be returned to the ground plane close to the package. The AGND pin should be connected to the ground side of (one of) the output capacitor(s). If this is not possible, the AGND pin may be connected to the ground path between the Output Capacitor(s) and the Cin, Q1, Q2 loop. Under no circumstances should AGND be returned to a ground inside the Cin, Q1, Q2 loop.

6) Vcc for the SC1186 should be supplied from the

5V supply through a 10Ω resistor, the Vcc pin should be decoupled directly to AGND by a  $0.1\mu$ F ceramic capacitor, trace lengths should be as short as possible.

7) The Current Sense resistor and the divider across it should form as small a loop as possible, the traces running back to CS+ and CS- on the SC1186 should run parallel and close to each other. The 0.1µF capacitor should be mounted as close to the CS+ and CS- pins as possible.

8) Ideally, the grounds for the two LDO sections should be returned to the ground side of (one of) the output capacitor(s).



Currents in various parts of the power section



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## **COMPONENT SELECTION**

#### SWITCHING SECTION

OUTPUT CAPACITORS - Selection begins with the most critical component. Because of fast transient load current requirements in modern microprocessor core supplies, the output capacitors must supply all transient load current requirements until the current in the output inductor ramps up to the new level. Output capacitor ESR is therefore one of the most important criteria. The maximum ESR can be simply calculated from:

$$
R_{\text{ESR}} \leq \frac{V_t}{I_t}
$$

Where

 $V_t$  = Maximum transient voltage excursion

 $I_t$  = Transient current step

For example, to meet a 100mV transient limit with a 10A load step, the output capacitor ESR must be less than 10mΩ. To meet this kind of ESR level, there are three available capacitor technologies.



The choice of which to use is simply a cost/performance issue, with Low ESR Aluminum being the cheapest, but taking up the most space.

INDUCTOR - Having decided on a suitable type and value of output capacitor, the maximum allowable value of inductor can be calculated. Too large an inductor will produce a slow current ramp rate and will cause the output capacitor to supply more of the transient load current for longer - leading to an output voltage sag below the ESR excursion calculated above. The maximum inductor value may be calculated from:

$$
L \leq \frac{R_{\text{ESR}} C}{I_{t}} \left(V_{IN} - V_{O}\right)
$$

The calculated maximum inductor value assumes 100% To a first order approximation, it is convenient to only duty cycle, so some allowance must be made. Choosing an inductor value of 50 to 75% of the calculated maximum will guarantee that the inductor current will ramp

fast enough to reduce the voltage dropped across the ESR at a faster rate than the capacitor sags, hence ensuring a good recovery from transient with no additional excursions.

We must also be concerned with ripple current in the output inductor and a general rule of thumb has been to allow 10% of maximum output current as ripple current. Note that most of the output voltage ripple is produced by the inductor ripple current flowing in the output capacitor ESR. Ripple current can be calculated from:

$$
I_{L_{RIPPLE}} = \frac{V_{IN}}{4 \cdot L \cdot f_{OSC}}
$$

Ripple current allowance will define the minimum permitted inductor value.

POWER FETS - The FETs are chosen based on several criteria with probably the most important being power dissipation and power handling capability. TOP FET - The power dissipation in the top FET is a combination of conduction losses, switching losses and bottom FET body diode recovery losses.

a) Conduction losses are simply calculated as:

$$
P_{\text{COND}} = I_{\text{O}}^2 \cdot R_{\text{DS(on)}} \cdot \delta
$$
  
where

$$
\delta = \text{duty cycle} \approx \frac{V_{\text{o}}}{V_{\text{IN}}}
$$

b) Switching losses can be estimated by assuming a switching time, if we assume 100ns then:

$$
\mathsf{P}_{\mathsf{SW}} = \mathsf{I}_{\mathsf{O}} \cdot \mathsf{V}_{\mathsf{IN}} \cdot \mathsf{10}^{-2}
$$

or more generally,

$$
P_{\text{SW}} = \frac{I_{\text{O}} \cdot V_{\text{IN}} \cdot (t_{\text{r}} + t_{\text{f}}) \cdot f_{\text{osc}}}{4}
$$

c) Body diode recovery losses are more difficult to estimate, but to a first approximation, it is reasonable to assume that the stored charge on the bottom FET body diode will be moved through the top FET as it starts to turn on. The resulting power dissipation in the top FET will be:

$$
\mathsf{P}_{\mathsf{RR}} = \mathsf{Q}_{\mathsf{RR}} \cdot \mathsf{V}_{\mathsf{IN}} \cdot \mathsf{f}_{\mathsf{OSC}}
$$

consider conduction losses to determine FET suitability. For a 5V in; 2.8V out at 14.2A requirement, typical FET losses would be:



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Using 1.5X Room temp  $R_{DS(ON)}$  to allow for temperature rise.



BOTTOM FET - Bottom FET losses are almost entirely due to conduction. The body diode is forced into conduction at the beginning and end of the bottom switch conduction period, so when the FET turns on and off, there is very little voltage across it, resulting in low switching losses. Conduction losses for the FET can be determined by:

$$
P_{\text{COND}} = I_{\text{O}}^2 \cdot R_{\text{DS}(on)} \cdot (1 - \delta)
$$

For the example above:



Each of the package types has a characteristic thermal impedance, for the TO-220 package, thermal impedance is mostly determined by the heatsink used. For the surface mount packages on double sided FR4, 2 oz printed circuit board material, thermal impedances of  $40^{\circ}$ C/W for the D<sup>2</sup>PAK and 80 $^{\circ}$ C/W for the SO-8 are readily achievable. The corresponding temperature rise is detailed below:



It is apparent that single SO-8 Si4410 are not adequate for this application, but by using parallel pairs in each position, power dissipation will be approximately halved and temperature rise reduced by a factor of 4.

INPUT CAPACITORS - since the RMS ripple current in the input capacitors may be as high as 50% of the output current, suitable capacitors must be chosen accordingly. Also, during fast load transients, there may be restrictions on input di/dt. These restrictions require useable energy storage within the converter circuitry, either as extra output capacitance or, more usually, additional input capacitors. Choosing low ESR input capacitors will help maximize ripple rating for a given size.

# **SHORT CIRCUIT PROTECTION - LINEARS**

The Short circuit feature on the linear controllers is implemented by using the Rds(on) of the FETs. As output current increases, the regulation loop maintains the output voltage by turning the FET on more and more. Eventually, as the Rds(on) limit is reached, the FET will be unably to turn on more fully, and output voltage will start to fall. When the output voltage falls to approximately 50% of nominal, the LDO controller is latched off, setting output voltage to 0. Power must be cycled to reset the latch.

To prevent false latching due to capacitor inrush currents or low supply rails, the current limit latch is initially disabled. It is enabled at a preset time (nominally 2mS) after both the LDOV and LDOEN rails rise above their lockout points.

To be most effective, the linear FET Rds(on) should not be selected artificially low, the FET should be chosen so that, at maximum required current, it is almost fully turned on

 If, for example, a linear supply of 1.5V at 4A is required from a  $3.3V \pm 5%$  rail, max allowable Rds(on) would be.

Rds(on)max = (0.95\*3.3-1.5)/4  $\approx$  400m $\Omega$ 

To allow for temperature effects 200m $\Omega$  would be a suitable room temperature maximum, allowing a peak short circuit current of approximately 15A for a short time before shutdown.

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## **OUTLINE DRAWING**



ECN99-600 9-22-99 ECN99-719 12-2-99