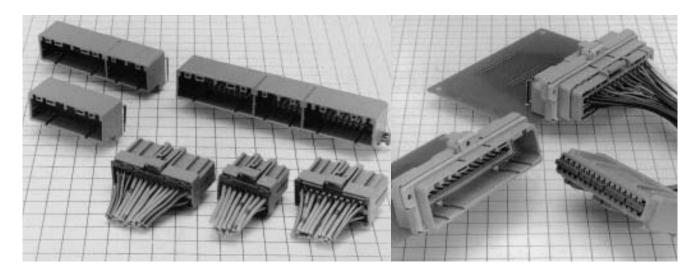
GT7 Series

<GT7, GT7A, and GT7W>



Features

- These automotive crimp terminals are equivalent to 040 and 070 tab width items.
- The contact portion of the F connector side has been given a double structure to make these connectors compatible with low insertion force and high contact pressure at the time of coupling.
- In this design, the contact portion is housed in a box that is formed by a press. This prevents the contact portion from being misshapen by an external force.
- The design of the waterproof connectors uses a 2-stage sequence having a low insertion force.

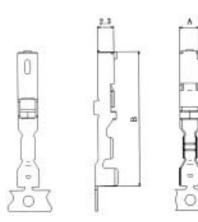
* A partial gold plating specification can be applied to only the terminals specified by the customer.



F Connectors

• Terminals



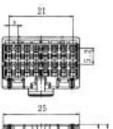


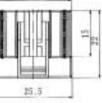
Part Number	CL No.	Material	Finish	Outer Diameter	A dimension	B dimension	Packaging
GT7-2022SCF	757-0001-1	Connor	Tin plating	1.4 to 2.4		40	5,000 pcs. per reel
GT7A-2022SCF	757-0003-7	Copper alloy		2.6 to 3.1	2.8	19	3,000 pcs. per reel
GT3-2024SCF	753-0006-0	anoy		1.4 to 2.4	2.3	15.7	5,000 pcs. per reel

Note 1: Sold by the reel.

Note 2: This component is used only with applicable HRS housings.





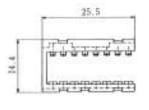


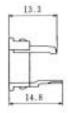


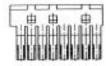
• Retainer (Used with GT7-16DS-HU)

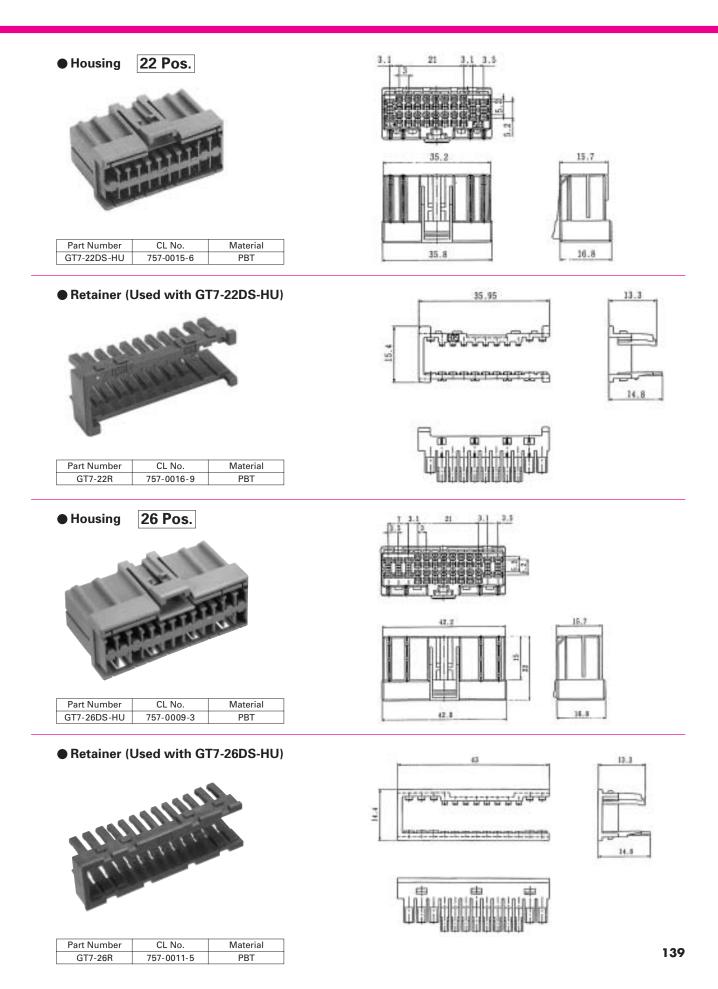


	Part Number	CL No.	Material
	GT7-16R	757-0010-2	PBT
138			

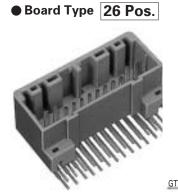


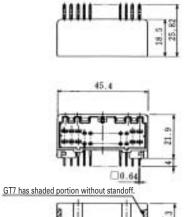






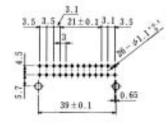
M Connectors











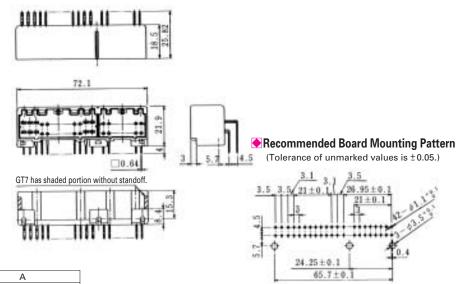
Mates with a 26-pos. F connector.

Part Number	CL No.	A
GT7A-26DP-DS	757-0014-3	3
GT7-26DP-DS	757-0006-5	Shaded portion without stand-off

Board Type / Hybrid Type



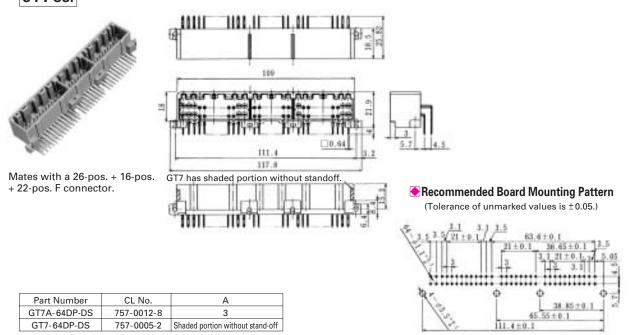
Mates with a 26-pos. + 16-pos. F connector.



Part Number	CL No.	A
GT7A-42DP-DS	757-0013-0	3
GT7-42DP-DS	757-0007-8	Shaded portion without stand-off

Board Type / Hybrid Type

64 Pos.



Termination Tools

User's manuals are available. Please ask your Hirose Electric account representative.

Automatic Crimping Machine



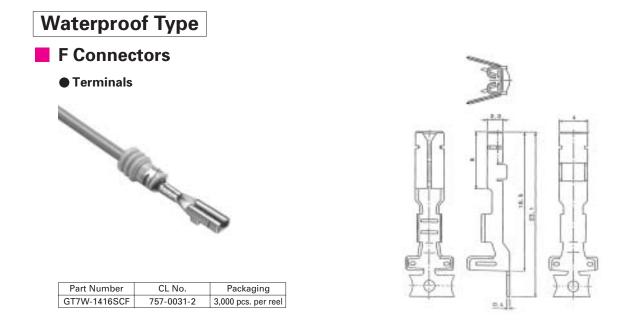
Part number CM-105

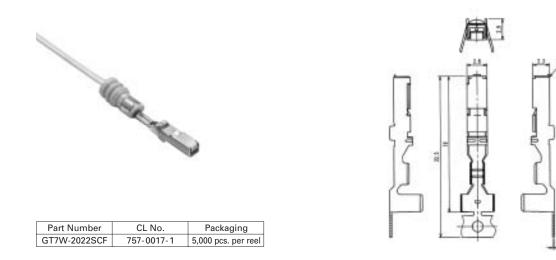
ltem	Specification	Remarks
Specification	1.5ton	
Stroke Length	30mm	
Number of strokes	200spm(50 Hz)	240spm(60 Hz)
Weight	75 kg	
Motor	0.2kw	AC100V
Crimping speed	2,000 to 4,000 pcs. per hour	

Hand Tool

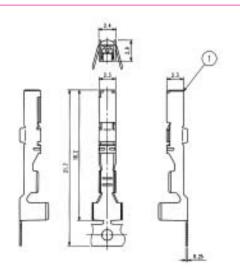


Crimp height setting tables are available for each cable type. Please contact your nearest Hirose Electric account representative. Different cables will require different crimp height settings.









1

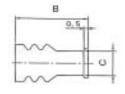
1.8

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Wire Seal





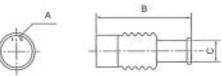




Part No.	CL No.	Α	В	С	D	Color	Outer diameter of the cable
GT7W-1.5WS	757-0025-0	1.50	8.40	2.8	4.3	Blue	1.5 mm
GT7W-1.9WS	757-0026-2	1.90	8.40	3.2	4.7	Pink	1.9 mm
GT7W-3.4WS	757-0027-5	3.40	8.55	4.4	5.9	Pink	3.4 mm

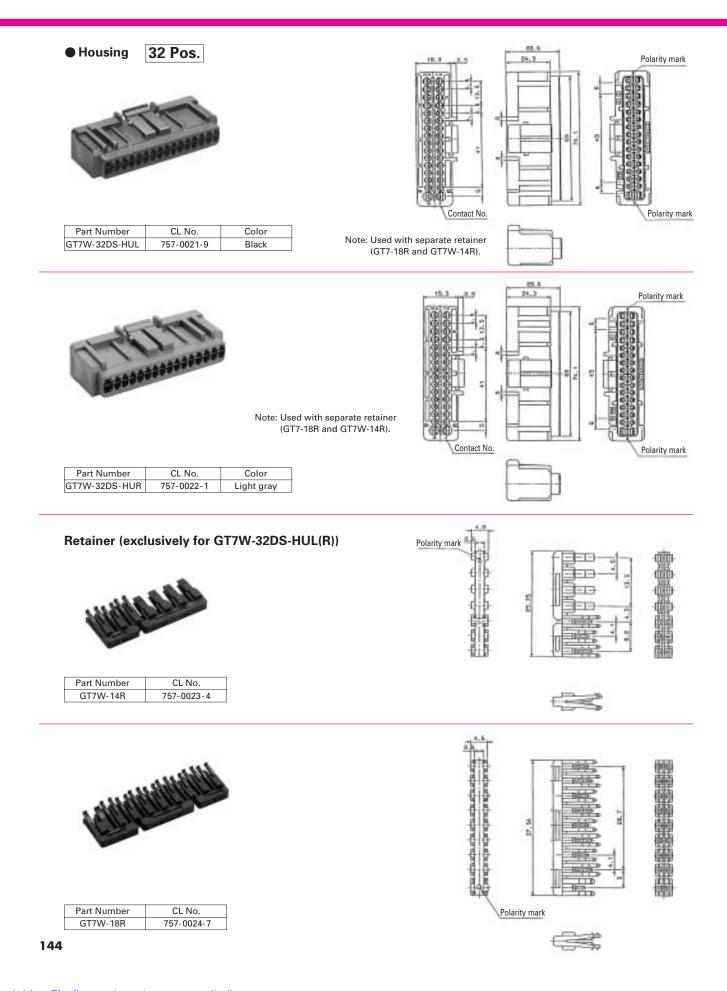
Dummy Seal





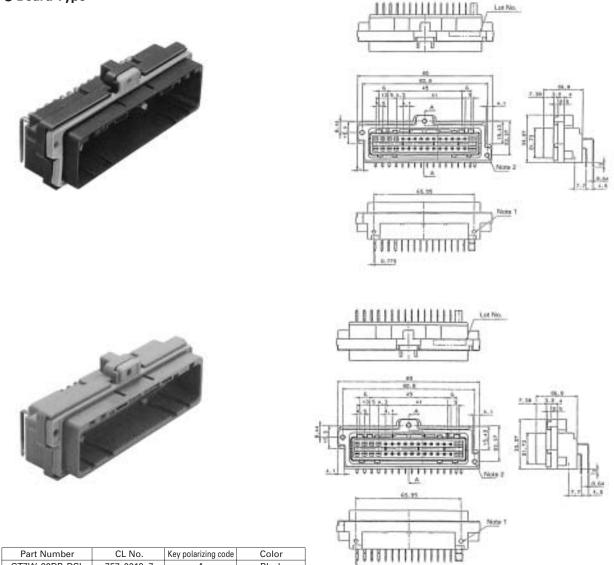


Part No.	CL No.	Α	В	С	D	Color
GT7W-1.5DS	757-0028-8	1.50	10.90	2.5	4.3	Blue
GT7W-1.9DS	757-0029-0	1.90	10.40	2.9	4.7	Pink
GT7W-3.4DS	757-0030-0	3.40	10.70	5.9	5.9	Pink



M Connectors

Board Type



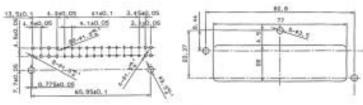
Recommended Panel Cut-out

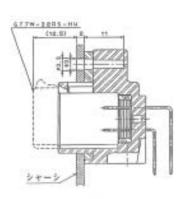
A. 175

Part Number	CL No.	Key polarizing code	Color
GT7W-32DP-DSL	757-0019-7	A	Black
GT7W-32DP-DSR	757-0020-6	В	Light gray

Note 1: Use mounting screws of M3 with nominal diameter 3L-6. Note 2: Use mounting screws of M3 with nominal diameter 3L-12. Note 3: Tightening torque for the screws is 34.3 to 39.2 N.cm.

Recommended Board Mounting Pattern





• Wiring Tools

Operation manuals are available for the various wiring tools. Please contact a Hirose Electric account representative.

Automatic Crimping Machine



ltem	Specification	Remarks
Specification	1.5ton	
Stroke Length	30mm	
Number of strokes	200spm(50 Hz)	240spm(60 Hz)
Weight	75 kg	
Motor	0.2kw	AC100V
Crimping speed	2,000 to 4,000 pcs. per hour	

Product number CM-105