

东莞奇创力显示器有限公司

www.DataSheet4U.com

Kitronix (Dong guan) Ltd.

FOR APPROVAL 样品承认书

WE ARE PLEASED IN SENDDING YOU HEREWITH OUR SPECIFICATION AND DRAWING FOR YOUR APPROVAL. PLEASE RETURN TO US ONE COPY OF "FOR APPOVAL" WITH YOUR APPROVED SIGNATURES.

0-F -03

Kitronix (Dong Guan) Ltd.

No. A20, Luyi Road, Tianxin Country, Tangxia Town, Dongguan City, Guangdong Province.



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 1 OF 20

K240QVK-V60-F

Product

Standard LCD Module 240 x RGB x 320 Dots 2.4" 262K colors TFT display Wide temperature With white LED backlight With Touch Panel

Kitronix (Dong Guan) Ltd.

No. A20, Luyi Road, Tianxin Country, Tangxia Town, Dongguan City, Guangdong Province.



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 2 OF 20

CONTENTS

		Page No.
1.	DOCUMENT REVISION HISTORY	3
2.	GENERAL DESCRIPTION	4
3.	MECHANICAL SPECIFICATIONS	4
4.	INTERFACE SIGNALS	6
5.	ABSOLUTE MAXIMUM RATINGS	7
6.	ELECTRICAL SPECIFICATIONS	7
7.	OPTICAL CHARACTERISTICS	8
8.	RELIABILITY TEST ITEM	10
9.	SUGGESTIONS FOR USING LCD MODULES	11
19.	INSPECTION STANDARD	14
11.	PACKING(REFERENCE ONLY)	20



www.DataSheet4U.com

Kitronix (Dong guan) Ltd. PRODUCT SPECIFICATION

FS-K240QVK-V60-F

PAGE 3 OF 20

www.D26/Jul/2009com

1. Document revision history:



FS-K240QVK-V60-F

www.D**26/Jul/2009**com

PAGE 4 OF 20

2. General Description

- 2.4"(diagonal), 240 x RGB x 320 dots, 262K colors, Normal white TN, TFT LCD module.
- Viewing Direction: 6 o'clock.
- Driver: R61505W TFT controller/driver.
- 8080 system 16-bits
- With internal voltage booster.
- Logic voltage: 2.8V (typ.).

3. Mechanical Specifications

The mechanical detail is shown in Fig. 1 and summarized in Table 1 below.

Table 1

Pai	rameter	Specifications	Unit
Outline dimensions		42.72(W) x 60.26(H) x 3.6(D) (Exclude FPC)	mm
TP aiew area		37.72(W) x 53.16(H)	mm
	TP view area	38.72(W)x54.16(H)	mm
Color TFT	LCD active area	36.72(W) x 48.96(H)	mm
240xRGBx320	Display format	240 x RGB x 320	dots
	Color configuration	RGB Side-stripes	-
	Dot size	0. 153 (W) x 0.153(RGB)	mm
Weight		TBD	grams



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 5 OF 20

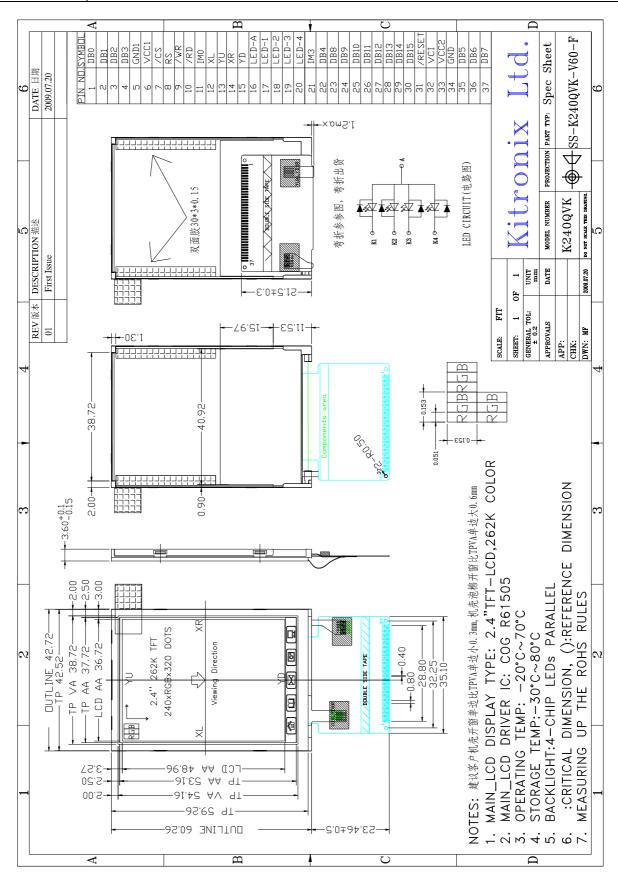


Figure 1: Outline Drawing



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 6 OF 20

4. Interface signals

Table 2: Pin assignment

Pin No.	Symbol	Description					
	•	-					
1-4	DB0-DB3	16-bit bi-directional data bus.					
5	GND1	round for the logic and analog circuit.					
6	VCC1	power supply for the internal logic circuit and for the I/O circuit. $CC1 = 1.8 \sim 3.3V$.					
7	/CS	Chip select signal. 0: chip can be accessed; 1: chip cannot be accessed.					
8	RS	Register Select Signal (H: Data, L: Instruction)					
9	/WR	I80 system: Serves as a write signal and writes data at the rising edge.					
10	/RD	I80 system: Serves as a read signal and reads data at the low level.					
11	IM0	Interface selection (Connect to GND for 16-bit 8080 system interface; Connect to VCC for 8-bit 8080 system interface.)					
12	XL						
13	YU	Terminal of touch panel					
14	XR	Pano-					
15	YD						
16	LED-A	Anode of LED backlight.					
17	LED-1						
18	LED-2	Cathode of LED backlight.					
19	LED-3	Camoue of LED tacklight.					
20	LED-4						
21	IM3	Interface selection (Connect to GND internal)					
22	DB4	16-bit bi-directional data bus.					
23-30	DB8-DB15	16-bit bi-directional data bus.					
31	/RESET	Reset pin. Setting either pin low initializes the LSI. Must be reset the chip after power being supplied.					
32	VCI	A power supply for the internal booster circuit. VCC = 2.4 ~ 3.3V. Connect to VDD					
33	VCC2	A power supply for the internal logic circuit and for the I/O circuit. $VCC2 = 1.8 \sim 3.3V$.					
34	GND	Ground for the logic and analog circuit.					
35	DB5						
36	DB6	16-bit bi-directional data bus.					
37	DB7						



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 7 OF 20

5. Absolute Maximum Ratings

5.1 Electrical Maximum Ratings – for IC Only

Table 3: Electrical Maximum Ratings – for IC

Parameter	Symbol	Min.	Max.	Unit	Note
Supply voltage	VCC	-0.3	4.5	V	1
LED forward current	If (4LEDs)		100	mA	
LED reverse	Vr		5.0	V	

Note:

- 1.VCC, GND must be maintained.
- 2. The modules may be destroyed if they are used beyond the absolute maximum ratings.

5.2 Environmental Condition

Table 4

Item	Operating temperature (Topr)		Storage temperature (Tstg) (Note 1)		Remark	
	Min.	Max.	Min.	Max.		
Ambient temperature	-20°C	+70°C	-30°C	+80°C	Dry	
Humidity (Note 1)	80	No				
Trumbulty (Note 1)	< 50% RH for 40°	$C < Ta \le Maxin$	mum operating	temperature	condensation	

Note 1: Product cannot sustain at extreme storage conditions for long time.

6. Electrical Specifications

Typical Electrical Characteristics

At Ta = 25 °C, VCC1 = 2.2V to 3.3V, GND=0V.

Table 5

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Supply voltage (logic)	VDD-GND		2.4	2.8	3.3	V
Supply current (Logic & LCD)	ICC	VDD=2.8V	1	-	25	mA
Supply voltage of white LED backlight	VLED =V(BL+)- V(BL-)	Forward current =72 mA Number of LED	2.9	3.2	3.5	V
Luminance (on the module surface)		dies = 4	-	150	-	cd/m ²



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 8 OF 20

7. Optical Characteristics

Table 7: Optical specifications

Items		Cymbal	Condition	Spe	ecificati	ons	Unit	
items		Symbol	Condition	Min.	Typ.	Max.		
Contrast Ra	atio	CR		-	500	-	ı	
Response T	imo	$T_R + T_F$			16		Ms	
Kesponse 1	me	$1_{R} + 1_{F}$		- 10	-	Ms		
	Red	X_R		-	TBD	-	ı	
	Keu	Y_R		-	TBD	-	ı	
	Green	X_{G}		-	TBD	-	ı	
Chromaticity		Y_{G}		-	TBD	-	ı	Note
Cinomaticity	Blue	X_{B}		-	TBD	-	ı	
		Y_{B}		-	TBD	-	ı	
	White —	X_{W}		-	TBD	-	ı	
		Y_{W}		1	TBD	-	ı	
	Hor.	\$\phi 1(3 o'clock)		-	45	-		
Viouving angle		\$\phi 2(9 o'clock)	Center CR=10	-	45	-	deg.	
Viewing angle	Ver.	θ2(12 o'clock)		-	50	-		
	ver.	θ1(6 o'clock)		-	20	-		

Note 1: Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

L63: Luminance of gray level 63

L0: Luminance of gray level 0

CR = CR (10)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note 5.

Note 2: Definition of Response Time (TR, TF):

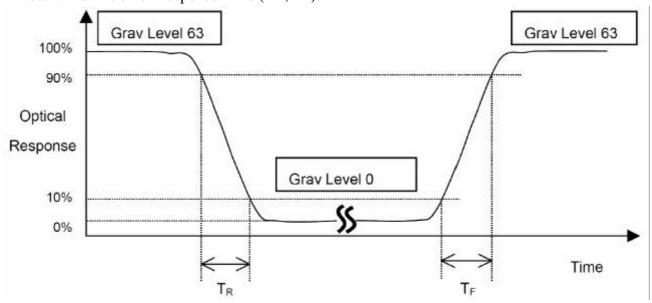


Figure 3



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 9 OF 20



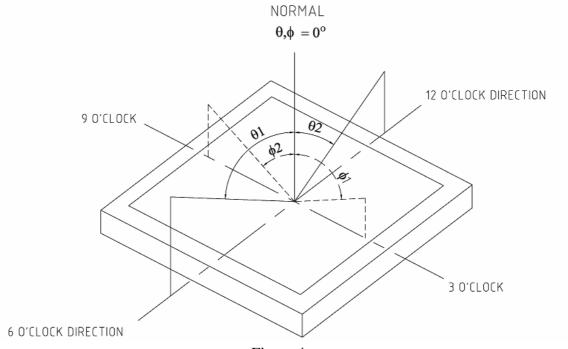


Figure 4

The above "Viewing Angle" is the measuring position with Largest Contrast Ratio; not for good image quality. View Direction for good image quality is 6 O'clock. Module maker can increase the "Viewing Angle" by applying Wide View Film.

Note 4: Measurement Set-Up:

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

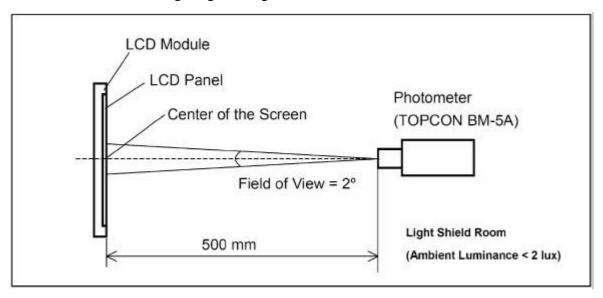


Figure 5



FS-K240QVK-V60-F

www.D**26/Jul/2009**com

PAGE 10 OF 20

8. Reliability Test Item

Test Item	Sample Type	Test Condition	Test result determinant gist
High temperature	Normal temperature	70±3 ;96H	the inspection of
storage	Wide temperature	80±3 ;96H	appearance and function
Low temperature	Normal temperature	-20±3 ;120H	character.
storage	Wide temperature	-30±3 ;120H	
High temperature	Normal temperature	50 ±3 ,90%±3%RH;96H	
/humidity storage	Wide temperature	60 ±3 ,90%±3%RH;96H	
High temperature	Normal temperature	60±3 ;96H	no objection of the function
operation	Wide temperature	70±3 ;96H	character; no fatal objection of
Low temperature	Normal temperature	0±3 ;96H	the appearance.
operation	Wide temperature	-20±3 ;96H	
High temperature	Normal temperature	40 ±3 ,90%±3%RH;96H	
/humidity operation	Wide temperature	50 ±3 ,90%±3%RH;96H	
Temperature Sh	Normal temperature	-20±3 ,30min? 70±3 ,30	inspect the objections
ock		min;10cycle	appearance, function & the
			whole structure
	Wide temperature	-30±3 ,30min	The inspection of appearance,
		80±3,30min;10cycle	function & the whole structure

KITRONIX

Kitronix (Dong guan) Ltd. PRODUCT SPECIFICATION

FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 11 OF 20

9. Suggestions for using LCD modules

9.1 Handling of LCM

- 9.1.1. The LCD screen is made of glass. Don't give excessive external shock, or drop from a high place.
- 9.1.2. If the LCD screen is damaged and the liquid crystal leaks out, do not lick and swallow. When the liquid is attach to your hand, skin, cloth etc, wash it off by using soap and water thoroughly and immediately.
- 9.1.3. Don't apply excessive force on the surface of the LCM.
- 9.1.4. If the surface is contaminated ,clean it with soft cloth. If the LCM is severely contaminated , use Isopropyl alcohol/Ethyl alcohol to clean. Other solvents may damage the polarizer . The following solvents is especially prohibited: water , ketone Aromatic solvents etc.
- 9.1.5. Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- 9.1.6. Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- 9.1.7. Don't disassemble the LCM.
- 9.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - Be sure to ground the body when handling the LCD modules.
 - Tools required for assembling, such as soldering irons, must be properly grounded.
 - To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
 - The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.
- 9.1.9. Do not alter, modify or change the the shape of the tab on the metal frame.
- 9.1.10. Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.



FS-K240QVK-V60-F

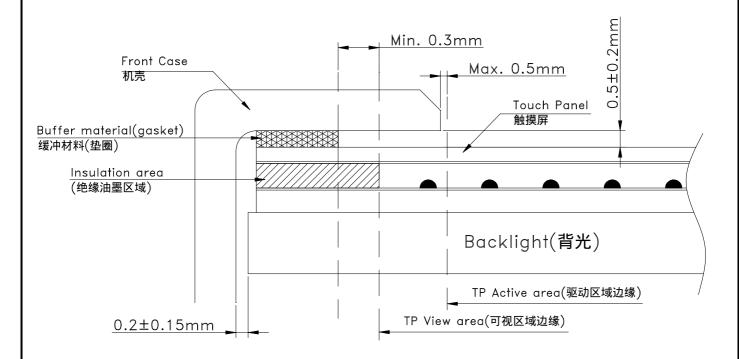
www.D26/Jul/2009com

PAGE 12 OF 20

- 9.1.11. Do not damage or modify the pattern writing on the printed circuit board.
- 9.1.12. Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector
- 9.1.13. Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- 9.1.14. Do not drop, bend or twist LCM.

9.2 Cautions for installing and assemably if the module with Touch Panel

- 9.2.1. Use a buffer material (Gasket) between the touch panel and Front-case to protect damage and wrong operating. The dimension of the buffer material's edge between the TP V.A. edge is Min. 0.3mm.
- 9.2.2. We recommend to design a case that it can't over the boundary of the active area Max. 0.5mm in order to prevent an operation at outside of the active area which can't guarantee the specified durability, because operation at the outside of the active area cause serious damage of a transparent.
- 9.2.3. When design case for installing Module, you would consider give a distance about 0.2 ± 0.15 mm between the module edge to case inside.
- 9.2.4. The corners of the product are not chamfered. When positioning and fixing the product on the case, we sugguest that you would provide a R part on the conner of the case so as not to apply load on the corner of the transparent module.



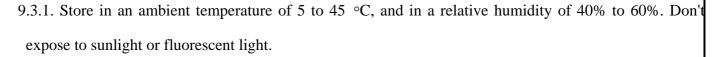


FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 13 OF 20

9.3 Storage



- 9.3.2. Storage in a clean environment, free from dust, active gas, and solvent.
- 9.3.3. Store in antistatic container.



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 14 OF 20

10. Inspection Standard

This specification is made to be used as the standard acceptance/rejection criteria for Color mobile phone LCM with touch pannel.

10.1 Sample plan and Inspection condition

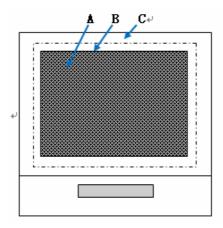
10.1.1 Sample plan

Sampling plan according to MIL-STD-105E, normal level 2 and based on:

Major defect: AQL 0.65; Minor defect: AQL 1.5. 10.1.2 Inspection condition

Viewing distance for cosmetic inspection is about 30cm with bare eyes, and under an environment of 20~40W light intensity, all directions for inspecting the sample should be within 45 against perpendicular line.

10.2 Definition of inspection zone in LCD



Inspection zones in an LCD

Zone A: character/Digit area;

Zone B: viewing area except Zone A (ZoneA+ZoneB=minimum Viewing area);

Zone C: Outside viewing area (invisible area after assembly in customer's product);

Note: As a general rule, visual defects in Zone C are permissible, when it is no trouble for quality and assembly of customer's product. Defects are classified as major defects and minor defects according to the degree of defectiveness defined herein.

10.3 Major defects and Minor defects

10.3.1 Major defects

A major defect is a defect that is likely to result in failure, or to reduce the usability of the product for its intended purpose.

10.3.1.1 Abnormal operation: modules cannot display normally;



FS-K240QVK-V60-F

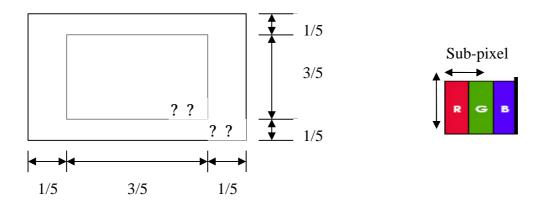
www.D26/Jul/2009com

PAGE 15 OF 20

- 10.3.1.2 Line defect;
- 10.3.1.3 There is serious distortion or sharp burr on mechanical housing;
- 10.3.1.4 Glass breakage.
- 10.3.2 Minor defects:

A minor defect is a defect that is not likely to reduce the usability of the product for its intended purpose.

- 10.3.2.1 Dot defect:
- 10.3.2.1.1 Inspection pattern: Full white, full black, red, green and blue screens;
- 10.3.2.1.2 Criteria:(acceptable);



- Note: 1. Dot defect is defined as the defective area of the dot area is larger than 50% of the dot area . And the bright dot defect must be visible through 5% ND filter.
 - 2. Except for the allowed numbers of adjacent dots, the distance between dot defects should be more than 3mm apart.
- 10.3.2.1.3 The definitions of the inner display area and outer display area.

10.4 Inspection standards table:

10.4.1 Major defect

Item No.	Items to be	Inspection Standard	Classification of defects		
10.4.1.1	All functional defects	 No display Display abnormally Missing vertical/horizontal segment Short circuit Back-light no lighting, flickering and abnormal lighting. 	Major		
10.4.1.2	Missing	Missing component			
10.4.1.3	Outline dimension				
10.4.1.4	linearity	No more than 1.5%			



FS-K240QVK-V60-F

www.D**26/Jul/2009**com

PAGE 16 OF 20

10.4.2 Cosmetic Defect (spot defect)

Item No	Itemsto be	Inspection Standard	Classification of defects				
	Clear Spots Black and white	For dark/white spot, sizeF is defined as $F = (x + y)/2$				Minor	
	Spot defect	Zone		Acceptab	le Qty		
10.4.2.1	Pinhole,	Size(mm)	A	В	С		
Foreign		F=0.1	Ign	ore		Minor	
	Particle, polarizer	0.10< F=0.15	2		Ignore	IVIIIIOI	
	Dirt	0.15< F=0.20	1		Ignore		
	Dirt	F > 0.20	0				
	Clear Spots TP Dirt	Zone		Acceptab			
		Size(mm)	A	В	C		
10.4.2.2		F=0.1	Ignore		Ignore	Minor	
10.4.2.2		0.10< F=0.15	2				
		0.15< F=0.25	1				
		F > 0.25	0				
	Dim Spots	Zone		Acceptabl	e Qty]	
	Circle	Size(mm)	A	В	С]	
10.4.2.3	shaped and	F=0.2	Ign			Minor	
10.4.2.3	dim edged defects	0.20< F=0.4	2		Ignore	IVIIIIOI	
	derects	0.4< F=0.6	1		ignore		
		F> 0.6	0]	
		dot =sub-pixel					
				Acceptabl	e Qty		
10.42.4	D.416.4		I		II]	
10.4.2.4	Dot defect	Bright dot	0		2	Minor	
		Dark dot	1		2	11	
		The distance of two point >5mm				1	

10.4.3 Cosmetic Defect (linear defect)

Item No	Items to be	Inspection Standard					Classification of defects
	Line defect Black line, White line, Foreign material on	Si	ze(mm)	Acceptable Qty			
		lack line, L(Length)	W(Width)	zone			
				A	В	С	
10.4.3.1		Ignore	W=0.02	Ignore			Minor
		L=3.0	0.02< W=0.03	2		Tomana	
	polarizer	L=2.0	0.03< W=0.05	03< W=0.05		Ignore	
			W> 0.05	Define as spot defect			



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 17 OF 20

		The line can b	e seen af	fter mobile j	phone in the o	perating cond	lition:		
10.4.3.2	Foreign Material on TP film	Size(mm)		Acceptable Qty					
		L(Length)	W(Width)	zone					
			w (w latil)		A	В	С	Minor	
		Ignore	W=0.0	03	Ignore		Ignore		
		L=3.0	0.03 <	W=0.05	Define as spot defect				
			W> 0	.05					
	Dim line	operating cond	If the scratch can be seen after mobile phone cover assembling or in the operating condition, judge by the line defect of 10.4.3.1. If the scratch can be seen only in non-operating condition or some special angle, judge by						
	defect Polarizer &BL scratch TP film scratch	Size(mm)		Ad	cceptable Q	ty			
10.4.3.3		L(Length)	w(Width) W=0.02		zone			Minor	
10.4.3.3		L(Lengui)			A	В	C	WIIIOI	
		Ignore			Ignore				
			L=3.0	0.02<	W = 0.03		2	Ignore	
				L=2.0	0.03<	W=0.05		1	ignore
			W> 0	.05	Define as spot defect				
		Air bubbles	betwee	en glass &	polarizer				
10.4.3.4	Polarize 4 Air bubble		Acceptable Qty						
				A		В	С		
		F=0.2		Ignore				Minor	
		0.20< F=	0.20< F=0.3		2		Ignore		
		0.3 < F = 0	0.3< F=0.5 1 F> 0.5 0		1				
		F> 0.5							

10.4.4 Chipping Defect

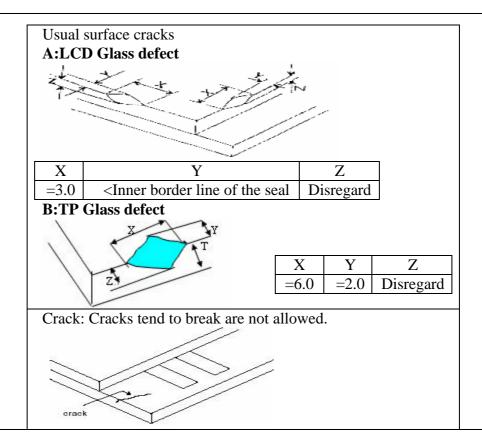
Item No	Items to be	Inspection Standard				Classification of defects
10.4.4.1	Glass defect	Chips on corner A:LCD Glass defect Notes: S=contact pad length Chips on the corner of terminal shall no ITO pad or expose perimeter seal. B:TP Glass defect	=0.2 = t be allowed to	Y = S	Z Disregard end into the Z Disregard	Minor



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 18 OF 20



10.4.5 Parts Defect

10.4.5 Pai	is Defect		
Item No	Items to be	Inspection Standard	Classification of defects
10.4.5.1	Parts contra position	 Not allow IC and FPC/heat-seal lead width is more than 50% beyond lead pattern. Not allow chip or solder component is off center more than 50% of the pad outline. 	Major
10.4.5.2	SMT	According to the <acceptability assemblies="" electronic="" of="">IPC-A-610C class 2 standard. Component missing or function defect are Major defect, the others are Minor defect.</acceptability>	Major
10.4.5.3	TP Defect	1、Pattern font: Pattern fonts are clear and symmetrical, pattern fonts filter lightly are allowed; The fort line is not allow to thinner or thicker than 1/3 of normal size, and swing is not more than 0.1mm. the line is smooth and not broken. Pattern font 2、The wing forward in the side of Visual Area: The length of wing forward inside of the Visual Area: n=0.2mm; Not excess 3 point, and the distance D=20mm _o	Major



FS-K240QVK-V60-F

www.D26/Jul/2009com

PAGE 19 OF 20

		Burr 3. Film impression: With operation, must be invisibility. 4. Touch panel knob: if writing function normally, it could be allowed. TP knob 5. Newton ring Without operation, the color circle of Regularity or Non-regularity from the normal or slope angle of view. 1. Regularity: The area of the newton ring is less than 1/3 area of the touch panel; and no character affected and line distorted after touch panel lightening. It's ok. 2. Non-regularity: The area of the Newton ring is less than the 1/2 area of touch panel with lightening. And no character affected and line Regular Irregular	
10.4.5.4	Backlight elements	 1 Illumination source flickers when lit. 2 Spots or scratches that appear when lit must be judged using LCD spot, lines and contamination standards. 3 Backlight doesn't light or color is wrong 	Major
10.4.5.5	Soldering	1 No unmelted solder paste may be present on the FPC 2 No cold solder joints, missing solder connections, oxidation or icicle. 3 No short circuits in components on FPC	Major



FS-K240QVK-V60-F

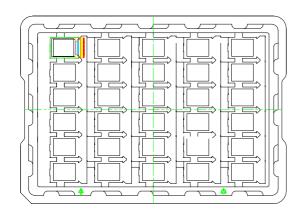
www.D**26/Jul/2009**com

PAGE 20 OF 20

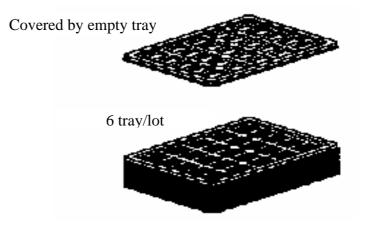
11. Packing (Reference only)

Packing Method

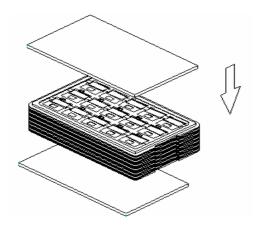
(1) 16pcs modules/tray



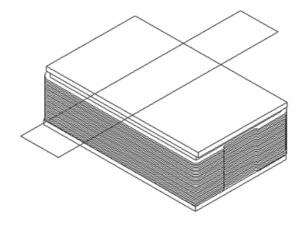
(2) 6 tray stacking/lot



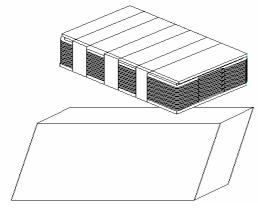
(3) 2 EPE cushion/lot



(4) Fixing by type

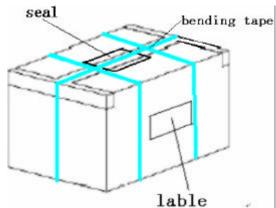


(5) 1 lot/internal box



Size:383.0x270.0x66.0mm

(6) 6 internal boxs/out box



Size:570.0x410.0x265.0mm

Total: 576pcs module/out box