

GP250MLS06S

IGBT Chopper Module

Preliminary Information

DS5570-1.1 November 2002

FEATURES

- Low Side Chopper Switch
- n Channel IGBT
- Isolated Base

APPLICATIONS

- Choppers
- Motor Control
- Power Supplies

The Powerline range of modules includes half bridge, chopper, dual and single switch configurations covering voltages from 600V to 3300V and currents up to 2400A.

The GP250MLS06S is a 600V n channel enhancement mode insulated gate bipolar transistor (IGBT) chopper module configured with the lower arm of the bridge controlled. The module is suitable for a variety of medium voltage applications in motor drives and power conversion.

The IGBT has a wide reverse bias safe operating area (RBSOA) for ultimate reliability in demanding applications.

These modules incorporate electrically isolated base plates and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

ORDERING INFORMATION

Order as:

GP250MLS06S

Note: When ordering, use complete part number.

KEY PARAMETERS

V _{CES}		600V
V _{CE(sat)} *	(typ)	2.2V
I _{C25}	(max)	350A
I _{C75}	(max)	250A
I _{C(PK)}	(max)	700A

^{*(}measured at the power busbars and not the auxiliary terminals)

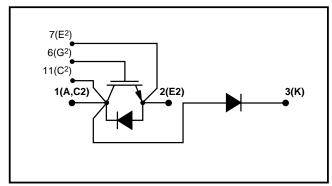


Fig. 1 Chopper circuit diagram - lower arm controlled

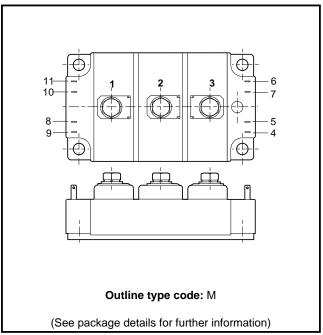


Fig. 2 Electrical connections - (not to scale)

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.



ABSOLUTE MAXIMUM RATINGS - PER ARM

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

 T_{case} = 25°C unless stated otherwise

Symbol	Parameter	Test Conditions	Max.	Units
V _{CES}	Collector-emitter voltage	V _{GE} = 0V	600	V
V _{GES}	Gate-emitter voltage	-	±20	V
I _c	Collector current	DC, T _{case} = 25°C	350	Α
		DC, T _{case} = 75°C	250	Α
I _{C(PK)}		1ms, T _{case} = 25°C	700	Α
		1ms, T _{case} = 75°C	500	Α
P _{max}	Maximum power dissipation	(Transistor)	1250	W
V_{isol}	Isolation voltage	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	2500	V



THERMAL AND MECHANICAL RATINGS

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
R _{th(j-c)}	Thermal resistance - transistor (per arm)	Continuous dissipation -	-	-	87	°C/kW
		junction to case				
R _{th(j-c)}	Thermal resistance - diode (per arm)	Continuous dissipation -	-	-	194	°C/kW
	(Antiparallel and freewheel diode)	junction to case				
R _{th(c-h)}	Thermal resistance - case to heatsink	Mounting torque 5Nm	-	-	15	°C/kW
	(per module)	(with mounting grease)				
T _j	Junction temperature	Transistor	-	-	150	°C
		Diode	-	-	125	°C
T _{stg}	Storage temperature range	-	-40	-	125	°C
-	Screw torque	Mounting - M6	-	-	5	Nm
		Electrical connections - M4	-	-	2	Nm



ELECTRICAL CHARACTERISTICS

 $T_i = 25$ °C unless stated otherwise.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Units
I _{CES}	Collector cut-off current	$V_{GE} = 0V$, $V_{CE} = V_{CES}$	-	-	15	mA
	(IGBT and diode arms)	$V_{GE} = 0V, V_{CE} = V_{CES}, T_{j} = 125^{\circ}C$	-	-	50	mA
I _{GES}	Gate leakage current	$V_{GE} = \pm 20V, V_{CE} = 0V$	-	-	1	μА
V _{GE(TH)}	Gate threshold voltage	$I_{\rm C}$ = 10mA, $V_{\rm GE}$ = $V_{\rm CE}$	4	-	7.5	V
V _{CE(SAT)} [†] Collector-emitter saturation voltage	Collector emitter coturation voltage	V _{GE} = 15V, I _C = 250A	-	2.2	2.7	V
	Collector-entitler saturation voltage	$V_{GE} = 15V, I_{C} = 250A, T_{j} = 125^{\circ}C$	-	2.3	2.8	V
I _F	Diode forward current	DC	-	-	250	А
I _{FM}	Diode maximum forward current	t _p = 1ms	-	-	500	А
V _F [†]	Diode forward voltage	I _F = 250A,	-	1.1	1.9	V
	(IGBT and diode arms	I _F = 250A, T _j = 125°C	-	1.05	1.8	V
C _{ies}	Input capacitance	V _{CE} = 25V, V _{GE} = 0V, f = 1MHz	-	27000	-	pF

Note:

[†] Measured at the power busbars and not the auxiliary terminals

 $^{^{\}star}$ L is the circuit inductance + $\rm L_{M}$



INDUCTIVE SWITCHING CHARACTERISTICS

T_i = 25°C unless stated otherwise

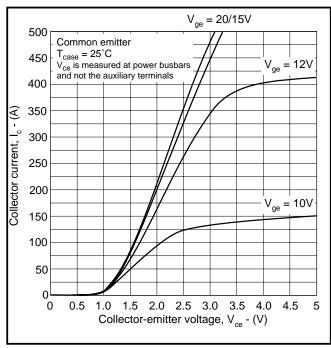
Symbol	Parameter	Conditions	Min.	Тур.	Max.	Units
t _{d(off)}	Turn-off delay time		-	810	-	ns
t _f	Fall time	I _c = 250A	-	310	-	ns
E _{OFF}	Turn-off energy loss	$V_{GE} = \pm 15V$	-	20	-	mJ
t _{d(on)}	Turn-on delay time	$V_{CE} = 50\% V_{CES}$ $R_{G(ON)} = R_{G(OFF)} = 5\Omega$	-	330	-	ns
t _r	Rise time	L ~ 100nH	-	130	-	ns
E _{on}	Turn-on energy loss		-	12	-	mJ
t _{rr}	Diode reverse recovery time	I _F = 250A	-	165	-	ns
Q _{rr}	Diode reverse recovery charge	$V_R = 50\%V_{CES}, dI_F/dt = 1500A/\mu s$	-	15	-	μС

$T_j = 125$ °C unless stated otherwise.

t _{d(off)}	Turn-off delay time	I _c = 250A	-	1050	-	ns
t _f	Fall time		-	450	-	ns
E _{OFF}	Turn-off energy loss	$V_{GE} = \pm 15V$	-	30	-	mJ
t _{d(on)}	Turn-on delay time	$V_{CE} = 50\% V_{CES}$ $R_{G(ON)} = R_{G(OFF)} = 5\Omega$ $L \sim 200nH$	-	380	-	ns
t,	Rise time		-	160	-	ns
E _{on}	Turn-on energy loss		-	18	-	mJ
t _{rr}	Diode reverse recovery time	I _F = 250A	-	230	-	ns
Q _{rr}	Diode reverse recovery charge	$V_{R} = 50\%V_{CES}, dI_{F}/dt = 1500A/\mu s$	•	23	-	μС



TYPICAL CHARACTERISTICS



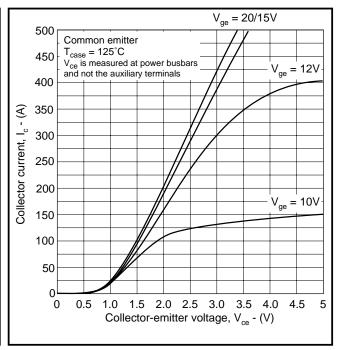


Fig.3 Typical output characteristics

Fig.4 Typical output characteristics

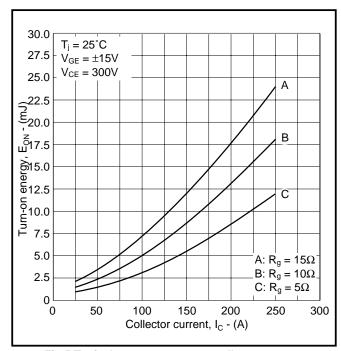


Fig.5 Typical turn-on energy vs collector current

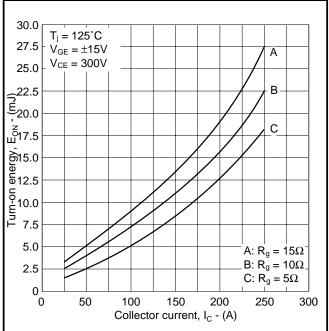
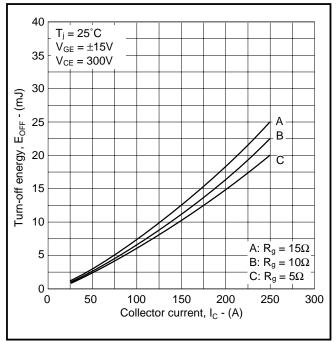


Fig.6 Typical turn-on energy vs collector current

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.







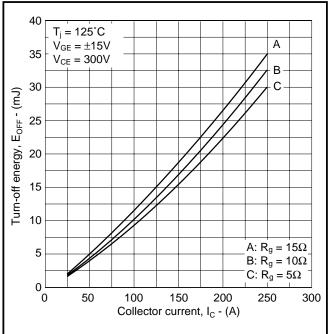


Fig.8 Typical turn-off energy vs collector current

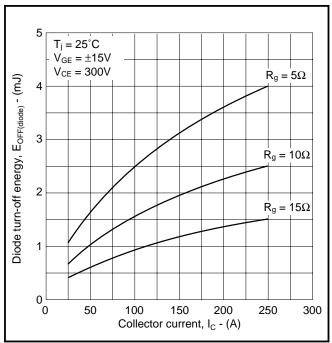


Fig.9 Typical diode turn-off energy vs collector current

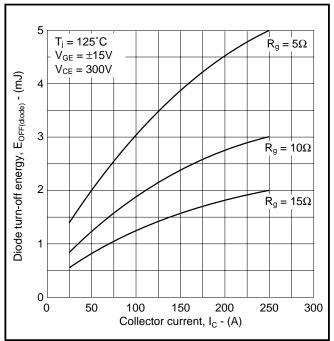
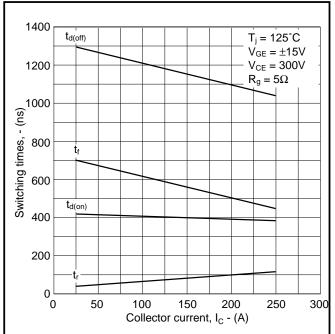


Fig.10 Typical diode turn-off energy vs collector current





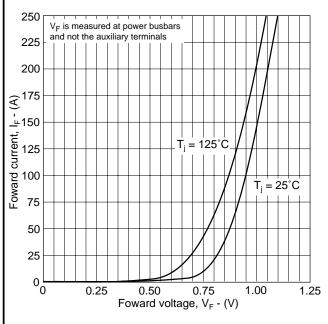
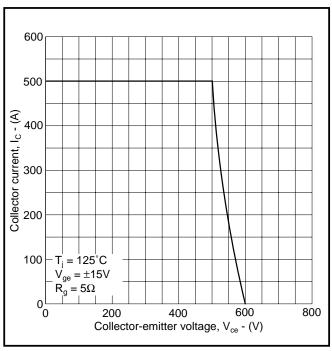
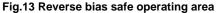


Fig.11 Typical switching characteristics

Fig.12 Diode typical forward characteristics





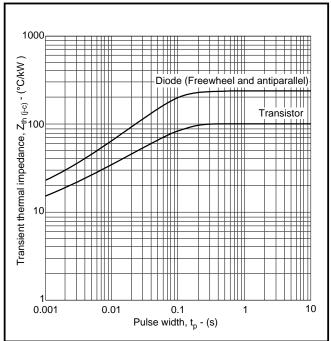


Fig.14 Transient thermal impedance

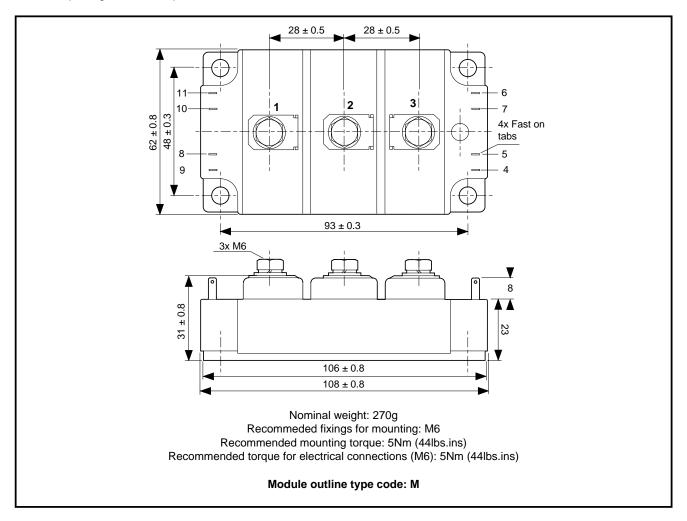
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Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.



PACKAGE DETAILS

For further package information please contact Customer Services. All dimensions in mm, unless stated otherwise. DO NOT SCALE.





POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink and clamping systems in line with advances in device voltages and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group offers high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the latest CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete Solution (PACs).

HEATSINKS

The Power Assembly group has its own proprietary range of extruded aluminium heatsinks which have been designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or Customer Services.



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Preliminary Information: The product is in design and development. The datasheet represents the product as it is understood but details may change.

Advance Information: The product design is complete and final characterisation for volume production is well in hand.

No Annotation: The product parameters are fixed and the product is available to datasheet specification.

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