TACT Switch™ 12mm Square(Snap-in Type)

SKHC Series

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Joint stem & flat stem with stable operation feeling.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft

Feeling Snap-in

Type Surface Mount Type

Radial Type

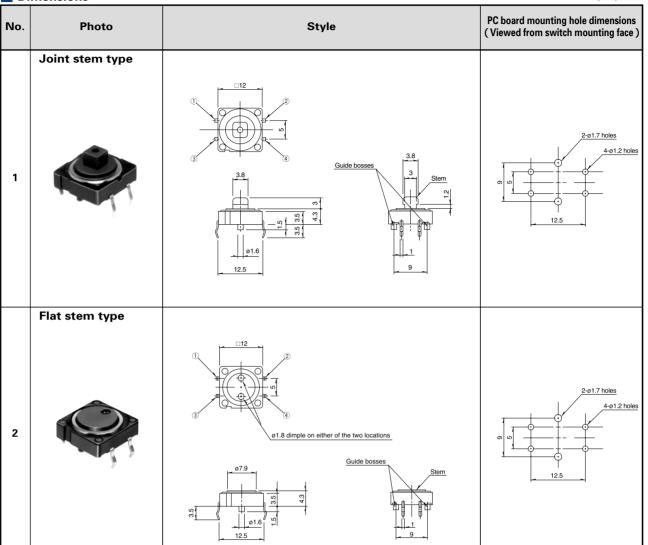
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Product Line

Froduct Line											
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Variety	Minimum order unit(pcs.)	Drawing No.
SKHCBJA010	0.74N	- Vertical 0.3	0.3 50mA 12V DC		10 <i>μ</i> A 1V DC	500,000 cycles	100m max.	Blue		- 1,000 -	
SKHCBEA010	1.27N					1,000,000 cycles		Black	Joint stem		1
SKHCBGA010	2.55N							Dark gray			
SKHCBKA010	0.74N							Blue			
SKHCBFA010	1.27N				1,000,000 cycles		Black	Flat stem		2	
SKHCBHA010	2.55N				500,000 cycles		Dark gray				

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■ **Dimensions** Unit:mm



ALPS

Sharp Feeling

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Custom-

Products

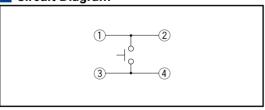
Soft Feeling

Snap-in Type Surface

Mount Type
Radial

Type

Circuit Diagram



Note

Please use 1.6mm thick PC boards.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type

TACT Switch™

Custom-**Products**

Sharp

Soft **Feeling**

Feeling

Snap-in Type

Surface Mount Type

Radial Type

List of Varieties

Sharp Feeling Type

SKQU SKQB SKQE SKHC **SKRM** SKQG Series **SKHK SKRW SKQR SKRB SKRR** Photo Type Snap-in Surface mount Water-proof Horizontal type 4-direction Low-profile and long life Long Long **Features** Low-profile Low-profile switch + push Stem switch Operating direction Vertical Horizontal W 11.5 7.5 10 12 3.7 4.5 4.8 5.2 **Dimensions** D 11.9 7 (mm) н 7.1 11.3 4.3 12 0.35 0.5 0.55 8.0 1N See the \$ 1 relevant 1 1 1 Operation pages for force respective coverage product descriptions **Ground terminal** Operating temperature -30 to +85 range Electrical performance Insulation 100M min. 100V DC resistance Voltage 250V AC for 1min. proof SKRW/RM/RB/RR: 100V AC for 1min. 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively Durability Vibration

W: Width. The most outer dimension excluding terminal portion.

274

275

276

273

: Depth. The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306

TACT Switch™ Cautions307 Product Line of Knob for TACT Switch™.....

270

Shall be in accordance with individual specifications.

 60 ± 2 , 90 to 95%RH for 96h

271

for 96h

for 96h

272

-30 ± 2

 80 ± 2

Note

Environmental performance

Lifetime

Cold

Dry heat

Damp heat

Page

482

265

The automotive operating temperature range to be individually discussed upon request.

267

268

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Dual-in-line Package Type

TACT Switch¹¹

Custom-

Products

Sharp Feeling

Soft

Feeling

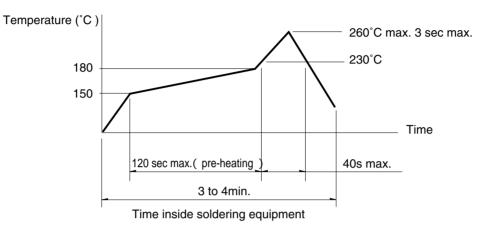
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

Manual Soldering (Except SKRT Series)

Items	Condition			
Soldering temperature	350 max.			
Duration of soldering	3s max.			
Capacity of soldering iron	60W max.			

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \tilde{S} witch TM .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

Detector

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Rotary

Encoders

Power Dual-in-line Package Type TACT Switch™ Custom-**Products**

Sharp Feeling Soft **Feeling** Snap-in Type Surface **Mount Type** Radial Type

Product Line of Knobs

Unit:mm

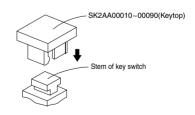
	Amadia abla mandal	D:			Label dimensions			
Applicable model		ווט	mensions	Color Mo		del	(Unit:mm)	
				Keytop				
	SKHH Applicable to joint stem type		20 20 20 20 20 20 20 20 20 20 20 20 20 2	Red Blue Ivory Black Yellow	SK2AA00410 SK2AA00420 SK2AA00430 SK2AA00440 SK2AA00450			
					Сар			
				Clear	SK2AA00510		. □10	
	SKHC SKQE		Cap Key top	Keytop		Keytop + Cap	, the second	
-	Applicable to joint stem type			Red Blue Ivory Black	SK2AA00010 SK2AA00020 SK2AA00030 SK2AA00040	SK2AA00060 SK2AA00070 SK2AA00080 SK2AA00090	Thickness 0.1	
					Сар			
			Zzzzzg mlwm	Clear	SK2AA00520			
	гкн		Cap Key top	Keytop		Keytop + Cap	□6.5	
				Red Blue Ivory Black Yellow	SK2AA00210 SK2AA00220 SK2AA00230 SK2AA00240 SK2AA00250	SK2AA00260 SK2AA00270 SK2AA00280 SK2AA00290 SK2AA00300		
					Сар			
			9 4.	Clear	SK2AA00540		<u>□</u> 6	
	SKEG Applicable to joint		Cap (Key top	Keytop		Keytop + Cap	k2052 M	
				Red Blue Ivory Black	SK2AA00310 SK2AA00320 SK2AA00330 SK2AA00340	SK2AA00360 SK2AA00370 SK2AA00380 SK2AA00390	~	

Notes

- 1. The knob will be delivered together with the switch but packed separately.
- 2. The label is not included.

stem type

3. For SK2AA00010 to SK2AA00090 types, please check the mounting direction.



Thickness 0.1

SK2AA00400

SK2AA00350

Yellow

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