6.2 × 7.15mm Sidepush™ (Snap-in Type)

SKRD Series



2pins with simple snap-in package.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products**

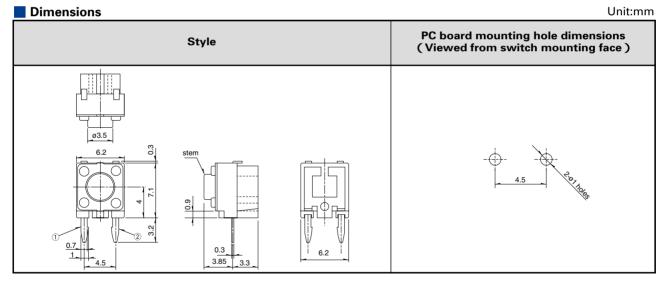
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Product Line

Product No.	Operating force				Rating (min.)	Operating life (5mA 5V DC)	Initial c		Stem color	Minimum order unit(pcs.)				
SKRDLAA010	0.98N	Horizontal	0.25	0.25 50mA 10μ A 12V DC 1V DC				50mA 10μA 100,000cycles 100m m		10 <i>μ</i> A	100,000cvcles	22.0 14	Black	1,000
SKRDLBA010	1.57N	TIOTIZOTILAT	0.25			100,000cycles	Toom	max.	Dark gray	1,000				

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type

Radial Type



Circuit Diagram

- 1. Please use 1.6mm thick PC boards. 2. Please use single-sided PC boards.

List of Varieties

Sharp Feeling Type

Olli	агр гес	,,,,,,	ypc												
Series		SKHR	SKHL	sкнн	SKHW	SKRD	SKQJ	SKHL	sкнн	SKQJ	SKHJ	SKQB			
Photo						S.				0					
Туре				Snap-in											
Features					Dust-proof type	Horizontal type		Horizontal type			With LED	Water- proof			
d O Vertica		tical													
Operating direction	Horiz	ontal													
		w		6		6	6.2	6.6	7.3	7	.5		10		
Dimensio (mm)		D	4.5	3.5		0	7.15	0.0	7.22	7.	85		10		
		Н	3.8		4.3		7.4	5	4.3	7.4	7.3	8.5	5		
Operation force coverage		1N	1	1		1	1	1	1	1	1	1	1		
5N Ground terminal					+										
Operating temperature			−20 to +70 SKHJ/HĽ Vertical Type) /QJ												
range			-30 to +85												
Electrical performance		sistance 100M min. 100V DC													
	pro	oof		250V AC for 1min. 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies,											
Durability	Vibra	ation			in t	he 3 direc	tion of X,	Y and Z	for 2hours	s respecti	vely	=5,			
Envir	Co	old	−30 ± 2 for 96h												
Environmental performance	Dry	heat 80 ± 2 for 96h													
ntal	Damp heat 60 ± 2 , 90 to 95%RH for 96h								1						
	Page		252	253	255	259	260	261	253	255	261	263	265		
_				·				A /							

W: Width. The most outer dimension excluding terminal portion.
 D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306 TACT Switch™ Cautions307

Note

The automotive operating temperature range to be individually discussed upon request.

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Sharp Feeling Soft **Feeling** Snap-in Type Surface Mount Type Radial Type

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TACT Switch¹¹

Custom-

Products

Sharp Feeling

Soft

Feeling

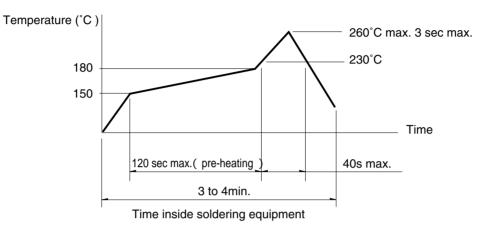
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT Series)

Items	Condition					
Soldering temperature	350 max.					
Duration of soldering	3s max.					
Capacity of soldering iron	60W max.					

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \tilde{S} witch TM .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)