9mm Diameter Water-proof with Round Terminals (Radial Type)

SKRC Series



Detector

Push

Slide

Rotary

Encoders

Power Dual-in-line Package Type

TACT Switch™

Custom-**Products**

Feeling

Feeling

Snap-in Type Surface Mount Type Radial Type

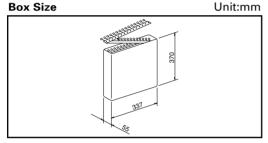
A round terminal type with highly efficient PC board mouting with excellent dustproof and water-proof performance.



Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Minimum order unit (pcs.)
SKRCACD010	1.57N	Vertical	0.25	50mA 12V DC	10μA 1V DC	100,000cycles	500m max.	Dark gray	900
SKRCADD010	2.55N							Red	

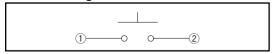
Specification of Radial Taping Package (Taping Packaging for Auto-insertion)



Number of packages(pcs.)					
1 box	1 case /Japan	1 case /export packing			
900	9,000	9,000			

Dimensions PC board mounting hole dimensions Style (Viewed from switch mounting face) 12.7 ø0.5 12.7

Circuit Diagram



Water Resisting Performance

Temperature of water	60
Depth of water	10cm
Immersion duration	240h

Notes

- 1. Please use 1.6mm thick PC boards.
- 2. Switch terminals must be coated thoroughly until the terminals are all hidden.
- 3. For more information on coating material, Please contact us.

4. Please place purchase orders for taping products per minimum order unit www.DataShgec44.com)

Refer to P.306 for soldering conditions.

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Sharp

Soft **Feeling**

Feeling

Snap-in Type

Surface **Mount Type**

Radial Type

List of Varieties

Sharp Feeling Type

SKRE SKRT SKRV **SKRH** SKQU **SKRG** SKQK SKQN SKRC Series SKSC 444 9 e e 8 B B 888 100 Photo 203 90 Type Radial Surface mount Low-profile Horizontal 4-direction switch + push Round Round terminal **Features** Water-proof Horizontal type tvpe switch terminal type Horizontal type Operating direction Vertical Horizontal W 3.5 3.9 4.5 6.45 7.35 7.3 10 $\phi 6.2$ 6.6 φ9 **Dimensions** D 3.55 6.4 7.5 6.85 (mm) н 1.25 1.5 3.3 4 5 7.1 4.3 5 7.1 13 1N 1 1 \$ \$ Î 1 Operation See the relevant pages for force respective product coverage descriptions **Ground terminal** -20 to +70 SKRV/QK Operating temperature range -30 to +85 Insulation Electrical 100M min. 100V DC resistance Voltage 250V AC for 1min. proof SKSC/RE/RV/RH: 100V AC for 1min. Durability 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, Vibration in the 3 direction of X, Y and Z for 2hours respectively Lifetime Shall be in accordance with individual specifications. Environmental performance

W: Width. The most outer dimension excluding terminal portion.

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D : Depth. The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306 TACT Switch™ Cautions307

Product Line of Knob for TACT Switch™.....

480

-30 ± 2

 80 ± 2

481

for 96h

for 96h

482

 60 ± 2 , 90 to 95%RH for 96h

Note

Cold

Dry heat

Damp heat

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The automotive operating temperature range to be individually discussed upon request.

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Detector

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TACT Switch¹¹

Custom-

Products

Sharp Feeling

Soft

Feeling

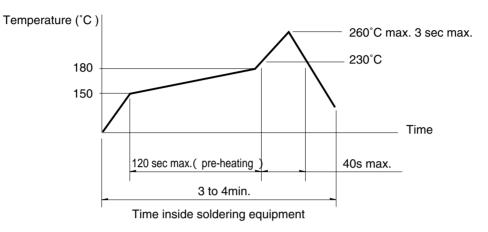
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \tilde{S} witch TM .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)