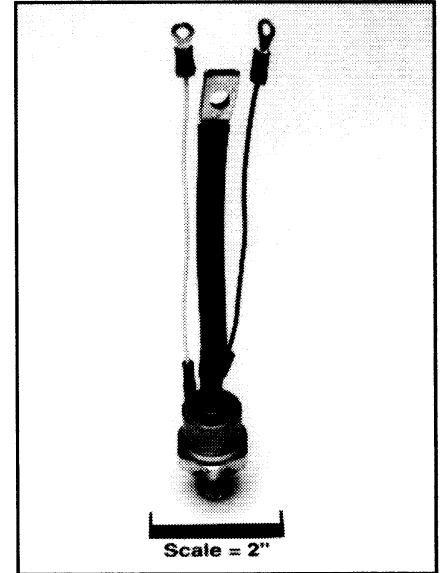
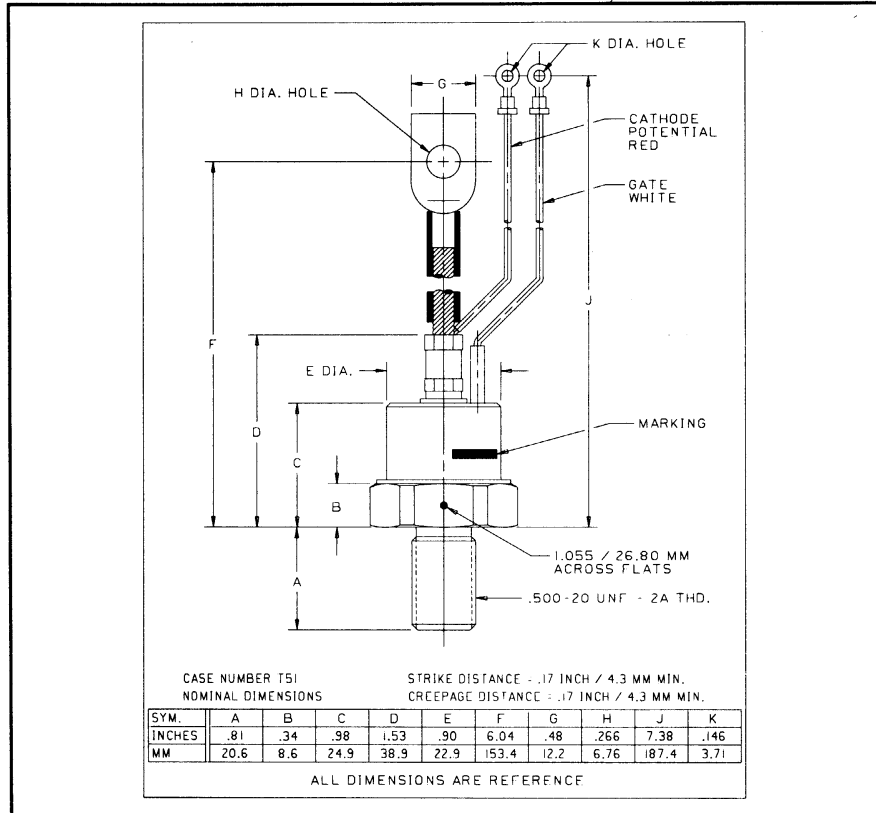


Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**Phase Control SCR**  
 50-80 Amperes (80-125 RMS)  
 600 Volts



**T510 Phase Control SCR**  
 50-80 Amperes (80-125 RMS),  
 600 Volts

T510, TO-94 (Outline Drawing) Also Available with Flag Lead, TO-83 Package

### Ordering Information:

Select the complete part number you desire from the following table:

Type	Voltage*		Current		Turn-off		Gate Current		Leads	
	$V_{DRM}$ & $V_{RRM}$ (Volts)	Code	$I_T(av)$ (A)	Code	$t_q$ ( $\mu$ sec)	Code	$I_{GT}$ (mA)	Code	Case	Code
T510	50	00	50	50	100 (Typ.)	0	70	7	TO-94	AQ
	100	01								
	200	02								
	300	03	80	80			150	4	TO-83	AB
	400	04								
	500	05								
600	06									

\* For 700V and Above, see T500

**Example:** Type T510 rated at 80A average with  $V_{DRM} = 600V$ ,  $I_{GT} = 150MA$ , and standard flexible lead, order as:

Type	Voltage		Current		Turn-off	Gate Current	Leads	
T 5 1 0	0	6	8	0	0	4	A	Q

### Features:

- Center Fired, di/namic Gate
- All Diffused Design
- Low  $V_{TM}$
- Compression Bonded Encapsulation
- Hermetic Glass to Metal Seal
- Low Gate Current

### Applications:

- Phase control
- Power Supplies
- Light Dimmers
- Motor Control



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T510 Phase Control SCR**  
50-80 Amperes (80-125 RMS),  
600 Volts

### Absolute Maximum Ratings

Characteristics	Symbol	T510 _ 50	T510 _ 80	Units
RMS Forward Current	$I_{T(rms)}$	80	125	Amperes
Average Forward Current	$I_{T(av)}$	50	80	Amperes
One-half Cycle Surge Current	$I_{TSM}$	1200	1600	Amperes
3 Cycle Surge Current	$I_{TSM}$	950	1250	Amperes
10 Cycle Surge Current	$I_{TSM}$	800	1080	Amperes
Minimum Rate of Rise of On-State Current (Non-repetitive)	$di/dt$	100	100	Amperes/ $\mu$ s
$I^2t$ (for Fusing), $\geq 8.3$ milliseconds	$I^2t$	6000	10700	$A^2sec$
Peak Gate Power Dissipation	$P_{GM}$	16	16	Watts
Average Gate Power Dissipation	$P_{G(av)}$	3	3	Watts
Storage Temperature	$T_{stg}$	-40 to +150	-40 to +150	$^{\circ}C$
Operating Temperature	$T_j$	-40 to +125	-40 to +125	$^{\circ}C$
Mounting Torque		130	130	in-lb



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T510 Phase Control SCR**  
 50-80 Amperes (80-125 RMS),  
 600 Volts

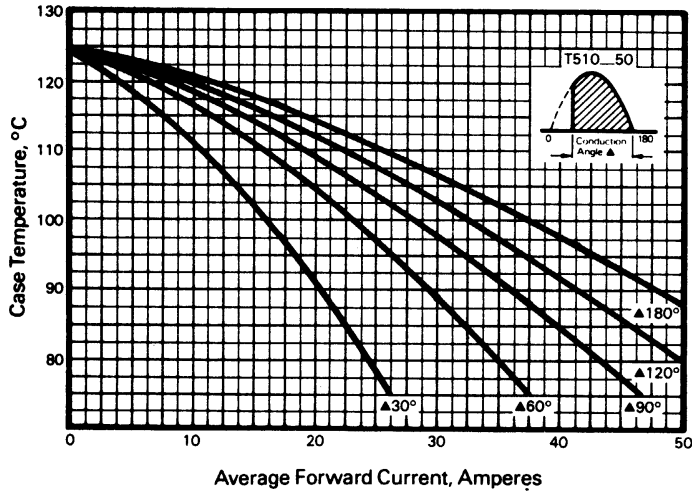
### Electrical and Thermal Characteristics

Characteristics	Symbol	Test Conditions	T510__50	T510__80	Units
<b>Current - Conducting State Maximums</b>					
Forward Voltage Drop	$V_{TM}$	$T_j = 25^\circ\text{C}$ , $I_{TM} = 500\text{A}$	3.5	2.2	Volts
<b>Voltage - Blocking State Maximums</b>					
Rep. Peak Forward Blocking Voltage (Rated Limit)	$V_{DRM}$		600	600	Volts
Repetitive Peak Reverse Voltage (Rated Limit)	$V_{RRM}$		600	600	Volts
Non-Rep. Trans. Peak Rev. Voltage (Rated Limit)	$V_{RSM}$	$t_p \leq 5.0 \text{ msec}$	700	700	Volts
Forward Leakage Current	$I_{DRM}$	$T_j = 125^\circ\text{C}$ , $V_{DRM} = \text{Rated}$	10	10	mA
Reverse Leakage Current	$I_{RRM}$	$T_j = 125^\circ\text{C}$ , $V_{RRM} = \text{Rated}$	10	10	mA
<b>Switching</b>					
Typical Turn-off Time	$t_q$	$I_T = 50\text{A}$ , $di_R/dt = 5 \text{ A}/\mu\text{sec}$ , reapplied $dv/dt = 20\text{V}/\mu\text{sec}$ linear to $0.8 V_{DRM}$ , $T_j = 125^\circ\text{C}$	100	100	$\mu\text{sec}$
Typical Turn-on Time	$t_{on}$	$I_T = 100\text{A}$ , $V_D = 100\text{V}$	4	4	$\mu\text{sec}$
Minimum Critical $dv/dt$ Exponential to $V_{DRM}$	$dv/dt$	$T_j = 125^\circ\text{C}$	300	300	$\text{V}/\mu\text{sec}$
<b>Thermal</b>					
Maximum Resistance, Junction to Case	$R_{\theta(j-c)}$		0.28	0.28	$^\circ\text{C}/\text{Watt}$
Maximum Resistance, Case to Sink (Lubricated)	$R_{\theta(c-s)}$		0.12	0.12	$^\circ\text{C}/\text{Watt}$
<b>Gate - Maximum Parameters</b>					
Gate Current to Trigger	$I_{GT}$	$T_j = 25^\circ\text{C}$ , $V_D = 12\text{V}$	(See Ordering Information)		mA
Gate Voltage to Trigger	$V_{GT}$	$T_j = 25^\circ\text{C}$ , $V_D = 12\text{V}$	3	3	Volts
Non-Triggering Gate Voltage	$V_{GDM}$	$T_j = 125^\circ\text{C}$ , $V_{DRM} = \text{Rated}$	0.15	0.15	Volts
Peak Forward Gate Current	$I_{GTM}$		4	4	Amperes
Peak Reverse Gate Voltage	$V_{GRM}$		5	5	Volts

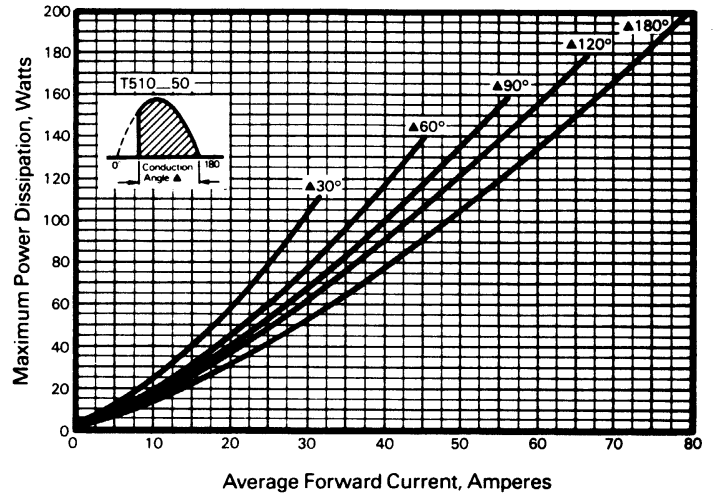
Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T510 Phase Control SCR**  
 50-80 Amperes (80-125 RMS),  
 600 Volts

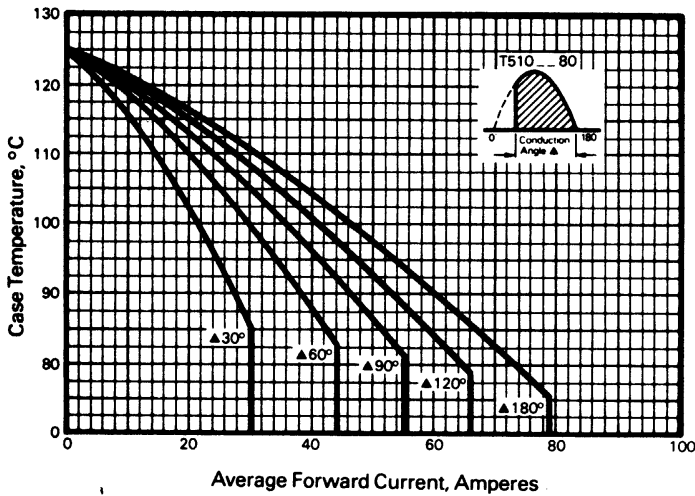
Maximum Case Temperature Vs. Forward Current



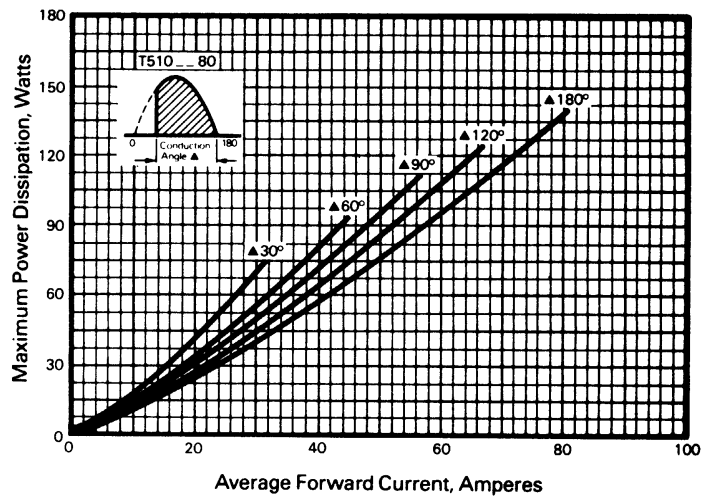
Maximum Power Dissipation Vs. Forward Current



Maximum Case Temperature Vs. Forward Current



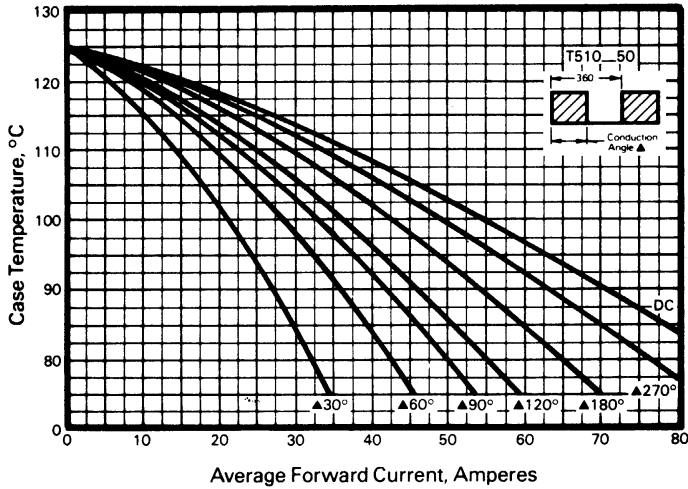
Maximum Power Dissipation Vs. Forward Current



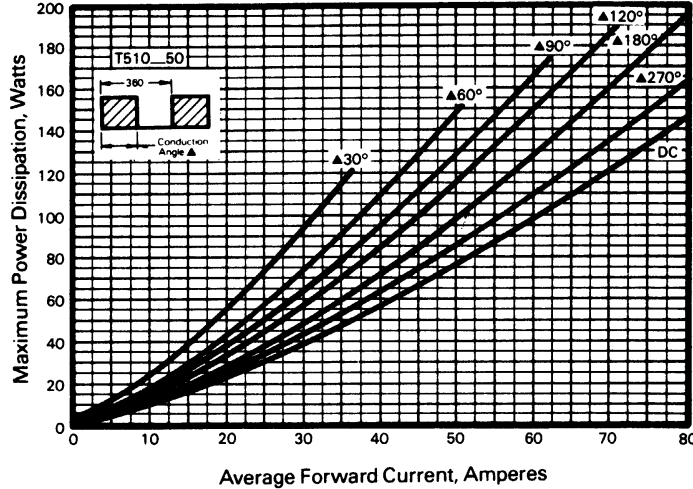
Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T510 Phase Control SCR**  
 50-80 Amperes (80-125 RMS),  
 600 Volts

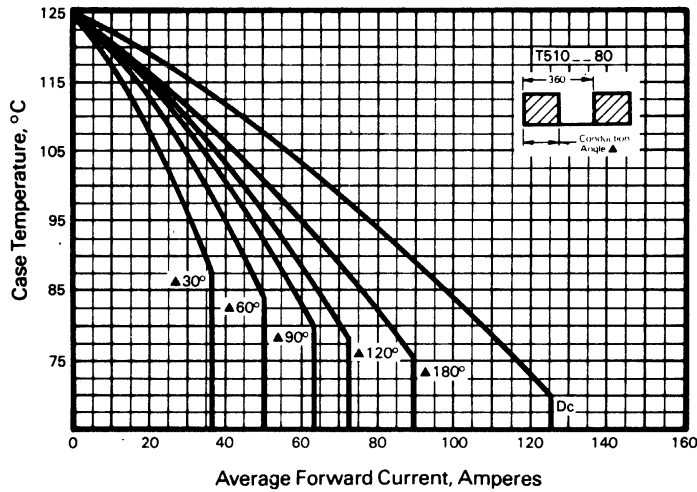
Maximum Case Temperature Vs. Forward Current



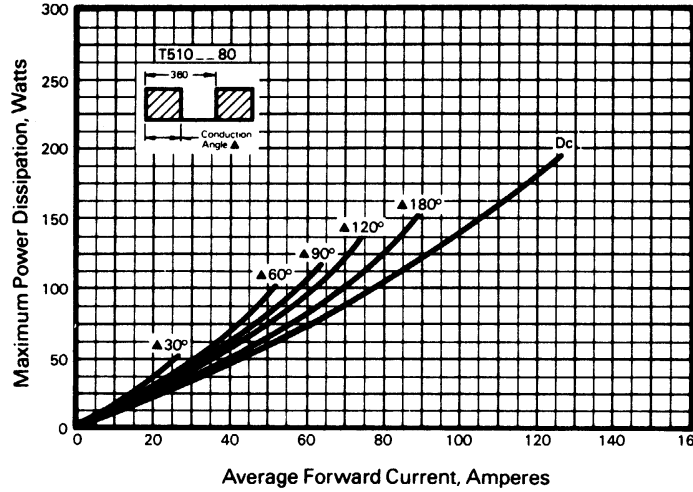
Maximum Power Dissipation Vs. Forward Current



Maximum Case Temperature Vs. Forward Current



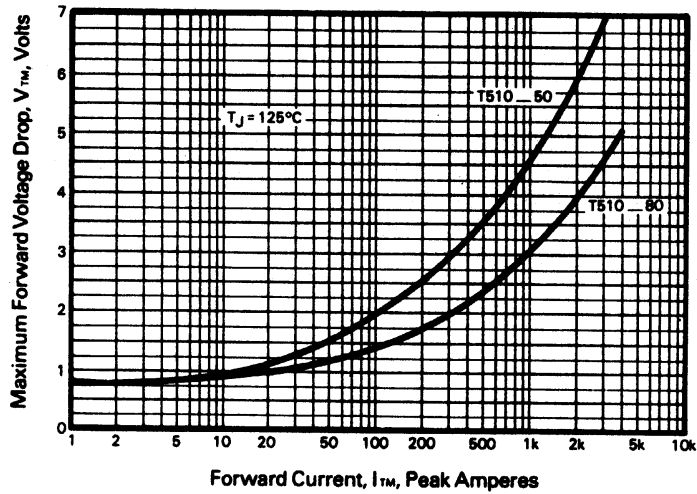
Maximum Power Dissipation Vs. Forward Current



Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272  
 Powerex, Europe, S.A. 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

**T510 Phase Control SCR**  
 50-80 Amperes (80-125 RMS),  
 600 Volts

Maximum Forward Voltage Vs. Forward Current



Transient Thermal Impedance Vs. Time

