DOCUMENT: RT420000NH

REVISION : A0
PAGE : 1 OF 10

0402x4, Resistor Network (Lead / Halogen Free)

1. Scope

This specification applies to 1.0mm x 2.0mm (0804) size resistor network (8P4R) with 4 isolated resistor for use in electronic equipment.

2. Type Designation

Where

- (1) Series No: 0804 Size & 8 Pins 4 Resistors
- (2) Nominal resistance value:

For example
$$-$$

 $56R0 = 56\Omega$
 $1001 = 1k\Omega$
 $00R0 = Jumpe$

(3) Resistance tolerance:

```
F = \pm 1.0\%

J = \pm 5.0\%

X = \text{Jumper (below 50m}\Omega)
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- (4) Outline type: 2 = Flat type
- (5) NH = Sn plating (Lead free / Halogen free)

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DOCUMENT: RT420000NH

REVISION : A0
PAGE : 2 OF 10

3. Electrical Specifications

Table. 1

Power Rating*	63mW/each element
Resistance Values	3.0Ω , 5.1Ω , 7.5Ω 10 to $1M\Omega$ in E-24 series
Resistance Tolerance	$\pm 1.0\%$ (F) $\cdot \pm 5.0\%$ (J)
T.C.R. (Temperature Coefficient of Resistance)	± 250ppm/°C
Operating Temperature Range	-55°C to 125°C
Maximum Operating Voltage**	25V

Note: *Package Power Temperature Derating Curve

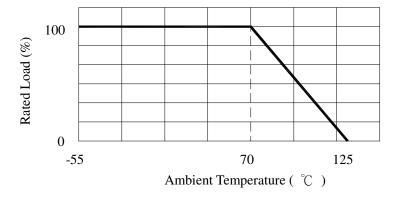


Figure 1. : Power Temperature Derating Cure

Note: **Resistors shall have a rated DC or AC(rms) continuous operating voltage corresponding to the power rating, as calculated from the following formula

 $V = \sqrt{P \times R}$ Where V : Rated voltage (V)

P : Rated power (W)

R : Nominal resistance (Ω)

If the voltage so obtained exceeds the maximum operating voltage, this maximum voltage shall be the rated voltage.

Table. 2 Jumper

Resistance Tolerance	Below 50 m Ω
Rated current	1A
Operating Temperature Range	-55°C to 125°C

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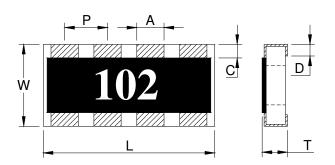
DOCUMENT: RT420000NH

: 3 OF 10

REVISION : A0

PAGE

4. Outline dimensions and marking



Three Digits:

$$560 = 56\Omega$$

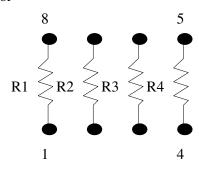
$$102 = 1k\Omega$$

L	2.0 ± 0.1	P	0.5 typical
W	1.0 ± 0.1	C	0.22 ± 0.1
A	0.35 ± 0.1	D	0.35 max.
T	0.4 ± 0.1		

Unit: mm

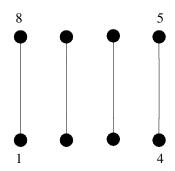
5. Schematics

5-1 Resistor



R1=R2=R3=R4

5-2 Jumper



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DOCUMENT: RT420000NH

REVISION : A0
PAGE : 4 OF 10

6. Life test

6-1 Electrical

Item	Specification and Requirement		Test Method	
	Resistor	Jumper	(Refer to JIS C 5201)	
Short Time Overload	\triangle R: \pm (2.0%+ 0.1 Ω) Without damage by flashover, spark, arcing, burning or breakdown	Max. 50mΩ	(1) Applied voltage: 2.5 x rated voltage or 2 x maximum operating voltage which ever is less (2) Test time: 5 seconds	
	Over $100 \ M\Omega$ on Overcoat layer face up Over $1,000 \ M\Omega$ on Substrate side face up		(1) Setup as figure 2 (2) Test voltage: 100 V _{DC} (3) Test time: 60 + 10 / -0 seconds	
Voltage Proof	\triangle R: \pm (1.0%+ 0.05 Ω) Without damage by flashover, spark, arcing, burning or breakdown	Max. 50mΩ	(1) Setup as figure 2 (2) Test voltage: 100 V _{AC} (rms.) (3) Test time: 60 +10 / -0 seconds	

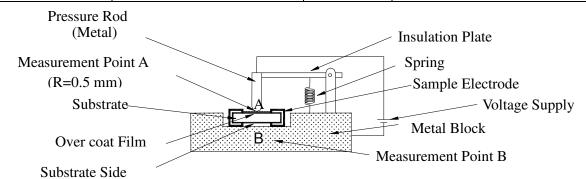


Figure 2: Measurement Setup

DOCUMENT: RT420000NH

REVISION : A0
PAGE : 5 OF 10

Item	Specification and Rec	quirement	Test Method	
Item	Resistor	Jumper	(Refer to JIS C 5201)	
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder		Solder bath: After immersing in flux, dip in $235 \pm 5^{\circ}$ C molten solder bath for 2 ± 0.5 seconds	
Resistance to Solder Heat	$\triangle R$: $\pm (1.0\% + 0.05 \ \Omega)$ Max. $50 m \Omega$ Without distinct deformation in appearance		 (1) Pre-heat: 100~110°C for 30 seconds (2) Immersed at solder bath of 270 ± 5°C for 10 ± 1 second (3) Measuring resistance 1 hour after test 	
Vibration	\triangle R: \pm (0.5%+ 0.05 Ω) Without mechanical damage such as break		 (1) Vibration frequency: (10Hz to 55Hz to10Hz) in 60 seconds as a period (2) Vibration time: period cycled for 2 hours in each of 3 mutual perpendicular directions (3) Amplitude: 1.5mm 	
Shock	\triangle R: \pm (0.25%+ 0.05 Ω) Without mechanical damage such as break		(1) Peak value: 490N(2) Duration of pulse: 11ms(3) 3 times in each positive and negative direction of 3 mutual perpendicular directions	
Bending Test	\triangle R: \pm (1.0%+ 0.05 Ω) Without mechanical damage such as break		Bending value : 3 mm for 30 ± 1 seconds	
Solvent Resistance	Marking should be legible Without mechanical and distinct damage in appearance	Max. 50mΩ	(1) Solvent : Trichloroethane or Isopropyl alcohol(2) Immersed in solvent at room temperature for 90 seconds	

REVISION : A0

PAGE : 6 OF 10

DOCUMENT: RT420000NH

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0-5	Linu	ıuran	···

Item	Specification and Requirement		Test Method	
100111	Resistor	Jumper	(Refer to JIS C 5201)	
Thermal Shock	\triangle R: \pm (1.0%+ 0.05 Ω) Without distinct damage in appearance	Max. 50mΩ	(1) Repeat 5 cycle as follow: (-55 ± 3°C,30minutes) →(Room temperature, 2~3 minutes) →(+125 ± 2°C,30minutes) →(Room temperature, 2~3 minutes) (2) Measuring resistance 1 hour after test	
Moisture with Load	\triangle R: \pm (3.0%+ 0.1 Ω) Without distinct damage in appearance Marking should be legible	Max. 50mΩ	 (1) Environment condition: 40 ± 2°C,90~95% RH (2) Applied Voltage: Rated voltage (3) Test period: (1.5 hour ON) →(0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test 	
Load Life	\triangle R: \pm (3.0%+ 0.1 Ω) Without distinct damage in appearance	Max. 50mΩ	 (1) Test temperature: 70 ± 2°C (2) Applied Voltage: rated voltage (3) Test period: (1.5 hour ON) → (0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test 	
Low Temperature Store	\triangle R: \pm (3.0%+ 0.1 Ω) Without distinct damage in appearance	Max. 50mΩ	 (1) Store temperature: -55 ± 3°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test 	
High Temperature Store	\triangle R: \pm (3.0%+ 0.1 Ω) Without distinct damage in appearance	Max. 50mΩ	 (1) Store temperature: +125 ± 2°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test 	

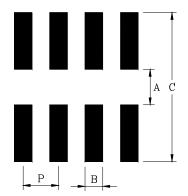
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DOCUMENT: RT420000NH

REVISION : A0

PAGE : 7 OF 10

7. Recommend Land Pattern Dimensions



A	0.5
В	0.25
С	1.5 ~ 2.0
P	0.5

Unit: mm

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DOCUMENT: RT420000NH

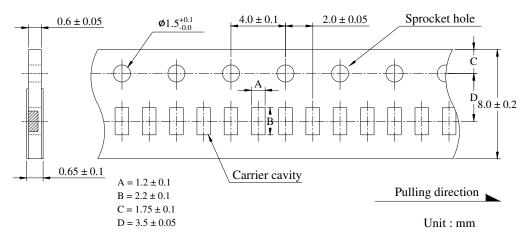
REVISION : A0

PAGE : 8 OF 10

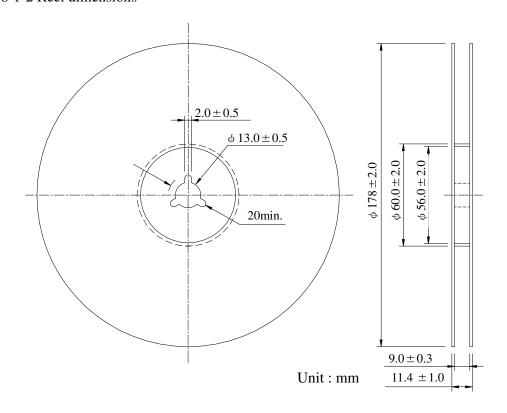
8. Packaging

8-1 Dimensions

8-1-1 Tape packaging dimensions



8-1-2 Reel dimensions



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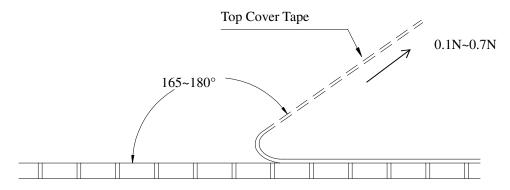
DOCUMENT: RT420000NH

REVISION : A0
PAGE : 9 OF 10

8-2 Peel force of top cover tape

The peel speed shall be about 300 mm/minute

The peel force of top cover tape shall be between 0.1 to 0.7 N



8-3 Numbers of taping

10,000 pieces/reel

8-4 Label marking

The following items shall be marked on the production and shipping Label on the reel.

8-4-1 Production Label

- (1) Part No.
- (2) Description
- (3) Quantity
- (4) Taping No.

8-4-2 Shipping Label

- (1) *Customer's name
- (2) *Customer's part No.
- (3) Manufacturer's part No.
- (4) Manufacturer's name
- (5) Manufacturer's country

*Note: Item (1) and (2) are listed by request

DOCUMENT: RT420000NH

REVISION : A0
PAGE : 10 OF 10

9. Care note

9-1 Care note for storage

- (1) Resistor network shall be stored in a room where temperature and humidity must be controlled. (temperature 5 to 35°C, humidity 45 to 85% RH) However, a humidity keep it low, as it is possible.
- (2) Resistor network shall be stored as direct sunshine doesn't hit on it.
- (3) Resistor network shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Chloridation hydrogen, sulfurous acid gas, and sulfuration hydrogen)

9-2 Care note for operating and handling

- (1) It is necessary to protect the edge and protection coat of resistors from mechanical stress.
- (2) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (3) Resistors shall be used with in rated range shown in specification. Especially, if voltage more than specified value will be loaded to resistor, there is a case it will make damage for machine because of temperature rise depending on generating of heat, and increase resistance value or breaks.
- (4) In case that resistor is loaded a rated voltage, it is necessary to confirms temperature of a resistor and to reduce a load power according to load reduction curve, because a temperature rise of a resistor depends on influence of heat from mounting density and neighboring element.
- (5) Observe Limiting element voltage and maximum overload voltage specified in each specification
- (6) If there is possibility that a large voltage (pulse voltage, shock voltage) charge to resistor, it is necessary that operating condition shall be set up before use.