

Technical Data Sheet

Chip LED with Right Angle Lens

22-21/BHC-YN1P2/2C

Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain with RoHS compliant version.

Descriptions

- The 22-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

D. AN.	C	T Cala	
Part No.	Material	Emitted Color	Lens Color
22-21/BHC-AN1P2/2C	InGaN	Blue	Water Clear

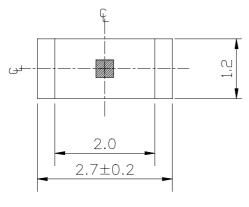


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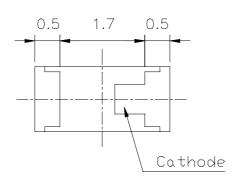
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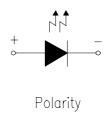
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Package Outline Dimensions

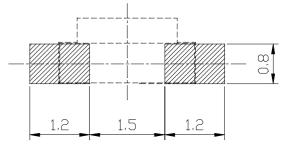








For Reflow Soldering (propose)



Right-angle mounting

Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol Rating		Unit	
Reverse Voltage	V_R 5		V	
Forward Current	I _F 25		mA	
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	Tstg -40 ~ +90		
Electrostatic Discharge(HBM)	ESD	150	V	
Power Dissipation	Pd	110	mW	
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	100	mA	
Soldering Temperature	Tsol	Reflow Soldering:260 °C for 10 sec Hand Soldering:350°C for 3 sec		

Electro-Optical Characteristics (Ta=25°C)

		-				
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	I_{V}	28.5		72.0	mcd	
Peak Wavelength	λρ		468		nm	
Dominant Wavelength	λd	464.5		476.5	nm	
Spectrum Radiation Bandwidth	Δλ		35		nm	$I_F=20$ mA
Viewing Angle	2 0 1/2		120		deg	
Forward Voltage	V_{F}	2.7	3.3	3.7	V	
Reverse Current	I_R			50	μ A	V _R =5V

Notes:

- 1.Tolerance of Luminous Intensity ±10%
- 2.Tolerance of Dominant Wavelength ±1nm

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Bin Range Of Luminous Intensity

Bin	Min	Max	Unit	Condition	
N1	28.5	36.0			
N2	36.0	45.0	mcd	I _F =20mA	
P1	45.0	57.0			
P2	57.0	72.0			

Bin Range Of Dom. Wavelength

Group	Bin	Min	Max	Unit	Condition
Y	A9	464.5	467.5		I _F =20mA
	A10	467.5	470.5	nm	
	A11	470.5	473.5		
	A12	473.5	476.5		

Notes:

- 1.Tolerance of Luminous Intensity ±10%
- 2.Tolerance of Dominant Wavelength ±1nm

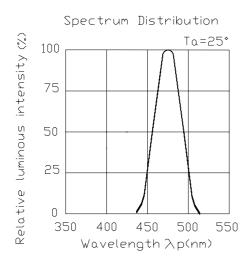
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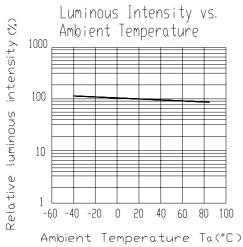
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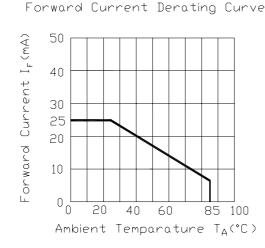
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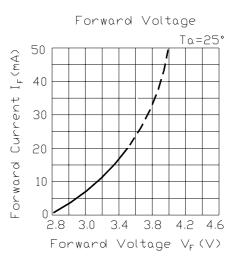
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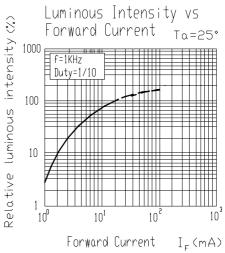
Typical Electro-Optical Characteristics Curves

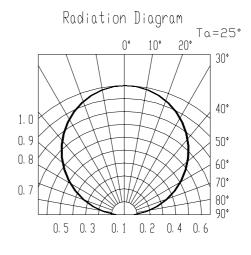












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Label explanation

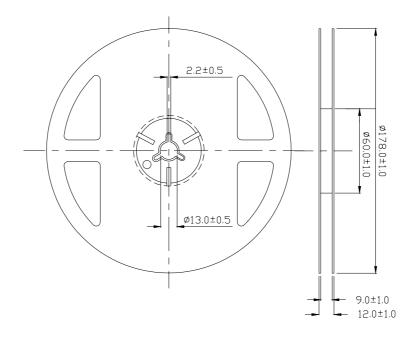
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

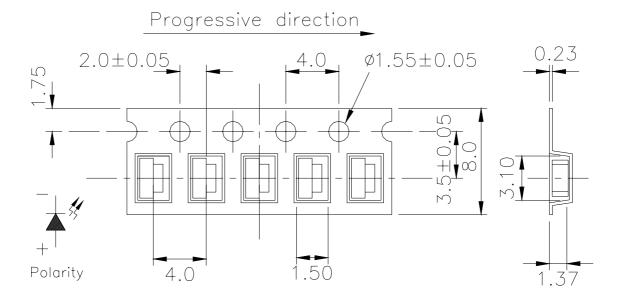
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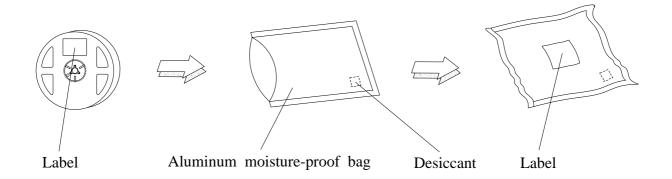
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Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

Moisture Resistant Packaging



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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	$H: +100^{\circ}\mathbb{C}$ 15min \int 5 min $L: -40^{\circ}\mathbb{C}$ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°℃	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 10 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85% RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

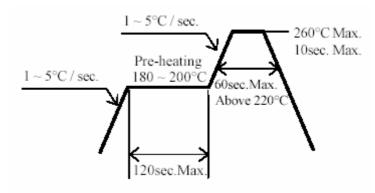
1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90% RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : $60\pm5^{\circ}$ C for 24 hours.

- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

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Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

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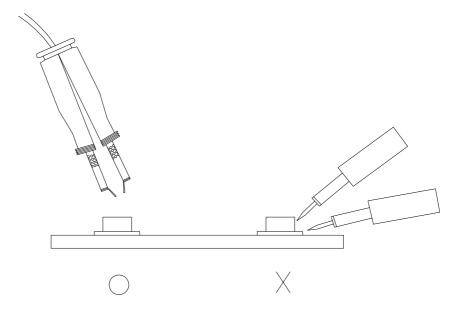
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5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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