

CMM-2 2.0 to 6.0 GHz GaAs MMIC Amplifier

- ❑ High Gain: 12.5 dB
- ❑ Low Current: 35 mA @ 8V
- ❑ Small Size: 39 x 30 mils
- ❑ Directly Cascadable
- ❑ Self-Biased
- ❑ Single Power Supply

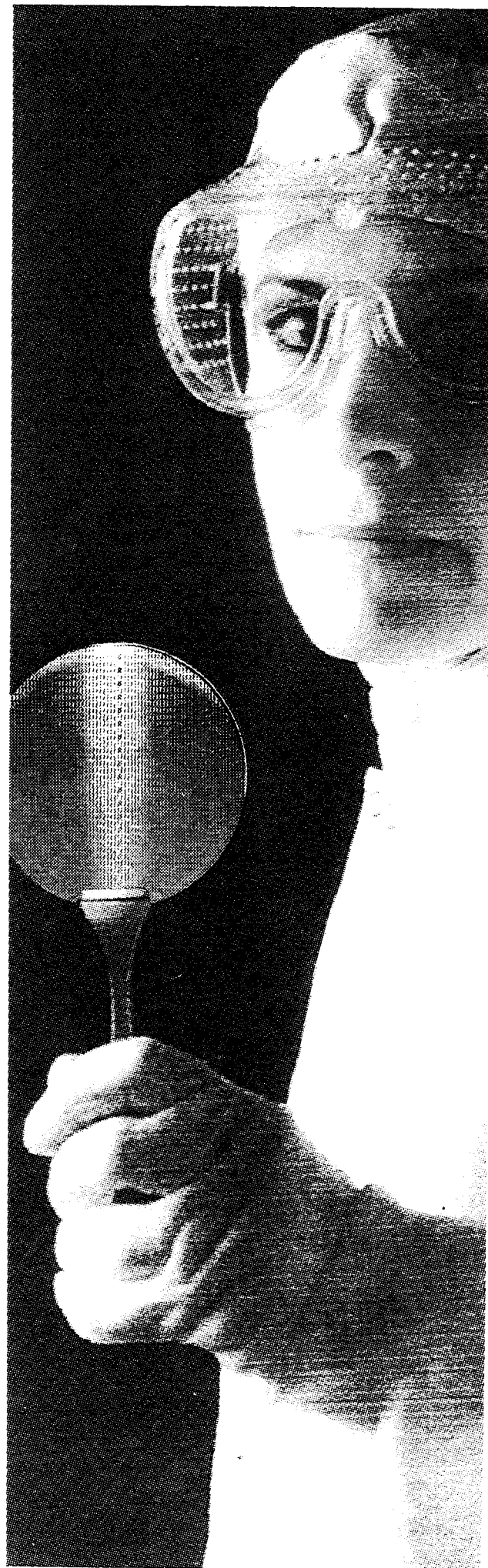
Celeritek CMM-2 GaAs MMIC Amplifier

The CMM-2 is a 2 to 6 GHz GaAs MMIC amplifier. It is a two-stage feedback design which draws low current from a single power supply. Applications include oscillator buffers, RF and IF gain blocks and isolation amplifiers.

The CMM-2 is a very small chip which provides 12 dB of gain and 10 dBm of power from an 8 volt supply. The chip is directly cascadable with no additional components. The circuit's self-biasing feature provides excellent performance from a 5 to 8 volt supply. Care must be taken to isolate the input and output from external DC voltages. Good performance is available up to 12 GHz.

Celeritek MMIC's are fabricated on ion-implanted GaAs material with gold-based metalization. The FET gates are sub-half micron, tee cross-section construction. Air bridges are used for top level interconnection. Silicon nitride serves as capacitor dielectric and surface passivation. Mesa resistors are used for feedback and bias functions.

The CMM-2 is available in chip form. It can be screened to meet commercial, military Hi-Rel or space grade reliability requirements. Custom wafer qualification for special electrical and/or reliability requirements is also available.



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Specifications ($T_A = 25^\circ\text{C}$, $V_{DD} = 8\text{V}$, 2-6 GHz)

| Parameters | Units | Min | Typ | Max |
|---|----------------|------|-------|-------|
| Small Signal Gain | dB | 11.0 | 12.5 | |
| Gain Flatness | $\pm\text{dB}$ | | 0.5 | 1.0 |
| Input VSWR | — | | 1.7:1 | 2.0:1 |
| Output VSWR | — | | 2.0:1 | 2.5:1 |
| Reverse Isolation | dB | 25 | 30 | |
| Gain Variation Over Temperature (-55 to +95°C) | $\pm\text{dB}$ | | 0.75 | 1.00 |
| Noise Figure | dB | | 5.5 | 7.0 |
| 1 dB Gain Compression Power Output | dBm | 8 | 10 | |
| Current | mA | | 35 | 50 |

Absolute Maximum Ratings

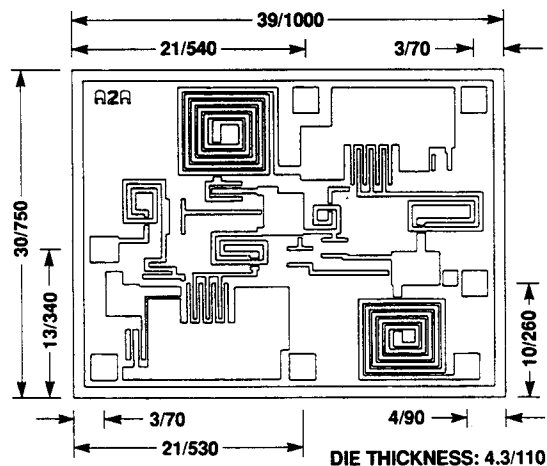
| Parameter | Rating |
|------------------------------|-----------------|
| Voltage | 11V |
| Continuous Power Dissipation | 1.25 W |
| Channel Temperature | +175°C |
| Storage Temperature | -65°C to +175°C |
| Mounting Temperature | +320°C |
| Input Power | +20 dBm |
| θ_{JC} | 60°C/W |

Die Attach and Bonding Procedures

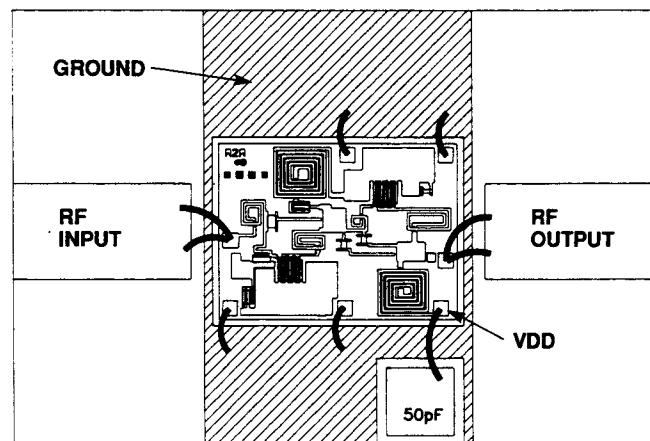
Die Attach: Conductive epoxy or preform die attach is recommended. For preform die attach: Preform: AuSn (80% Au, 20% Sn); Stage Temperature: 290°C, $\pm 5^\circ\text{C}$; Handling Tool: Tweezers; Time: 1 min or less.

Wire Bonding: Wire Size: 0.7 to 1.0 mil in diameter (pre-stressed); Thermocompression bonding is preferred over thermosonic bonding. For thermocompression bonding: Stage Temperature: 250°C; Bond Tip Temperature: 150°C; Bonding Tip Pressure: 18 to 40 gms depending on size of wire.

Chip Diagram (Dimensions in Mils/ μm)



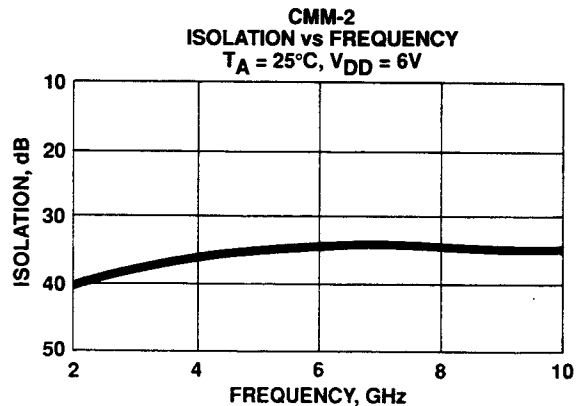
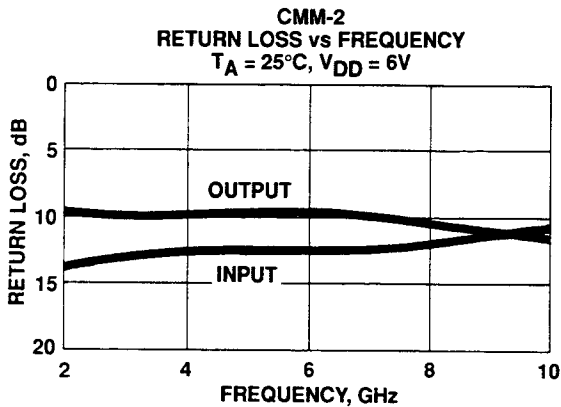
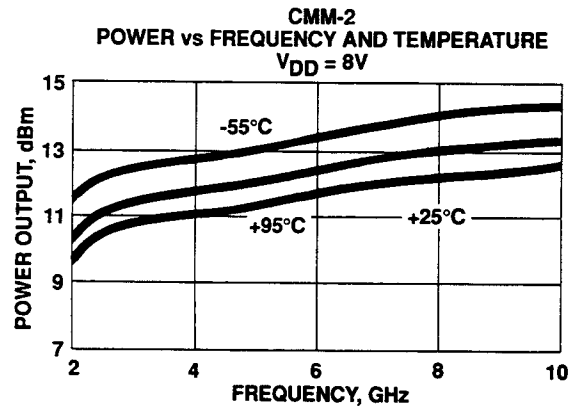
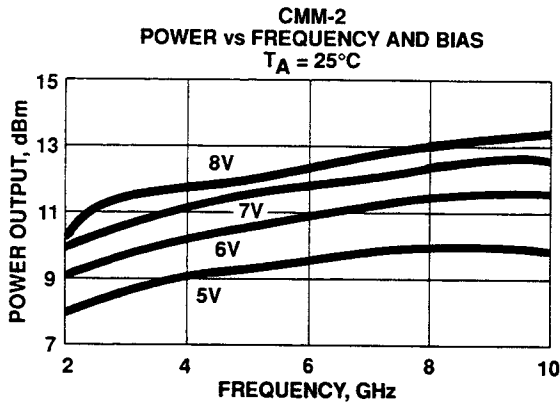
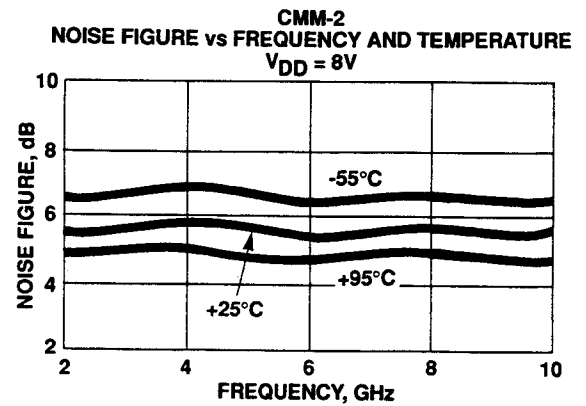
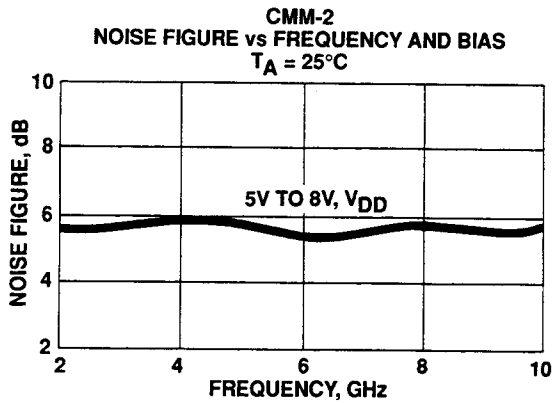
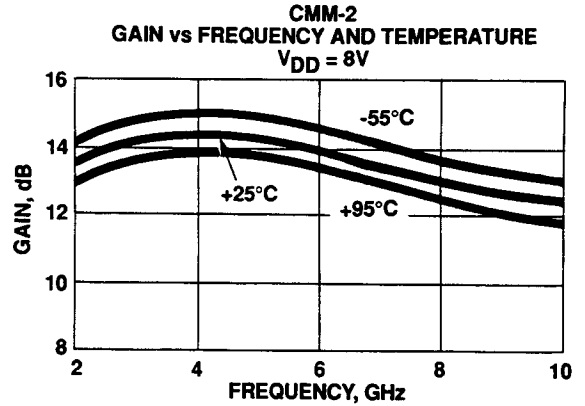
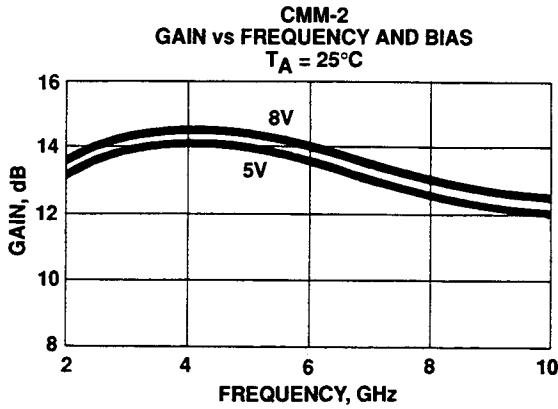
Bonding Diagram



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Typical Performance ($T_A = 25^\circ\text{C}$)



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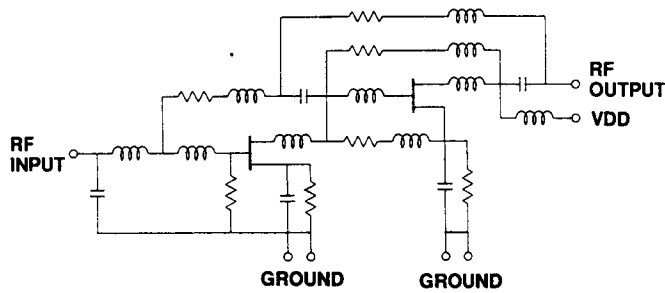
Typical Scattering Parameters, $T_A = 25^\circ\text{C}$ (S-Parameters Include Bonding Wire Parasitics)

CMM-2

$V_{DD} = 8\text{V}$

| Frequency (GHz) | S_{11} | | S_{21} | | | S_{12} | | | S_{22} | | |
|--------------------|----------|--------------|----------|-------------|--------|----------|-------------|------|-------------|-------|-------------|
| | (dB) | (Mag) (Ang) | (dB) | (Mag) (Ang) | (Ang) | (dB) | (Mag) (Ang) | (dB) | (Mag) (Ang) | (dB) | (Mag) (Ang) |
| 2.0 | -14.2 | 0.194 -147.7 | 13.4 | 4.677 | 23.2 | -40.6 | 0.009 | 26.6 | -9.8 | 0.323 | -166.0 |
| 3.0 | -13.4 | 0.223 -163.4 | 14.1 | 5.070 | -34.5 | -37.7 | 0.013 | 24.1 | -10.8 | 0.290 | 178.1 |
| 4.0 | -12.6 | 0.234 -176.2 | 14.2 | 5.129 | -78.4 | -36.2 | 0.015 | 30.0 | -10.1 | 0.312 | 160.5 |
| 5.0 | -12.6 | 0.228 176.6 | 14.1 | 5.070 | -116.1 | -35.9 | 0.016 | 19.8 | -10.0 | 0.317 | 143.7 |
| 6.0 | -12.7 | 0.232 169.6 | 13.9 | 4.955 | -150.9 | -35.8 | 0.016 | 19.1 | -9.8 | 0.322 | 129.2 |
| 7.0 | -12.5 | 0.238 163.5 | 13.4 | 4.677 | 177.5 | -35.6 | 0.017 | 21.2 | -10.0 | 0.316 | 116.0 |
| 8.0 | -12.1 | 0.248 157.0 | 13.0 | 4.467 | 148.1 | -35.2 | 0.017 | 17.0 | -10.5 | 0.298 | 104.5 |
| 9.0 | -11.8 | 0.258 149.4 | 12.7 | 4.315 | 120.5 | -35.0 | 0.018 | 14.7 | -11.3 | 0.272 | 94.4 |
| 10.0 | -11.6 | 0.264 137.8 | 12.4 | 4.169 | 94.3 | -35.0 | 0.018 | 9.9 | -12.1 | 0.247 | 84.4 |

Equivalent Circuit



Wafer Qualification Procedure

100% DC Test
100% Visual Insp.

Sample Mechanical
Evaluation

Sample Circuit
Performance Tests*

NF, Gain, P₋₁ dB,
VSWR

Reliability
Assessment

*80% of tested samples must meet specifications for wafer acceptance.

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Specifications subject to change.

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