

**Product Specification**

# SPECIFICATION FOR APPROVAL

Preliminary Specification  
 Final Specification

Title	19.0" SXGA TFT LCD
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BUYER	<b>General</b>
MODEL	

SUPPLIER	LG.Philips LCD CO., Ltd.
*MODEL	LM190E03
SUFFIX	B4

\*When you obtain standard approval,  
please use the above model name without suffix

SIGNATURE	DATE
/	_____
/	_____
/	_____

APPROVED BY	DATE
G.T. Kim / G.Manager	_____
<b>REVIEWED BY</b>	
B.C. Song / Manager	_____
<b>PREPARED BY</b>	
K.H. Hwang / Engineer	_____

Please return 1 copy for your confirmation  
With your signature and comments.

**Product Engineering Dept.  
LG. Philips LCD Co., Ltd**

**Product Specification**

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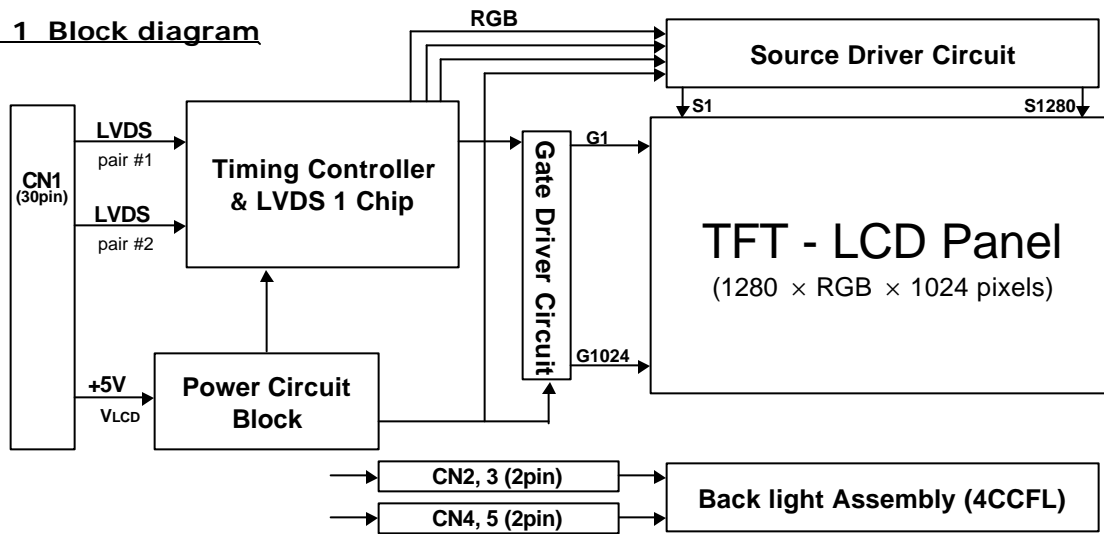


## Product Specification

### 1. General Description

LM190E03-B4 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. It has a 19.0 inch diagonally measured active display area with SXGA resolution (1024 vertical by 1280 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, a palette of more than 16,2M colors with FRC(Frame Rate Control). It has been designed to apply the interface method that enables low power, high speed, low EMI. FPD Link or compatible must be used as a LVDS(Low Voltage Differential Signaling) chip. It is intended to support applications where thin thickness, wide viewing angle, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LM190E03-B4 characteristics provide an excellent flat panel display for office automation products such as monitors.

**FIG. 1 Block diagram**



### General Features

Active screen size	19.0 inches (481.84mm) diagonal
Outline Dimension	404.2(H) x 330.0(V) x 20.0(D) mm(Typ.)
Pixel Pitch	0.098*RGB(H)mm x 0.294(V)mm
Pixel Format	1280 horizontal By 1024 vertical Pixels. RGB stripe arrangement
Interface	LVDS 2Port
Color depth	16.2M colors
Luminance, white	250 cd/m <sup>2</sup> ( Center 1Point, typ)
Viewing Angle (CR>10)	Viewing Angle Free [ R/L 140(Typ.), U/D 140(Typ.) ]
Power Consumption	Total 21.05Watt(Typ.), (2.45Watt @V <sub>LCD</sub> , 18.60 @[Lamp=6.5mA])
Weight	2500g (Typ.)
Display operating mode	Transmissive mode, normally White
Surface treatments	Hard coating (3H), Anti-glare treatment of the front polarizer

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**2. Absolute Maximum Ratings**

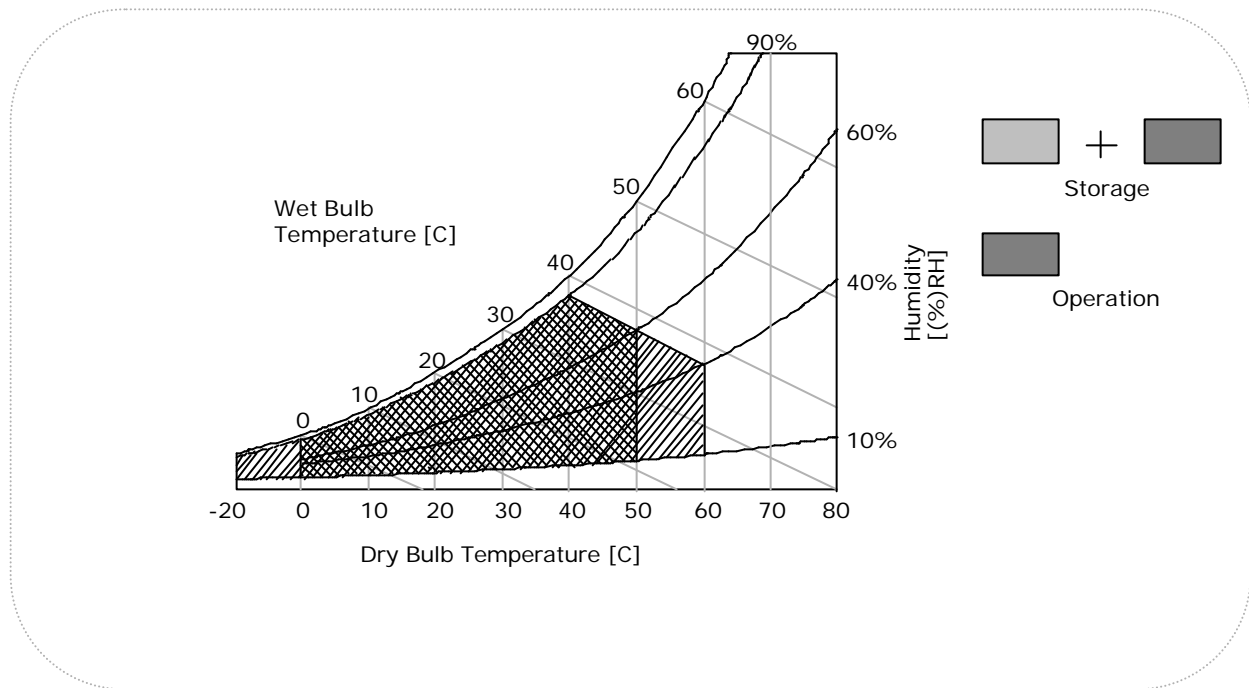
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

**Table 1. Absolute Maximum Ratings**

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Supply Input Voltage	$V_{LCD}$	-0.3	+5.5	Vdc	At 25?
Operating Temperature	$T_{OP}$	0	50	°C	1
Storage Temperature	$T_{ST}$	-20	60	°C	
Operating Ambient Humidity	$H_{OP}$	10	90	%RH	
Storage Humidity	$H_{ST}$	10	90	%RH	

Note : 1. Temperature and relative humidity range are shown in the figure below.  
Wet bulb temperature should be 39 °C Max, and no condensation of water.

**FIG. 2 Temperature and relative humidity**





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**Table 3. ELECTRICAL CHARACTERISTICS**

Parameter	Sym bol	Values			Unit	Notes
		Min	Typ	Max		
LAMP :						
Operating Voltage	$V_{BL}$	675(7.0mA)	715(6.5mA)	790(3.0mA)	$V_{RMS}$	1, 2
Operating Current	$I_{BL}$	3.0	6.5	7.0	$mA_{RMS}$	1
Established Starting Voltage	$V_S$					1, 3
	at 25 °C			1100	$V_{RMS}$	
	at 0 °C			1400	$V_{RMS}$	
Operating Frequency	$f_{BL}$	40	-	70	KHz	4
Discharge Stabilization Time	$T_S$	-	-	3	Min	1, 5
Power Consumption	$P_{BL}$		18.60	20.46	Watt	6
Life Time		50,000	-		Hrs	1, 7

**Note :**

The design of the inverter must have specifications for the lamp in LCD Assembly.

The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) never occurs. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in you instrument.

- ? Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action.  
 Because leakage current is occurred between lamp wire and conducting tape.

1. Specified values are for a single lamp.
2. Operating voltage is measured at  $25 \pm 2^\circ\text{C}$ . The variance of the voltage is  $\pm 10\%$ .
3. The voltage above  $V_S$  should be applied to the lamps for more than 1 second for start-up.  
 (Inverter open voltage must be more than lamp starting voltage.)

Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.

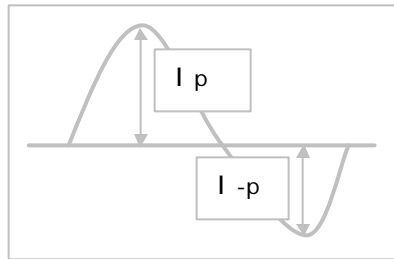
4. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
5. Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.  
 $T_S$  is the time required for the brightness of the center of the lamp to be not less than 95%.
6. The lamp power consumption shown above does not include loss of external inverter.  
 The used lamp current is the lamp typical current. ( $P_{BL} = V_{BL} \times I_{BL} \times N_{Lamp}$  )
7. The life is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at  $25 \pm 2^\circ\text{C}$ .

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8. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following. It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within  $\sqrt{2} \pm 10\%$ .

\* Inverter output waveform had better be more similar to ideal sine wave.



\* Asymmetry rate:

$$| I_p - I_{-p} | / I_{rms} \times 100\%$$

\* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{rms}$$

- 9. The inverter which is combined with this LCM, is highly recommended to connect coupling(ballast) condenser at the high voltage output side. When you use the inverter which has not coupling(ballast) condenser, it may cause abnormal lamp lighting because of biased mercury as time goes.
- 10. In case of edge type back light with over 4 parallel lamps, input current and voltage wave form should be synchronized



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### 3-2. Interface Connections

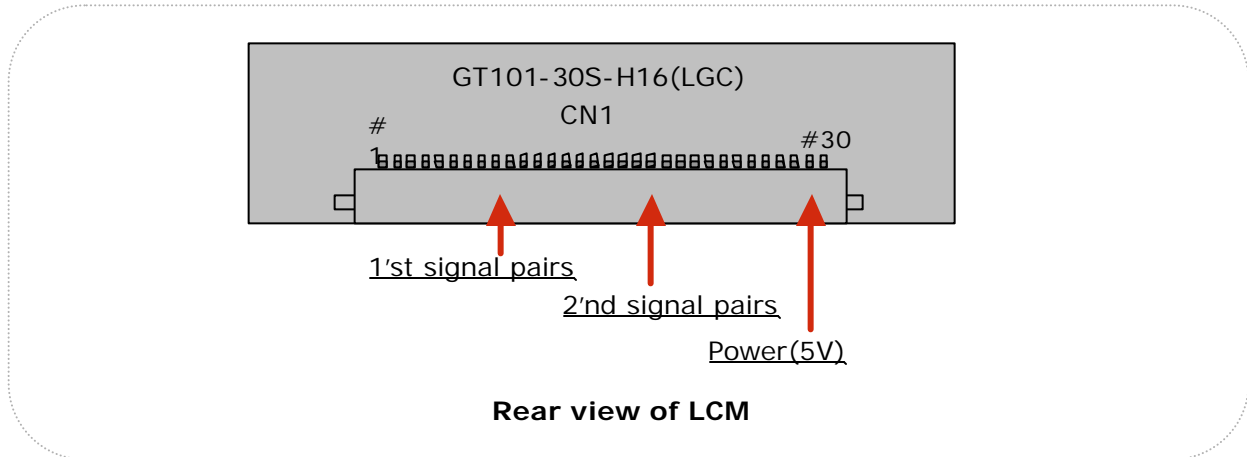
- LCD Connector(CN1) : GT101-30S-H16 (Manufactured by LGC) or Equivalent
- Mating Connector : FI-X30H (Manufactured by JAE) or Equivalent

**Table 4. MODULE CONNECTOR(CN1) PIN CONFIGURATION**

Pin No	Symbol	Description
1	FROM	<b>Minus signal of 1'st channel 0 (LVDS)</b>
2	FR0P	<b>Plus signal of 1'st channel 0 (LVDS)</b>
3	FR1M	<b>Minus signal of 1'st channel 1 (LVDS)</b>
4	FR1P	<b>Plus signal of 1'st channel 1 (LVDS)</b>
5	FR2M	<b>Minus signal of 1'st channel 2 (LVDS)</b>
6	FR2P	<b>Plus signal of 1'st channel 2 (LVDS)</b>
7	GND	Ground
8	FCLKINM	<b>Minus signal of 1'st clock channel (LVDS)</b>
9	FCLKINP	<b>Plus signal of 1'st clock channel (LVDS)</b>
10	FR3M	<b>Minus signal of 1'st channel 3 (LVDS)</b>
11	FR3P	<b>Plus signal of 1'st channel 3 (LVDS)</b>
12	SR0M	<b>Minus signal of 2'nd channel 0 (LVDS)</b>
13	SR0P	<b>Plus signal of 2'nd channel 0 (LVDS)</b>
14	GND	Ground
15	SR1M	<b>Minus signal of 2'nd channel 1 (LVDS)</b>
16	SR1P	<b>Plus signal of 2'nd channel 1 (LVDS)</b>
17	GND	Ground
18	SR2M	<b>Minus signal of 2'nd channel 2 (LVDS)</b>
19	SR2P	<b>Plus signal of 2'nd channel 2 (LVDS)</b>
20	SCLKINM	<b>Minus signal of 2'nd clock channel (LVDS)</b>
21	SCLKINP	<b>Plus signal of 2'nd clock channel (LVDS)</b>
22	SR3M	<b>Minus signal of 2'nd channel 3 (LVDS)</b>
23	SR3P	<b>Plus signal of 2'nd channel 3 (LVDS)</b>
24	GND	Ground
25	NC	No Connection
26	NC	No Connection
27	NC	No Connection
28	V <sub>Lcd</sub>	<b>Power Supply +5.0V</b>
29	V <sub>Lcd</sub>	<b>Power Supply +5.0V</b>
30	V <sub>Lcd</sub>	<b>Power Supply +5.0V</b>

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**FIG. 4 Connector diagram**



Note:

1. NC: No Connection.
2. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
3. All  $V_{LCD}$  (power input) pins should be connected together.
4. Input Level of LVDS signal is based on the IEA 664 Standard.

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**Table 5. REQUIRED SIGNAL ASSIGNMENT FOR Flat Link(TI:SN75LVDS83) Transmitter**

Pin #	Pin Name	Require Signal	Pin #	Pin Name	Require Signal
1	VCC	Power Supply for TTL Input	29	GND	Ground pin for TTL
2	D5	TTL Input (R7)	30	D26	TTL Input (DE)
3	D6	TTL Input (R5)	31	T <sub>x</sub> CLKIN	TTL Level clock Input
4	D7	TTL Input (G0)	32	PWR DWN	Power Down Input
5	GND	Ground pin for TTL	33	PLL GND	Ground pin for PLL
6	D8	TTL Input (G1)	34	PLL VCC	Power Supply for PLL
7	D9	TTL Input (G2)	35	PLL GND	Ground pin for PLL
8	D10	TTL Input (G6)	36	LVDS GND	Ground pin for LVDS
9	VCC	Power Supply for TTL Input	37	T <sub>x</sub> OUT3+	Positive LVDS differential data output 3
10	D11	TTL Input (G7)	38	T <sub>x</sub> OUT3-	Negative LVDS differential data output 3
11	D12	TTL Input (G3)	39	T <sub>x</sub> CLKOUT+	Positive LVDS differential clock output
12	D13	TTL Input (G4)	40	T <sub>x</sub> CLKOUT-	Negative LVDS differential clock output
13	GND	Ground pin for TTL	41	T <sub>x</sub> OUT2+	Positive LVDS differential data output 2
14	D14	TTL Input (G5)	42	T <sub>x</sub> OUT2-	Negative LVDS differential data output 2
15	D15	TTL Input (B0)	43	LVDS GND	Ground pin for LVDS
16	D16	TTL Input (B6)	44	LVDS VCC	Power Supply for LVDS
17	VCC	Power Supply for TTL Input	45	T <sub>x</sub> OUT1+	Positive LVDS differential data output 1
18	D17	TTL Input (B7)	46	T <sub>x</sub> OUT1-	Negative LVDS differential data output 1
19	D18	TTL Input (B1)	47	T <sub>x</sub> OUT0+	Positive LVDS differential data output 0
20	D19	TTL Input (B2)	48	T <sub>x</sub> OUT0-	Negative LVDS differential data output 0
21	GND	Ground pin for TTL Input	49	LVDS GND	Ground pin for LVDS
22	D20	TTL Input (B3)	50	D27	TTL Input (R6)
23	D21	TTL Input (B4)	51	D0	TTL Input (R0)
24	D22	TTL Input (B5)	52	D1	TTL Input (R1)
25	D23	TTL Input (RSVD)	53	GND	Ground pin for TTL
26	VCC	Power Supply for TTL Input	54	D2	TTL Input (R2)
27	D24	TTL Input (HSYNC)	55	D3	TTL Input (R3)
28	D25	TTL Input (VSYNC)	56	D4	TTL Input (R4)

Notes : Refer to LVDS Transmitter Data Sheet for detail descriptions.



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### 3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

**Table 7. Timing Table**

Parameter		Symbol	Min.	Typ.	Max.	Unit	Notes
Dclk	Period	$T_{CLK}$	14.7	18.5	22.2	ns	
	Frequency	$F_{CLK}$	45.0	54.0	68.4	MHz	
Hsync	Period	$t_{HP}$	672	844	1022	tCLK	Horizontal period should be even
	Width	$t_{WH}$	8	56	-		
Vsync	Period	$t_{VP}$	1032	1066	1536	tHP	
	Width	$t_{VW}$	2	3	24		
	Frequency	$t_V$	50	60	75		Hz
DE (Data Enable)	Horizontal Valid	$t_{HV}$	640	640	-	tCLK	
	Horizontal Back Porch	$t_{HBP}$	16	124	-		
	Horizontal Front Porch	$t_{HFP}$	8	24	-		
			-	-	-		
	Vertical Valid	$t_{VV}$	1024	1204	1024	tHP	
	Vertical Back Porch	$t_{VBP}$	5	38	124		
	Vertical Front Porch	$t_{VFP}$	1	1			
			-	-	-		
		DE Setup Time	$t_{SI}$	4	-	-	ns
	DE Hold Time	$t_{HI}$	4	-	-		
Data	Data Setup Time	$t_{SD}$	4	-	-	ns	For Dclk
	Data Hold Time	$t_{HD}$	4	-	-		

Note:

Hsync period and Hsync width-active should be even number times of tCLK.

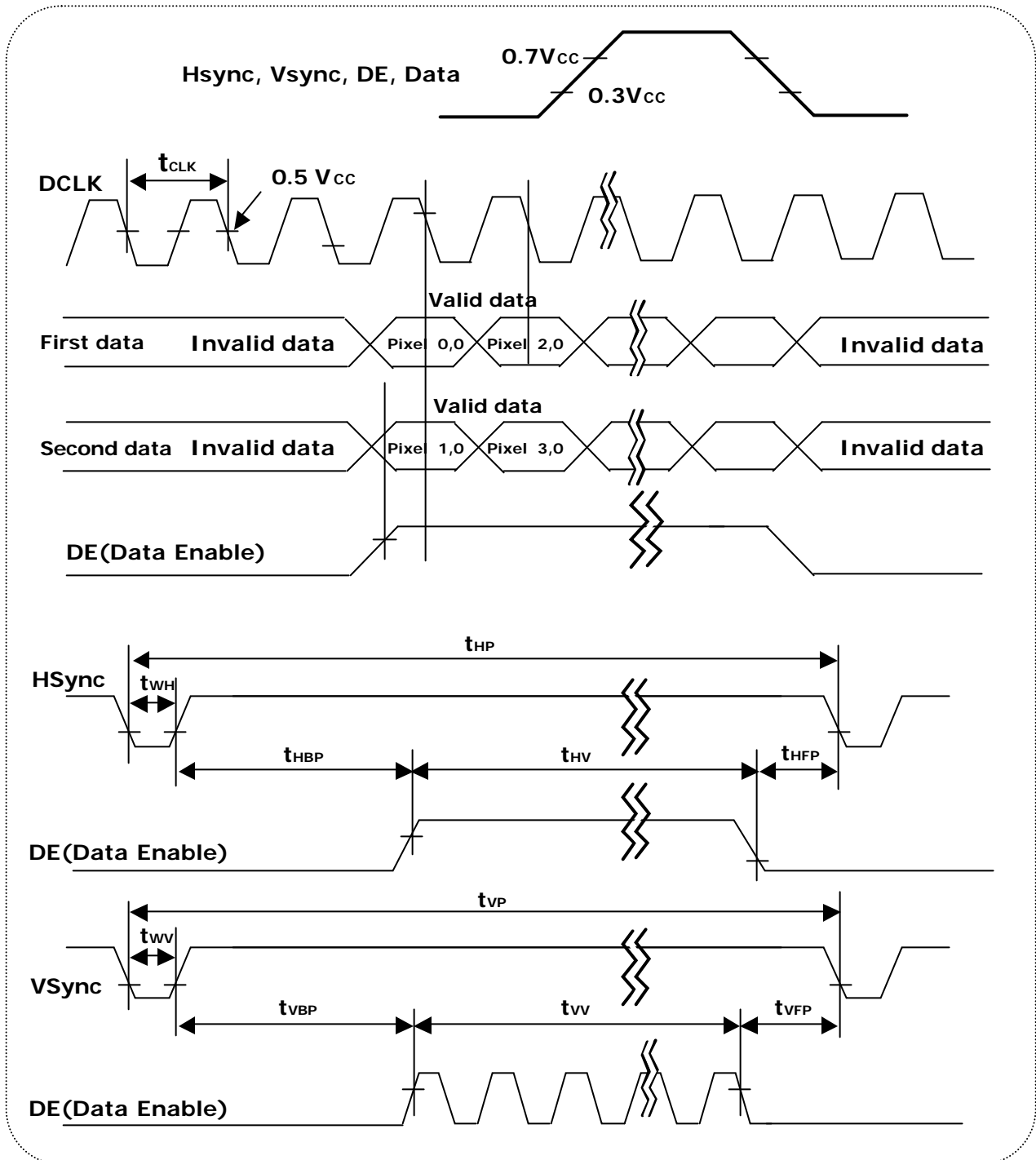
If the value is odd number times of tCLK, display control signal can be asynchronous.

In order to operate this LCM a Hsync, Vsync and DE (Data Enable) signals should be used.

1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync, Hsync should be keep the above specification.
3. Hsync Period, Hsync Width and Horizontal Back Porch should be any times of a character number (8).

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3-4. Signal Timing Waveforms



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### 3-5. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

**Table 8. COLOR DATA REFERENCE**

Color		Input Color Data																						
		Red								Green						Blue								
		MSB				LSB				MSB			LSB			MSB			LSB					
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Red(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(002)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
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	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(255) Bright	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green	Green(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	
	Green(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	
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	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
	Green(255) Bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	
Blue	Blue(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Blue(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	Blue(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
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	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	
	Blue(255) Bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	

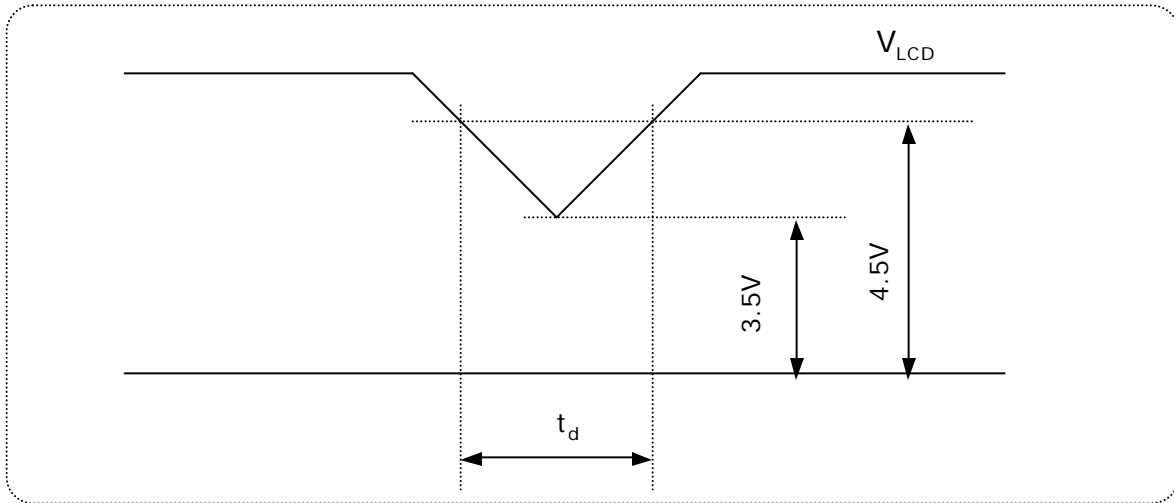




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3-7.  $V_{LCD}$  Power Dip Condition

FIG. 6 Power dip condition



1) Dip condition

$$3.5V = V_{LCD} < 4.5V, t_d = 20ms$$

2)  $V_{LCD} < 3.5V$

$V_{LCD}$ -dip conditions should also follow the Power On/Off conditions for supply voltage.

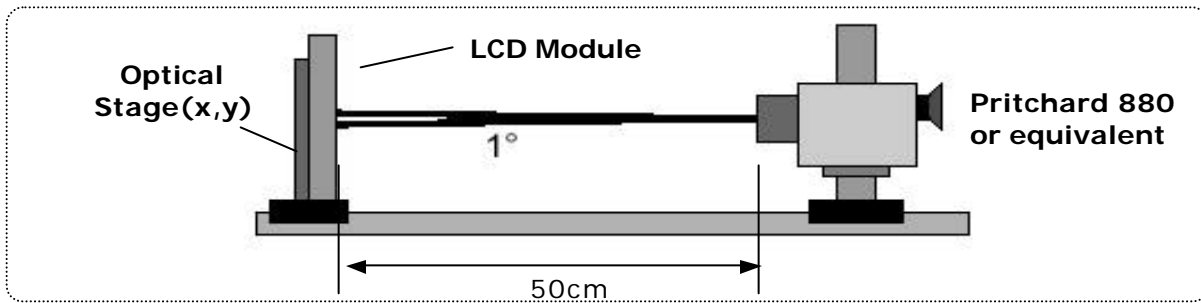
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### 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' for 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to 0°.

FIG. 7 presents additional information concerning the measurement equipment and method.

**FIG. 7 Optical Characteristic Measurement Equipment and Method**



**Table 10. OPTICAL CHARACTERISTICS**

$T_a = 25^\circ\text{C}$ ,  $V_{\text{LCD}} = 5.0\text{V}$ ,  $f_v = 60\text{Hz}$  Dclk = 54MHz,  
 $I_{\text{BL}} = 6.5\text{mA}$

Parameter	Symbol	Values			Units	Notes
		Min	Typ	Max		
Contrast Ratio	CR	300	500	-		1
Surface Luminance, white	$L_{\text{WH}}$	200	250	-	cd/m <sup>2</sup>	2
Luminance Variation	$\delta_{\text{WHITE}}$ 5P			1.3		3
Response Time	Rise Time	$T_{\text{R}}$	2	5	ms	4
	Decay Time	$T_{\text{D}}$	10	20	ms	4
Color Coordinates [CIE1931]	RED	$R_x$	Typ -0.03	0.639	Typ +0.03	
		$R_y$		0.342		
	GREEN	$G_x$		0.297		
		$G_y$		0.615		
	BLUE	$B_x$		0.146		
		$B_y$		0.068		
	WHITE	$W_x$		0.313		
$W_y$		0.329				
Viewing Angle (CR > 10)						
	x axis, right ( $\phi = 0^\circ$ )	$\theta_r$	60	70	degree	5
	x axis, left ( $\phi = 180^\circ$ )	$\theta_l$	60	70		
	y axis, up ( $\phi = 90^\circ$ )	$\theta_u$	65	75		
	y axis, down ( $\phi = 270^\circ$ )	$\theta_d$	55	65		
Gray Scale			-			6

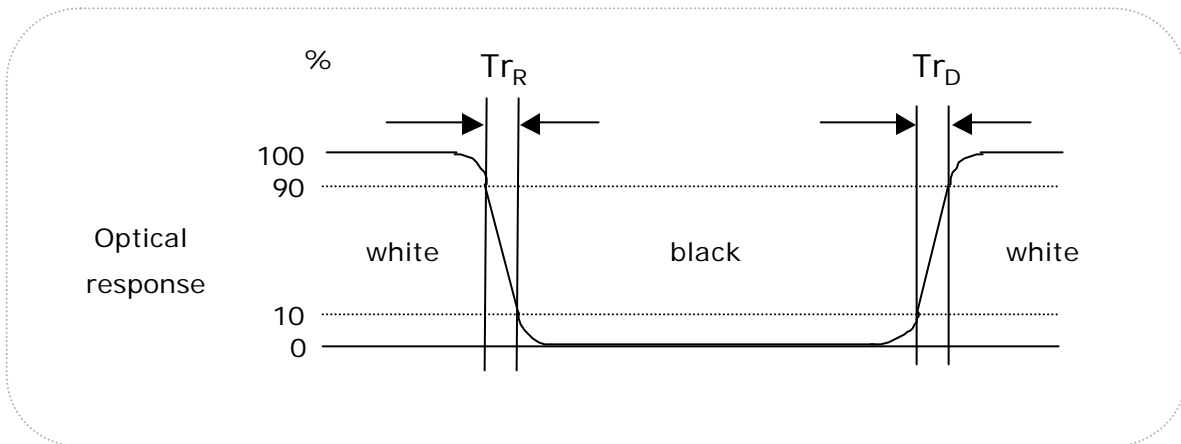


**Product Specification**

4. Response time is the time required for the display to transition from black to white (Decay Time,  $Tr_D$ ) and from white to black (Rise Time,  $Tr_R$ ).  
The sampling rate is 2,500 sample/sec. For additional information see FIG. 9.

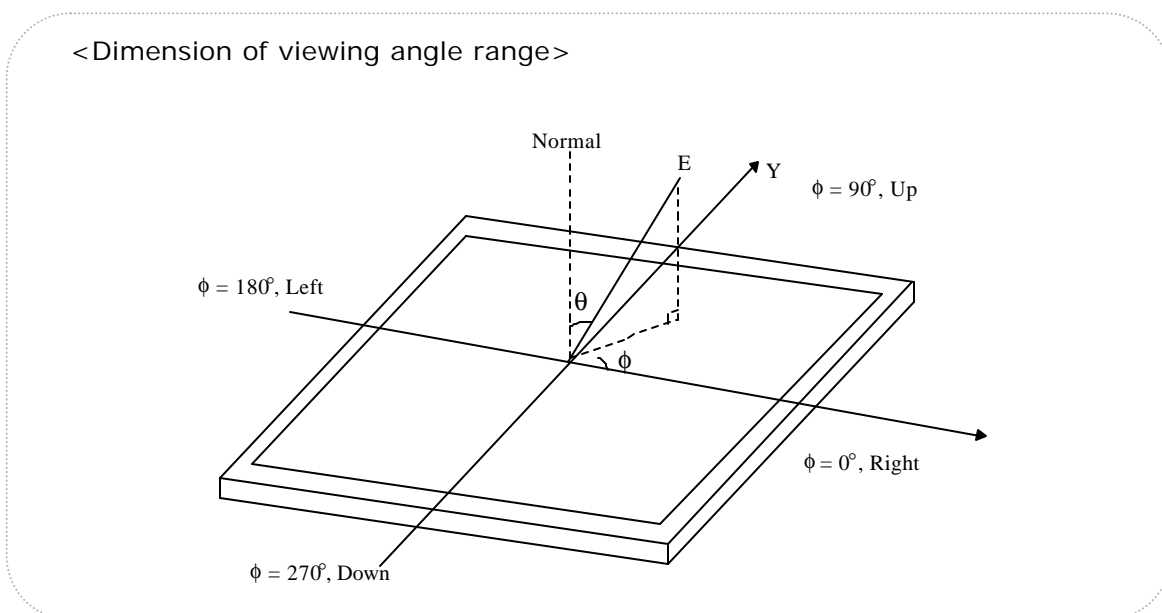
The response time is defined as the following figure and shall be measured by switching the input signal for each gray to gray.

**FIG. 9 Response time**



5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG. 10 .

**FIG. 10 Viewing angle**



**Product Specification**

## 6. Gray scale specification

**Table 11. Gray scale**

Gray Level	Luminance [%] (Typ)
L0	0.20
L31	0.53
L63	3.47
L95	10.2
L127	21.2
L159	35.5
L191	55.6
L223	79.5
L255	100

**Product Specification**

**5. Mechanical Characteristics**

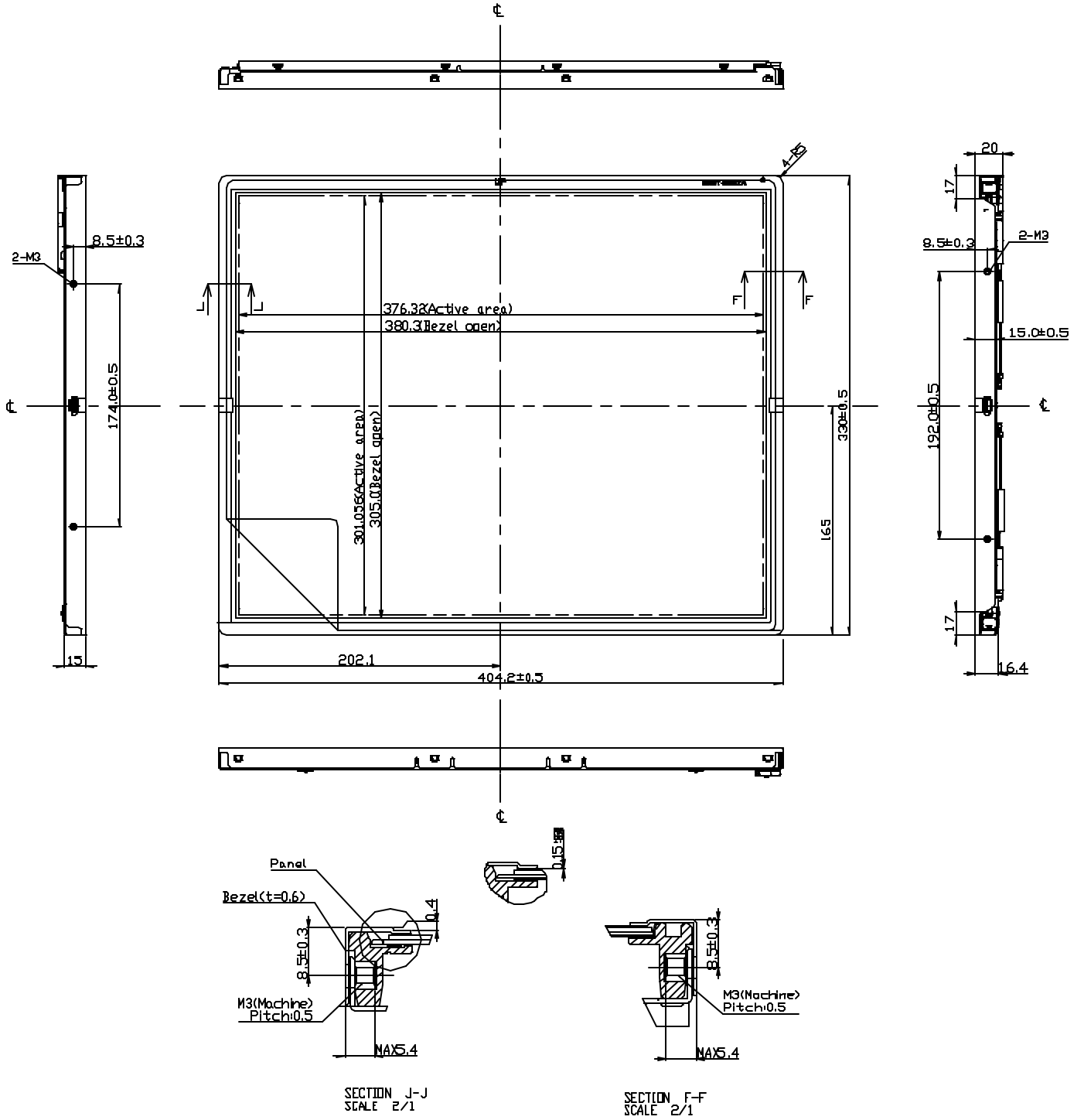
The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	404.2 mm
	Vertical	330.0 mm
	Depth	20.0 mm
Bezel Area	Horizontal	380.3 mm
	Vertical	305.0 mm
Active Display Area	Horizontal	376.320 mm
	Vertical	301.056 mm
Weight	2500g (Typ.) 2630g (Max)	
Surface Treatment	Hard coating(3H) Anti-glare treatment of the front polarizer	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

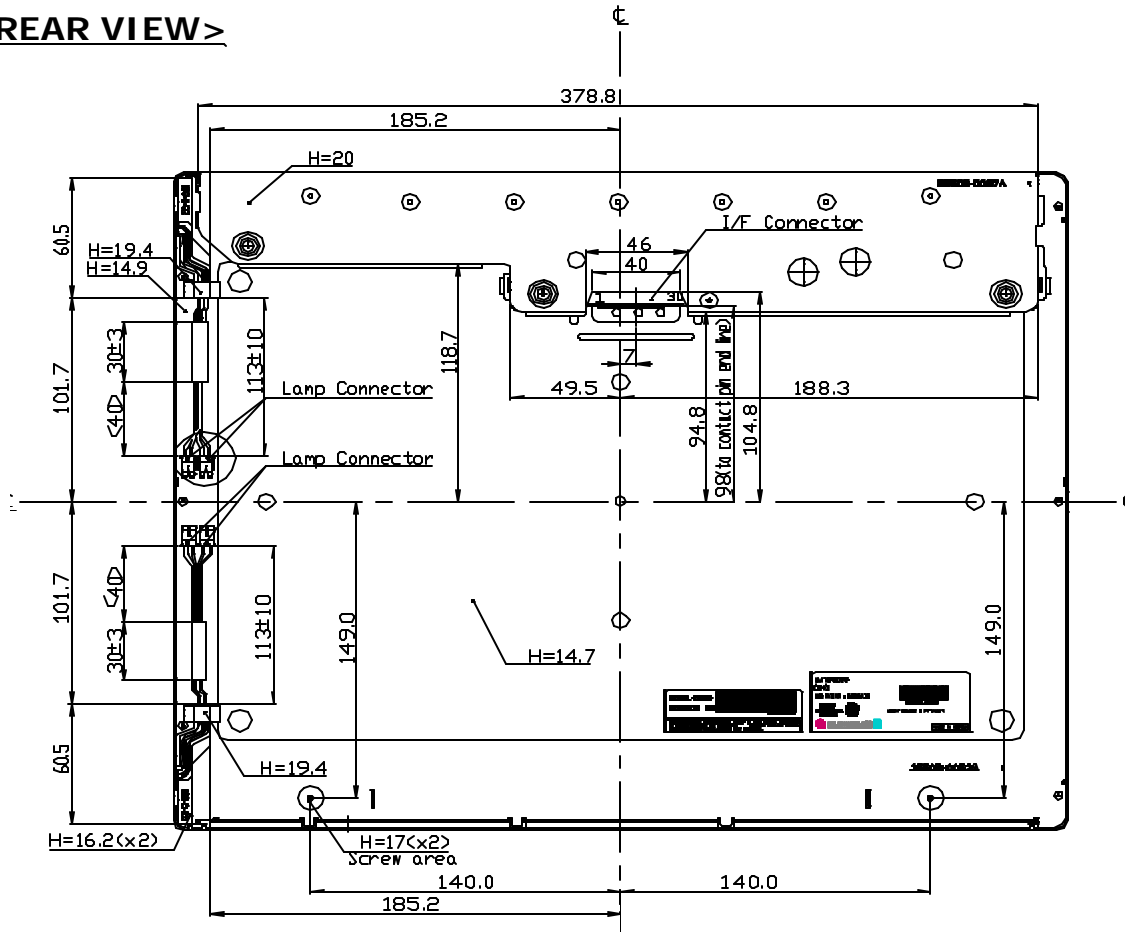
Product Specification

<FRONT VIEW>



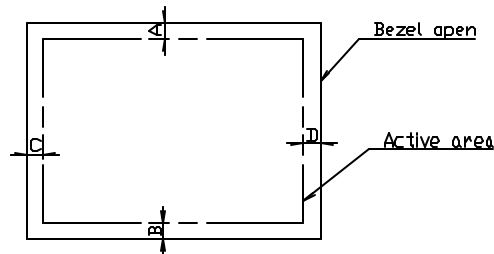
Product Specification

<REAR VIEW>

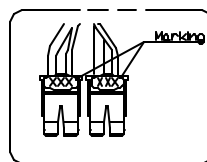


Notes

1. Backlight : 4 Cold Cathode Fluorescent Lamps
2. I/F Connector Specification : GT101-30S-H16(LGC)/IN-30-BA 10(UJU)
3. Lamp Connector Specification  
- 1674817-1(AMP) or BHSR-02VS-1(JST)
4. Torque of user hole : 3.0~4.0kgf-cm
5. Tilt and partial disposition tolerance of display area as following
  - (1) Y-Direction : |A-B| ≤ 1.0
  - (2) X-Direction : |C-D| ≤ 1.0



8. Lamp(CFL) No. is marked at backlight connector



9. Do not wind conductive tape around the backlight wires
10. Unspecified tolerances to be ±0.5mm



**Product Specification**

**6. Reliability**

Environment test condition

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-500Hz Duration : X,Y,Z, 20 min One time each direction
6	Shock test (non-operating)	Shock level : 100G Waveform : half sine wave, 2ms Direction : ± X, ± Y, ± Z One time each direction
7	Altitude operating storage / shipment	0 - 10,000 feet(3048m) 0 - 40,000 feet(12,192m)

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

## Product Specification

### 7. International Standards

#### 7-1. Safety

- a) UL 60950, Third Edition, Underwriters Laboratories, Inc., Dated Dec. 11, 2000. Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.
- b) CAN/CSA C22.2, No. 60950, Third Edition, Canadian Standards Association, Dec. 1, 2000. Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.
- c) EN 60950 : 2000, Third Edition  
IEC 60950 : 1999, Third Edition  
European Committee for Electrotechnical Standardization(CENELEC)  
EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9KHZ to 40GHZ. "American National Standards Institute(ANSI),1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 ( Including A1: 2000 )

**Product Specification**

## 8. Packing

### 8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : Inch

D : Year

E : Month

F : Panel Code

G : Factory Code

H : Assembly Code

I,J,K,L,M : Serial No

Note:

1. Year

Year	97	98	99	2000	2001	2002	2003	2004	2005	2006	2007
Mark	7	8	9	0	1	2	3	4	5	6	7

2. Month

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	4	4	5	6	7	8	9	A	B	C

3. Panel Code

Panel Code	P1 Factory	P2 Factory	P3 Factory	P4 Factory	P5 Factory	Hydis Panel
Mark	1	2	3	4	5	H

4. Factory Code

Factory Code	LPL Gumi	LPL Nanjing
Mark	K	C

5. Serial No

Serial No.	1 ~ 99,999	100,000 ~
Mark	00001 ~ 99999	A0001 ~ A9999, - - - - , Z9999

## Product Specification

### b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

## 8-2. Packing Form

- a) Package quantity in one box : 5 pcs
- b) Box Size : 533mm × 310mm × 459mm

## Product Specification

### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the Module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.  
(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V = \pm 200\text{mV}$  (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)  
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can not be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw (if not, it causes metal foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.

## Product Specification

### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.  
It is recommended that they be stored in the container in which they were shipped.

### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape.  
When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.