

General Description

The MAX3221E/MAX3223E/MAX3243E are 3V-powered EIA/TIA-232 and V.28/V.24 communications interfaces with automatic shutdown/wakeup features, high data-rate capabilities, and enhanced electrostatic discharge (ESD) protection. All transmitter outputs and receiver inputs are protected to ± 15 kV using IEC 1000-4-2 Air-Gap Discharge, to ± 8 kV using IEC 1000-4-2 Contact Discharge, and to ± 15 kV using the Human Body Model.

The MAX3221E/MAX3223E/MAX3243E achieve a $1\mu A$ supply current with Maxim's revolutionary AutoShutdownTM feature. They save power without changes to the existing BIOS or operating system by entering low-power shutdown mode when the RS-232 cable is disconnected, or when the transmitters of the connected peripherals are off.

The transceivers have a proprietary low-dropout transmitter output stage, delivering true RS-232 performance from a +3.0V to +5.5V supply with a dual charge pump. The charge pump requires only four small 0.1 μ F capacitors for operation from a +3.3V supply. Each device is guaranteed to run at data rates of 250kbps while maintaining RS-232 output levels.

The MAX3221E contains just one driver and one receiver, making it the smallest single-supply RS-232 transceiver. The MAX3223E has two drivers and two receivers. The MAX3243E is a complete 3-driver/5-receiver serial port ideal for notebook or subnotebook computers. It also includes two noninverting receiver outputs that are always active, allowing external devices to be monitored without forward biasing the protection diodes in circuitry that may be powered down.

The MAX3221E, MAX3223E, and MAX3243E are available in space-saving SSOP packages.

_ Applications

Notebook, Subnotebook, and Palmtop Computers

Cellular Phones

Battery-Powered Equipment

Hand-Held Equipment

Peripherals

Printers

Features

- ESD Protection for RS-232 I/O Pins:
 ±15kV—Human Body Model
 ±8kV—IEC1000-4-2, Contact Discharge
 ±15kV—IEC1000-4-2, Air-Gap Discharge
- ♦ Latchup Free
- ♦ 1µA Supply Current
- ◆ 250kbps Guaranteed Data Rate
- ♦ 6V/µs Guaranteed Slew Rate
- ♦ Meets EIA/TIA-232 Specifications Down to 3.0V
- Smallest Single-Supply RS-232 Transceiver (MAX3221E)
- **♦** Guaranteed Mouse Driveability (MAX3243E)
- ♦ Small 0.1µF Capacitors

Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX3221ECAE	0°C to +70°C	16 SSOP
MAX3221EEAE	-40°C to +85°C	16 SSOP
MAX3223ECPP	0°C to +70°C	20 Plastic DIP
MAX3223ECAP	0°C to +70°C	20 SSOP
MAX3223EEPP	-40°C to +85°C	20 Plastic DIP
MAX3223EEAP	-40°C to +85°C	20 SSOP
MAX3243ECWI	0°C to +70°C	28 Wide SO
MAX3243ECAI	0°C to +70°C	28 SSOP
MAX3243EEWI	-40°C to +85°C	28 Wide SO
MAX3243EEAI	-40°C to +85°C	28 SSOP

Selector Guide

PART	NO. OF DRIVERS/ RECEIVERS	VCC RANGE (V)	AUTOSHUTDOWN
MAX3221E	1/1	3.0 to 5.5	~
MAX3223E	2/2	3.0 to 5.5	~
MAX3243E	3/5	3.0 to 5.5	V

Pin Configurations appear at end of data sheet.

Typical Operating Circuits appear at end of data sheet.

AutoShutdown is a trademark of Maxim Integrated Products.

†Covered by U.S. Patent numbers 4,636,930; 4,679,134; 4,777,577; 4,797,899; 4,809,152; 4,897,774; 4,999,761; 5,649,210; and other patents pending.

Maxim Integrated Products 1

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ABSOLUTE MAXIMUM RATINGS

V _{CC} to GND	
V+ to GND (Note 1)	0.3V to +/V
V- to GND (Note 1)	+0.3V to -7V
V+ + V- (Note 1)	+13V
Input Voltages	
T_IN, EN, FORCEON, FORCEOFF to C	
Output Voltages	
T_OUT to GND	±13.2V
R_OUT, R2OUTB, INVALID to GND	0.3V to (V _{CC} + 0.3V)
Short-Circuit Duration	
T_OUT to GND	Continuous

Continuous Power Dissipation ($T_A = +70^{\circ}C$)
16-Pin SSOP (derate 7.14mW/°C above +70°C)571mW
20-Pin Plastic DIP (derate 11.11mW/°C above +70°C)889mW
20-Pin SSOP (derate 8.00mW/°C above +70°C)640mW
28-Pin Wide SO (derate 12.50mW/°C above +70°C)1W
28-Pin SSOP (derate 9.52mW/°C above +70°C)762mW
Operating Temperature Ranges
MAX32EC0°C to +70°C
MAX32EE40°C to +85°C
Storage Temperature Range65°C to +160°C
Lead Temperature (soldering, 10sec)+300°C

Note 1: V+ and V- can have maximum magnitudes of 7V, but their absolute difference cannot exceed 13V.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +3.0V \text{ to } +5.5V, C1-C4 = 0.1\mu\text{F (Note 2)}, T_A = T_{MIN} \text{ to } T_{MAX}, \text{ unless otherwise noted. Typical values are at } T_A = +25^{\circ}\text{C.})$

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS	
DC CHARACTERISTICS (V _{CC} =	3.3V or 5.0V	$T_{A} = +25^{\circ}C$			•			
Supply Current, AutoShutdown			FORCEON = GND, FORCEOFF = V _{CC} , all R_IN open			1.0	10	μА
Supply Current, Shutdown		FORCEOFF =	= GND			1.0	10	μA
Supply Current, AutoShutdown Disabled		FORCEON = no load	FORCEO	FF = V _{CC} ,		0.3	1	mA
LOGIC INPUTS								'
Input Logic Threshold Low		T_IN, EN, FO	RCEON, F	ORCEOFF			0.8	V
Innut Logio Throchold High		T_IN, EN, FO	RCEON,	V _C C = 3.3V	2.0			V
Input Logic Threshold High		FORCEOFF		V _C C = 5.0V	2.4			1 V
Transmitter Input Hysteresis			'			0.5		V
Input Leakage Current		T_IN, EN, FO	RCEON, F	ORCEOFF		±0.01	±1	μA
RECEIVER OUTPUTS								•
Output Leakage Current		R_OUT recei	vers disab	led		±0.05	±10	μΑ
Output Voltage Low		I _{OUT} = 1.6mA	4				0.4	V
Output Voltage High		I _{OUT} = -1.0m	A		V _C C - 0.6	V _{CC} - 0.1		V
AUTOSHUTDOWN (FORCEON =	GND, FORC	CEOFF = V _{CC})						
Receiver Input Threshold to		Figure Fo	Positive	threshold			2.7	V
INVALID Output High		Figure 5a Negative threshold		-2.7			7 V	
Receiver Input Threshold to INVALID Output Low		Figure 5a		-0.3		0.3	V	
INVALID Output Voltage Low		I _{OUT} = 1.6mA	I _{OUT} = 1.6mA				0.4	V
INVALID Output Voltage High		I _{OUT} = -1.0m	A		Vcc - 0.6			V

ELECTRICAL CHARACTERISTICS (continued)

(Vcc = +3.0V to +5.5V, C1-C4 = 0.1μF (Note 2), Ta = TMIN to TMAX, unless otherwise noted. Typical values are at Ta = +25°C.)

Receiver Positive or Negative Threshold to INVALID Low tinvL $V_{CC} = 5V$, Figure $5b$ 30 μs Receiver or Transmitter Edge to Transmitter Edg	PARAMETER	SYMBOL	COND	ITIONS	MIN	TYP	MAX	UNITS
Threshold to INVALID Low INVA		tinvh	V _{CC} = 5V, Figure 5b			1		μs
Transmitters Enabled NWU VCC = 5V, Figure 3D 100 ps Section 100 p		t _{INVL}	V _{CC} = 5V, Figure	: 5b		30		μs
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		t _{WU}	V _{CC} = 5V, Figure	: 5b		100		μs
	RECEIVER INPUTS							'
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Input Voltage Range				-25		25	V
Input Threshold High $T_{A} = +25^{\circ}C$ Input Hysteresis Input Resistance $T_{A} = +25^{\circ}C$ Input Resi	Input Throchold Low		T. 25°C	V _C C = 3.3V	0.6	1.2		\/
Input Threshold High $ TA = +25^{\circ}C $	input miesnoid Low		1A = +25 C	Vcc = 5.0V	0.8	1.5		7 V
Input Hysteresis 0.5 0.5 0.5 0.5 Input Resistance 0.5 0.5 0.5 0.5 0.5 Input Resistance 0.5 0	Input Throchold High		T 25°C	V _C C = 3.3V		1.5	2.4	\/
Input Resistance 3 5 7 kΩ TRANSMITTER OUTPUTS Output Voltage Swing All transmitter outputs loaded with $3k\Omega$ to ground ± 5 ± 5.4 V Output Resistance $V_{CC} = V + = V - = 0$, $T_{OUT} = \pm 2V$ 300 10M Ω Output Short-Circuit Current 0	input Threshold High		IA = +25 C	$V_{CC} = 5.0V$		1.8	2.4	_ v
TRANSMITTER OUTPUTSOutput Voltage SwingAll transmitter outputs loaded with $3k\Omega$ to ground ± 5 ± 5.4 VOutput Resistance $V_{CC} = V + = V - = 0$, $T_{OUT} = \pm 2V$ 300 $10M$ Ω Output Short-Circuit Current ± 60 ± 60 ± 60 Output Leakage Current $V_{OUT} = \pm 12V$, $V_{CC} = 0$ or $3V$ to $5.5V$, transmitters disabled ± 25 μ AMOUSE DRIVEABILITY (MAX3243E) $\pm 11N = 121N = GND$, $\pm 131N = V_{CC}$, $\pm 130UT$ loaded with $\pm 130UT$ l	Input Hysteresis					0.5		V
Output Voltage Swing All transmitter outputs loaded with $3k\Omega$ to ground Output Resistance $V_{CC} = V + = V - = 0$, $T_{OUT} = \pm 2V$ 300 10M Quitput Short-Circuit Current Output Leakage Current $V_{OUT} = \pm 12V$, $V_{CC} = 0$ or $3V$ to $5.5V$, transmitters disabled MOUSE DRIVEABILITY (MAX3243E) Transmitter Output Voltage $T1IN = T2IN = GND, T3IN = V_{CC}, T3OUT loaded with 3k\Omega to GND, T1OUT and T2OUT loaded with 2.5mA each ESD PROTECTION IEC 1000-4-2 \text{ Air-Gap Discharge} EC 1000-4-2 \text{ Contact Discharge}$	Input Resistance				3	5	7	kΩ
Output Resistance $V_{CC} = V_{+} = V_{-} = 0$, $T_{OUT} = \pm 2V$ 300 10M Ω Output Short-Circuit Current ± 60 mA Output Leakage Current $V_{OUT} = \pm 12V$, $V_{CC} = 0$ or $3V$ to $5.5V$, transmitters disabled ± 25 μ A MOUSE DRIVEABILITY (MAX3243E) Transmitter Output Voltage $T_{A} = T_{A} = T$	TRANSMITTER OUTPUTS	•						•
Output Short-Circuit Current ± 60 mA Output Leakage Current $VOUT = \pm 12V$, $VCC = 0$ or $3V$ to $5.5V$, transmitters disabled ± 25 μ A MOUSE DRIVEABILITY (MAX3243E) Transmitter Output Voltage $TIIN = TIIN = TI$	Output Voltage Swing			tputs loaded with	±5	±5.4		V
Output Leakage Current $V_{OUT} = \pm 12V$, $V_{CC} = 0$ or 3V to 5.5V, transmitters disabled ± 25 µA MOUSE DRIVEABILITY (MAX3243E) Transmitter Output Voltage $T_{AB} = T_{AB} = T_{$	Output Resistance		V _{CC} = V+ = V- =	0, T _{OUT} = ±2V	300	10M		Ω
MOUSE DRIVEABILITY (MAX3243E) Transmitter Output Voltage T1IN = T2IN = GND, T3IN = V _{CC} , T3OUT loaded with 3kΩ to GND, T1OUT and T2OUT loaded with 2.5mA each ESD PROTECTION IEC 1000-4-2 Air-Gap Discharge ±15 IEC 1000-4-2 Contact Discharge ±8 kV	Output Short-Circuit Current						±60	mA
Transmitter Output Voltage	Output Leakage Current						±25	μА
Transmitter Output Voltage	MOUSE DRIVEABILITY (MAX324	3E)	1					
IEC 1000-4-2 Air-Gap Discharge ±15 R_IN, T_OUT IEC 1000-4-2 Contact Discharge ±8 kV	Transmitter Output Voltage		T3OUT loaded with $3k\Omega$ to GND, T1OUT and T2OUT loaded with		±5.0			V
R_IN, T_OUT IEC 1000-4-2 Contact Discharge ±8 kV	ESD PROTECTION	•						•
<u> </u>			IEC 1000-4-2 Air-	-Gap Discharge		±15		
Human Body Model ±15	R_IN, T_OUT		IEC 1000-4-2 Co	ntact Discharge		±8		kV
			Human Body Mo	del		±15		1



TIMING CHARACTERISTICS—MAX3221E/MAX3223E/MAX3243E

 $(V_{CC} = +3.0 \text{V to } +5.5 \text{V}, \text{C1-C4} = 0.1 \mu\text{F} \text{ (Note 2)}, \text{T}_A = \text{T}_{MIN} \text{ to T}_{MAX}, \text{ unless otherwise noted. Typical values are at T}_A = +25 ^{\circ}\text{C.})$

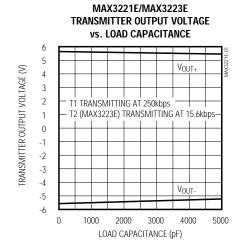
PARAMETER	SYMBOL	COND	ITIONS	MIN	TYP	MAX	UNITS
Maximum Data Rate		$R_L = 3k\Omega$, $C_L = 1000pF$, one transmitter switching		250			kbps
Receiver Propagation Delay	t _{PHL}	- CL = 150pF			0.15		μs
Receiver Fropagation Delay	t _{PLH}	CL = 130pi			0.15		μ μ δ
Receiver Output Enable Time		Normal operation			200		ns
Receiver Output Disable Time		Normal operation			200		ns
Transmitter Skew	tphl - tplh	(Note 3)			100		ns
Receiver Skew	tphl - tplh				50		ns
Transition-Region Slew Rate		$V_{CC} = 3.3V$, $R_L = 3k\Omega$ to $7k\Omega$, $T_A = +25^{\circ}C$,	C _L = 150pF to 1000pF	6		30	- V/µs
Transition-Region Siew Rate		measured from +3V to -3V or -3V to +3V	C _L = 150pF to 2500pF	4		30	- ν/μ3

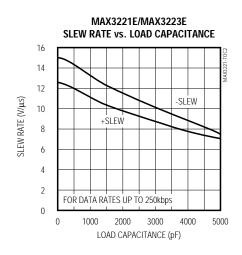
Note 2: C1–C4 = 0.1μ F, tested at 3.3V ±10%. C1 = 0.047μ F, C2–C4 = 0.33μ F, tested at 5.0V ±10%.

Note 3: Transmitter skew is measured at the transmitter zero cross points.

_Typical Operating Characteristics

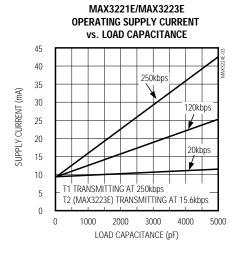
 $(V_{CC} = +3.3V, 250 \text{kbps} \text{ data rate}, 0.1 \mu\text{F capacitors}, \text{ all transmitters loaded with } 3k\Omega \text{ and } C_L, T_A = +25 ^{\circ}C, \text{ unless otherwise noted.})$

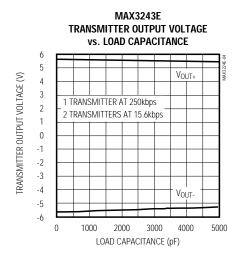


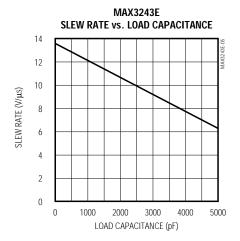


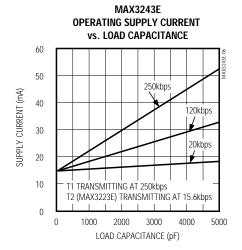
Typical Operating Characteristics (continued)

 $(VCC = +3.3V, 250kbps data rate, 0.1 \mu F capacitors, all transmitters loaded with 3k\Omega and CL, TA = +25°C, unless otherwise noted.)$









Pin Description

	PIN		МАМЕ	FUNCTION
MAX3221E	MAX3223E	MAX3243E	NAME	FUNCTION
1	1	_	ĒN	Receiver Enable Control. Drive low for normal operation. Drive high to force the receiver outputs (R_OUT) into a high-impedance state.
2	2	28	C1+	Positive terminal of the voltage doubler Charge-Pump Capacitor
3	3	27	V+	+5.5V generated by the charge pump
4	4	24	C1-	Negative terminal of the voltage doubler Charge-Pump Capacitor
5	5	1	C2+	Positive terminal of inverting Charge-Pump Capacitor
6	6	2	C2-	Negative terminal of inverting Charge-Pump Capacitor
7	7	3	V-	-5.5V generated by the charge pump
8	9, 16	4–8	R_IN	RS-232 Receiver Inputs
9	10, 15	15–19	R_OUT	TTL/CMOS Receiver Outputs
10	11	21	INVALID	Output of the Valid Signal Detector. INVALID is enabled high if a valid RS-232 level is present on any receiver input.
11	12, 13	12, 13, 14	T_IN	TTL/CMOS Transmitter Inputs
12	14	23	FORCEON	Drive high to override automatic circuitry keeping transmitters and charge pump on (FORCEOFF must be high) (Table 1).
13	8, 17	9, 10, 11	T_OUT	RS-232 Transmitter Outputs
_	_	20	R2OUTB	TTL/CMOS Noninverting Complementary Receiver Output. Always active.
14	18	25	GND	Ground
15	19	26	Vcc	+3.0V to +5.5V Supply Voltage
16	20	22	FORCEOFF	Force-Off Input, active low. Drive low to shut down transmitters, receivers (MAX3243E, except R2OUTB), and on-board charge pump. This overrides all automatic circuitry and FORCEON (Table 1).

Detailed Description

Dual Charge-Pump Voltage Converter

The MAX3221E/MAX3223E/MAX3243E's internal power supply consists of a regulated dual charge pump that provides output voltages of +5.5V (doubling charge pump) and -5.5V (inverting charge pump), over the +3.0V to +5.5V V_{CC} range. The charge pumps operate in discontinuous mode: if the output voltages are less than 5.5V, the charge pumps are enabled; if the output voltages exceed 5.5V, the charge pumps are disabled. Each charge pump requires a flying capacitor (C1, C2) and a reservoir capacitor (C3, C4) to generate the V+ and V- supplies.

LapLink is a trademark of Traveling Software.

RS-232 Transmitters

The transmitters are inverting level translators that convert CMOS-logic levels to 5.0V EIA/TIA-232 levels. They guarantee a 250kbps data rate with worst-case loads of $3k\Omega$ in parallel with 1000pF, providing compatibility with PC-to-PC communication software such as LapLinkTM. Transmitters can be paralleled to drive multiple receivers. The MAX3243E has been specifically designed to drive serial mice. Figure 1 shows a complete system connection.

When $\overline{\text{FORCEOFF}}$ is driven to ground, or the AutoShutdown circuitry senses invalid voltage levels on all receiver inputs, the transmitters are disabled and the outputs are forced into a high-impedance state. When powered off or shut down, the output can be driven up to $\pm 12\text{V}$. The transmitter inputs do not have pull-up resistors.

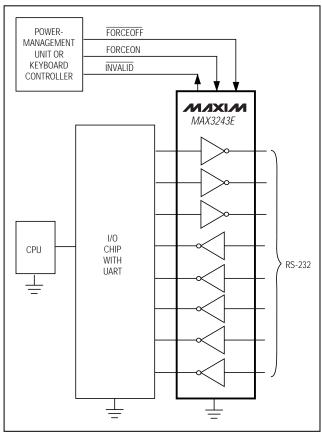
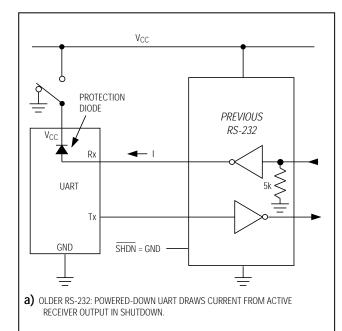


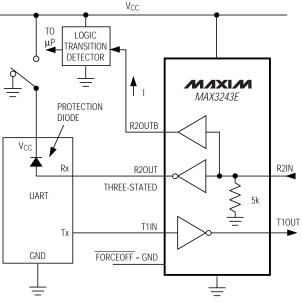
Figure 1. Interface Under Control of PMU

RS-232 Receivers

The MAX3221E/MAX3223E/MAX3243E's receivers convert RS-232 signals to CMOS-logic output levels. All receivers have inverting three-state outputs and can be active or inactive. In shutdown (FORCEOFF = low) or in AutoShutdown, the MAX3221E/MAX3223E's receivers are active (Table 1). Drive EN high to place the receiver(s) in a high-impedance state. The MAX3243E's receivers are high-impedance when the part is in shutdown (FORCEOFF = low).

The MAX3243E features an extra, always-active complementary output (R2OUTB). R2OUTB monitors receiver activity while the other receivers are high-impedance. This allows Ring Indicator to be monitored without forward biasing other devices connected to the receiver outputs. This is ideal for systems where VCC drops to 0 in shutdown to accommodate peripherals such as UARTs (Figure 2).





b) NEW MAX3243E: IN SHUTDOWN, R2OUTB IS USED TO MONITOR EXTERNAL DEVICES AND R2OUT IS THREE STATED, ELIMINATING A CURRENT PATH THROUGH THE UART'S PROTECTION DIODE.

Figure 2. The MAX3243E detects RS-232 activity when the UART and interface are shut down.



Table 1. Output Control Truth Table

OPERATION STATUS	FORCEON	FORCEOFF	EN (MAX3221E/ MAX3223E)	VALID RECEIVER LEVEL	т_оит	R_OUT (MAX3221E/ MAX3223E)	R_OUT (MAX3243E)	R2OUTB (MAX3243E)
Shutdown	X	0	0	X	High-Z	Active	High-Z	Active
(Forced Off)	Х	0	1	X	High-Z	High-Z	High-Z	Active
Normal Operation	1	1	0	Х	Active	Active	Active	Active
(Forced On)	1	1	1	Х	Active	High-Z	Active	Active
Normal Operation	0	1	0	Yes	Active	Active	Active	Active
(AutoShutdown)	0	1	1	Yes	Active	High-Z	Active	Active
Shutdown	0	1	0	No	High-Z	Active	High-Z	Active
(AutoShutdown)	0	1	1	No	High-Z	High-Z	High-Z	Active

X = Don't Care

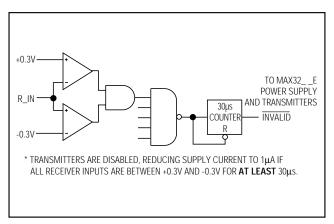


Figure 3a. MAX32__E Entering 1μA Supply Mode via AutoShutdown

The MAX3221E/MAX3223E/MAX3243E feature an INVALID output that is enabled low when no valid RS-232 signal levels have been detected on all receiver inputs. INVALID is functional in any mode (Figures 3 and 5).

AutoShutdown

The MAX3221E/MAX3223E/MAX3243E achieve a 1µA supply current with Maxim's new AutoShutdown feature, which operates when FORCEON is low and FORCEOFF is high. When these devices sense no valid

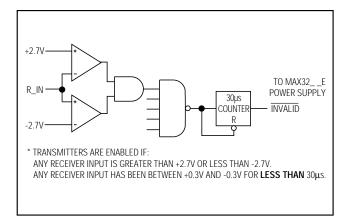


Figure 3b. MAX32_E with Transmitters Enabled Using AutoShutdown

signal levels on all receiver inputs for $30\mu s$, the onboard charge pump and drivers are shut off, reducing supply current to $1\mu A$. This occurs if the RS-232 cable is disconnected or the connected peripheral transmitters are turned off. The device turns on again when a valid level is applied to any RS-232 receiver input. As a result, the system saves power without changes to the existing BIOS or operating system.

1µA Supply-Current, True +3V to +5.5V RS-232 Transceivers with AutoShutdown™

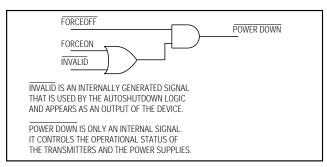


Figure 3c. MAX32_ _E AutoShutdown Logic

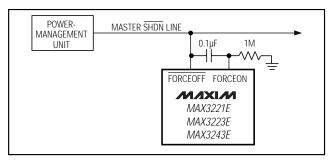


Figure 4. AutoShutdown with Initial Turn-On to Wake Up a Mouse or Another System

Table 2 and Figure 3c summarize the MAX3221E/MAX3223E/MAX3243E operating modes. FORCEON and FORCEOFF override AutoShutdown. When neither control is asserted, the IC selects between these states automatically, based on receiver input levels. Figures 3a, 3b, and 5a depict valid and invalid RS-232 receiver levels. Figure 5 shows the input levels and timing diagram for AutoShutdown operation.

A mouse or other system with AutoShutdown may need time to wake up. Figure 4 shows a circuit that forces the transmitters on for 100ms, allowing enough time for the other system to realize that the MAX3221E/MAX3223E/MAX3243E are awake. If the other system transmits valid RS-232 signals within that time, the RS-232 ports on both systems remain enabled.

When shut down, the device's charge pumps are off, V+ is pulled to V_{CC} , V- is pulled to ground, and the transmitter outputs are high impedance. The time required to exit shutdown is typically 100 μ s (Figure 5b).

Software-Controlled Shutdown

If direct software control is desired, INVALID can be used to indicate DTR or Ring Indicator signal. Connect FORCEOFF and FORCEON together to disable Auto-Shutdown so the line acts like a SHDN input.

Table 2. INVALID Truth Table

RS-232 SIGNAL PRESENT AT ANY RECEIVER INPUT	INVALID OUTPUT
Yes	High
No	Low

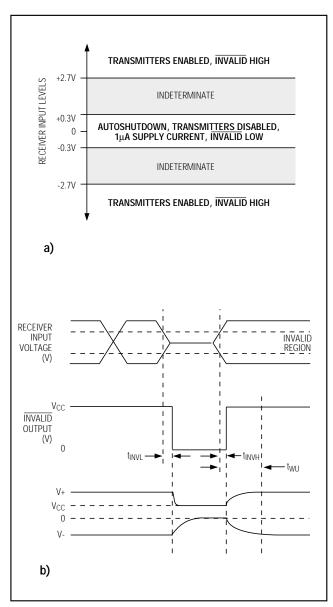


Figure 5. AutoShutdown Trip Levels



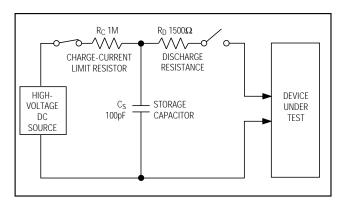


Figure 6a. Human Body ESD Test Models

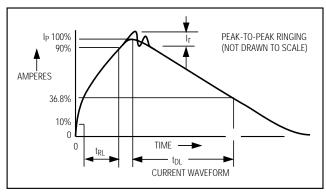


Figure 6b. Human Body Model Current Waveform

±15kV ESD Protection

As with all Maxim devices, ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. The driver outputs and receiver inputs of the MAX3221E/MAX3223E/MAX3243E have extra protection against static electricity. Maxim's engineers have developed state-of-the-art structures to protect these pins against ESD of ±15kV without damage. The ESD structures withstand high ESD in all states: normal operation, shutdown, and powered down. After an ESD event, Maxim's E versions keep working without latchup, whereas competing RS-232 products can latch and must be powered down to remove latchup.

ESD protection can be tested in various ways; the transmitter outputs and receiver inputs of this product family are characterized for protection to the following limits:

- 1) ±15kV using the Human Body Model
- 2) ±8kV using the contact-discharge method specified in IEC1000-4-2
- 3) ±15kV using IEC1000-4-2's air-gap method

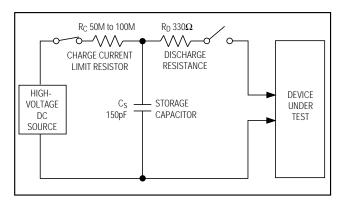


Figure 7a. IEC1000-4-2 ESD Test Model

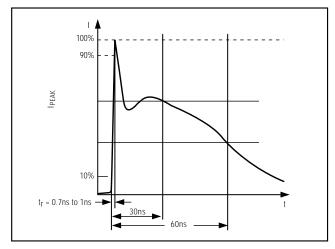


Figure 7b. IEC1000-4-2 ESD Generator Current Waveform

ESD Test Conditions

ESD performance depends on a variety of conditions. Contact Maxim for a reliability report that documents test setup, test methodology, and test results.

Human Body Model

Figure 6a shows the Human Body Model, and Figure 6b shows the current waveform it generates when discharged into a low impedance. This model consists of a 100pF capacitor charged to the ESD voltage of interest, which is then discharged into the test device through a $1.5k\Omega$ resistor.

IEC1000-4-2

The IEC1000-4-2 standard covers ESD testing and performance of finished equipment; it does not specifically refer to integrated circuits. The MAX3221E/MAX3223E/MAX3243E help you design equipment that meets Level 4 (the highest level) of IEC1000-4-2, without the need for additional ESD-protection components.

The major difference between tests done using the Human Body Model and IEC1000-4-2 is higher peak current in IEC1000-4-2, because series resistance is lower in the IEC1000-4-2 model. Hence, the ESD withstand voltage measured to IEC1000-4-2 is generally lower than that measured using the Human Body Model. Figure 7a shows the IEEE1000-4-2 model and Figure 7b shows the current waveform for the ±8kV IEC1000-4-2 Level 4 ESD contact-discharge test.

The air-gap test involves approaching the device with a charged probe. The contact-discharge method connects the probe to the device before the probe is energized.

Machine Model

The Machine Model for ESD tests all pins using a 200pF storage capacitor and zero discharge resistance. Its objective is to emulate the stress caused by contact that occurs with handling and assembly during manufacturing. Of course, all pins require this protection during manufacturing, not just RS-232 inputs and outputs. Therefore, after PC board assembly, the Machine Model is less relevant to I/O ports.

Applications Information_ Capacitor Selection

The capacitor type used for C1–C4 is not critical for proper operation; either polarized or nonpolarized capacitors may be used. The charge pump requires 0.1µF capacitors for 3.3V operation. For other supply voltages, refer to Table 3 for required capacitor values. Do not use values smaller than those listed in Table 3. Increasing the capacitor values (e.g., by a factor of 2) reduces ripple on the transmitter outputs and slightly reduces power consumption. C2, C3, and C4 can be increased without changing C1's value. However, do not increase C1 without also increasing the values of C2, C3, and C4 to maintain the proper ratios (C1 to the other capacitors).

When using the minimum required capacitor values, make sure the capacitor value does not degrade excessively with temperature. If in doubt, use capacitors with a larger nominal value. The capacitor's equivalent series resistance (ESR) usually rises at low temperatures and influences the amount of ripple on V+ and V-.

Power-Supply Decoupling

In most circumstances, a $0.1\mu F\ V_{CC}$ bypass capacitor is adequate. In applications that are sensitive to power-supply noise, use a capacitor of the same value as the charge-pump capacitor C1. Connect bypass capacitors as close to the IC as possible.

Table 3. Required Capacitor Values

V _{CC} (V)	C1, C _{BYPASS} (µF)	C2, C3, C4 (µF)
3.0 to 3.6	0.22	0.22
3.15 to 3.6	0.1	0.1
4.5 to 5.5	0.047	0.33
3.0 to 5.5	0.22	1

Table 4. Logic Family Compatibility with Various Supply Voltages

SYSTEM POWER- SUPPLY VOLTAGE (V)	V _{CC} SUPPLY VOLTAGE (V)	COMPATIBILITY
3.3	3.3	Compatible with all CMOS families.
5	5	Compatible with all TTL and CMOS-logic families.
5	3.3	Compatible with ACT and HCT CMOS, and with TTL. Incompatible with AC, HC, or CD4000 CMOS.

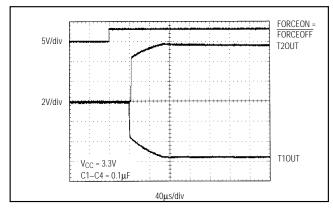


Figure 8. Transmitter Outputs Exiting Shutdown or Powering Up

Transmitter Outputs when Exiting Shutdown

Figure 8 shows two transmitter outputs when exiting shut down mode. As they become active, the two transmitter outputs are shown going to opposite RS-232 levels (one transmitter output is high, the other is low). Each transmitter is loaded with $3k\Omega$ in parallel with 1000pF. The transmitter outputs display no ringing or undesirable transients as they come out of shutdown, and are enabled only when the magnitude of V-exceeds approximately -3V.

High Data Rates

The MAX3221E/MAX3223E/MAX3243E maintain the RS-232 ±5.0V minimum transmitter output voltage even at high data rates. Figure 9 shows a transmitter loopback test circuit. Figure 10 shows a loopback test result at 120kbps, and Figure 11 shows the same test at 250kbps. For Figure 10, all three transmitters were driven simultaneously at 120kbps into RS-232 loads in parallel with 1000pF. For Figure 11, a single transmitter was driven at 250kbps, and all three transmitters were loaded with an RS-232 receiver in parallel with 1000pF.

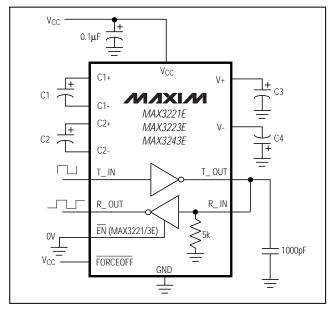


Figure 9. Loopback Test Circuit

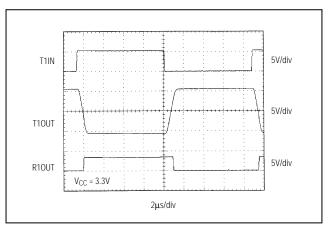


Figure 10. Loopback Test Result at 120kbps

Mouse Driveability (MAX3243E)

The MAX3243E has been specifically designed to power serial mice while operating from low-voltage power supplies. It has been tested with leading mouse brands such as Logitech and Microsoft. When tested, the MAX3243E successfully drove all serial mice and met their respective current and voltage requirements. The MAX3243E's regulated dual charge pump ensures the transmitters will supply at least ±5V during worst-case conditions. Figure 12a shows the transmitter outputs under increasing load current. The AutoShutdown feature does not work with a mouse, so FORCEOFF and FORCEON should be connected to Vcc. Figure 12b (on the following page) shows a mouse driver test circuit. To achieve mouse driveability with 1µA supply current when the port is inactive, use parts with the AutoShutdown Plus feature (such as the MAX3244E and MAX3245E).

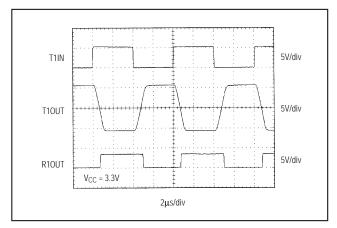


Figure 11. Loopback Test Result at 250kbps

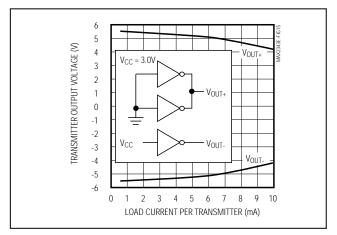


Figure 12a. Transmitter Output Voltage vs. Load Current per Transmitter

12 _______/N/X//VI

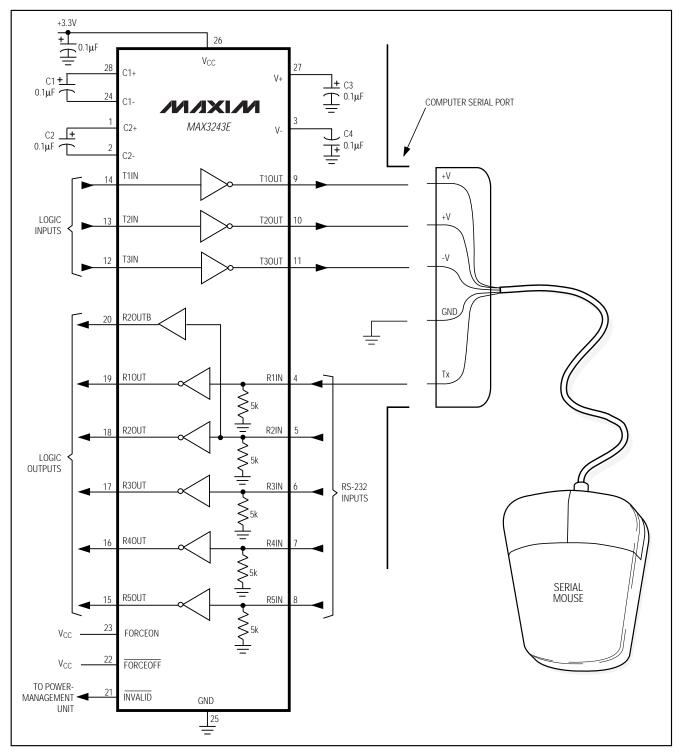


Figure 12b. Mouse Driver Test Circuit

MIXIM —

Interconnection with 3V and 5V Logic

The MAX3221E/MAX3223E/MAX3243E can directly interface with various 5V logic families, including ACT and

HCT CMOS. See Table 4 for more information on possible combinations of interconnections.

Table 5. ±15kV ESD-Protected, 3.0V to 5.5V Powered RS-232 Transceivers from Maxim

PART	Supply Voltage Range (V)	No. of Tx/Rx	Supply Current (µA)	Auto- Shutdown Plus	Auto- Shutdown	Human Body Model (kV)	IEC 1000-4-2 Contact Discharge (kV)	IEC 1000-4-2 Air-Gap Discharge (kV)	Guaranteed Data Rate (kbps)
MAX3241E	+3.0 to +5.5	3/5	300	_	_	±15	±8	±15	250
MAX3243E	+3.0 to +5.5	3/5	1	_	Yes	±15	±8	±15	250
MAX3244E	+3.0 to +5.5	3/5	1	Yes	_	±15	±8	±15	250
MAX3245E	+3.0 to +5.5	3/5	1	Yes	_	±15	±8	±15	1Mbps
MAX3232E	+3.0 to +5.5	2/2	300	=	_	±15	±8	±15	250
MAX3222E	+3.0 to +5.5	2/2	300	_	_	±15	±8	±15	250
MAX3223E	+3.0 to +5.5	2/2	1	_	Yes	±15	±8	±15	250
MAX3224E	+3.0 to +5.5	2/2	1	Yes	_	±15	±8	±15	250
MAX3225E	+3.0 to +5.5	2/2	1	Yes	_	±15	±8	±15	1Mbps
MAX3221E	+3.0 to +5.5	1/1	1	=	Yes	±15	±8	±15	250
MAX3226E	+3.0 to +5.5	1/1	1	Yes	_	±15	±8	±15	250
MAX3227E	+3.0 to +5.5	1/1	1	Yes	_	±15	±8	±15	1Mbps

_____Chip Information

MAX3221E

TRANSISTOR COUNT: 269

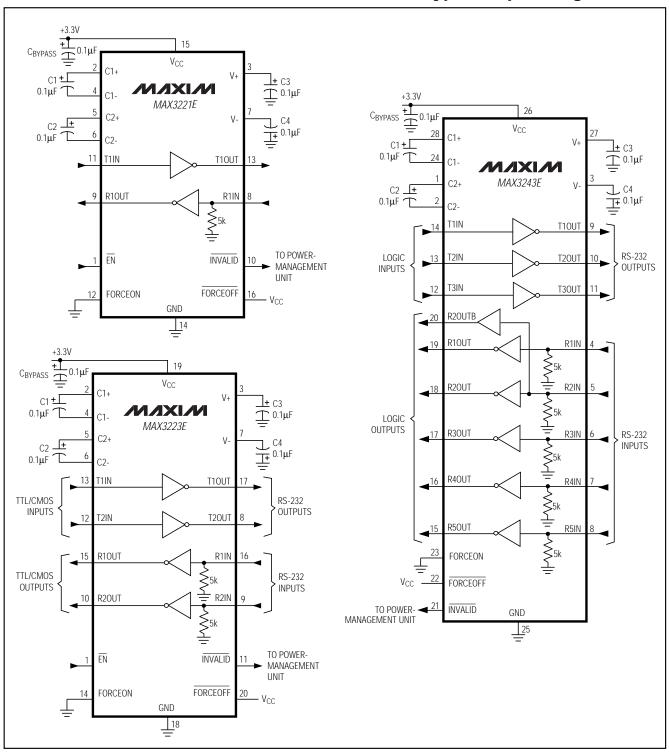
MAX3223E

TRANSISTOR COUNT: 339

MAX3243E

TRANSISTOR COUNT: 476

Typical Operating Circuits



MIXIM

Pin Configurations TOP VIEW FORCEOFF 16 FORCEOFF 19 V_{CC} ĒΝ C1+ 15 V+ 18 GND C1+ 2 V_{CC} C1-17 T10UT 14 GND MIXIM V+ NAXIM MAX3223E C2+ 5 16 R1IN C1- 4 MAX3221E 13 T10UT C2-15 R10UT C2+ 5 12 FORCEON V-14 FORCEON C2-11 T1IN T20UT 13 T1IN V-10 INVALID 9 R10UT R2IN 12 T2IN R1IN 8 R2OUT 10 11 INVALID SSOP DIP/SSOP 28 C1+ C2+ C2- 2 27 V+ 26 V_{CC} V-25 GND R1IN 4 NIXNN 24 C1-R2IN MAX3243E R3IN 23 FORCEON 22 FORCEOFF R4IN R5IN 21 INVALID 20 R2OUTB T10UT 9 T20UT 19 R10UT 18 R20UT T3OUT 17 R30UT T3IN 16 R40UT T2IN T1IN 14 15 R50UT SO/SSOP

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