



The HS25 combines the rugged, heavy-duty features usually associated with shafted encoders into a hollow-shaft style. Its design includes dual bearings and shaft seals for NEMA 4, 13 and IP65 environmental ratings, a rugged metal housing, and a cable gland.

This low-profile design, just 2" deep, is easily mounted on a through shaft. Securing the encoder to the shaft is simple with a collet-style single screw clamp. The optional anti-rotation tether block maintains housing stability during operation. The HS25 is designed to accommodate shafts up to 3/4" in diameter. With optional insulating inserts, it can be mounted on smaller diameter shafts. Applications include motor feedback and vector control, paper converting and printing industries, robotic control, web process control along with many other applications.

The HS25 Incremental Encoder is available with the following certifications:

EN 55011 and EN 61000-6-2

CENELEC EEX ia IIC T4

U.S. Standards Class I, Group A,B,C & D;  
Class II Group E, F & G

Canadian Standards  
Class I, Zone 0, Group IIC

## Mechanical Specifications

**Shaft Bore:** 0.375", 0.750", 0.625", 0.500", dia. 0.625" and under are supplied with insulating sleeves.

**Allowable Misalignment:** 0.005" T.I.R. on mating shaft 0.75" from shaft end  
**Bore Runout:** 0.001" T.I.R.

**Starting Torque at 25° C:** Through shaft version (SS) = 7 in-oz (max);  
Blind shaft version (BS) = 4 in-oz (max)

**Bearings:** 52100 SAE high carbon steel

**Shaft Material:** 6061-T6 aluminum alloy

**Bearing Housing:** Die cast aluminum with protective finish

**Cover:** Die cast aluminum with protective finish

**Bearing Life:** 7.5 X 10<sup>9</sup> revs (25,000 hrs at 2500 RPM)

**Maximum RPM:** 6,000 RPM (see Frequency Response, below)

**Moment of Inertia:** 17 X 10<sup>-4</sup> oz-in-sec<sup>2</sup>

**Weight:** 9 oz typical

## Electrical Specifications

**Code:** Incremental

**Output Format:** 2 channels in quadrature, 1/2 cycle index gated with negative B channel

**Cycles per Shaft Turn:** up to 2048 (see table A, this page)

**Supply Voltage:** 5 to 28 VDC available (see note 5)

**Current Requirements:** 100 mA typical + output load, 250 mA (max)

**Voltage/Output:** (see note 5)

15V/V: Line Driver, 5–15 VDC in, V<sub>out</sub> = V<sub>in</sub>

28V/V: Line Driver, 5–28 VDC in, V<sub>out</sub> = V<sub>in</sub>

28V/5: Line Driver, 5–28 VDC in, V<sub>out</sub> = 5 VDC

28V/OC: Open Collector, 5–28 VDC in, OC<sub>out</sub>

**Protection Level:** Reverse, overvoltage and output short circuit

**Frequency Response:** 100 kHz (see note 7)

**Output Terminations:** (see table 1, back page)

**Note:** Consult factory for other electrical options

## Environmental Specifications

**Enclosure rating:** NEMA 4 & 13 (IP65) when ordered with shaft seal and a cable gland.

**Temperature:** Operating, 0° to 70°C; extended temperature testing up to 85°C available (see note 8); Storage, -25° to 90° C unless extended temperature option called out

**Shock:** 50 g's for 11 msec duration

**Vibration:** 5 to 2000 Hz @ 20 g's

**Humidity:** 98% RH non-condensing

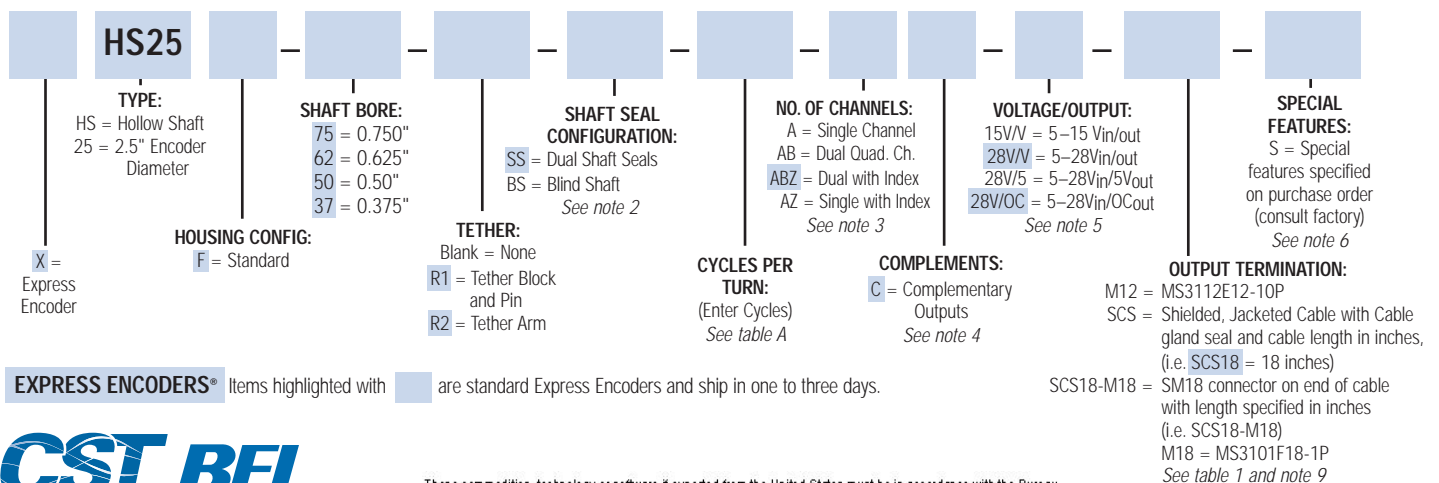
**NOTES & TABLES:** All notes and tables referred to in the text can be found on the back of this page.

## HS25 Incremental Ordering Options

FOR ASSISTANCE CALL 800-350-2727

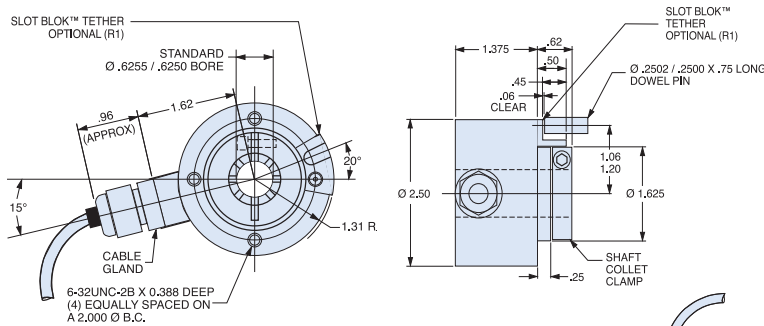
Use this diagram, working from left to right to construct your model number (example: HS25F-62-R1-SS-1024-ABZC-28V/V-SCS18).

All notes and tables referred to can be found on the back of this page.

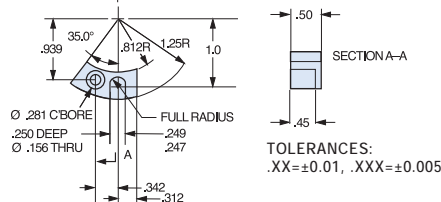


## Dimensions

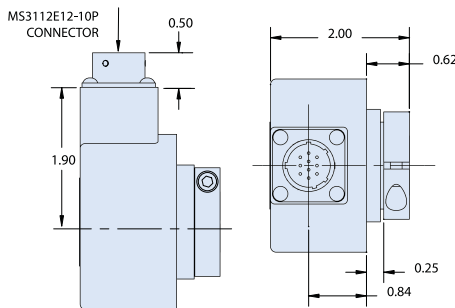
### Thru Shaft Version



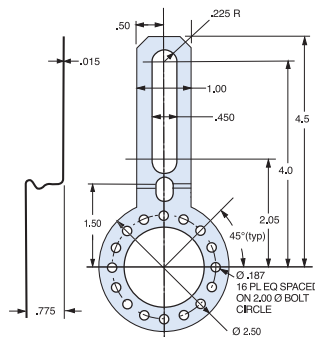
### R1 Tether Block and Pin



### M12



### R2 Tether Arm



## Table A

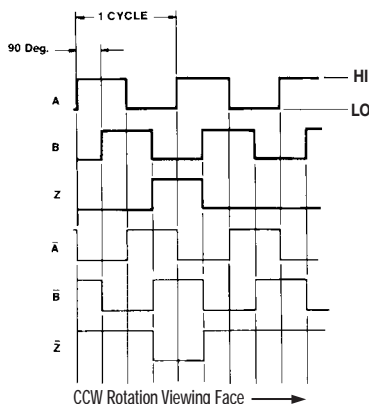
### HS25 Disc Resolutions

10 12 60 88 100 250 360 500  
512 1000 1024 2000 2048

Other resolutions available—consult factory.

## Figure 1

### Output Waveform



## Table 1

### Incremental Output Terminations

The connector style will determine pinouts. For example, an encoder with ABC channels and an M18 connector uses the table to the right.

M18 CONNECTOR		M12 CONNECTOR	
PIN	CHANNEL	PIN	CHANNEL
A	A	A	A
B	B	B	B
C	Z	C	Z
D	+V	D	+V
E	—	E	—
F	0V	F	0V
G	CG	G	CG
H	A	H	A
I	B	I	B
J	Z	J	Z

M14 CONNECTOR		M16 CONNECTOR		CHANNELS DESIGNATED IN MODEL NO.	
PIN	PIN	PIN	PIN	ABZ	ABC
E	A	A	A	A	A
D	B	B	B	B	B
C	C	C	C	Z	A
B	D	D	D	+V (SUPPLY VOLTAGE)	
F	—	E	—	—	B
A	F	F	—	0 V (CIRCUIT COMMON)	
	G	G	—	CASE GROUND (CG) (except H20)	

WIRE COLOR (ZAWG)		DA 15P CONNECTOR		CHANNELS DESIGNATED IN MODEL NO.		
				ABZ	ABC	ABZC
YEL	13	13	A	A	A	A
BLUE	14	14	B	B	B	B
ORN	15	15	Z	—	Z	—
W-Yel	10	10	—	A	A	A
W-Blu	11	11	—	B	B	B
W-Orn	12	12	—	—	Z	—
RED	6	6	—	+V (SUPPLY VOLTAGE)		
BLK	1	1	—	0 V (CIRCUIT COMMON)		
GRN	9	9	—	CASE GROUND (CG) (except H20)		
WHITE				SHIELD DRAIN (Shielded Cable Only)		

## Notes

- Mounting is usually done either using the D-style square flange mount, E- or G-style servo mounts, or one of the standard face mounts, F1 for example. Consult factory for additional face mount options.
- The shaft seal is recommended in virtually all installations. The most common exceptions are applications requiring a very low starting torque or those requiring operation at both high temperature and high speed.
- Non-standard index widths and multiple indices are available by special order. Consult factory.
- Complementary outputs are recommended for use with line driver type (source/sink) outputs. When used with differential receivers, this combination provides a high degree of noise immunity.
- Output IC's:** Output IC's are available as either Line Driver (LD) or NPN Open Collector (OC) types. Open Collectors require pull-up resistors, resulting in higher output source impedance (sink impedance is similar to that of line drivers). In general, use of a Line Driver style output is recommended. Line Drivers source or sink current and their lower impedance mean better noise immunity and faster switching times. **Warning:** Do not connect any line driver outputs directly to circuit common/OV, which may damage the driver. Unused outputs should be isolated and left floating. Our applications specialists would be pleased to discuss your system requirements and the compatibility of your receiving electronics with Line Driver type outputs.
- 28V/V:** Multi-voltage Line Driver (7272\*): 100 mA source/sink. Input voltage 5 to 28 VDC +/- 5% standard (Note:  $V_{out} = V_{in}$ ). This driver is TTL compatible when used with 5 volt supply. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 120 mA typical (plus load current). This is the recommended replacement for 3904R and 7406R open collector outputs with internal pullup resistors. It is also a direct replacement for any 4469, 88C30, 8830 or 26LS31 line driver.
- 28V/5:** Multi-voltage Line Driver (7272\*): 100 mA source/sink. Input voltage 5 to 28 VDC +/- 5% standard, internally regulated with 5V (TTL compatible) logic out. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 90 mA typical (plus load current).
- 15V/V:** Multi-voltage Line Driver (4469\*): 100 mA source/sink. Input voltage 5 to 15 VDC +/- 5% standard (Note:  $V_{out} = V_{in}$ ). TTL compatible when used with 5 volt supply. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 90 mA typical (plus load current). This is a direct replacement for the 4469 Line Driver.
- 28V/OC:** NPN Open Collector (3904\*, 7273\*). Current sink of 80 mA max. Current sourced by external pull-up resistor. Output can be pulled up to voltage other than supply voltage (30 V max). Input voltage 5 to 28 VDC +/- 5% standard. Supply current is 120 mA typical. This replaces prior IC's with designations of 3904, 7406, 3302, 681 and 689. **5V/OCR, 15V/OCR, 24V/OCR:** Open Collector (3904R\*, 7406R\*, 7273R\*): Current sink of 70 mA max. Includes internal pull-ups sized at approximately 100 ohms/volt. Max current source is 10 mA. Supply current is 100 mA typical, 120 mA with internal pull-ups. The 5V/OCR, 15V/OCR and 24V/OCR are often replaced by the 28V/V in system upgrades.
- 3904, 3904R, 4469, 5V/V, 5V/OC, 5V/OCR, 9V/OC:** Intrinsically safe line driver and open collector outputs. These drivers are specific to intrinsically safe encoders, and are installed per the appropriate control drawings listed in Table 2.1 on page 48.

- Special -S at the end of the model number is used to define a variety of non-standard features such as special shaft lengths, voltage options, or special testing. Please consult the factory to discuss your special requirements.
  - Higher frequency response may be available. Please consult with the factory.
  - Extended temperature ratings are available in the following ranges: -40 to 70°C, -40 to 85°C, -20 to 105°C and -40 to 105°C depending on the particular model. Some models can operate down to -55°C. Extended temperature ranges can affect other performance factors. Consult with factory for more specific information.
  - Mating straight plug receptacles may be ordered from the factory:  
For M12 use MS3116F12-10S, For M14 use MS3106F14S-6S  
For M14/19 use MS3116J14-19S, For M16 use MS3106F16S-1S  
For M18 use MS3106F18-1S, For M20 use MS3106F20-29S
- \* Products manufactured prior to April 2007 used the line driver IC number instead of voltage output in model number.