

#### FEATURES

- High Thermal Cycling Capability
- 1600A Per Module
- Non Punch Through Silicon
- Isolated MMC Base with AlN Substrates

#### APPLICATIONS

- High Reliability Inverters
- Motor Controllers
- Traction Drives
- Resonant Converters

The Powerline range of high power modules includes half bridge, chopper, dual and single switch configurations covering voltages from 600V to 3300V and currents up to 2400A.

The GP1600FSM12 is a single switch 1200V, n channel enhancement mode, insulated gate bipolar transistor (IGBT) module. The IGBT has a wide reverse bias safe operating area (RBSOA) ensuring reliability in demanding applications. This device is optimised for traction drives and other applications requiring high thermal cycling capability or very high reliability.

The module incorporates an electrically isolated base plate and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

#### ORDERING INFORMATION

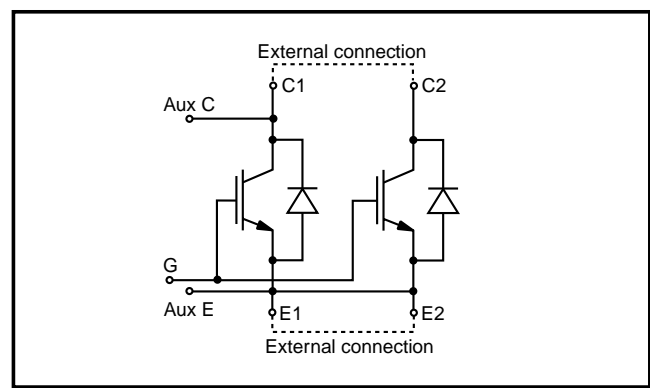
Order As:

**GP1600FSM12**

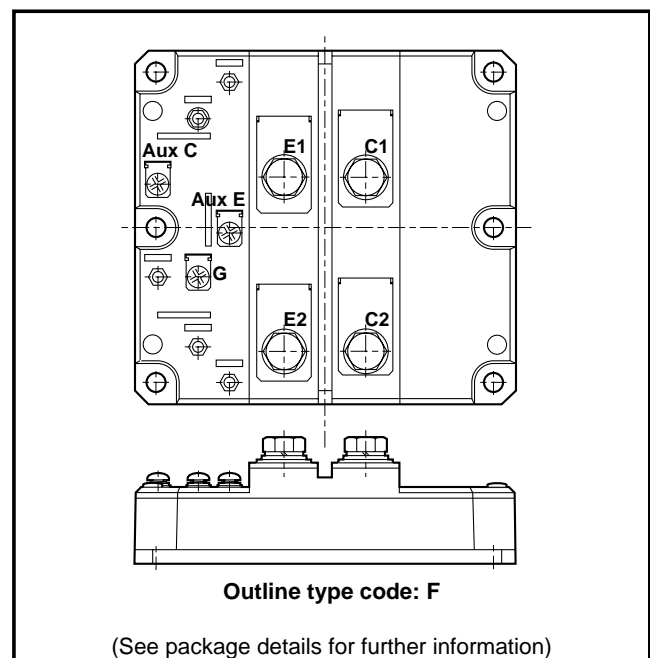
Note: When ordering, please use the complete part number.

#### KEY PARAMETERS

$V_{CES}$		<b>1200V</b>
$V_{CE(sat)}$	(typ)	<b>2.7V</b>
$I_C$	(max)	<b>1600A</b>
$I_{C(PK)}$	(max)	<b>3200A</b>



**Fig.1 Single switch circuit diagram**



**Fig. 2 Electrical connections - (not to scale)**

## ABSOLUTE MAXIMUM RATINGS

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

$T_{case} = 25^{\circ}\text{C}$  unless stated otherwise

Symbol	Parameter	Test Conditions	Max.	Units
$V_{CES}$	Collector-emitter voltage	$V_{GE} = 0V$	1200	V
$V_{GES}$	Gate-emitter voltage	-	$\pm 20$	V
$I_C$	Collector current	DC, $T_{case} = 82^{\circ}\text{C}$	1600	A
$I_{CM}$		1ms, $T_{case} = 112^{\circ}\text{C}$	3200	A
$P_{max}$	Maximum power dissipation	$T_{case} = 25^{\circ}\text{C}$ (Transistor)	13.9	kW
$V_{isol}$	Isolation voltage	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	2500	V

## THERMAL AND MECHANICAL RATINGS

Symbol	Parameter	Conditions	Min.	Max.	Units
$R_{th(j-c)}$	Thermal resistance - transistor	DC junction to case	-	9	$^{\circ}\text{C}/\text{kW}$
$R_{th(j-d)}$	Thermal resistance - diode	DC junction to case	-	20	$^{\circ}\text{C}/\text{kW}$
$R_{th(c-h)}$	Thermal resistance - Case to heatsink (per module)	Mounting torque 5Nm (with mounting grease)	-	8	$^{\circ}\text{C}/\text{kW}$
$T_j$	Junction temperature	Transistor	-	150	$^{\circ}\text{C}$
		Diode	-	125	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range	-	-40	125	$^{\circ}\text{C}$
-	Screw torque	Mounting - M6	-	5	Nm
		Electrical connections - M4	-	2	Nm
		Electrical connections - M8	-	10	Nm

**ELECTRICAL CHARACTERISTICS**

$T_{case} = 25^{\circ}\text{C}$  unless stated otherwise.

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Units
$I_{CES}$	Collector cut-off current	$V_{GE} = 0V, V_{CE} = V_{CES}$	-	-	2	mA
		$V_{GE} = 0V, V_{CE} = V_{CES}, T_{case} = 125^{\circ}\text{C}$	-	-	75	mA
$I_{GES}$	Gate leakage current	$V_{GE} = \pm 20V, V_{CE} = 0V$	-	-	8	$\mu\text{A}$
$V_{GE(TH)}$	Gate threshold voltage	$I_C = 120\text{mA}, V_{GE} = V_{CE}$	4.5	-	6.5	V
$V_{CE(SAT)}$	Collector-emitter saturation voltage	$V_{GE} = 15V, I_C = 1600\text{A}$	-	2.7	3.5	V
		$V_{GE} = 15V, I_C = 1600\text{A}, T_{case} = 125^{\circ}\text{C}$	-	3.2	4.0	V
$I_F$	Diode forward current	DC	-	-	1600	A
$I_{FM}$	Diode maximum forward current	$t_p = 1\text{ms}$	-	-	3200	A
$V_F$	Diode forward voltage	$I_F = 1600\text{A}$	-	2.2	2.4	V
		$I_F = 1600\text{A}, T_{case} = 125^{\circ}\text{C}$	-	2.3	2.5	V
$C_{ies}$	Input capacitance	$V_{CE} = 25V, V_{GE} = 0V, f = 1\text{MHz}$	-	180	-	nF
$L_M$	Module inductance	-	-	15	-	nH

## INDUCTIVE SWITCHING CHARACTERISTICS

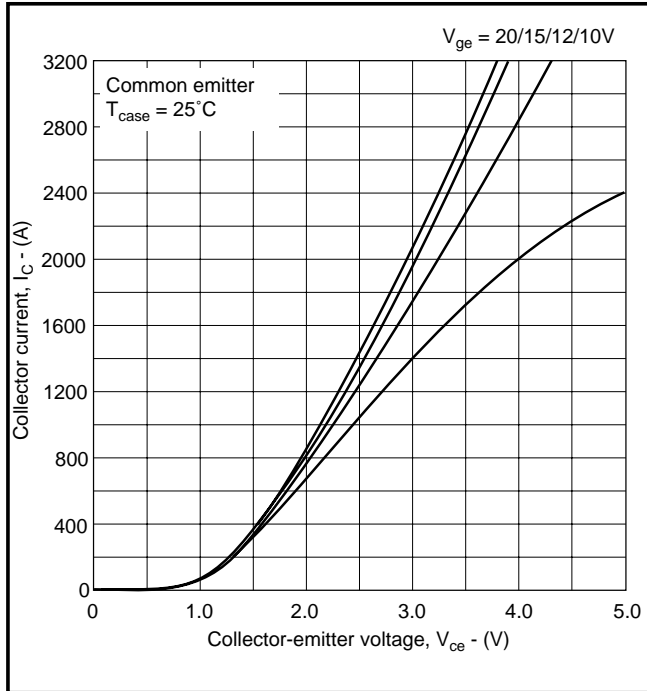
$T_{\text{case}} = 25^{\circ}\text{C}$  unless stated otherwise

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Units
$t_{\text{d(off)}}$	Turn-off delay time	$I_{\text{C}} = 1600\text{A}$ $V_{\text{GE}} = \pm 15\text{V}$ $V_{\text{CE}} = 600$ $R_{\text{G(ON)}} = R_{\text{G(OFF)}} = 3.3\Omega$ $L \sim 100\text{nH}$	-	1650	1800	ns
$t_{\text{f}}$	Fall time		-	200	250	ns
$E_{\text{OFF}}$	Turn-off energy loss		-	350	450	mJ
$t_{\text{d(on)}}$	Turn-on delay time		-	1600	1750	ns
$t_{\text{r}}$	Rise time		-	450	550	ns
$E_{\text{ON}}$	Turn-on energy loss		-	160	200	mJ
$Q_{\text{rr}}$	Diode reverse recovery charge		$I_{\text{F}} = 1600\text{A}$ $V_{\text{R}} = 50\%V_{\text{CES}}$ $dI_{\text{F}}/dt = 2000\text{A}/\mu\text{s}$	-	100	130

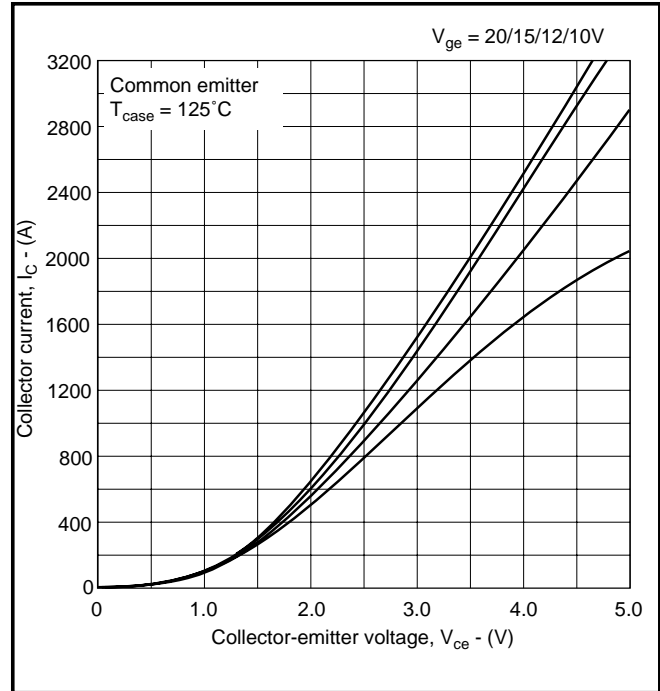
$T_{\text{case}} = 125^{\circ}\text{C}$  unless stated otherwise.

$t_{\text{d(off)}}$	Turn-off delay time	$I_{\text{C}} = 1600\text{A}$ $V_{\text{GE}} = \pm 15\text{V}$ $V_{\text{CE}} = 600$ $R_{\text{G(ON)}} = R_{\text{G(OFF)}} = 3.3\Omega$ $L \sim 100\text{nH}$	-	1900	2100	ns
$t_{\text{f}}$	Fall time		-	250	300	ns
$E_{\text{OFF}}$	Turn-off energy loss		-	400	500	mJ
$t_{\text{d(on)}}$	Turn-on delay time		-	1750	2000	ns
$t_{\text{r}}$	Rise time		-	500	550	ns
$E_{\text{ON}}$	Turn-on energy loss		-	250	350	mJ
$Q_{\text{rr}}$	Diode reverse recovery charge	$I_{\text{F}} = 1600\text{A}$ $V_{\text{R}} = 50\%V_{\text{CES}}$ $dI_{\text{F}}/dt = 2000\text{A}/\mu\text{s}$	-	250	350	$\mu\text{C}$

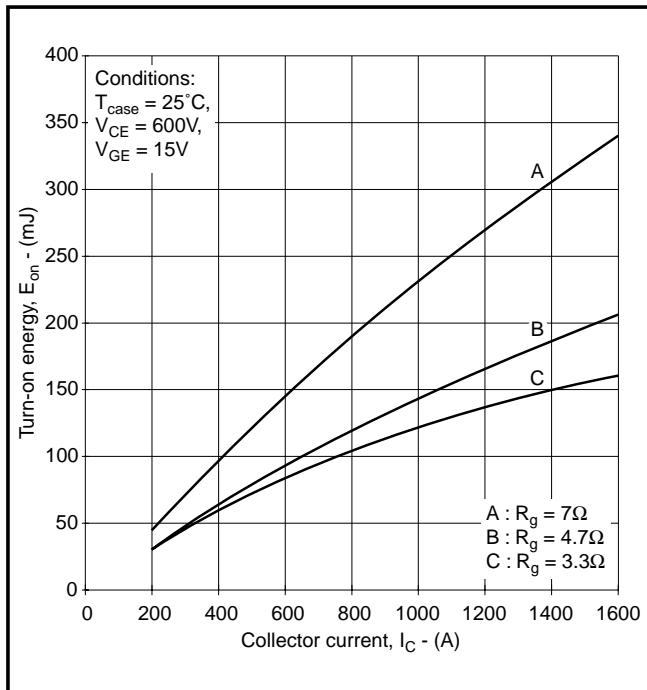
**CURVES**



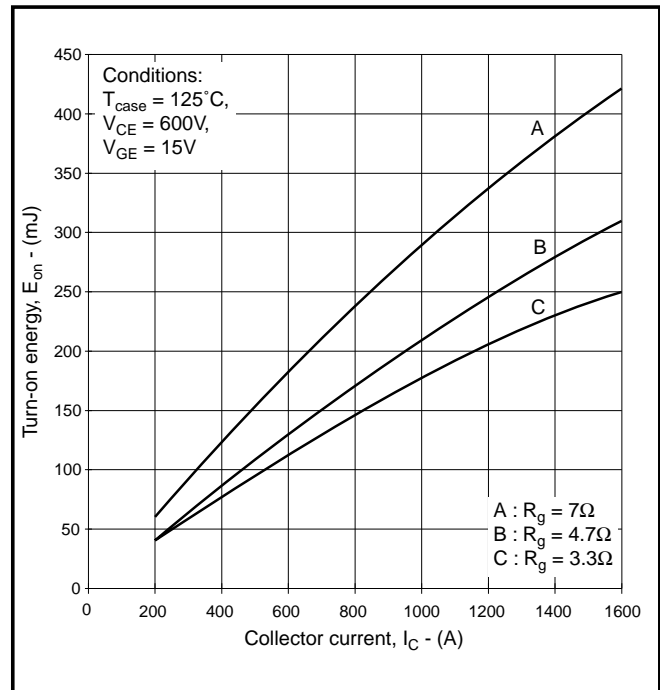
**Fig.5 Typical output characteristics**



**Fig.6 Typical output characteristics**



**Fig.7 Typical turn-on energy vs collector current**



**Fig.8 Typical turn-on energy vs collector current**

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

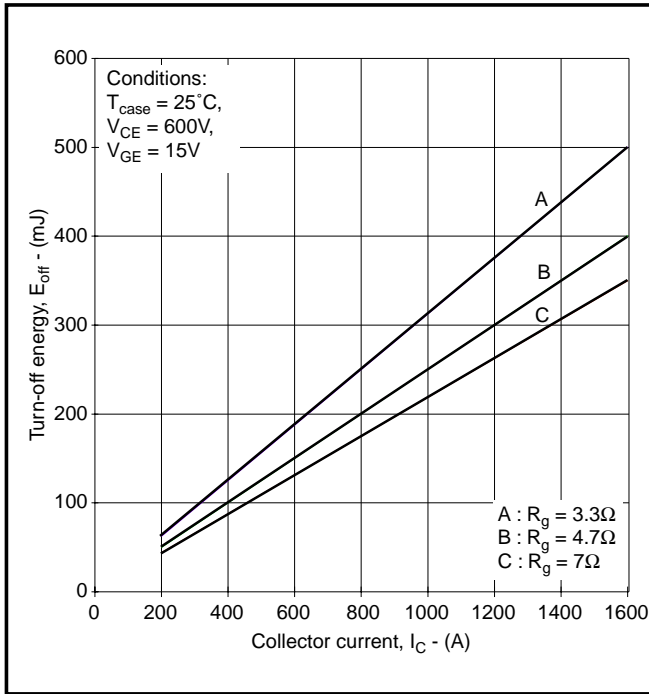


Fig.9 Typical turn-off energy vs collector current

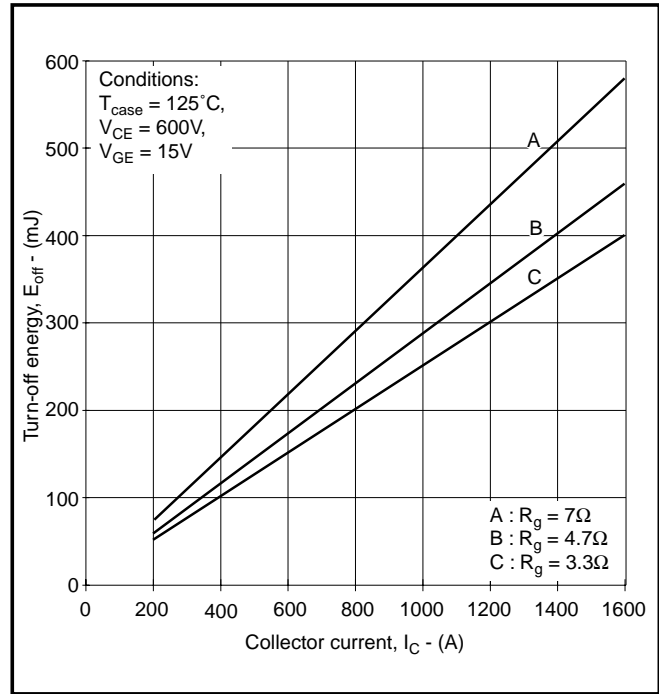


Fig.10 Typical turn-off energy vs collector current

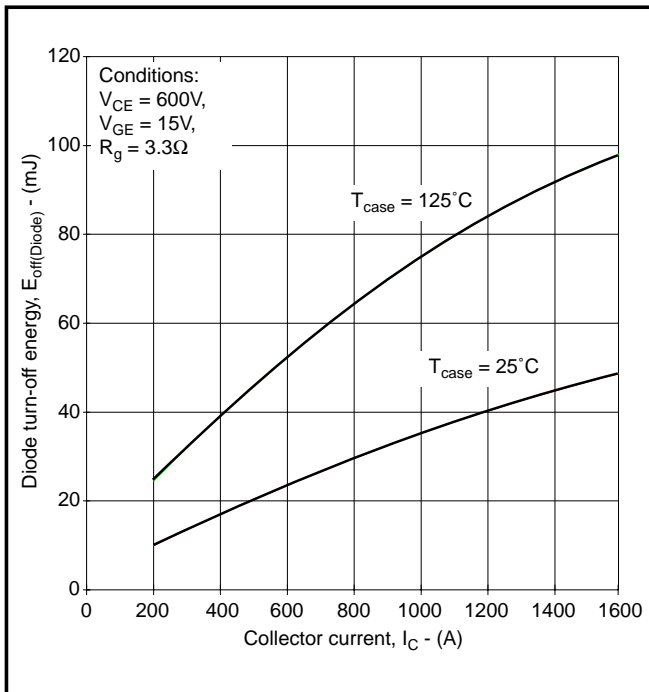


Fig.11 Typical diode turn-off energy vs collector current

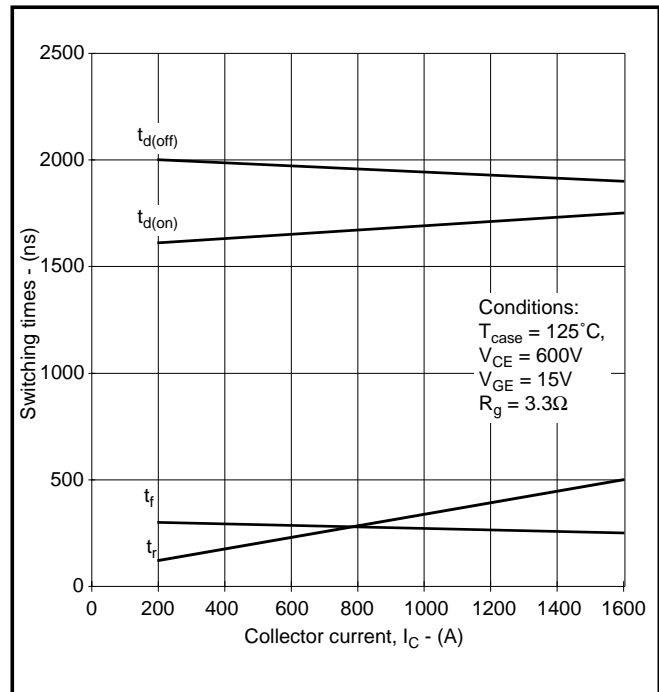
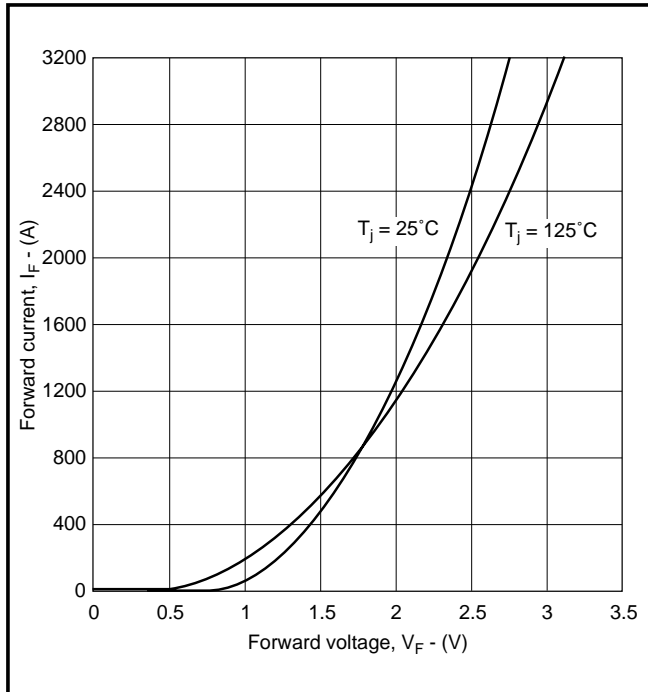
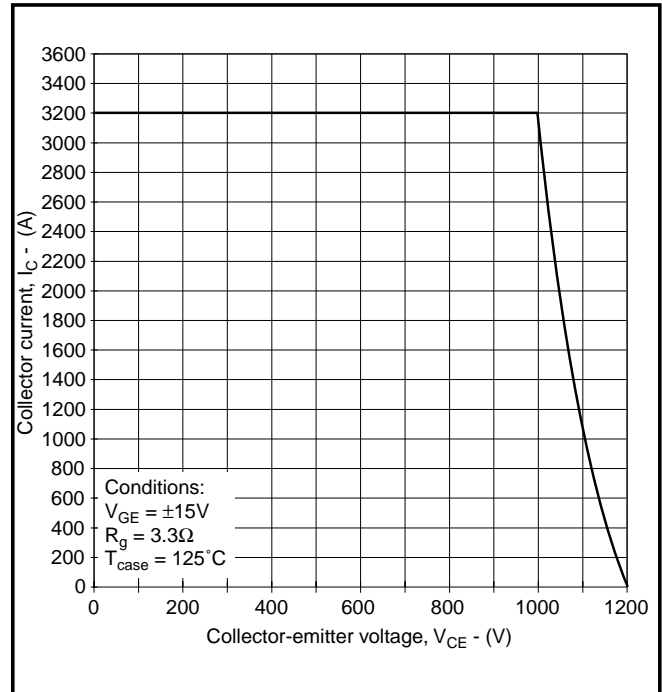


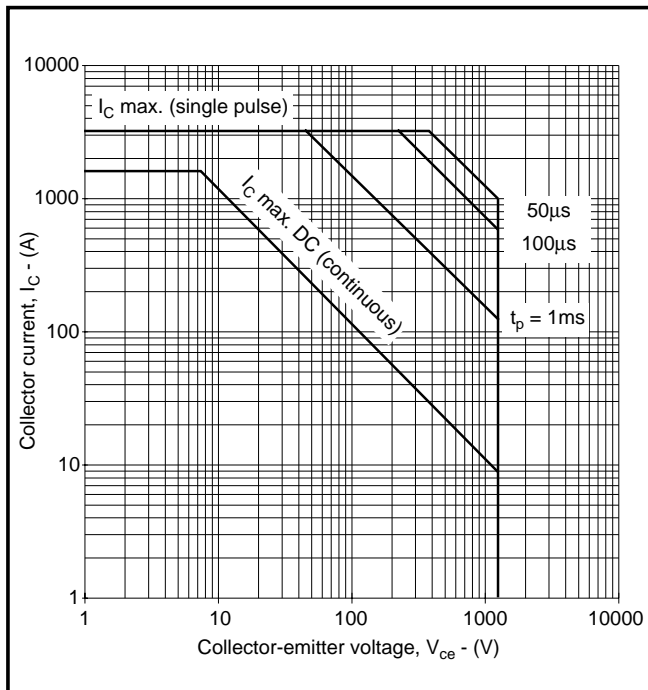
Fig.12 Typical switching times



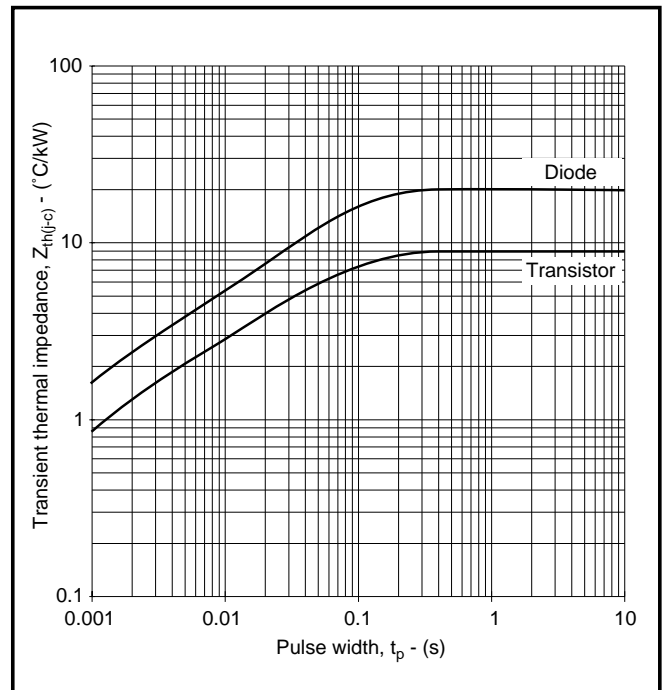
**Fig.13 Diode typical forward characteristics**



**Fig.14 Reverse bias safe operating area**



**Fig.15 Forward bias safe operating area**



**Fig.16 Transient thermal impedance**

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

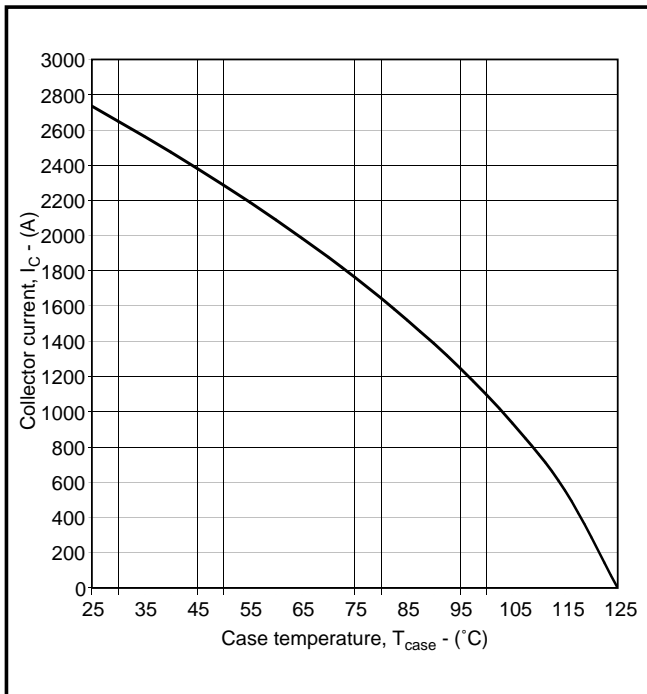
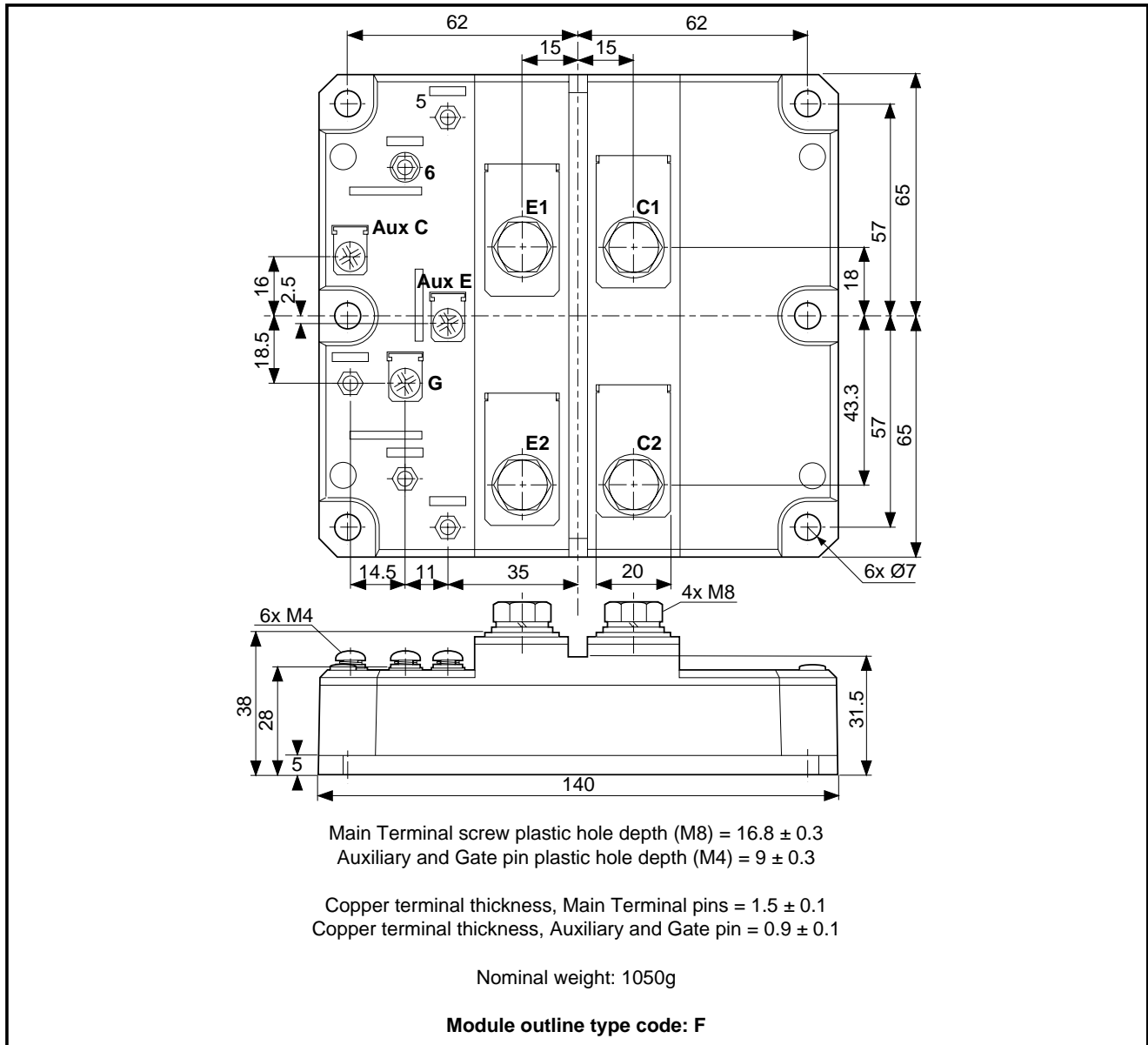


Fig.17 DC current rating vs case temperature



**PACKAGE DETAILS**

For further package information, please contact your nearest Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.



## POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the up to date CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete solution (PACs).

## HEATSINKS

Power Assembly has its own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of our semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest Sales Representative or the factory.



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**Target Information:** This is the most tentative form of information and represents a very preliminary specification. No actual design work on the product has been started.

**Preliminary Information:** The product is in design and development. The datasheet represents the product as it is understood but details may change.

**Advance Information:** The product design is complete and final characterisation for volume production is well in hand.

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