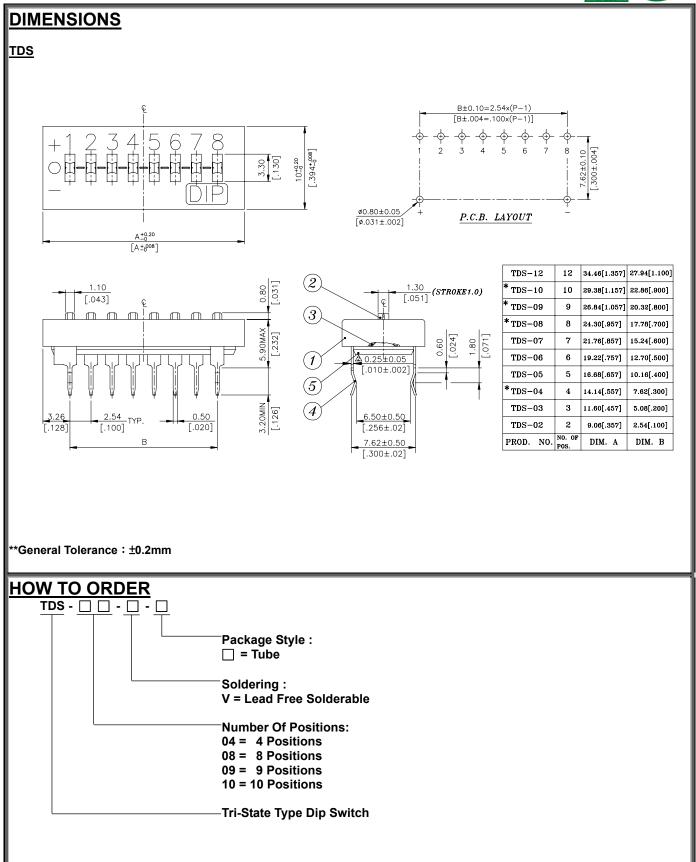


TDS SERIES







SPECIFICATION

∧MECHANICAL

Mechanical Life: 2,000 operations cycles

Operation Force: 1,000gf max.

Stroke: 1.0mm

Operation Temp: -20°C to +70°C Storage Temp: -40°C to +85°C

△ELECTRICAL

Electrical Life: 2,000 cycles

Non-Switching Rating: 100mA, 50VDC Switching Rating: 25mA, 24VDC

Contact Resistance: (a) 50mΩ max. at initial

(b)100mΩmax. after life test

Insulation Resistance: 100MΩ min. at 500VDC

Dielectric Strength: 500VAC/1 minute

Circuit: 3 switching positions

MATERIAL

△BASE & COVER: UL940V-0 PBT High Thermoplastic

Color: Black

△ACTUATORS: UL94V-0 Nylon Thermoplastic

Color: White

△CONTACT: Alloy Copper with gold plated

△TERMINAL: Brass with tin plated

△CONTACT PLATING: Gold plating over nickel

SOLDERING PROCESS

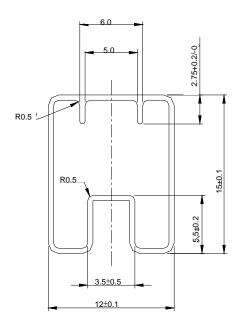
operations.

△WAVE SOLDERING: Recommended solder temperature at 500°F (260°C) max. 5seconds.

△HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while Applying solder.

<u>PACKING</u>	PART NUMBER	NO.POS	QUANTITY PER TUBE
	TDS-04	04	33
	TDS-08	08	19
	TDS-09	09	17
	TDS-10	10	16

TUBE



General Tolerance: ±0.2mm