## Low-profile Lever Type Detector Switch

**SPVR** Series

Compact, low profile, highly reliable type with 3.6 $\times$ 4.2 $\times$ 1.2 (H) mm for throughoperations in the lateral directions.

Power

Push

Slide

Rotary

Encoders

### Detector

Dual-in-line Package Type

Multi Control Devices

TACT

Custom-Products NEW

#### Features

- Two-way operation from the horizontal and the vertical direction is possible.
- Through-operation available.
- Small size and thin type of 3.6mm in width, 4mm in length, and 1.2mm in height.
- Reflow soldering type.
- Double-sided sliding contact provides high reliability.

## Applications

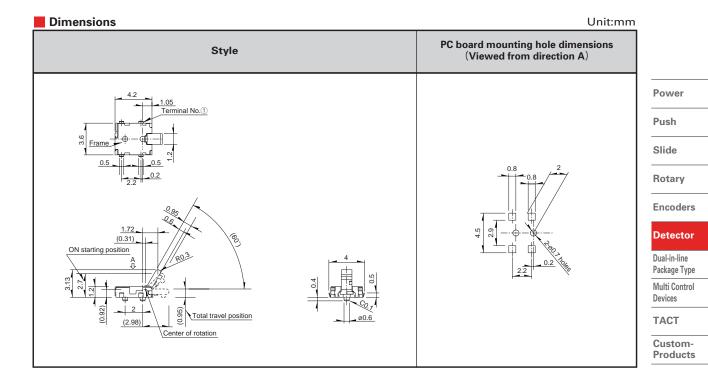
- For detection mechanism in devices, including DSCs, video cameras, and portable audio players
- For detecting the lids of DSCs, and laptop computers

Typical Specification

Typical Opecinication					
Ite	ms	Specifications			
Rating (max.) (Resistive load)		1mA 5V DC			
Contact resistance (Initial performance/After lifetime)		3Ω max./5Ω max.			
Operating force		0.35N max.			
Operating life	Without load	50,000 cycles			
	With load	50,000 cycles (1mA 5V DC)			

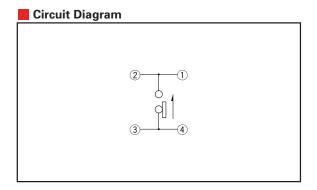
### Products Line

Poles	Positions	Total travel (mm)	Terminal style	Location lug	Minimum packing unit (pcs.)	Products No.
1	1	18   1   1   1   1   1   1   1   1   1		1 8 For PC board With	2.500	SPVR110100
1 1	1 1.8	(Reflow)	Without	2,300	SPVR120100	



Terminal Layout(Viewed from Direction A)

2
1
3
4



Note

Only the configurations with the Location lug are indicated in the dimensions.

# **Products Specifications**

Series			SPPB	SPVE	SPPW8	SPVM	SPVR	SPVP	SPVN	SPVG	SPVL	SSCM
Operating temperature range			-10°C to +60°C									
Rating (max.) (Resistive load)			0.1A 30V DC	0.1A 12V DC	0.1A 30V DC					50mA 20V DC		
Initial contact resistance		1Ω max.	500m Ω max.	1Ω max.	2Ω max.	3Ω max.	5Ω max.	2Ω max.	$\begin{array}{ccc} 500 \text{m}\Omega \\ \text{max.} \end{array} \qquad 2\Omega \text{max}.$			
Electrical performance	Insula resist		100MΩ min. 100V DC									
	Volt pro	age		100V AC for 1 min.								
	Robus of ter		3N for 1 min.	0.5N for 1 min.	3N for 1 min.	1N for 1 min.	0.5N 1N for 1 min. for 1 mi			1N for 1 min.	0.5N for 1 min.	
	Robustness of actuator		10N	5N	10N	5N	2N	5N 10N		10N	5N	0.5N
Mechanical	Vibration		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively									
performance	Manual soldering		300± 5°C, 5s max.	5°C, 350±5°C,								
	Resistance to soldering heat	Dip soldering	260± 5℃, 5±1s		255± 5℃, 5±1s				_			
		Reflow soldering		Please see P.306								
	Operating life without load		50,000 cycles 2Ω max.	50,000 cycles 1Ω max.	100,000 cycles 2Ω max.	50,000 5Ω r		50,000 cycles 10Ω max.	50,000 cycles 5Ω max.	100,000 cycles 1Ω max.	cyc	000 eles max.
Durability	Operating life with load		(0.1A 30V DC) 50,000 cycles 2Ω max.	(0.1A 12V DC) 50,000 cycles 1Ω max.	(0.1A 30V DC) 100,000 cycles 2Ω max.	(1mA 5V DC)       (1mA 5V DC)       (1mA 5V DC)       (50mA 20V DC)       (1mA 5V DC)         50,000 cycles       50,000 cycles       50,000 cycles       100,000 cycles       50,000 cycles         5 Ω max.       10 Ω max.       5 Ω max.       1 Ω max.       5 Ω max.				cycles		
	Cold		-20±2℃ for 96h	-25±2℃ for 96h			−20±2℃ for 96h			-40±2℃ for 96h	-20 for	
Environmental performance	Dry	heat	85±2℃ for 96h									
	Damp	amp heat 40±2°C, 90 to 95%RH for 96h										

Power

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Rotary

Encoders

Detector

Dual-in-line Package Type Multi Control Devices

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## **Soldering Conditions**

### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile

Power

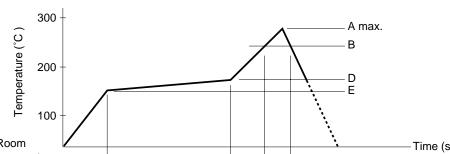
Push

Slide

Rotary

Encoders

Detector Dual-in-line Package Type Multi Control Devices **TACT** Custom-**Products** 



300 - (C) 200 - L 200 - Room			A max.  B  D E	——Time (s)
temperature	Pre-heating F max.	 С	_	Time (3)

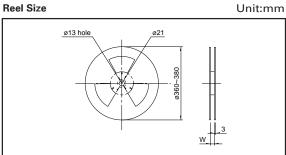
Series (Reflow type)	A(℃) 3s max.	<b>B</b> (℃)	<b>C</b> (s)	D(℃)	E(℃)	F(s)
SPPB	250	000	40	180	150	120
SPVE	260	230	40			
SPPW8	250	200	20			
SPVM			40			
SPVR		230				
SPVP						
SPVN	260					
SPVG						
SPVL						
SSCM						
SPPY5	240		20	150	Room Temperature	180

### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. As the conditions vary some how depending on the kind of reflow soldering equipment, please make sure you have the right one before use.

# **Taping Specifications**

### Taping Packaging



el Size		Unit:mm
	ø13 hole	

Power

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**Encoders** 

Detector Dual-in-line Package Type Multi Control Devices **TACT** Custom-**Products** 

			Nu	mber of packages (p	Reel width	Tape width	
Series		1 reel	W (mm)	(mm)			
	53 (Horizontal)		1,500	3,000	6,000		
SPPB	53 (Ver	tical)	600	1,200	2,400	24.4	24
	63	, 64	1,300	2,600	5,200		
		h=3.8					12
		h=4.1	2,800	5,600	22,400		
	Standard	h=4.8	2,200	4,400	17,600	12.4	
SPVE		h=5.2	0.000	4,000	16,000		
		h=5.5	2,000				
	Low-	h=3.3	2,800	5,600	22,400		
	profile	h=4.75	2,000	4,000	16,000		
ı	h = 6.1 (Reflow)		1,000	2,000	4,000		
SPPW81	h = 6.55	(Reflow)	1,000	2,000	4,000	24.4	24
	h = 7.6 (Reflow)		850	1,700	3,400		
	SPVM		3,000	6,000	12,000		
	SPVR		2,500	5,000	10,000		
	SPVP		4,500	9,000	18,000		
	SPVN		5,000	10,000	20,000	16.4	16
SPVG SPVL		2,500	5,000	10,000			
		5,000	10,000	20,000			
SSCM		3,000	6,000	12,000			
SPPY5		550	1,650	3,300	44.4	44	

Note

Order products in N minimum packing units (1 reel or 1 case) .

