# Low-profile One-way Detector Switch

**SPVP** Series

The 2mm long stroke made the thin 1.2mm profile possible.

Power

Push

Slide

Rotary

Encoders

Detector

Dual-in-line Package Type Multi Control

Devices TACT

Custom-Products



### Applications

 For detection mechanisms in electronic devices, including DSCs, audio players, and camcorders

#### Features

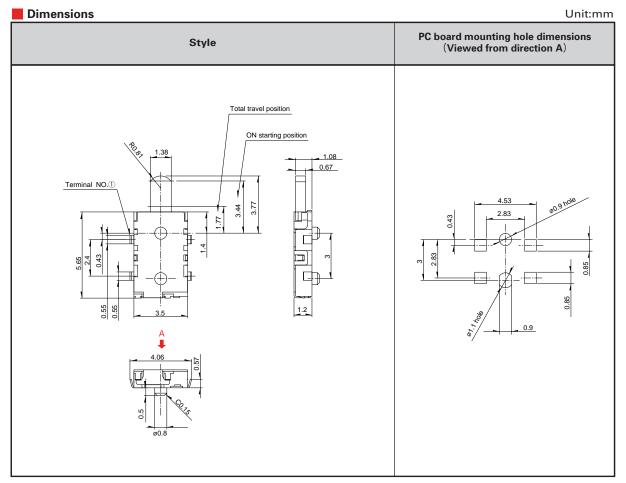
- Low-profile:only 1.2mm from the print substrate's installation surface.
- Available for reflow soldering.
- The double-sided sliding contact provides high reliability.

Typical Specifications

Ite	ms	Specifications		
Rating (max.) (Resistive load)		1mA 5V DC 5Ω max./10Ω max.		
Contact resistance (Initial performance/After lifetime)		5Ω max./10Ω max.		
Operating force		0.55N max.		
Operating life	Without load	50,000 cycles		
Operating life	With load	50,000 cycles (1mA 5V DC)		

### Products Line

Poles	Positions	Terminal style	Location lug	Minimum packing unit (pcs.)	Products No.
1	1	For PC board	With	4,500	SPVP110100
'	1   1	(Reflow)	Without	4,500	SPVP120100



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#### Detector

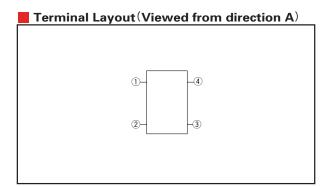
Dual-in-line Package Type Multi Control Devices

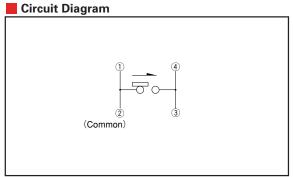
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### Note

Dimensions show only the shape of the print terminal.





# **Products Specifications**

Series		SPPB	SPVE	SPPW8	SPVM	SPVR	SPVP	SPVN	SPVG	SPVL	SSCM	
Operating temperature range			-10°C to +60°C									
Rating (max.) (Resistive load)			0.1A 30V DC	0.1A 12V DC	0.1A 30V DC					50mA 20V DC		
Initial contact resistance		1Ω max.	500m Ω max.	1Ω max.	2Ω max.	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$					max.	
Electrical performance	Insulation resistance		100MΩ min. 100V DC									
	Volt pro	age		100V AC for 1 min.								
	Robus of ter		3N for 1 min.	0.5N for 1 min.	3N for 1 min.	1N for 1 min.					1N for 1 min.	0.5N for 1 min.
	Robustness of actuator		10N	5N	10N	5N	2N	5	N	10N	5N	0.5N
Mechanical	Vibration		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively									
performance	Manual soldering		$300\pm 5^{\circ}\text{C}, \\ 5s \text{ max.}$ $350\pm 5^{\circ}\text{C}, \\ 3s \text{ max.}$									
	Resistance to soldering heat	Dip soldering	260± 5℃, 5±1s		255± 5℃, 5±1s				_			
		Reflow soldering				Please see P.306						
	Operating life without load		50,000 cycles 2Ω max.	50,000 cycles 1Ω max.	100,000 cycles 2Ω max.	50,000 5Ω r		50,000 cycles 10Ω max.	50,000 cycles 5Ω max.	100,000 cycles 1Ω max.	cyc	000 eles max.
Durability	Operating life with load		(0.1A 30V DC) 50,000 cycles 2Ω max.	(0.1A 12V DC) 50,000 cycles 1Ω max.	(0.1A 30V DC) 100,000 cycles 2Ω max.	(1mA 5V DC)     (1mA 5V DC)     (1mA 5V DC)     (50mA 20V DC)     (1mA 5V DC)       50,000 cycles     50,000 cycles     50,000 cycles     100,000 cycles     50,000 cycles       5 Ω max.     10Ω max.     5 Ω max.     1 Ω max.     5 Ω max.					cycles	
	Co	old	-20±2℃ for 96h	-25±2℃ for 96h			−20±2℃ for 96h			-40±2℃ for 96h	-20 for	
Environmental performance	Dry	heat	85±2℃ for 96h									
	Damp	heat		40±2℃, 90 to 95%RH for 96h								

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## **Soldering Conditions**

### **Example of Reflow Soldering Condition**

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile

Power

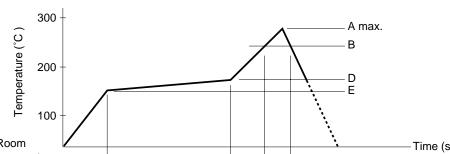
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300 - (C) 200 - L 200 - Room			A max.  B  D E	——Time (s)
temperature	Pre-heating F max.	 С	_	Time (3)

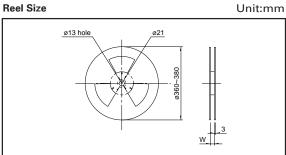
Series (Reflow type)	A(℃) 3s max.	<b>B</b> (℃)	<b>C</b> (s)	D(℃)	E(℃)	F(s)
SPPB	250	230	40	180		120
SPVE	260					
SPPW8	250	200	20			
SPVM			40		150	
SPVR		230				
SPVP						
SPVN	260					
SPVG						
SPVL						
SSCM						
SPPY5	240		20	150	Room Temperature	180

#### Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. As the conditions vary some how depending on the kind of reflow soldering equipment, please make sure you have the right one before use.

# **Taping Specifications**

### Taping Packaging



el Size		Unit:mm
	ø13 hole	

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			Nu	mber of packages (p	Reel width	Tape width	
Series		1 reel	W (mm)	(mm)			
	53 (Horizontal)		1,500	3,000	6,000		24
SPPB 53 (Vei		tical)	600	1,200	2,400	24.4	
	63	, 64	1,300	2,600	5,200		
		h=3.8					12
		h=4.1	2,800	5,600	22,400		
	Standard	h=4.8	2,200	4,400	17,600		
SPVE		h=5.2	0.000	4.000	10.000	12.4	
		h=5.5	2,000	4,000	16,000		
	Low- profile	h=3.3	2,800	5,600	22,400		
		h=4.75	2,000	4,000	16,000		
	h = 6.1 (Reflow)		1.000	2,000	4,000	24.4	24
SPPW81	h = 6.55 (Reflow)		1,000				
	h = 7.6 (Reflow)		850	1,700	3,400		
	SPVM		3,000	6,000	12,000		
	SPVR		2,500	5,000	10,000		
	SPVP		4,500	9,000	18,000		
	SPVN		5,000	10,000	20,000	16.4	16
SPVG SPVL		2,500	5,000	10,000			
		5,000	10,000	20,000			
SSCM		3,000	6,000	12,000			
SPPY5		550	1,650	3,300	44.4	44	

Note

Order products in N minimum packing units (1 reel or 1 case) .

