

MS-K firewall connectors have met and are qualified to the fireproof test of MIL-C-5015. This test requires that a connector mounted to a firewall will continue to operate for 5 minutes in case of fire and

prevent the passage of flame for 20 minutes. These connectors are not environmentally sealed but operate continuously at temperature up to +177°C (+350°F). MS-K connectors have crimp type con-

tacts; thermocouple contacts must be ordered separately and are solder type unless otherwise requested on order. Cavities that will contain the thermocouple contacts and contact material must be specified when ordering.

## Performance and Material Specifications

### MATERIALS

Shell - Steel  
 Insulator - Glass-filled epoxy or glass-filled melamine or melamine glass cloth laminate  
 Contacts - Copper alloy

### FINISHES

Shell - Olive drab over cadmium plate  
 Contacts - Silver plate

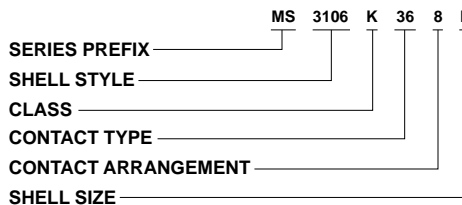
### MECHANICAL FEATURES

Shell Size - In sixteenths of an inch  
 Coupling - Threaded  
 Contact Arrangements - See pages 216-217

### ELECTRICAL DATA

Number of Contacts - 1 thru 37

## How to Order

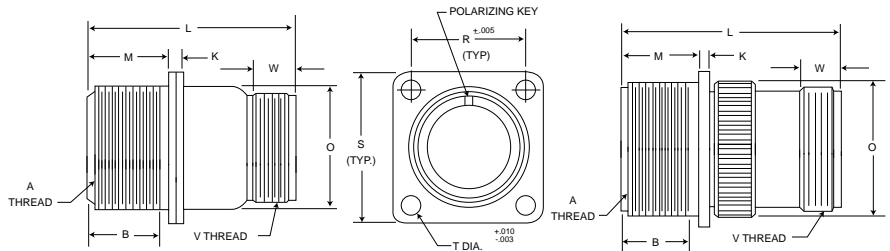


**SERIES PREFIX**  
MS  
**SHELL STYLE**  
See pages 202-204  
**CLASS**  
K per MIL-C-5015

**SHELL SIZE**  
8S to 36  
**CONTACT ARRANGEMENT**  
See pages 216-217  
**CONTACT TYPE**  
P for pin; S for socket

## Wall Mounting Receptacle

MS3100K



Sizes 8S to 18 have junction shell

Sizes 20 to 36 have endbell

Part Number	B	K	L	M	O	R	S	T	W
MS3100K8S-†	.375 (9.52)	.125 (3.18)	1.453 (36.91)	.563 (14.30)	17/32	19/32	7/8	.150 (3.81)	.375 (9.52)
•MS3100K10SL-†	.375 (9.52)	.125 (3.18)	1.109 (28.17)	.563 (14.30)	25/32	23/32	1	.150 (3.81)	.375 (9.52)
MS3100K12S-†	.375 (9.52)	.125 (3.18)	1.515 (38.48)	.563 (14.30)	25/32	13/16	1-3/32	.150 (3.81)	.375 (9.52)
MS3100K14S-†	.375 (9.52)	.125 (3.18)	1.515 (38.48)	.563 (14.30)	29/32	29/32	1-3/16	.150 (3.81)	.375 (9.52)
MS3100K16S-†	.375 (9.52)	.125 (3.18)	1.703 (43.26)	.563 (14.30)	1-1/32	31/32	1-9/32	.150 (3.81)	.375 (9.52)
MS3100K16-†	.625 (15.88)	.125 (3.18)	1.703 (43.26)	.750 (19.05)	1-1/32	31/32	1-9/32	.150 (3.81)	.375 (9.52)
MS3100K18-†	.625 (15.88)	.125 (3.18)	1.921 (48.79)	.750 (19.05)	1-5/32	1-1/16	1-3/8	.177 (4.50)	.375 (9.52)
MS3100K20-†	.625 (15.88)	.078 (1.98)	2.109 (53.57)	.750 (19.05)	1-21/64	1-5/32	1-1/2	.177 (4.50)	.375 (9.52)
MS3100K22-†	.625 (15.88)	.078 (1.98)	2.031 (51.59)	.750 (19.05)	1-25/64	1-1/4	1-5/8	.177 (4.50)	.375 (9.52)
MS3100K24-†	.625 (15.88)	.078 (1.98)	2.328 (59.13)	.813 (20.65)	1-37/64	1-3/8	1-3/4	.177 (4.50)	.375 (9.52)
MS3100K28-†	.625 (15.88)	.078 (1.98)	2.025 (51.44)	.813 (20.65)	1-49/64	1-9/16	2	.177 (4.50)	.375 (9.52)
MS3100K32-†	.625 (15.88)	.078 (1.98)	2.453 (62.31)	.875 (22.22)	2-1/64	1-3/4	2-1/4	.209 (5.31)	.438 (11.13)
MS3100K36-†	.625 (15.88)	.125 (3.18)	2.594 (65.89)	.875 (22.22)	2-17/64	1-15/16	2-1/2	.209 (5.31)	.500 (12.70)

\* Receptacles in size 10SL are available with pin inserts only.

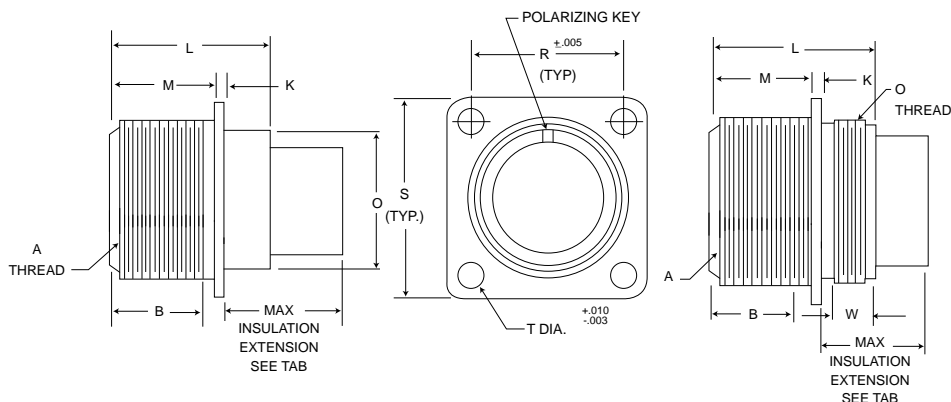
\* Add contact arrangement. See pages 216-217.

† Add contact type: P - pin; S - socket.

Part Number	A Thread	V Thread
MS3100K8S-†	1/2-28UNEF-2A	1/2-28UNEF-2A
MS3100K10SL-†	5/8-24UNEF-2A	5/8-24UNEF-2A
MS3100K12S-†	3/4-20UNEF-2A	5/8-24UNEF-2A
MS3100K14S-†	7/8-20UNEF-2A	3/4-20UNEF-2A
MS3100K16S-†	1-20UNEF-2A	7/8-20UNEF-2A
MS3100K16-†	1-20UNEF-2A	7/8-20UNEF-2A
MS3100K18-†	1-1/8-18UNEF-2A	1-20UNEF-2A
MS3100K20-†	1-1/4-18UNEF-2A	1-3/16-18UNEF-2A
MS3100K22-†	1-3/8-18UNEF-2A	1-3/16-18UNEF-2A
MS3100K24-†	1-1/2-18UNEF-2A	1-7/16-18UNEF-2A
MS3100K28-†	1-3/4-18UNS-2A	1-7/16-18UNEF-2A
MS3100K32-†	2-18UNS-2A	13/4-18UNS-2A
MS3100K36-†	2-1/4-16UN-2A	2-18UNS-2A

## Box Mounting Receptacle

MS3102K



Sizes 8S to 18 have plain rear skirt

Sizes 20 to 36 have threaded rear skirt

### Maximum Insulation Extensions

Shell Size	Contact Size			
	16	12	8	4 0
8S	11/16	-	-	-
10SL-16S	51/64	7/8	-	-
16-18	13/16	7/8	7/8	1-3/32 -
20-22	13/16	7/8	7/8	1-3/32 1-9/64
24	47/64	13/16	13/16	1-3/32 1-3/32
28	47/64	13/16	13/16	1-3/32 1-3/32
32	47/64	47/64	47/64	61/64 1-1/32
36	39/64	43/64	43/64	57/64 61/64

Part Number	A Thread	B	K	L	M	O Thread	R	S	T	W
MS3102K8S-†	1/2-28UNEF-2A	.375 (9.52)	.063 (1.90)	59/64	.563 (14.30)	7/16	19/32	7/8	.150 (3.81)	-
•MS3102K10SL-†	5/8-24UNEF-2A	.375 (9.52)	.063 (1.90)	61/64	.563 (14.30)	39/64	23/32	1	.150 (3.81)	-
MS3102K12S-†	3/4-20UNEF-2A	.375 (9.52)	.063 (1.90)	61/64	.563 (14.30)	21/32	13/16	1-3/32	.150 (3.81)	-
MS3102K14S-†	7/8-20UNEF-2A	.375 (9.52)	.063 (1.90)	61/64	.563 (14.30)	23/32	29/32	1-3/16	.150 (3.81)	-
MS3102K16S-†	1-20UNEF-2A	.375 (9.52)	.063 (1.90)	61/64	.563 (14.30)	27/32	31/32	1-9/32	.150 (3.81)	-
MS3102K16-†	1-20UNEF-2A	.625 (15.88)	.063 (1.90)	1-9/64	.750 (19.05)	27/32	31/32	1-9/32	.150 (3.81)	-
MS3102K18-†	1-1/8-18UNEF-2A	.625 (15.88)	.063 (1.90)	1-9/64	.750 (19.05)	31/32	1-1/16	1-3/8	.177 (4.50)	-
MS3102K20-†	1-1/4-18UNEF-2A	.625 (15.88)	.078 (1.98)	1-15/64	.750 (19.05)	1-3/16-18UNEF-2A	1-5/32	1-1/2	.177 (4.50)	.141 (3.58)
MS3102K22-†	1-3/8-18UNEF-2A	.625 (15.88)	.078 (1.98)	1-18/64	.750 (19.05)	1-1/4-18UNEF-2A	1-1/4	1-5/8	.177 (4.50)	.141 (3.58)
MS3102K24-†	1-1/2-18UNEF-2A	.625 (15.88)	.078 (1.98)	1-18/64	.813 (20.65)	1-7/16 18UNEF-2A	1-3/8	1-3/4	.177 (4.50)	.141 (3.58)
MS3102K28-†	1-3/4-18UNS-2A	.625 (15.88)	.078 (1.98)	1-18/64	.813 (20.65)	1-5/8-18UNEF-2A	1-9/16	2	.177 (4.50)	.141 (3.58)
MS3102K32-†	2-18UNS-2A	.625 (15.88)	.078 (1.98)	1-3/8	.875 (22.22)	1-7/8-16UN-2A	1-3/4	2-1/4	.209 (5.31)	.313 (7.95)
MS3102K36-†	2-1/4-16UN-2A	.625 (15.88)	.125 (3.18)	1-29/64	.875 (22.22)	2-1/8-16UN-2A	1-15/16	2-1/2	.209 (5.31)	.344 (8.74)

• Receptacles in size 10SL are available with pin inserts only.

† Add contact type: P - pin; S - socket.

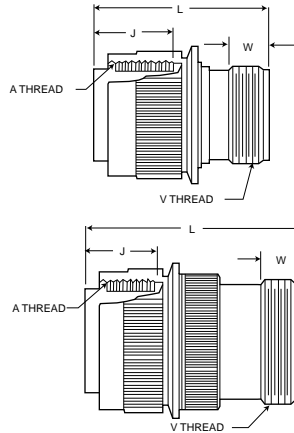
\* Add contact arrangements. See pages 216-217.

## Straight Plug

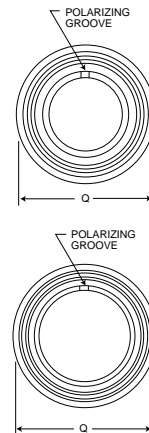
**MS3106K**  
Pin Insert



Socket Insert



Sizes 8S to 16 - one piece construction



Sizes 18 to 36 - two piece construction

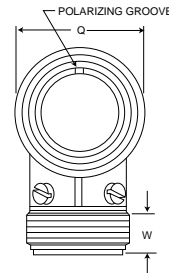
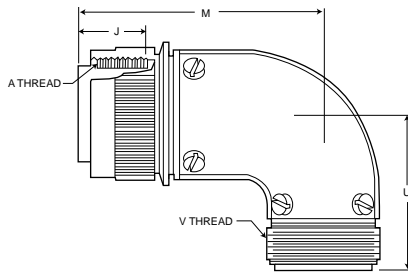
Part Number	A Thread	J	L	Q	V Thread	W
MS3106K8S-†	1/2-28UNEF-2B	.531 (13.49)	1-1/4	3/4	1/2-28UNEF-2A	.375 (9.52)
MS3106K10SL-†	5/8-24UNEF-2B	.531 (13.49)	1-7/16	31/32	5/8-24UNEF-2A	.375 (9.52)
MS3106K12S-†	3/4-20UNEF-2B	.531 (13.49)	1-7/16	1	5/8-24UNEF-2A	.375 (9.52)
MS3106K14S-†	7/8-20UNEF-2B	.531 (13.49)	1-7/16	1-1/8	3/4-20UNEF-2A	.375 (9.52)
MS3106K16S-†	1-20UNEF-2B	.531 (13.49)	1-7/16	1-1/4	7/8-20UNEF-2A	.375 (9.52)
MS3106K16-†	1-20UNEF-2B	.719 (18.26)	1-5/8	1-1/4	7/8-20UNEF-2A	.375 (9.52)
MS3106K18-†	1-1/8-18UNEF-2B	.719 (18.26)	2-1/16	1-11/32	1-20UNEF-2A	.375 (9.52)
MS3106K20-†	1-1/4-18UNEF-2B	.719 (18.26)	2-11/64	1-15/32	1-3/16-18UNEF-2A	.375 (9.52)
MS3106K22-†	1-3/8-18UNEF-2B	.719 (18.26)	2-5/32	1-19/32	1-3/16-18UNEF-2A	.375 (9.52)
MS3106K24-†	1-1/2-18UNEF-2B	.719 (18.26)	2-21/64	1-23/32	1-7/16-18UNEF-2A	.375 (9.52)
MS3106K28-†	1-3/4-18UNS-2B	.719 (18.26)	2-5/16	1-31/32	1-7/16-18UNEF-2A	.375 (9.52)
MS3106K32-†	2-18UNS-2B	.719 (18.26)	2-25/64	2-7/32	1-3/4-18UNS-2A	.438 (11.13)
MS3106K36-†	2-1/4-16UN-2B	.719 (18.26)	2-17/32	2-15/32	2-18UNS-2A	.500 (12.70)

• Plugs in size 10SL are available with socket inserts only.  
\* Add contact arrangements. See pages 216-217.

† Add contact type: P - pin; S - socket.

## 90° Angle Plug

**MS3108K**



Part Number	A Thread	J	M	Q	U	V Thread	W
MS3108K10SL-†	5/8-24UNEF-2B	.531 (13.49)	1-41/64	31/32	1-21/64	5/8-24UNEF-2A	.375 (9.52)
MS3108K12S-†	3/4-20UNEF-2B	.531 (13.49)	1-41/64	1	1-21/64	5/8-24UNEF-2A	.375 (9.52)
MS3108K14S-†	7/8-20UNEF-2B	.531 (13.49)	1-29/32	1-1/8	1-27/64	3/4-20UNEF-2A	.375 (9.52)
MS3108K16S-†	1-20UNEF-2B	.531 (13.49)	1-29/32	1-1/4	1-27/64	7/8-20UNEF-2A	.375 (9.52)
MS3108K16-†	1-20UNEF-2B	.719 (18.26)	2-3/32	1-1/4	1-27/64	7/8-20UNEF-2A	.375 (9.52)
MS3108K18-†	1-1/8-18UNEF-2B	.719 (18.26)	2-15/64	1-11/32	1-31/64	1-20UNEF-2A	.375 (9.52)
MS3108K20-†	1-1/4-18UNEF-2B	.719 (18.26)	2-19/32	1-15/32	1-21/32	1-3/16-18UNEF-2A	.375 (9.52)
MS3108K22-†	1-3/8-18UNEF-2B	.719 (18.26)	2-19/32	1-19/32	1-21/32	1-3/16-18UNEF-2A	.375 (9.52)
MS3108K24-†	1-1/2-18UNEF-2B	.719 (18.26)	2-49/64	1-23/32	1-63/64	1-7/16-18UNEF-2A	.375 (9.52)
MS3108K28-†	1-3/4-18UNS-2B	.719 (18.26)	2-49/64	1-31/32	1-63/64	1-7/16-18UNEF-2A	.375 (9.52)
MS3108K32-†	2-18UNS-2B	.719 (18.26)	3-1/4	2-7/32	2-7/32	1-3/4-18UNS-2A	.438 (11.13)
MS3108K36-†	2-1/4-16UN-2B	.719 (18.26)	3-1/4	2-15/32	2-9/32	2-18-UNS-2A	.500 (12.70)

• Plugs in size 10SL are available with socket inserts only.  
\* Add contact arrangement. See pages 216-217.

† Add contact type: P - pin; S - socket.

## Assembly Instructions

### Recommended Procedures

- \* 1. Remove Formica retaining ring (or the ceramic retaining ring) from contact (Figure 1).
2. Crimp contact to wire.
3. Slip endbell (or junction shell), retaining ring, and washer over wire bundle.
4. Push contact thru rear insulator. (Contact should extend sufficiently to accomplish Step 5.)
5. Attach Formica retaining ring onto the contact (see Figure 1).
6. Seat each contact securely in rear insulator.
7. Assemble front insulator on engaging end of contact.
8. Slide insulator assembly into hardware.
9. Slide washer and insulator retaining in place, making sure that insulator retaining is fully seated in groove.
10. Slide endbell or junction shell down wire bundle and attach to shell (or barrel).

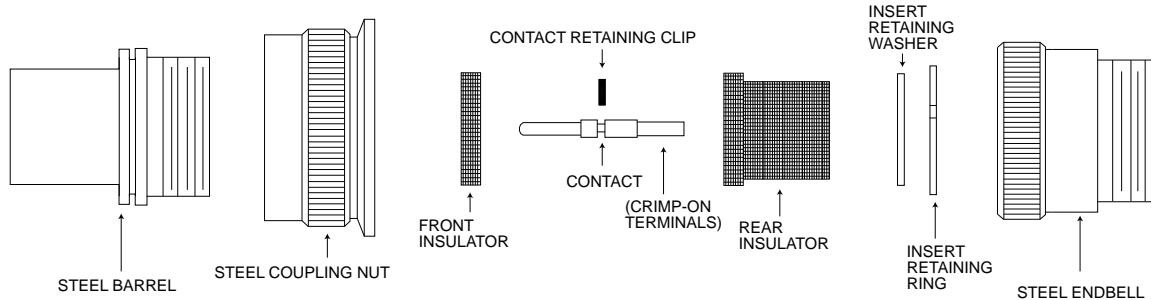


FIGURE 1

\*NOTE: For MS-K Assembly it is not necessary to remove the ceramic retaining ring used on sizes 16 and 12 contacts for MS-K **providing** that the crimp tool M22520/1-01 is used with the TH119 turret. However, the formica ring must be removed if using the crimp tools listed below.

When using the MS3191-1 (or CCT-1612) crimp tool with property locator, both the ceramic or formica retaining ring for sizes 16 and 12 contacts must be removed. For sizes 8, 4, and 0 contacts, the ceramic or formica retaining rings must be removed before crimping.

## Contacts, Crimp Tools, Contact Kit Part Numbers

### MS-K Contacts and Crimp Tools can be ordered separately

Contact Size	Part Number	Wire Accom.	Crimp Tool	Locator	Crimp Head†
16-Pin	330-0187-000	16-18-20	MS22520/1-01	TH119 Turret	-
8S-36			MS3191-1	L16-3191-8	
16 Pin*	030-1154-000	16-18-20	MS22520/1-01	TH119 Turret	-
8S-36			MS3191-1	L16-3191-8	
16 Socket	031-0497-000	16-18-20	MS22520/1-01	TH119 Turret	-
8S-16S			MS3191-1	L16-3191-8	
16 Socket	031-0498-000	16-18-20	MS22520/1-01	TH119 Turret	-
12-36			MS3191-1	L16-3191-7	
16 Socket*	031-0728-000	16-18-20	MS22520/1-01	TH119 Turret	-
12-36			MS3191-1	L16-3191-7	
12 Pin	330-0188-000	12-14	MS22520/1-01	TH119 Turret	-
			MS3191-1	L12-3191-4	
12 Socket	031-0499-000	12-14	MS22520/1-01	TH119 Turret	-
			MS3191-1	L12-3191-4	
8 Pin	330-0189-000	8	CBT600B or CBT600	CCHP8	CCH8-1
8 Socket	031-0500-000	8	CBT600B or CBT600	CCHP8	CCH8-1
4 Pin	330-0190-000	4	CBT600B or CBT600	CCHP4	CCH4-1
4 Socket	031-0501-000	4	CBT600B or CBT600	CCHP4	CCH4-1
0 Pin	330-0191-000	0	CBT600B	CCHP0-6	CCH0-1
0 Socket	031-0502-000	0	CBT600B	CCHP0-6	CCH0-1

### MS-K Contacts Assembly Kit With Contact and Retaining Ring

Contact Size	Kit Part Number
16-Pin	320-0002-000
8S-36	
16 Pin*	320-0001-000
8S-36	
16 Socket	320-0013-000
8S-16S	
16 Socket	320-0005-000
12-36	
16 Socket*	320-0008-000
12-36	
12 Pin	320-0009-000
12 Socket	320-0007-000
8 Pin	320-0010-000
8 Socket	320-0014-000
4 Pin	320-0011-000
4 Socket	320-0006-000
0 Pin	320-0012-000
0 Socket	320-0015-000

\*These contacts must be used when ordering contact arrangements 24-28 pin or socket, 28-21 pin or socket, and 20-27 socket only.

†Crimp heads are only applicable for contact sizes 8, 4, and 0.