

KEY FEATURES

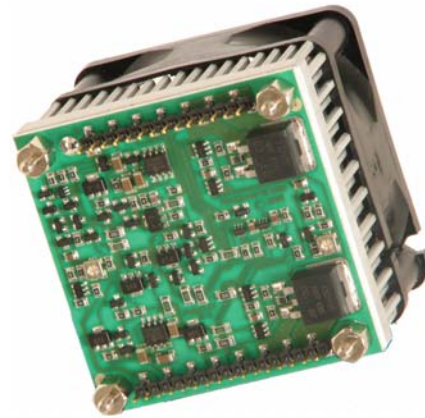
- LOW COST
- RAIL TO RAIL INPUT & OUTPUT
- SINGLE SUPPLY OPERATION
- HIGH VOLTAGE – 100 VOLTS
- HIGH OUTPUT CURRENT – 15A
- 250 WATT OUTPUT CAPABILITY
- 100 WATT DISSIPATION CAPABILITY
- WIDE SUPPLY RANGE $\pm 8V - \pm 50V$
- INTEGRATED HEAT SINK AND FAN
- TEMPERATURE REPORTING
- OVER-TEMP SHUTDOWN

APPLICATIONS

- LINEAR MOTOR DRIVE
- INDUSTRIAL AUDIO
- SEMICONDUCTOR TESTING
- VIBRATION CANCELLATION

DESCRIPTION

The PAD117 rail to rail operational amplifier is constructed with surface mount components to provide a cost effective solution for many industrial applications where it is important to obtain a maximum output signal with limited supply voltages. With a footprint only 5.6 in² the PAD117 offers outstanding performance that rivals much more expensive hybrid component amplifiers or rack-mount amplifiers. User selectable external compensation tailors the amplifier's response to the application requirements. Four-wire programmable current limit is built-in, but the PAD117 is compatible with the external PAD121 current limit accessory module as well. The PAD117 also features a substrate temperature reporting output and over-temp shutdown. The amplifier circuitry is built on a thermally conductive but electrically insulating substrate mounted to an integral heat sink and fan assembly. No BeO is used in the PAD117. The resulting module is a small, high performance turn-key solution for many industrial applications.

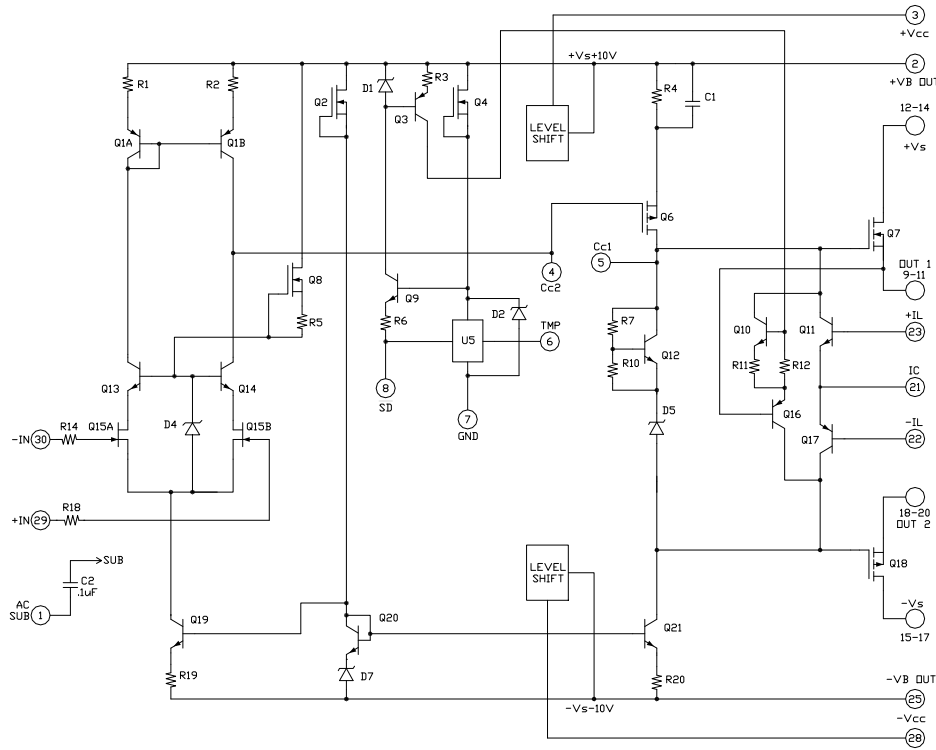


PAD117 mounted in EVAL117 evaluation kit with accessory modules.

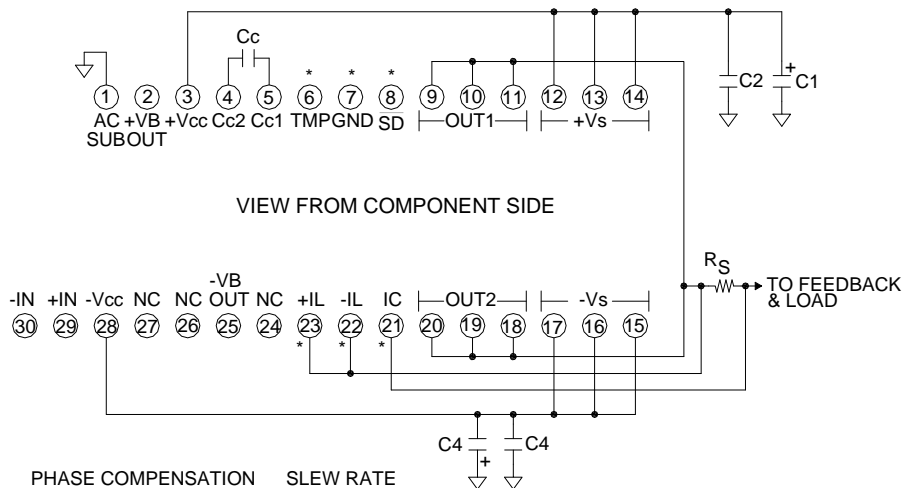
A NEW CONCEPT

A critical task in any power amplifier application is cooling the amplifier. Until now component amplifier manufacturers often treated this task as an after-thought, left for the user to figure out. At **Power Amp Design** the best heat sink and fan combination is chosen at the start and becomes an integral part of the overall amplifier design. The result is the most compact and volumetric efficient design combination at the lowest cost. In addition, this integrated solution concept offers an achievable real-world power dissipation rating, not the ideal rating usually cited when the amplifier case is somehow kept at 25°C. The user no longer needs to specify, procure or assemble separate components.

EQUIVALENT CIRCUIT



AMPLIFIER PINOUT & CONNECTIONS



| PHASE COMPENSATION | | SLEW RATE |
|--------------------|-------|-----------|
| GAIN | Cc | |
| 1 | 470pF | 1.6V/uS |
| 3 | 220pF | 4V/uS |
| ≥ 10 | 100pF | 8V/uS |

* SEE APPLICATION CIRCUITS FOR OTHER CONNECTIONS AND FUNCTIONS.

| ABSOLUTE MAXIMUM RATINGS | | | |
|---|-----------------|----------------------------------|--------------------------|
| SUPPLY VOLTAGE, +Vs to -Vs ⁷ | 100V | INPUT VOLTAGE | +Vs to -Vs ⁷ |
| OUTPUT CURRENT, peak | 30A, within SOA | DIFFERENTIAL INPUT VOLTAGE | ± 20V |
| POWER DISSIPATION, internal, DC | 100W | TEMPERATURE, pin solder, 10s | 300°C |
| TEMPERATURE, junction ² | 175°C | TEMPERATURE RANGE, storage | -40 to 70°C ⁵ |
| | | OPERATING TEMPERATURE, heat sink | -40 to 105°C |

| PARAMETER | TEST CONDITIONS ¹ | MIN | TYP | MAX | UNITS |
|--|--|---------|------|-------|--------|
| INPUT | | | | | |
| OFFSET VOLTAGE | | | 1 | 3 | mV |
| OFFSET VOLTAGE vs. temperature | Full temperature range | | 20 | 50 | μV/°C |
| OFFSET VOLTAGE vs. supply | | | | 20 | μV/V |
| BIAS CURRENT, initial ³ | | | | 100 | pA |
| BIAS CURRENT vs. supply | | | | 0.1 | pA/V |
| OFFSET CURRENT, initial | | | | 50 | pA |
| INPUT RESISTANCE, DC | | | 100 | | G Ω |
| INPUT CAPACITANCE | | | 4 | | pF |
| COMMON MODE VOLTAGE RANGE | | ± Vs | | | V |
| COMMON MODE REJECTION, DC | | 92 | | | dB |
| NOISE, referred to input | 100kHz bandwidth, 1kΩ R _s | | 1 | | mVrms |
| GAIN | | | | | |
| OPEN LOOP | R _L = 100Ω, C _c =100pF | 100 | | | dB |
| GAIN BANDWIDTH PRODUCT @ 1MHz | | | 1 | | MHz |
| PHASE MARGIN | Full temperature range | 60 | | | degree |
| OUTPUT | | | | | |
| VOLTAGE SWING | I _o = 15A | +Vs-1 | | | V |
| VOLTAGE SWING | I _o = -15A | -Vs+1.5 | | | V |
| CURRENT, continuous, DC | | 15 | | | A |
| SLEW RATE, A _v = -10 | C _c = 100pF | 6.4 | 8 | | V/μS |
| SETTLING TIME, to 0.1% | 2V Step | | 2 | | μS |
| RESISTANCE | No load, DC | | 3 | | Ω |
| SHUTDOWN | | | | | |
| TRANSITION TIME, off | ± output voltage to zero | | 1 | | μS |
| TRANSITION TIME, on | Zero to normal output | | 2 | | μS |
| CURRENT | internal currents dumped into load | | ± 6 | | mA |
| POWER SUPPLY | | | | | |
| VOLTAGE ⁷ | | ± 8 | ± 35 | ± 50 | V |
| CURRENT, quiescent | | | 32 | 38 | mA |
| +VB OUT, -VB OUT, load | Output voltage for accessory modules | | | ± 1.5 | mA |
| THERMAL | | | | | |
| RESISTANCE, AC, junction to air ⁴ | Full temperature range, f ≥ 60Hz | | | 1.1 | °C/W |
| RESISTANCE, DC, junction to air | Full temperature range | | | 1.5 | °C/W |
| TEMPERATURE RANGE, ambient air ⁵ | | -40 | | 70 | °C |
| TEMPERATURE, shutdown, substrate | | | 110 | | °C |
| FAN, 60mm dc brushless, ball bearing | | | | | |
| OPERATING VOLTAGE | | | 12 | | V |
| OPERATING CURRENT | | | 150 | | mA |
| AIR FLOW | | | 25 | | CFM |
| RPM | | | 3800 | | RPM |
| NOISE | | | 30 | | dB |
| L10, life expectancy, 50°C ⁶ | | | 45 | | kHrs |

NOTES:

1. Unless otherwise noted: T_c=25°C, compensation C_c=470pF, DC input specifications are ± value given, power supply voltage is typical rating.
2. Derate internal power dissipation to achieve high MTBF.
3. Doubles for every 10°C of case temperature increase.
4. Rating applies if the output current alternates between both output transistors at a rate faster than 60Hz.
5. Limited by fan characteristics. During operation, even though the heat sink may be at 85°C or more the fan will be at a lower temperature.
6. L10 refers to the time it takes for 10% of a population of fans to fail. Lower ambient temperature increase fan life.
7. +Vs, +Vcc must be connected together. -Vs, -Vcc must be connected together.

COMMON MODE RANGE

The PAD117 is a rail to rail operational amplifier. This means that it works equally well with the input pins biased to either supply rail or at any voltage in between. The most common application utilizing this function is the single supply voltage amplifier where the +IN pin and the -Vs supply pin are grounded.

OUTPUT SWING

With no load the output voltage of the PAD117 can swing to either supply voltage rail. As the load current increases the maximum output swing is reduced, but at 15A output the swing from the positive supply rail is less than 1V and less than 1.5V from the negative supply rail. This does not include any voltage drop due to the sensing voltage required for the current limit circuit to operate.

CURRENT LIMIT

The current limiting function of the PAD117 is a versatile circuit that can be used to implement a four-wire current limit configuration or, in combination with some external components can be configured to implement a fold-over current limit circuit. The four-wire current limit configuration insures that parasitic resistance in the output line, R_p , does not affect the programmed current limit setting. See Figure 1. The sense voltage for current limit is 0.65V. Thus:

$$I_L = \frac{0.65V}{R_s}$$

Where I_L is the value of the limited current and R_s is the value of the current limit sense resistor.

In addition, the sense voltage has a temperature coefficient approximately equal to $-2.2\text{mV}/^\circ\text{C}$. The fold-over function reduces the available current as the voltage across the output transistors increases to help insure that the SOA of the output transistors is not exceeded. Refer to **Application Circuits** for details on how to connect the current limit circuitry to implement either a four-wire current limit or current limit with a fold-over function.

In some applications better current limiting protection and a lower sense voltage may be desired. In this case the PAD117 can be operated with the PAD121 current limit accessory module. See Figure 3 in the applications section and the PAD121 data sheet for more details.

COOLING FAN

The PAD117 relies on its fan for proper cooling of the amplifier. Make sure that air flow to the fan and away from the heat sink remains unobstructed. The cooling method used is impingement cooling, which means that cool air is pushed into the heat sink and warm air is exhausted through the spaces between the heat sink fins.

MOUNTING THE AMPLIFIER

The amplifier is supplied with four 4-40 M/F hex spacers at the four corners of the amplifier. Since the male threaded ends

of the spacers extend beyond the amplifier pins the spacers provide a convenient alignment tool to guide the insertion of the amplifier pins into the circuit board. Once the amplifier is seated secure the module with the provided 4-40 nuts and torque to 4.7 in oz [3.8 N cm] max. See “**Dimensional Information**” for a detailed drawing. It is recommended that the heat sink be grounded to the system ground. This can easily be done by providing a grounded circuit board pad around any of the holes for the mounting studs.

TEMPERATURE REPORTING

An analog output voltage is provided (pin 6, TMP) relative to ground and proportional to the temperature in degrees C. The slope is approximately $-10.82\text{mV}/^\circ\text{C}$. The output voltage follows the equation:

$$T = (2.127 - V) (92.42)$$

Where V is the TMP output voltage and T is the substrate temperature in degrees C.

This high impedance output circuit is susceptible to capacitive loading and pickup from the output of the amplifier. When monitoring TMP filter the voltage as shown in Figure 4. See **Applications Circuits**.

THERMAL SHUTDOWN

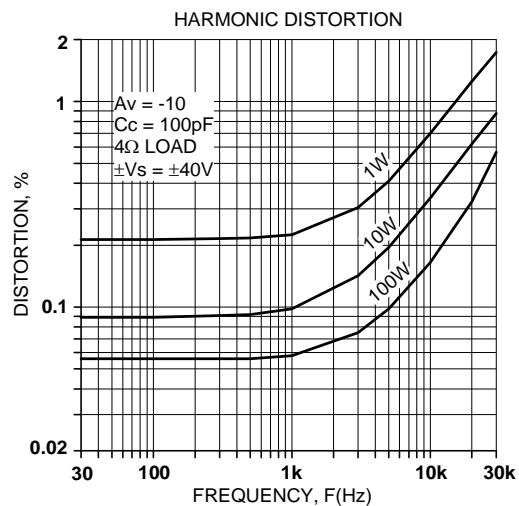
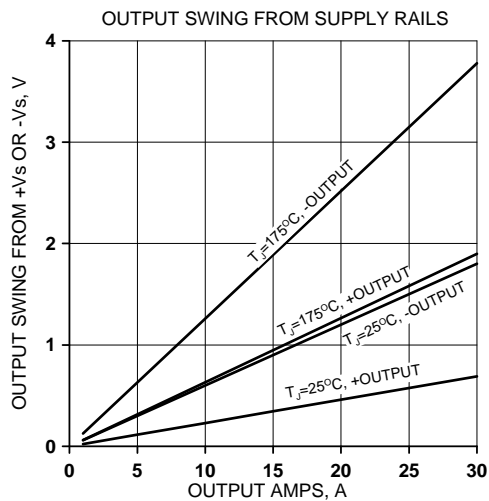
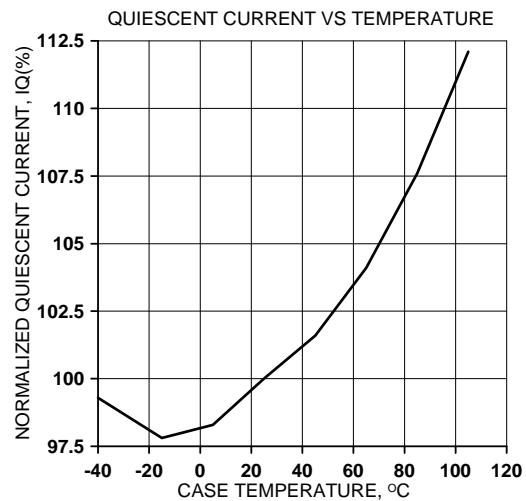
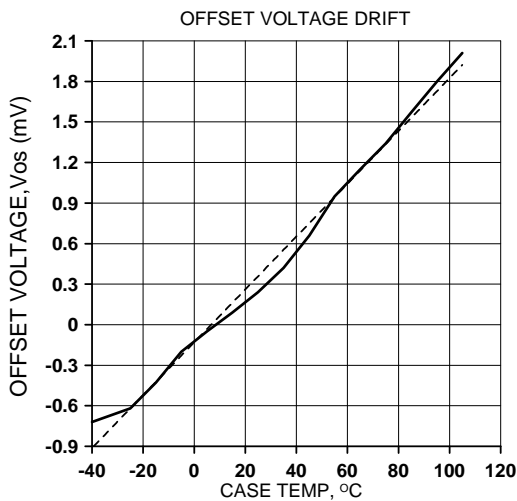
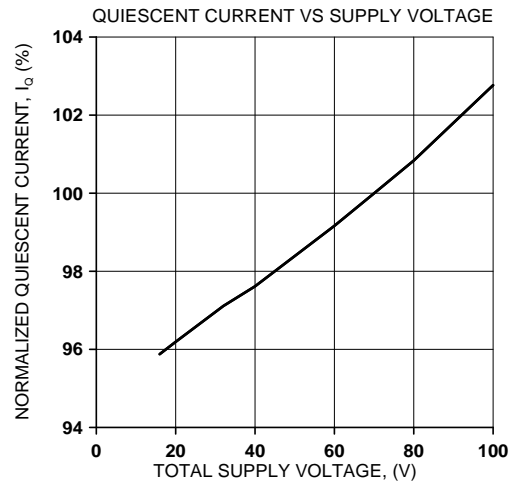
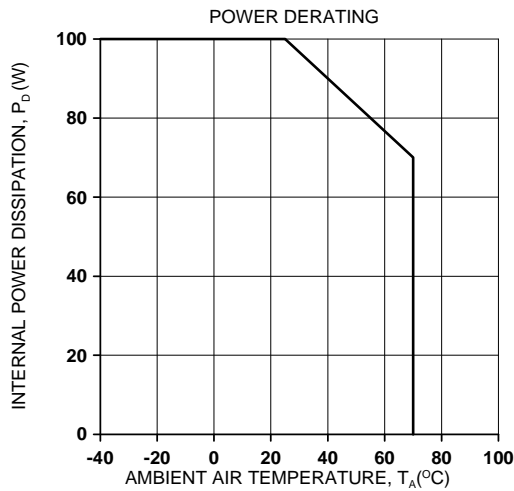
The temperature monitoring circuit automatically turns off the output transistors when the substrate temperature reaches 110°C . When the substrate cools down 10°C the output is enabled once again. The thermal shutdown feature is activated either by amplifier overloads or a failure of the fan circuit.

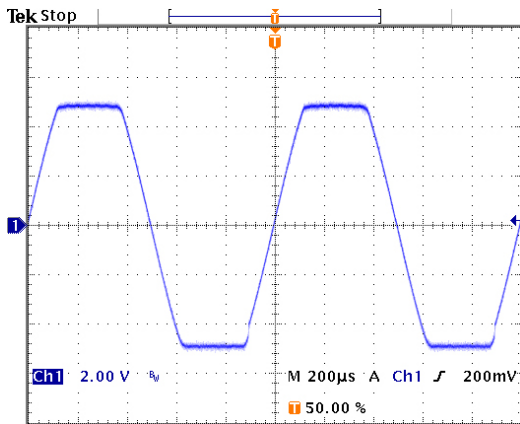
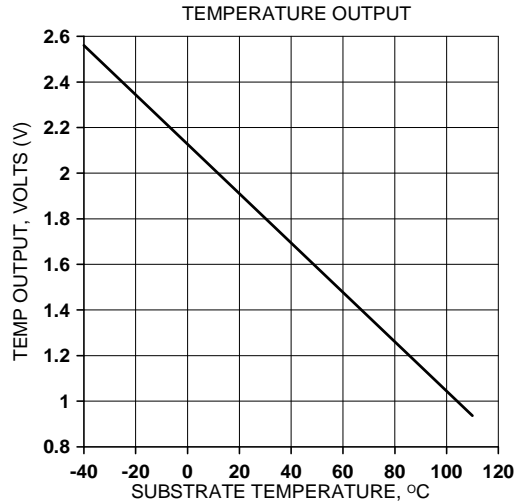
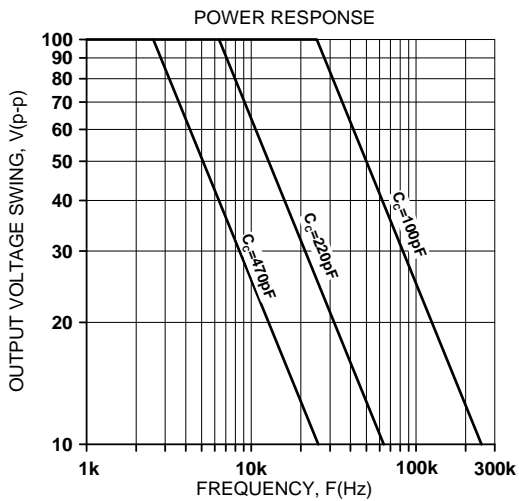
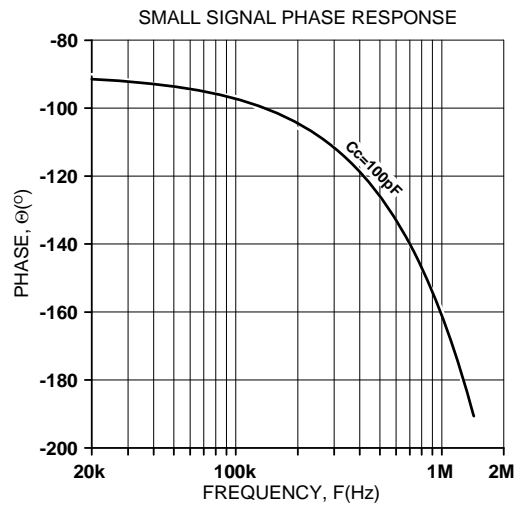
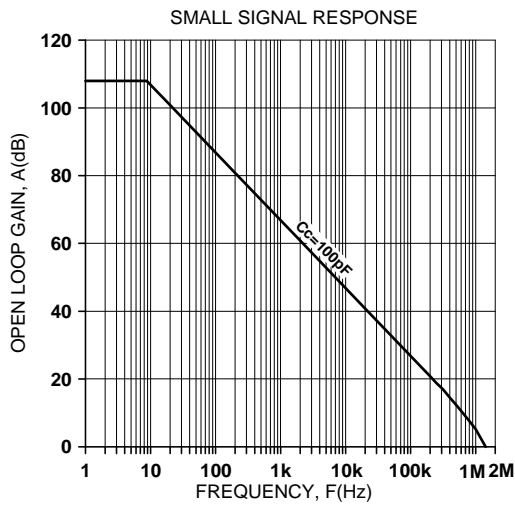
EXTERNAL SHUTDOWN

When pin 8 (\overline{SD}) is taken low (ground) the output stage is turned “off” and remains “off” as long as pin 8 is low. When pin 8 is monitored with a high impedance circuit it also functions as a flag, reporting when the amplifier is shut down. A “high” (+5V) on pin 8 indicates the temperature is in the normal range. A “low” (ground) indicates a shutdown condition. See **Application Circuits** for details on how to implement an external shutdown circuit and how to monitor the shutdown status.

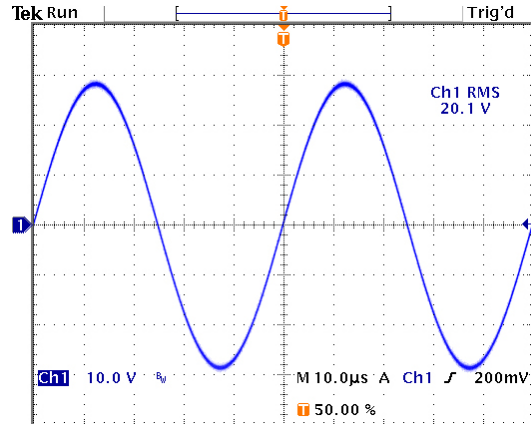
PHASE COMPENSATION

The PAD117 **must** be phase compensated to operate correctly. The compensation capacitor, C_C , is connected between pins 4 and 5. On page 6, Typical Performance Graphs, you will find plots for small signal response and phase response using compensation values of 100pF and 470pF. The compensation capacitor must be an NPO type capacitor rated for the full supply voltage (100V). On page 2, under Amplifier Pinout and Connections, a table gives recommended compensation capacitance values for various gains and the resulting slew rate for each capacitor value.





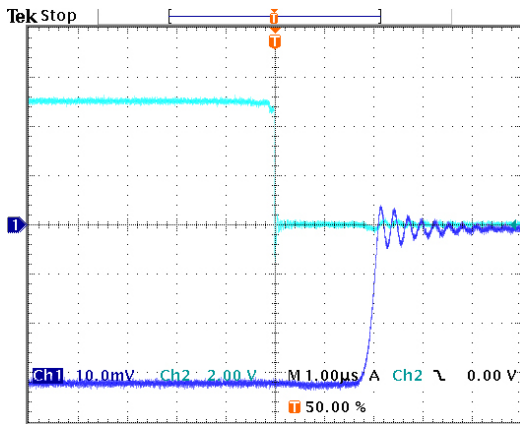
1kHz sine clipped by standard current limit into 4 Ω load



20kHz into 4 Ω load, $G=-10$, $C_c=100pF$

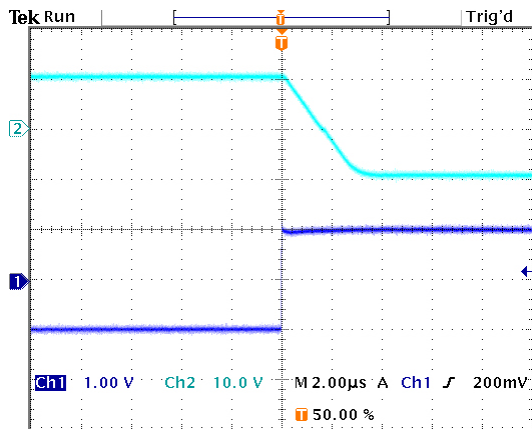
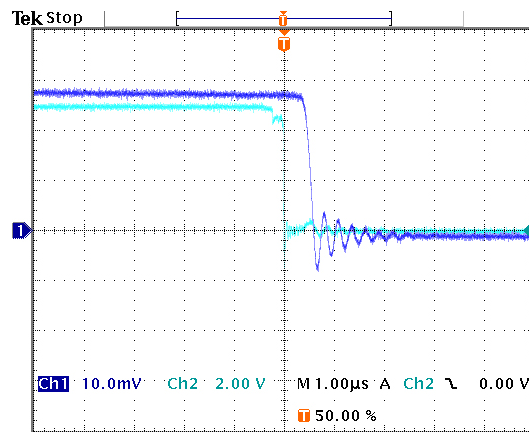
SHUTDOWN RESPONSE, NEGATIVE OUTPUT TO ZERO TRANSITION

The oscilloscope display at the left shows an expanded view of a 1kHz 1.2A p-p amplifier output signal being interrupted near the negative peak by a shutdown signal on Ch2. The Ch1 display shows the output *current* going to zero about 2μs after the shutdown signal goes low. The ringing in the output signal is due to inductance in the output line.

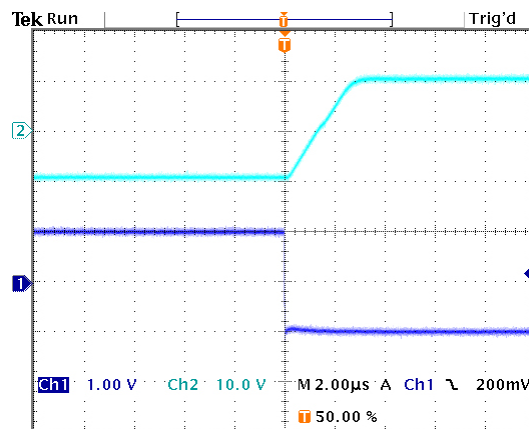


SHUTDOWN RESPONSE, POSITIVE OUTPUT TO ZERO TRANSITION

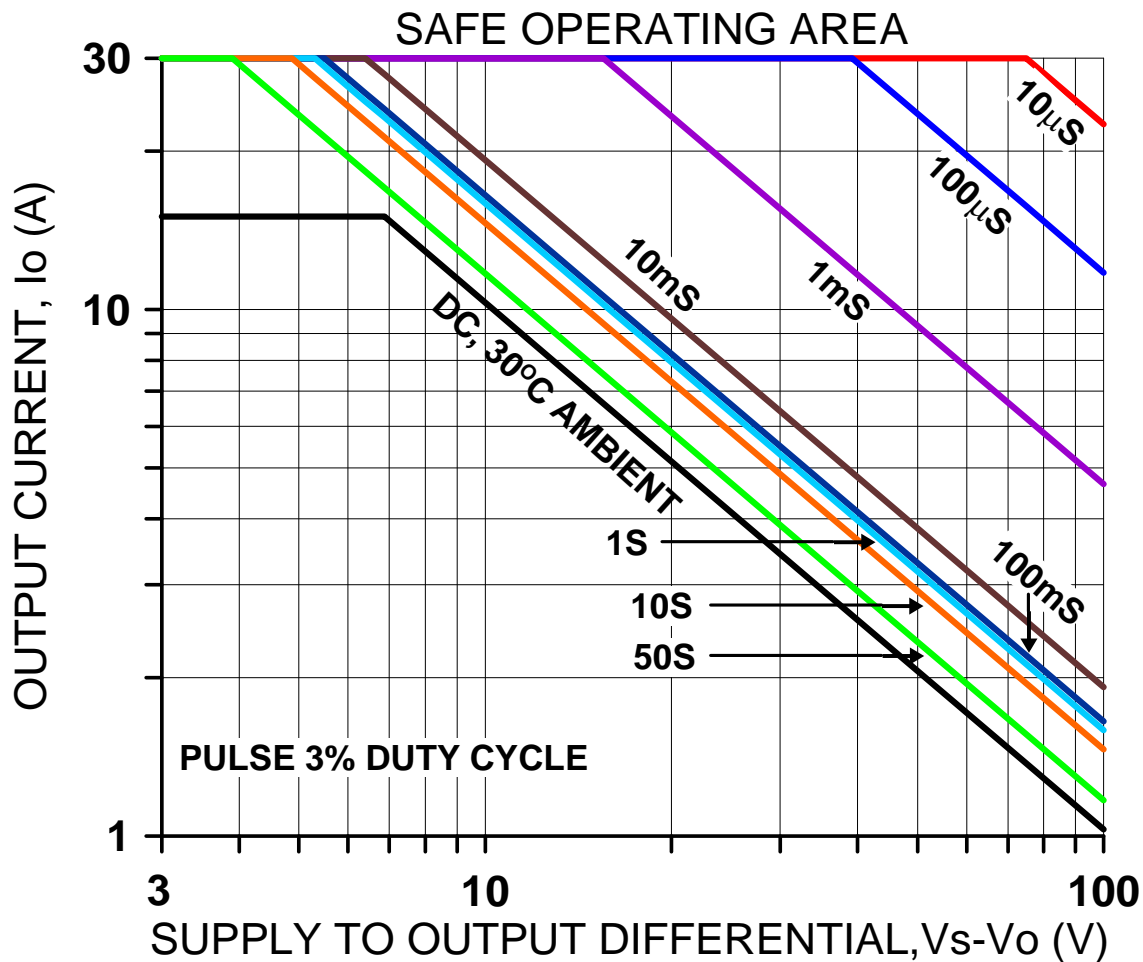
The oscilloscope display at the right shows an expanded view of a 1kHz 1.2A p-p amplifier output signal being interrupted near the positive peak by a shutdown signal on Ch2. The Ch1 display shows the output *current* going to zero about 0.5μs after the shutdown signal goes low. The ringing in the output signal is due to inductance in the output line.



Pulse Response, Positive to Negative, 4Ω Load
G=-10, Cc=100pF



Pulse Response, Negative to Positive, 4Ω Load
G=-10, Cc=100pF

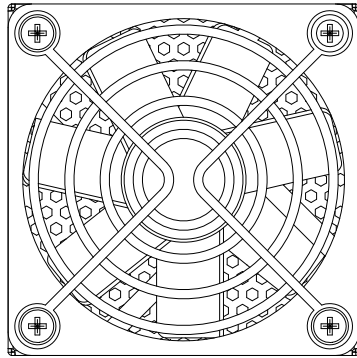


SAFE OPERATING AREA

The safe operating area (SOA) of a power amplifier is its single most important specification. The SOA graph presented above serves as a first approximation to help you decide if the PAD117 will meet the demands of your application. But a more accurate determination can be reached by making use of the PAD Power spreadsheet which can be found in the *Thaler* website. While the graph above adequately shows DC SOA and some pulse information it does not take into account ambient temperatures higher than 30°C, AC sine, phase or non-symmetric conditions that often appear in real-world applications. The PAD Power spreadsheet takes all of these effects into account.

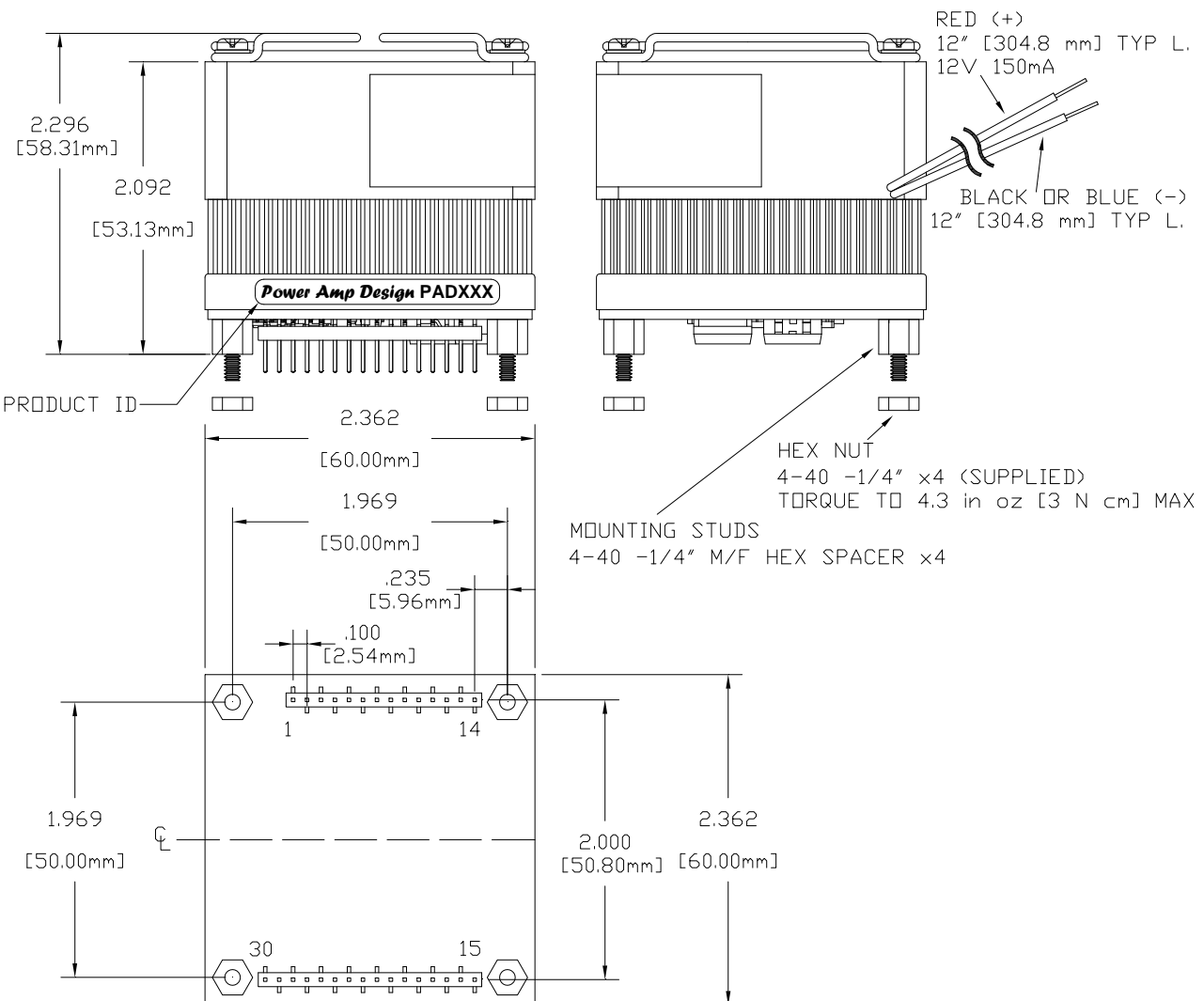
RAIL TO RAIL OPERATIONAL AMPLIFIER

PAD117 DIMENSIONAL INFORMATION



NOTES:

1. PINS .0025" SQUARE X30
2. RECOMMENDED HOLE FOR MOUNTING 0.129" X4
3. RECOMMENDED HOLE FOR PINS 0.052" D.
4. TOTAL ASSEMBLY WEIGHT APPROX 7.5 oz [213 g]
5. HEAT SINK WEIGHT APPROX 3.53 oz [100 g]



Thaler Corporation
 • PAD117 • RAIL TO RAIL OPERATIONAL AMPLIFIER

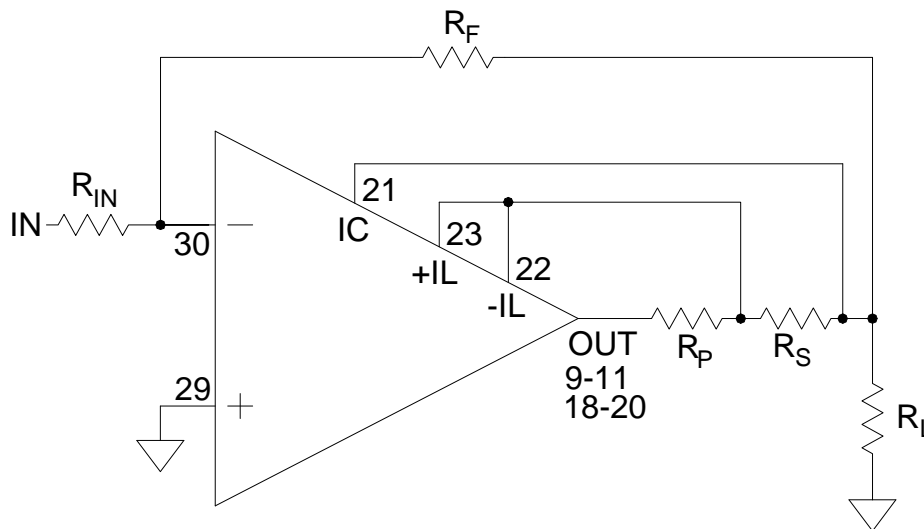
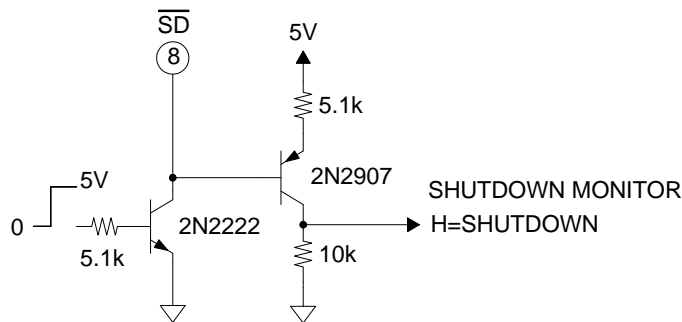
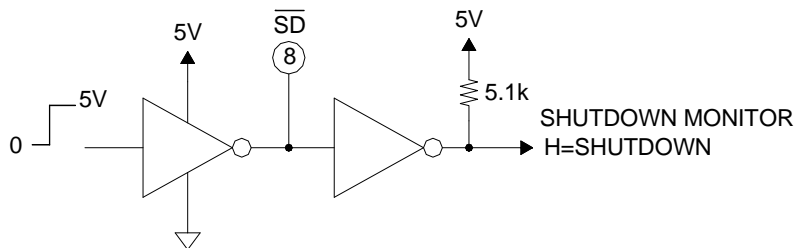


FIGURE 1.
4-WIRE CURRENT LIMIT



TRANSISTOR CIRCUIT



OPEN COLLECTOR OR OPEN DRAIN LOGIC GATES CIRCUIT

FIGURE 2.
EXTERNAL SHUTDOWN WITH MONITOR

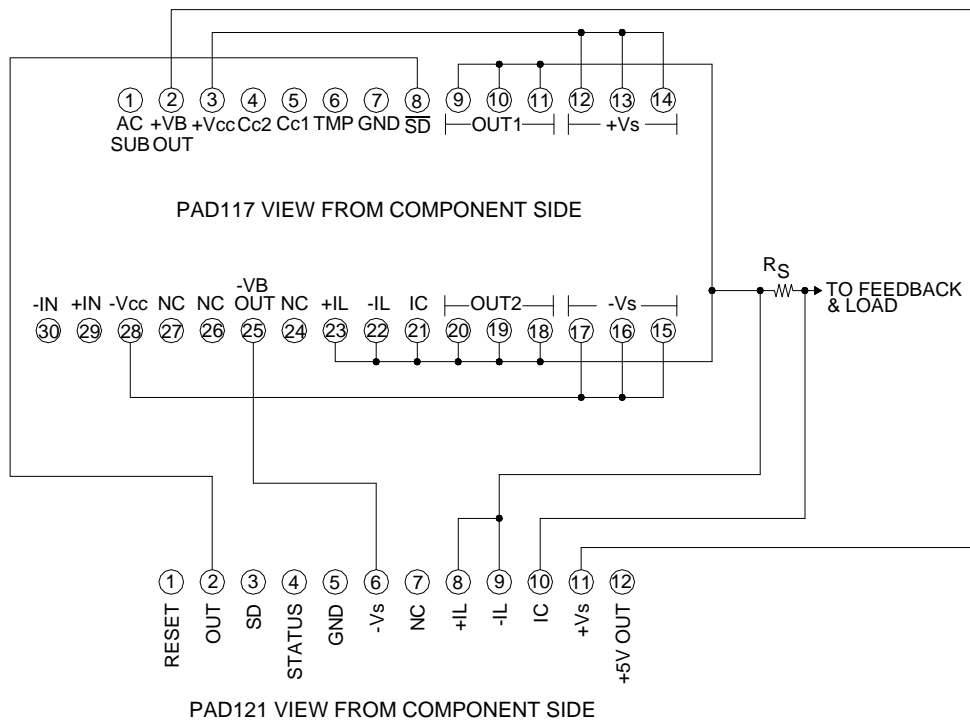


FIGURE 3
USING THE PAD117 WITH THE PAD121

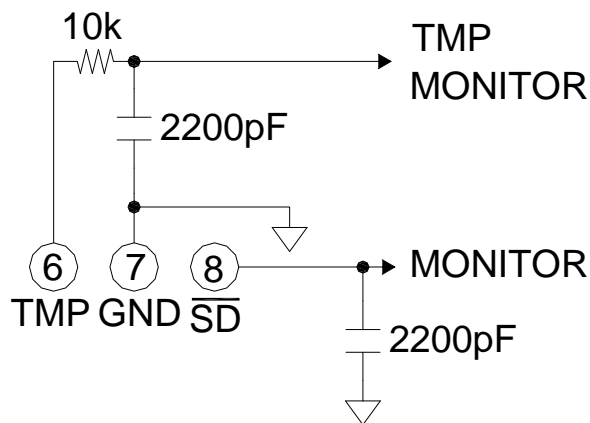


FIGURE 4
MONITORING TMP AND \overline{SD} OUTPUTS

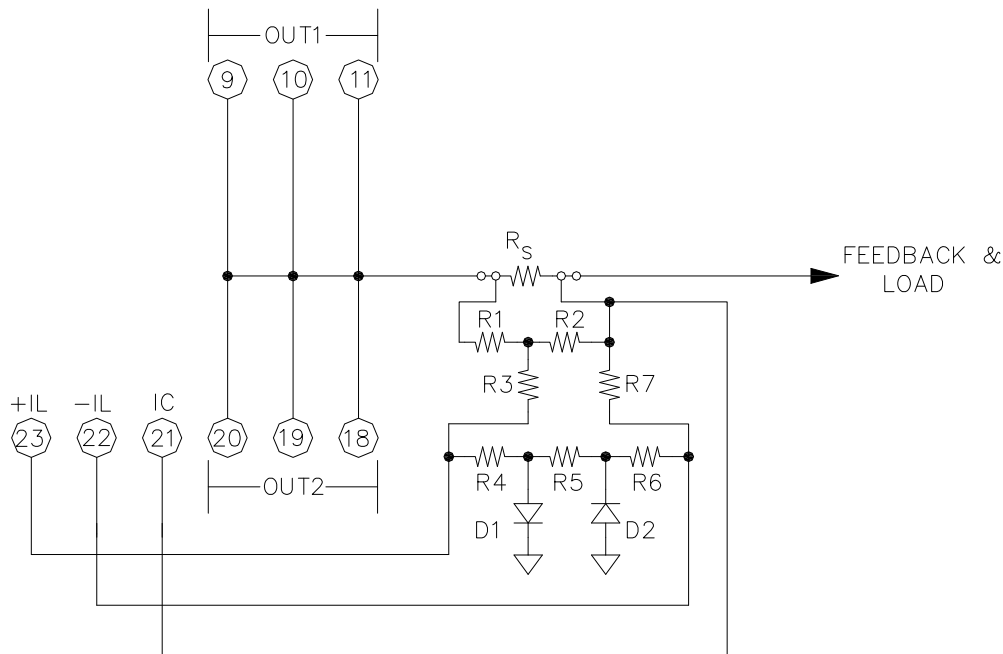


FIGURE 5
DUAL SLOPE (FOLD-OVER) CURRENT LIMIT

With the three current limit function pins (pins 21-23) dual slope current limiting can be implemented that more closely approximates the SOA curve of the amplifier than can be achieved with standard current limiting techniques. Values for resistors R1-R7 and R_S can be calculated using the **PAD Power**[™] spreadsheet that can be downloaded from the Thaler website.