19-3244; Rev 0; 10/05

MAXM *TFT-LCD DC-DC Converter with Operational Amplifiers*

General Description

The MAX1518B includes a high-performance step-up regulator, two linear-regulator controllers, and high-current operational amplifiers for active-matrix, thin-film transistor (TFT), liquid-crystal displays (LCDs). Also included is a logic-controlled, high-voltage switch with adjustable delay.

The step-up DC-DC converter provides the regulated supply voltage for the panel source driver ICs. The converter is a high-frequency (1.2MHz) current-mode regulator with an integrated 14V n-channel MOSFET that allows the use of ultra-small inductors and ceramic capacitors. It provides fast transient response to pulsed loads while achieving efficiencies over 85%.

The gate-on and gate-off linear-regulator controllers provide regulated TFT gate-on and gate-off supplies using external charge pumps attached to the switching node. The MAX1518B includes five high-performance operational amplifiers. These amplifiers are designed to drive the LCD backplane (VCOM) and/or the gammacorrection divider string. The device featureS high output current (±150mA), fast slew rate (13V/µs), wide bandwidth (12MHz), and rail-to-rail inputs and outputs.

The MAX1518B is available in a 32-pin thin QFN package with a maximum thickness of 0.8mm for ultra-thin LCD panels.

Applications

Notebook Computer Displays LCD Monitor Panels Automotive Displays

Ordering Information

Features

- ♦ **2.6V to 6.5V Input Supply Range**
- ♦ **1.2MHz Current-Mode Step-Up Regulator Fast Transient Response to Pulsed Load High-Accuracy Output Voltage (1.5%) Built-In 14V, 2.4A, 0.16**Ω **n-Channel MOSFET High Efficiency (90%)**
- ♦ **Linear-Regulator Controllers for VGON and VGOFF**
- ♦ **High-Performance Operational Amplifiers ±150mA Output Short-Circuit Current 13V/µs Slew Rate 12MHz, -3dB Bandwidth Rail-to-Rail Inputs/Outputs**
- ♦ **Logic-Controlled, High-Voltage Switch with Adjustable Delay**
- ♦ **Timer-Delay Fault Latch for All Regulator Outputs**
- ♦ **Thermal-Overload Protection**
- ♦ **0.6mA Quiescent Current**

Minimal Operating Circuit

Pin Configuration appears at end of data sheet.

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For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

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ABSOLUTE MAXIMUM RATINGS

OUT_ Maximum Continuous Output Current....................±75mA LX Switch Maximum Continuous RMS Output Current.........1.6A Continuous Power Dissipation ($T_A = +70^{\circ}C$)

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

(V_{IN} = 3V, V_{SUP} = 8V, PGND = AGND = BGND = 0, I_{REF} = 25 μ A, T_A = 0°C to +85°C. Typical values are at T_A = +25°C, unless otherwise noted.)

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ELECTRICAL CHARACTERISTICS (continued)

(V_{IN} = 3V, V_{SUP} = 8V, PGND = AGND = BGND = 0, IREF = 25µA, $TA = 0^\circ C$ to $+85^\circ C$. Typical values are at $TA = +25^\circ C$, unless otherwise noted.)

ELECTRICAL CHARACTERISTICS (continued)

(VIN = 3V, VSUP = 8V, PGND = AGND = BGND = 0, IREF = 25µA, **TA = 0°C to +85°C**. Typical values are at TA = +25°C, unless otherwise noted.)

ELECTRICAL CHARACTERISTICS

(VIN = 3V, VSUP = 8V, PGND = AGND = BGND = 0, IREF = 25µA, **TA = -40°C to +85°C,** unless otherwise noted.) (Note 1)

ELECTRICAL CHARACTERISTICS (continued)

(VIN = 3V, VSUP = 8V, PGND = AGND = BGND = 0, IREF = 25µA, **TA = -40°C to +85°C,** unless otherwise noted.) (Note 1)

Note 1: Specifications to -40°C are guaranteed by design, not production tested.

MAX1518B *MAX1518B*

Typical Operating Characteristics

(Circuit of Figure 1. V_{IN} = 5V, V_{MAIN} = 13V, V_{GON} = 24V, V_{GOFF} = -8V, V_{OUT1} = V_{OUT2} = V_{OUT3} = V_{OUT4} = V_{OUT5} = 6.5V, T_A = +25°C unless otherwise noted.)

Typical Operating Characteristics (continued)

(Circuit of Figure 1. V_{IN} = 5V, V_{MAIN} = 13V, V_{GON} = 24V, V_{GOFF} = -8V, V_{OUT1} = V_{OUT2} = V_{OUT3} = V_{OUT5} = 6.5V, T_A = +25°C unless otherwise noted.)

GATE-OFF REGULATOR LOAD REGULATION

POWER-UP SEQUENCE

OPERATIONAL-AMPLIFIER RAIL-TO-RAIL INPUT/OUTPUT

Typical Operating Characteristics (continued)

(Circuit of Figure 1. V_{IN} = 5V, V_{MAIN} = 13V, V_{GON} = 24V, V_{GOFF} = -8V, V_{OUT1} = V_{OUT2} = V_{OUT3} = V_{OUT5} = 6.5V, T_A = +25°C unless otherwise noted.)

Pin Description

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Pin Description (continued)

Typical Operating Circuit

The MAX1518B Typical Operating Circuit (Figure 1) is a complete power-supply system for TFT LCDs. The circuit generates a +13V source-driver supply and +24V and -8V gate-driver supplies. The input voltage range for the IC is from +2.6V to +6.5V. The listed load currents in Figure 1 are available from a +4.5V to +5.5V supply. Table 1 lists some recommended components, and Table 2 lists the contact information of component suppliers.

Detailed Description

The MAX1518B contains a high-performance step-up switching regulator, two low-cost linear-regulator controllers, multiple high-current operational amplifiers, and startup timing and level-shifting functionality useful for active-matrix TFT LCDs. Figure 2 shows the MAX1518B Functional Diagram.

Main Step-Up Regulator

The main step-up regulator employs a current-mode, fixed-frequency PWM architecture to maximize loop bandwidth and provide fast transient response to pulsed loads typical of TFT-LCD panel source drivers. The 1.2MHz switching frequency allows the use of lowprofile inductors and ceramic capacitors to minimize the thickness of LCD panel designs. The integrated high-efficiency MOSFET and the IC's built-in digital soft-start functions reduce the number of external components required while controlling inrush currents. The output voltage can be set from V_{IN} to 13V with an external resistive voltage-divider. To generate an output voltage greater than 13V, an external cascoded MOSFET is needed. See the *Generating Output Voltages > 13V* section in the *Design Procedures*.

The regulator controls the output voltage and the power delivered to the output by modulating the duty cycle (D) of the internal power MOSFET in each switching cycle. The duty cycle of the MOSFET is approximated by:

$$
D \approx \frac{V_{\text{MAIN}} - V_{\text{IN}}}{V_{\text{MAIN}}}
$$

Table 1. Component List

Figure 3 shows the Functional Diagram of the step-up regulator. An error amplifier compares the signal at FB to 1.236V and changes the COMP output. The voltage at COMP sets the peak inductor current. As the load varies, the error amplifier sources or sinks current to the COMP output accordingly to produce the inductor peak current necessary to service the load. To maintain stability at high duty cycles, a slope-compensation signal is summed with the current-sense signal.

On the rising edge of the internal clock, the controller sets a flip-flop, turning on the n-channel MOSFET and applying the input voltage across the inductor. The current through the inductor ramps up linearly, storing energy in its magnetic field. Once the sum of the current-feedback signal and the slope compensation exceeds the COMP voltage, the controller resets the flip-flop and turns off the MOSFET. Since the inductor current is continuous, a transverse potential develops across the inductor that turns on the diode (D1). The voltage across the inductor then becomes the differ-
ence between the output voltage and the input voltage.

Table 2. Component Suppliers

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Figure 1. Typical Operating Circuit

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Figure 2. MAX1518B Functional Diagram

$$
\boldsymbol{\mathcal{N}}\boldsymbol{\mathcal{N}}\mathbf{X}\boldsymbol{\mathcal{N}}
$$

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Figure 3. Step-Up Regulator Functional Diagram

This discharge condition forces the current through the inductor to ramp back down, transferring the energy stored in the magnetic field to the output capacitor and the load. The MOSFET remains off for the rest of the clock cycle.

Gate-On Linear-Regulator Controller, REG P

The gate-on linear-regulator controller (REG P) is an analog gain block with an open-drain n-channel output. It drives an external pnp pass transistor with a 6.8kΩ base-to-emitter resistor (Figure 1). Its guaranteed basedrive sink current is at least 1mA. The regulator including Q1 in Figure 1 uses a 0.47µF ceramic output capacitor and is designed to deliver 20mA at 24V. Other output voltages and currents are possible with the proper pass transistor and output capacitor. See the *Pass-Transistor Selection* and *Stability Requirements* sections.

REG P is typically used to provide the TFT-LCD gate drivers' gate-on voltage. Use a charge pump with as many stages as necessary to obtain a voltage exceeding the required gate-on voltage (see the *Selecting the Number of Charge-Pump Stages* section). Note the voltage rating of the DRVP is 28V. If the charge-pump output voltage can exceed 28V, an external cascode npn transistor should be added as shown in Figure 4. Alternately, the linear regulator can control an intermediate charge-pump stage while regulating the final charge-pump output (Figure 5).

REG P is enabled after the REF voltage exceeds 1.0V. Each time it is enabled, the controller goes through a soft-start routine that ramps up its internal reference DAC in 128 steps.

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Figure 4. Using Cascoded npn for Charge-Pump Output Voltages > 28V

Gate-Off Linear-Regulator Controller, REG N

The gate-off linear-regulator controller (REG N) is an analog gain block with an open-drain p-channel output. It drives an external npn pass transistor with a 6.8k Ω base-to-emitter resistor (Figure 1). Its guaranteed basedrive source current is at least 1mA. The regulator including Q2 in Figure 1 uses a 0.47µF ceramic output capacitor and is designed to deliver 50mA at -8V. Other output voltages and currents are possible with the proper pass transistor and output capacitor (see the *Pass-Transistor Selection* and *Stability Requirements* sections).

REG N is typically used to provide the TFT-LCD gate drivers' gate-off voltage. A negative voltage can be produced using a charge-pump circuit as shown in Figure 1. REG N is enabled after the voltage on REF exceeds 1.0V. Each time it is enabled, the control goes through a soft-start routine that ramps down its internal reference DAC from VREF to 250mV in 128 steps.

Operational Amplifiers

The MAX1518B has five operational amplifiers. The operational amplifiers are typically used to drive the LCD backplane (VCOM) or the gamma-correction divider string. They feature ±150mA output short-circuit current, 13V/µs slew rate, and 12MHz bandwidth. The rail-to-rail input and output capability maximizes system flexibility.

Short-Circuit Current Limit

The operational amplifiers limit short-circuit current to approximately ±150mA if the output is directly shorted to

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Figure 5. The linear regulator controls the intermediate chargepump stage.

SUP or to BGND. If the short-circuit condition persists, the junction temperature of the IC rises until it reaches the thermal-shutdown threshold (+160°C typ). Once the junction temperature reaches the thermal-shutdown threshold, an internal thermal sensor immediately sets the thermal fault latch, shutting off all the IC's outputs. The device remains inactive until the input voltage is cycled.

Driving Pure Capacitive Load

The operational amplifiers are typically used to drive the LCD backplane (VCOM) or the gamma-correction divider string. The LCD backplane consists of a distributed series capacitance and resistance, a load that can be easily driven by the operational amplifier. However, if the operational amplifier is used in an application with a pure capacitive load, steps must be taken to ensure stable operation.

As the operational amplifier's capacitive load increases, the amplifier's bandwidth decreases and gain peaking increases. A 5Ω to 50Ω small resistor placed between OUT_ and the capacitive load reduces peaking but also reduces the gain. An alternative method of reducing peaking is to place a series RC network (snubber) in parallel with the capacitive load. The RC network does not continuously load the output or reduce the gain. Typical values of the resistor are between 100Ω and 200Ω, and the typical value of the capacitor is 10nF.

Undervoltage Lockout (UVLO)

The undervoltage-lockout (UVLO) circuit compares the input voltage at IN with the UVLO threshold (2.5V rising, 2.30V falling, typ) to ensure the input voltage is high enough for reliable operation. The 200mV (typ) hysteresis prevents supply transients from causing a restart. Once the input voltage exceeds the UVLO rising threshold, startup begins. When the input voltage falls below the UVLO falling threshold, the controller turns off the main step-up regulator, turns off the linear-regulator outputs, and disables the switch control block; the operationalamplifier outputs are high impedance.

Reference Voltage (REF)

The reference output is nominally 1.25V and can source at least 50µA (see the *Typical Operating Characteristics*). Bypass REF with a 0.22µF ceramic capacitor connected between REF and AGND.

Power-Up Sequence and Soft-Start

Once the voltage on IN exceeds approximately 1.7V, the reference turns on. With a 0.22µF REF bypass capacitor, the reference reaches its regulation voltage of 1.25V in approximately 1ms. When the reference voltage exceeds 1.0V, the ICs enable the main step-up regulator, the gate-on linear-regulator controller, and the gate-off linear-regulator controller simultaneously.

The IC employs soft-start for each regulator to minimize inrush current and voltage overshoot and to ensure a well-defined startup behavior. During the soft-start, the main step-up regulator directly limits the peak inductor current. The current-limit level is increased through the soft-start period from zero up to the full current-limit value in eight equal current steps (ILIM / 8). The maximum load current is available after the output voltage reaches regulation (which terminates soft-start), or after the soft-start timer expires. Both linear-regulator controllers use a 7-bit soft-start DAC. For the gate-on linear regulator, the DAC output is stepped in 128 steps from zero up to the reference voltage. For the gate-off linear regulator, the DAC output steps from the reference down to 250mV in 128 steps. The soft-start duration is 14ms (typ) for all three regulators.

A capacitor (C_{DEL}) from DEL to AGND determines the switch-control-block startup delay. After the input voltage exceeds the UVLO threshold (2.5V typ) and the soft-start routine for each regulator is complete and there is no fault detected, a 5µA current source starts charging C_{DEL}. Once the capacitor voltage exceeds

Figure 6. Power-Up Sequence

1.25V (typ), the switch-control block is enabled as shown in Figure 6. After the switch-control block is enabled, COM can be connected to SRC or DRN through the internal p-channel switches, depending upon the state of CTL. Before startup and when IN is less than VUVLO, DEL is internally connected to AGND to discharge C_{DEL}. Select C_{DEL} to set the delay time using the following equation:

$$
C_{DEL} = DELAY_TIME \times \frac{5\mu A}{1.25V}
$$

Switch-Control Block

The switch-control input (CTL) is not activated until all four of the following conditions are satisfied: the input voltage exceeds V_{UVLO} , the soft-start routine of all the regulators is complete, there is no fault condition detected, and V_{DEL} exceeds its turn-on threshold. Once activated and if CTL is high, the 5Ω internal p-channel switch (Q1) between COM and SRC turns on and the 30 $Ω$ p-channel switch ($Q2$) between DRN and COM turns off. If CTL is low, Q1 turns off and Q2 turns on.

Figure 7. Switch-Control Block

Fault Protection

During steady-state operation, if the output of the main regulator or any of the linear-regulator outputs does not exceed its respective fault-detection threshold, the MAX1518B activates an internal fault timer. If any condition or combination of conditions indicates a continuous fault for the fault-timer duration (200ms typ), the MAX1518B sets the fault latch to shut down all the outputs except the reference. Once the fault condition is removed, cycle the input voltage (below the UVLO falling threshold) to clear the fault latch and reactivate the device. The fault-detection circuit is disabled during the soft-start time.

Thermal-Overload Protection

Thermal-overload protection prevents excessive power dissipation from overheating the MAX1518B. When the junction temperature exceeds $T_J = +160^{\circ}C$, a thermal sensor immediately activates the fault protection, which shuts down all outputs except the reference, allowing the device to cool down. Once the device cools down by approximately 15°C, cycle the input voltage (below the UVLO falling threshold) to clear the fault latch and reactivate the device.

The thermal-overload protection protects the controller in the event of fault conditions. For continuous operation, do not exceed the absolute maximum junction temperature rating of $T_J = +150^{\circ}C$.

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Design Procedure

Main Step-Up Regulator Inductor Selection

The minimum inductance value, peak current rating, and series resistance are factors to consider when selecting the inductor. These factors influence the converter's efficiency, maximum output load capability, transient-response time, and output voltage ripple. Size and cost are also important factors to consider.

The maximum output current, input voltage, output voltage, and switching frequency determine the inductor value. Very high inductance values minimize the current ripple and therefore reduce the peak current, which decreases core losses in the inductor and conduction losses in the entire power path. However, large inductor values also require more energy storage and more turns of wire, which increases size and can increase conduction losses in the inductor. Low inductance values decrease the size but increase the current ripple and peak current. Finding the best inductor involves choosing the best compromise between circuit efficiency, inductor size, and cost.

The equations used here include a constant LIR, which is the ratio of the inductor peak-to-peak ripple current to the average DC inductor current at the full load current. The best trade-off between inductor size and circuit efficiency for step-up regulators generally has an LIR between 0.3 and 0.5. However, depending on the AC characteristics of the inductor core material and ratio of inductor resistance to other power-path resistances, the best LIR can shift up or down. If the inductor resistance is relatively high, more ripple can be accepted to reduce the number of turns required and increase the wire diameter. If the inductor resistance is relatively low, increasing inductance to lower the peak current can decrease losses throughout the power path. If extremely thin high-resistance inductors are used, as is common for LCD-panel applications, the best LIR can increase to between 0.5 and 1.0.

Once a physical inductor is chosen, higher and lower values of the inductor should be evaluated for efficiency improvements in typical operating regions.

Calculate the approximate inductor value using the typical input voltage (V_{IN}) , the maximum output current (IMAIN(MAX)), the expected efficiency (ηTYP) taken from an appropriate curve in the *Typical Operating Characteristics* section, and an estimate of LIR based on the above discussion:

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Choose an available inductor value from an appropriate inductor family. Calculate the maximum DC input current at the minimum input voltage (V_{IN(MIN)}) using conservation of energy and the expected efficiency at that operating point (ηMIN) taken from the appropriate curve in the *Typical Operating Characteristics*:

$$
I_{IN(DC,MAX)} = \frac{I_{MAIN(MAX)} \times V_{MAIN}}{V_{IN(MIN)} \times \eta_{MIN}}
$$

Calculate the ripple current at that operating point and the peak current required for the inductor:

$$
I_{RIPPLE} = \frac{V_{IN(MIN)} \times (V_{MAIN} - V_{IN(MIN)})}{L \times V_{MAIN} \times f_{OSC}}
$$

$$
I_{PEAK} = I_{IN(DC,MAX)} + \frac{I_{RIPPLE}}{2}
$$

The inductor's saturation current rating and the MAX1518B's LX current limit (I_{LIM}) should exceed IPEAK, and the inductor's DC current rating should exceed IIN(DC, MAX). For good efficiency, choose an inductor with less than 0.1Ω series resistance.

Considering the Typical Operating Circuit, the maximum load current (IMAIN(MAX)) is 500mA with a 13V output and a typical input voltage of 5V. Choosing an LIR of 0.5 and estimating efficiency of 85% at this operating point:

$$
L = \left(\frac{5V}{13V}\right)^2 \left(\frac{13V - 5V}{0.5A \times 1.2MHz}\right) \left(\frac{0.85}{0.5}\right) \approx 3.3 \mu H
$$

Using the circuit's minimum input voltage (4.5V) and estimating efficiency of 80% at that operating point:

$$
I_{IN(DC,MAX)} = \frac{0.5A \times 13V}{4.5V \times 0.8} \approx 1.8A
$$

The ripple current and the peak current are:

$$
I_{RIPPLE} = \frac{4.5V \times (13V - 4.5V)}{3.3\mu H \times 13V \times 1.2MHz} \approx 0.74A
$$

PEAK = 1.8A + $\frac{0.74A}{2}$ \approx 2.2A

Output-Capacitor Selection

The total output voltage ripple has two components: the capacitive ripple caused by the charging and discharging of the output capacitance, and the ohmic ripple due to the capacitor's equivalent series resistance (ESR).

 $V_{\text{RIPPLE}} = V_{\text{RIPPLE}(C)} + V_{\text{RIPPLE}(ESR)}$

$$
V_{RIPPLE(C)} \approx \frac{MAIN}{COUT} \left(\frac{V_{MAIN} - V_{IN}}{V_{MAIN} f_{OSC}} \right)
$$
, and

$$
V_{RIPPLE(ESR)} \approx I_{PEAK}R_{ESR(COUT)}
$$

where IPEAK is the peak inductor current (see the *Inductor Selection* section). For ceramic capacitors, the output voltage ripple is typically dominated by VRIPPLE(C). The voltage rating and temperature characteristics of the output capacitor must also be considered.

Input-Capacitor Selection

The input capacitor (C_{IN}) reduces the current peaks drawn from the input supply and reduces noise injection into the IC. A 22µF ceramic capacitor is used in the Typical Applications Circuit (Figure 1) because of the high source impedance seen in typical lab setups. Actual applications usually have much lower source impedance since the step-up regulator often runs directly from the output of another regulated supply. Typically, CIN can be reduced below the values used in the Typical Applications Circuit. Ensure a low-noise supply at IN by using adequate C_{IN}. Alternately, greater voltage variation can be tolerated on C_{IN} if IN is decoupled from C_{IN} using an RC lowpass filter (see R10 and C18 in Figure 1).

Rectifier Diode

The MAX1518B's high switching frequency demands a high-speed rectifier. Schottky diodes are recommended for most applications because of their fast recovery time and low forward voltage. In general, a 2A Schottky diode complements the internal MOSFET well.

Output-Voltage Selection

The output voltage of the main step-up regulator can be adjusted by connecting a resistive voltage-divider from the output (VMAIN) to AGND with the center tap connected to FB (see Figure 1). Select R2 in the 10k Ω to 50k Ω range. Calculate R1 with the following equation:

$$
R1 = R2 \times \left(\frac{V_{\text{MAIN}}}{V_{\text{FB}}} - 1\right)
$$

where VFB, the step-up regulator's feedback set point, is 1.236V. Place R1 and R2 close to the IC.

Generating Output Voltages >13V

The maximum output voltage of the step-up regulator is 13V, which is limited by the absolute maximum rating of the internal power MOSFET. To achieve higher output voltages, an external n-channel MOSFET can be cascoded with the internal FET (Figure 8). Since the gate of the external FET is biased from the input supply, use a logiclevel FET to ensure that the FET is fully enhanced at the minimum input voltage. The current rating of the FET needs to be higher than the IC's internal current limit.

Loop Compensation

Choose RCOMP to set the high-frequency integrator gain for fast transient response. Choose CCOMP to set the integrator zero to maintain loop stability.

For low-ESR output capacitors, use the following equations to obtain stable performance and good transient response:

> $R_{\rm COMP} \approx \frac{315 \times V_{\rm IN} \times V_{\rm OUT} \times C}{L \times I_{\rm MAIN (MAX)}}$ C_{COMP} ≈ VOUT × COUT
10×I_{MAIN(MAX)} × R $\text{COMP} \approx \frac{315 \times \text{V_{IN}} \times \text{V_{OUT}} \times \text{COUT}}{\text{L} \times \text{MAIN (MAX)}}$ COMP ≈ OUT ^{X C}OUT
TO×I_{MAIN(MAX)} × R_{COMP} $\approx \frac{315 \times V_{IN} \times V_{OUT} \times}{L \times I_{MAINIMAX}}$ $\approx \frac{V_{\text{OUT}} \times C_{\text{OUT}}}{10 \times I_{\text{MAIN} (MAX)}}$ 315 10 (MAX) (MAX)

To further optimize transient response, vary RCOMP in 20% steps and C_{COMP} in 50% steps while observing transient-response waveforms.

Charge Pumps

Selecting the Number of Charge-Pump Stages

For highest efficiency, always choose the lowest number of charge-pump stages that meet the output requirement. Figures 9 and 10 show the positive and negative charge-pump output voltages for a given VMAIN for one-, two-, and three-stage charge pumps.

The number of positive charge-pump stages is given by:

$$
np_{OS} = \frac{V_{GON} + V_{DROPOUT} - V_{MAIN}}{V_{MAIN} - 2 \times V_D}
$$

where npos is the number of positive charge-pump stages, V_{GON} is the gate-on linear-regulator REG P output, V_{MAIN} is the main step-up regulator output, V_{D} is the forward-voltage drop of the charge-pump diode, and V_{DROPOUT} is the dropout margin for the linear regulator. Use V DROPOUT = 0.3V.

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Figure 8. Operation with Output Voltages >13V Using Cascoded MOSFET

The number of negative charge-pump stages is given by:

$$
n_{NEG} = \frac{-V_{GOFF} + V_{DROPOUT}}{V_{MAIN} - 2 \times V_D}
$$

where n_{NEG} is the number of negative charge-pump stages, V_{GOFF} is the gate-off linear-regulator REG N output. VMAIN is the main step-up regulator output. VD is the forward-voltage drop of the charge-pump diode, and VDROPOUT is the dropout margin for the linear regulator. Use V_{DROPOUT} = 0.3V.

The above equations are derived based on the assumption that the first stage of the positive charge pump is connected to VMAIN and the first stage of the negative charge pump is connected to ground. Sometimes fractional stages are more desirable for better efficiency. This can be done by connecting the first stage to V_{IN} or another available supply. If the first charge-pump stage is powered from VIN, then the above equations become:

$$
n_{POS} = \frac{V_{GON} + V_{DROPOUT} + V_{IN}}{V_{MAIN} - 2 \times V_{D}}
$$

$$
n_{NEG} = \frac{-V_{GOFF} + V_{DROPOUT} + V_{IN}}{V_{MAIN} - 2 \times V_{D}}
$$

Flying Capacitors

Increasing the flying-capacitor (C_X) value lowers the effective source impedance and increases the outputcurrent capability. Increasing the capacitance indefinitely has a negligible effect on output-current capability because the internal switch resistance and the diode impedance place a lower limit on the source impedance. A 0.1µF ceramic capacitor works well in most low-current applications. The flying capacitor's voltage rating must exceed the following:

$V_{\rm CX}$ > $n \times V_{\rm MAIN}$

where n is the stage number in which the flying capacitor appears, and VMAIN is the output voltage of the main step-up regulator.

Charge-Pump Output Capacitor

Increasing the output capacitance or decreasing the ESR reduces the output ripple voltage and the peak-topeak transient voltage. With ceramic capacitors, the output voltage ripple is dominated by the capacitance value. Use the following equation to approximate the required capacitor value:

$$
C_{OUT_CP} \ge \frac{I_{LOAD_CP}}{2f_{OSC} V_{RIPPLE_CP}}
$$

where C_{OUT} \subset p is the output capacitor of the charge pump, ILOAD_CP is the load current of the charge pump, and VRIPPLE CP is the peak-to-peak value of the output ripple.

Charge-Pump Rectifier Diodes

Use low-cost silicon switching diodes with a current rating equal to or greater than two times the average charge-pump input current. If it helps avoid an extra stage, some or all of the diodes can be replaced with Schottky diodes with an equivalent current rating.

Linear-Regulator Controllers

Output-Voltage Selection

Adjust the gate-on linear-regulator (REG P) output voltage by connecting a resistive voltage-divider from the REG P output to AGND with the center tap connected to FBP (Figure 1). Select the lower resistor of the divider R5 in the range of 10kΩ to 30kΩ. Calculate the upper resistor R4 with the following equation:

$$
R4 = R5 \times \left(\frac{V_{GON}}{V_{FBP}} - 1\right)
$$

where $V_{FBP} = 1.25V$ (typ).

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Figure 9. Positive Charge-Pump Output Voltage vs. VMAIN

Adjust the gate-off linear-regulator REG N output voltage by connecting a resistive voltage-divider from VGOFF to REF with the center tap connected to FBN (Figure 1). Select R8 in the range of 20kΩ to 50kΩ. Calculate R7 with the following equation:

$$
R7 = R8 \times \frac{V_{FBN} - V_{GOFF}}{V_{REF} - V_{FBN}}
$$

where $V_{\text{FRN}} = 250$ mV, $V_{\text{RFF}} = 1.25V$. Note that REF can only source up to 50µA; using a resistor less than 20 $k\Omega$ for R8 results in higher bias current than REF can supply.

Pass-Transistor Selection

The pass transistor must meet specifications for current gain (hFE), input capacitance, collector-emitter saturation voltage and power dissipation. The transistor's current gain limits the guaranteed maximum output current to:

$$
I_{\text{LOAD}(MAX)} = \left(I_{\text{DRV}} - \frac{V_{\text{BE}}}{R_{\text{BE}}}\right) \times h_{\text{FE}(MIN)}
$$

where I_{DRV} is the minimum guaranteed base-drive current, VBE is the transistor's base-to-emitter forward voltage drop, and RBE is the pullup resistor connected between the transistor's base and emitter. Furthermore, the transistor's current gain increases the linear regulator's DC loop gain (see the *Stability Requirements* section), so excessive gain destabilizes the output.

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Figure 10. Negative Charge-Pump Output Voltage vs. VMAIN

Therefore, transistors with current gain over 100 at the maximum output current can be difficult to stabilize and are not recommended unless the high gain is needed to meet the load-current requirements.

The transistor's saturation voltage at the maximum output current determines the minimum input-to-output voltage differential that the linear regulator can support. Also, the package's power dissipation limits the usable maximum input-to-output voltage differential. The maximum power-dissipation capability of the transistor's package and mounting must exceed the actual power dissipated in the device. The power dissipated equals the maximum load current (ILOAD(MAX)_LR) multiplied by the maximum input-to-output voltage differential:

$$
P = I_{LOAD(MAX)_LR} \times (V_{IN(MAX)_LR} - V_{OUT_LR})
$$

where $V_{IN(MAX)}$ LR is the maximum input voltage of the linear regulator, and VOUT_LR is the output voltage of the linear regulator.

Stability Requirements

The MAX1518B linear-regulator controllers use an internal transconductance amplifier to drive an external pass transistor. The transconductance amplifier, the pass transistor, the base-emitter resistor, and the output capacitor determine the loop stability. The following applies to both linear-regulator controllers in the MAX1518B.

MAX1518B MAX1518B

The transconductance amplifier regulates the output voltage by controlling the pass transistor's base current. The total DC loop gain is approximately:

$$
A_{V_LR} \cong \left(\frac{10}{V_T}\right) \times \left[1 + \left(\frac{I_{BIAS} \times h_{FE}}{I_{LOAD_LR}}\right)\right] \times V_{REF}
$$

where V_T is 26mV at room temperature, and IBIAS is the current through the base-to-emitter resistor (R_{BE}). For the MAX1518B, the bias currents for both the gate-on and gate-off linear-regulator controllers are 0.1mA. Therefore, the base-to-emitter resistor for both linear regulators should be chosen to set 0.1mA bias current:

$$
R_{BE} = \frac{V_{BE}}{0.1mA} = \frac{0.7V}{0.1mA} \approx 6.8k\Omega
$$

The output capacitor and the load resistance create the dominant pole in the system. However, the internal amplifier delay, pass transistor's input capacitance, and the stray capacitance at the feedback node create additional poles in the system, and the output capacitor's ESR generates a zero. For proper operation, use the following equations to verify the linear regulator is properly compensated:

1) First, determine the dominant pole set by the linear regulator's output capacitor and the load resistor:

$$
fpOLE_LR = \frac{I_{LOAD(MAX)_LR}}{2\pi \times C_{OUT_LR} \times V_{OUT_LR}}
$$

The unity-gain crossover of the linear regulator is:

$$
fCROSSOVER = AV_LLR \times fPOLE_LIR
$$

2) The pole created by the internal amplifier delay is approximately 1MHz:

$$
f_{\text{POLE}_\text{AMP}} = 1\text{MHz}
$$

3) Next, calculate the pole set by the transistor's input capacitance, the transistor's input resistance, and the base-to-emitter pullup resistor:

$$
f_{\text{POLE_IN}} = \frac{1}{2\pi \times C_{\text{IN}} \times (R_{\text{BE}} \, \text{I}\, R_{\text{IN}})}
$$

where
$$
C_{IN} = \frac{g_m}{2\pi f_T}
$$
, $R_{IN} = \frac{h_{FE}}{g_m}$,

 g_m is the transconductance of the pass transistor, and f_T is the transition frequency. Both parameters can be found in the transistor's data sheet. Because R_{BE} is much greater than R_{IN} , the above equation can be simplified:

$$
f_{\text{POLE_IN}} = \frac{1}{2\pi \times C_{\text{IN}} \times R_{\text{IN}}}
$$

Substituting for C_{IN} and R_{IN} yields:

$$
f_{\text{POLE_IN}} = \frac{f_{\text{T}}}{h_{\text{FE}}}
$$

4) Next, calculate the pole set by the linear regulator's feedback resistance and the capacitance between FB_ and AGND (including stray capacitance):

$$
{}^{\text{f}}_{\text{POLE_FB}} = \frac{1}{2\pi \times C_{\text{FB}} \times (R_{\text{UPPER}} \text{IIR}_{\text{LOWER}})}
$$

where C_{FB} is the capacitance between FB and AGND, RUPPER is the upper resistor of the linear regulator's feedback divider, and RLOWER is the lower resistor of the divider.

5) Next, calculate the zero caused by the output capacitor's ESR:

$$
{}^{\text{f}}_{\text{POLE_ESR}} = \frac{1}{2\pi \times C_{\text{OUT_LR}} \times R_{\text{ESR}}}
$$

where RESR is the equivalent series resistance of COUT_{LR}.

To ensure stability, choose COUT LR large enough so the crossover occurs well before the poles and zero calculated in steps 2 to 5. The poles in steps 3 and 4 generally occur at several megahertz, and using ceramic capacitors ensures the ESR zero occurs at several megahertz as well. Placing the crossover below 500kHz is sufficient to avoid the amplifier-delay pole and generally works well, unless unusual component choices or extra capacitances move one of the other poles or the zero below 1MHz.

Applications Information

Power Dissipation

An IC's maximum power dissipation depends on the thermal resistance from the die to the ambient environment and the ambient temperature. The thermal resistance depends on the IC package, PC board copper area, other thermal mass, and airflow.

The MAX1518B, with its exposed backside pad soldered to 1in² of PC board copper, can dissipate approximately 1.7W into +70°C still air. More PC board copper, cooler ambient air, and more airflow increase the possible dissipation, while less copper or warmer air decreases the IC's dissipation capability. The major components of power dissipation are the power dissipated in the step-up regulator and the power dissipated by the operational amplifiers.

Step-Up Regulator

The largest portions of power dissipation in the step-up regulator are the internal MOSFET, the inductor, and the output diode. If the step-up regulator has 90% efficiency, approximately 3% to 5% of the power is lost in the internal MOSFET, approximately 3% to 4% in the inductor, and approximately 1% in the output diode. The remaining 1% to 3% is distributed among the input and output capacitors and the PC board traces. If the input power is about 5W, the power lost in the internal MOSFET is approximately 150mW to 250mW.

Operational Amplifier

The power dissipated in the operational amplifiers depends on their output current, the output voltage, and the supply voltage:

PD I V V SOURCE OUT SOURCE SUP OUT = ×− _() _ ()

PD_{SINK} = I_{OUT_(SINK)} × V_{OUT_}

where IOUT_(SOURCE) is the output current sourced by the operational amplifier, and IOUT_(SINK) is the output current that the operational amplifier sinks.

In a typical case where the supply voltage is 13V and the output voltage is 6V with an output source current of 30mA, the power dissipated is 180mW.

PC Board Layout and Grounding

Careful PC board layout is important for proper operation. Use the following guidelines for good PC board layout:

• Minimize the area of high-current loops by placing the inductor, the output diode, and the output capacitors near the input capacitors and near the LX and PGND pins. The high-current input loop goes from the positive terminal of the input capacitor to the inductor, to the IC's LX pin, out of PGND, and to the input capacitor's negative terminal. The highcurrent output loop is from the positive terminal of the input capacitor to the inductor, to the output diode (D1), and to the positive terminal of the output capacitors, reconnecting between the output capacitor and input capacitor ground terminals. Connect these loop components with short, wide connections. Avoid using vias in the high-current paths. If vias are unavoidable, use many vias in parallel to reduce resistance and inductance.

- Create a power-ground island (PGND) consisting of the input and output capacitor grounds, PGND pin, and any charge-pump components. Connect all of these together with short, wide traces or a small ground plane. Maximizing the width of the powerground traces improves efficiency and reduces output voltage ripple and noise spikes. Create an analog ground plane (AGND) consisting of the AGND pin, all the feedback-divider ground connections, the operational-amplifier divider ground connections, the COMP and DEL capacitor ground connections, and the device's exposed backside pad. Connect the AGND and PGND islands by connecting the PGND pin directly to the exposed backside pad. Make no other connections between these separate ground planes.
- Place all feedback voltage-divider resistors as close to their respective feedback pins as possible. The divider's center trace should be kept short. Placing the resistors far away causes their FB traces to become antennas that can pick up switching noise. Take care to avoid running any feedback trace near LX or the switching nodes in the charge pumps.
- Place the IN pin and REF pin bypass capacitors as close to the device as possible. The ground connection of the IN bypass capacitor should be connected directly to the AGND pin with a wide trace.
- Minimize the length and maximize the width of the traces between the output capacitors and the load for best transient responses.
- Minimize the size of the LX node while keeping it wide and short. Keep the LX node away from feedback nodes (FB, FBP, and FBN) and analog ground. Use DC traces to shield if necessary.

Refer to the MAX1518B evaluation kit for an example of proper PC board layout.

Chip Information

TRANSISTOR COUNT: 4608

MAXIM

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Pin Configuration TOP VIEW 32COM 28DRVN 27FBN 26DRVP 25FBP 29DEL 30CTL 31DRN SRC 1° 24 COMP 23 FB REF 22 IN $\sf AGND$ $\begin{bmatrix} 21 \\ 21 \end{bmatrix}$ LX *AAXIM* PGND MAX1518B 20 OUT5 OUT1 $\left[\begin{array}{c} 5 \end{array} \right]$ 19 NEG5 $NEG1$ 6 POS1 $\begin{bmatrix} 7 \end{bmatrix}$ $\begin{bmatrix} 18 \\ 222 \end{bmatrix}$ POS5 OUT2 $\left[\begin{array}{c} 8 \\ 3 \end{array}\right]$ 17 OUT4 9 10 11 12 13 14 15 16 NEG2 POS2 BGND POS3 POS4 NEG4 es
S **THIN QFN 5mm x 5mm**

MAX1518B *MAX1518B*

Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.)

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