

# Technical Information

PrimeSTACK

## 2PS0400R12KS4-2W-V-IN



**Vorläufige Daten**  
preliminary data

### Key data

1x 250A rms at 400V rms, water cooled

### General information

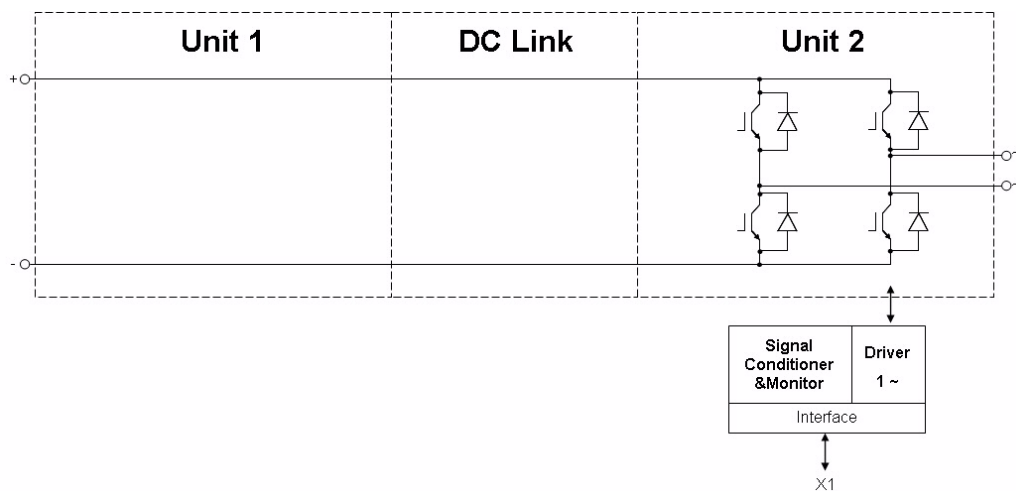
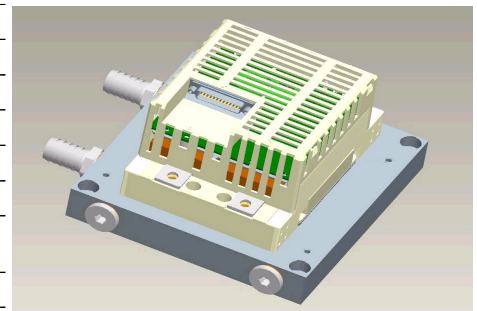
Stacks for various inverter application. Semiconductors, heat sinks, drivers and sensors included.

These are only technical data!

Please read carefully the complete documentation and maintain the proper design environment!

Especially note the EMC environment and the controller's functionality.

Topology		1/2 B2I
Application / Modulation		Inverter / Sine
Load type		resistive, inductive
Cooling		water cooled
Market		common industrial, drives, power supply
Implemented sensors		voltage, temperature
Semicond. (Unit 1)		none
DC Link		none
Semicond. (Unit 2)	IGBT	2x FF200R12KS4
Driver signals IGBT		electrical CMOS 0 .. 15V
Standards		EN50178, UL94, prepared for UL508C
Sales - name		2PS4012S42W35603
Internal ID		35603
Mechanical drawing number		38000041
Electrical drawing number		2PS-C2-V-IN
Dimensions (width x depth x height)		226 mm x 200 mm x 120 mm
Weight		5.3 kg



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### Notes

**Heat sink with aluminum cooling channel. Composites of fluid: Water and 52 vol. % Antifrogen N. Without current sensor and without external interlock delay time capacitor.**

### Electrical data

DC Link			min	typ	max	units
Voltage		$V_{DC}$		650	850	V
Overvoltage shutdown	within 5000 $\mu$ s			850		V

Unit 2 AC			min	typ	max	units
Voltage	depending on controller	$V_{Unit2}$		400		$V_{RMS}$
Continuous current	$V_{Unit2} = 400V_{RMS}$ , $V_{DC} = 650V$ , $T_{inlet} = 40^{\circ}C$ , $T_J \leq 125^{\circ}C$ , $f_{Unit2} = 50Hz$ , $f_{sw2} = 18000Hz$ , $\cos(\phi) = 0,85$	$I_{Unit2}$			250	$A_{RMS}$
Continuous current overload cap.	$T_{inlet} = 40^{\circ}C$ , for overload capability 150% for 60s			168		$A_{RMS}$
Short time current	$T_{inlet} = 40^{\circ}C$ , 10s, every 180s, initial load = 205 $A_{RMS}$	$I_{Unit2}$			256	$A_{RMS}$
DC current	no rotating field, $T_{inlet} = 40^{\circ}C$	$I_{Unit2 DC}$			117,0	$A_{av}$
Switching frequency		$f_{sw2}$			20000	Hz
Power losses	$V_{Unit2} = 400V$ , $V_{DC} = 650V$ , $T_{inlet} = 40^{\circ}C$ , $T_J \leq 125^{\circ}C$ , $f_{Unit2} = 50Hz$ , $f_{sw2} = 18000Hz$ , $\cos(\phi) = 0,85$ , $I_{Unit2} = 250A_{RMS}$	$P_{loss2}$		1690		W
Power factor		$\cos(\phi)_{Unit2}$	-1,00		1,00	

General data			min	typ	max	units
Power losses (PCB)		$P_{loss aux}$			40	W
EMC test	according to IEC61800-3 at named interfaces	power	$V_{Burst}$	2		kV
		control	$V_{Burst}$	1		kV
		aux (24V)	$V_{Surge}$	1		kV
Insulation management is designed for		$V_{Line}$		500		$V_{RMS}$
Insulation test voltage	according to EN50178, f = 50Hz, t = 60s	$V_{isol}$		2,5		$kV_{RMS}$

Controller interface data			min	typ	max	units
Auxiliary voltage		$V_{aux}$	13	24	30	$V_{av}$
Auxiliary power requirement	$V_{aux} = 24V_{av}$	$P_{aux}$		40		W
Driver and interface board	see separate technical information			DR240		
Driver core				EiceDRIVER 2ED300C17-S		
Digital input level	resistor to GND 10,0k $\Omega$ , capacitor to GND 1nF, high = on, min 15mA	$V_{in}$	0,0		15,0	V
Digital output level	open collector, low = ok, max 15mA	$V_{out}$	0,0		30,0	V
Analog DC Link voltage output	load max 1mA; at 850V	$V_{DC out}$	8,33	8,50	8,67	V
Analog temperature output	load max 1mA; at $T_{NTC} = 57^{\circ}C$ correspond to $T_J = 125^{\circ}C$	$V_{T out}$	4,83	4,93	5,03	V
Overtemperature shutdown	at $T_{NTC} = 59^{\circ}C$ correspond to $T_J = 130^{\circ}C$	$V_{T out OT}$		5,3		V

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#### Heat sink water cooled / Thermal data

			min	typ	max	units
Water flow	according cooling water specification from infineon	$\Delta V/\Delta t_{Water}$	8			dm <sup>3</sup> /min
Water pressure drop		$\Delta p_{Water}$		200		mbar
Water pressure					8	bar
Cooling water inlet temperature		$T_{inlet}$	-25		40	°C
Water connection				3/4		in

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**Vorläufige Daten  
preliminary data**

**IGBT data unit 2**

Type	assumed		min	typ	max	units
collector-emitter saturation voltage	$I_c = 200A; V_{ge} = 15V; T_{vj} = 125^\circ C$	$V_{CE\ sat}$		3,85		V
parameter for linear model	$T_{vj} = 25^\circ C$	$V_{ce1}$		1,62		V
parameter for linear model	$T_{vj} = 25^\circ C$	$r_{ce1}$		7,9		mΩ
parameter for linear model	$T_{vj} = 125^\circ C$	$V_{ce2}$		1,83		V
parameter for linear model	$T_{vj} = 125^\circ C$	$r_{ce2}$		10,1		mΩ
turn-on / turn-off energy loss per pulse	$T_{vj} = 125^\circ C$	$E_2$		19 / 15		mJ
thermal resistance, junction to case	per IGBT	$R_{thjc}$		0,09		K/W
thermal resistance, case to heatsink	per IGBT	$R_{thch}$		0,03		K/W

**Diode data unit 2**

Type	assumed		min	typ	max	units
forward voltage	$I_F = 200A; V_{ge} = 0V; T_{vj} = 125^\circ C$	$V_F$		1,7		V
parameter for linear model	$T_{vj} = 25^\circ C$	$V_{F1}$		1,3		V
parameter for linear model	$T_{vj} = 25^\circ C$	$r_{F1}$		3,5		mΩ
parameter for linear model	$T_{vj} = 125^\circ C$	$V_{F2}$		0,9		V
parameter for linear model	$T_{vj} = 125^\circ C$	$r_{F2}$		4		mΩ
reverse recovery energy	$T_{vj} = 25^\circ C$	$E_{rec1}$		4,2		mJ
reverse recovery energy	$T_{vj} = 125^\circ C$	$E_{rec2}$		11		mJ
thermal resistance, junction to case	per Diode	$R_{thjc}$		0,18		K/W
thermal resistance, case to heatsink	per Diode	$R_{thch}$		0,06		K/W

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#### Environmental conditions

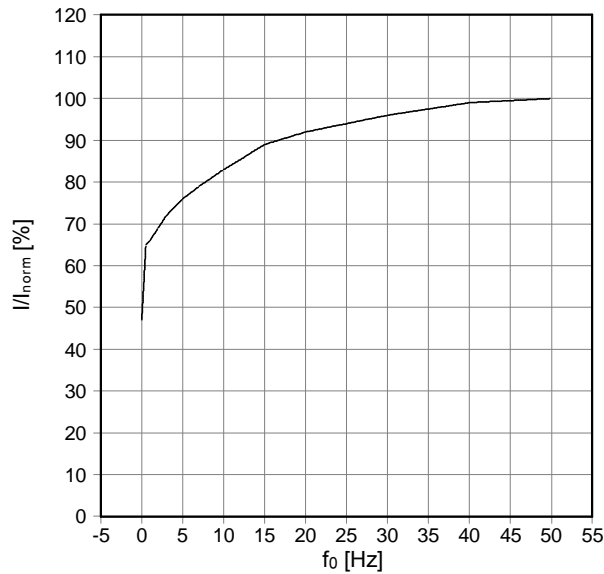
			min	typ	max	units
Storage temperature		$T_{stor}$	-40		85	°C
Ambient temperature		$T_{amb}$	-25		55	°C
Operating temperature	see chapter Heat sink air cooled / Thermal data					
Cooling air velocity (PCB)		$V_{Air PCB}$	0,3			m/s
Air pressure	standard atmosphere	$p_{Air}$	900		1100	hPa
Humidity	no condensation	Rel. F	5		85	%
Installation height			0		1000	m
Vibration	according to IEC60721				5	m/s <sup>2</sup>
Shock	according to IEC60721				40	m/s <sup>2</sup>
Protection degree			IP00			
Pollution degree			2			
Torque at DC Terminals		$M_{DC}$	6,0		10,0	Nm
Torque at AC Terminals		$M_{AC}$	16,0		20,0	Nm
Dimensions	width × depth × height		226	200	120	mm
Weight with heat sink	approximation			5,3		kg
Weight without heat sink	approximation			1,9		kg

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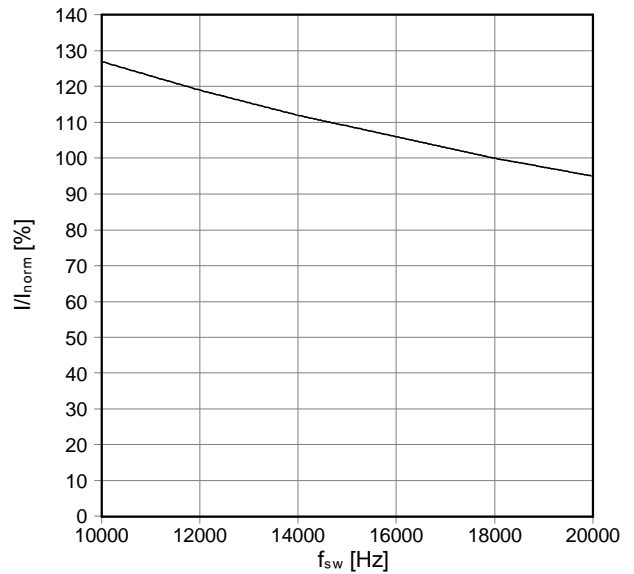


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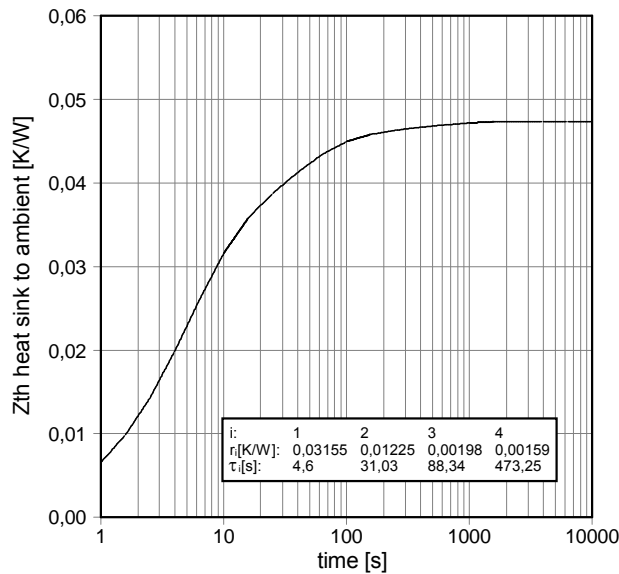
fo - derating curve IGBT (motor)  
cos(phi) = 0,85  
T<sub>cool medium</sub> = 40°C



fsw - derating curve IGBT (motor)  
cos(phi) = 0.85  
T<sub>cool medium</sub> = 40



Transient thermal impedance per module  
T<sub>cool medium</sub> = 40°C

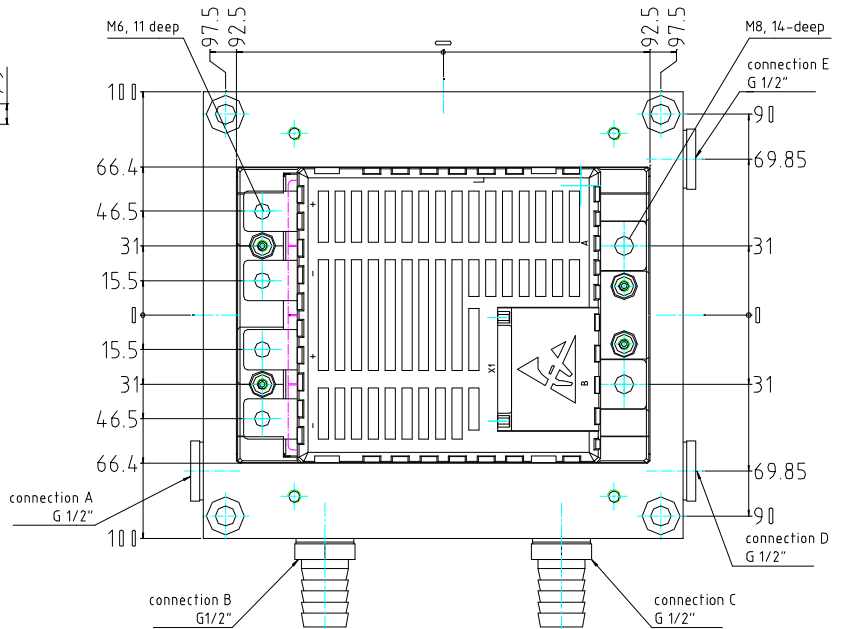
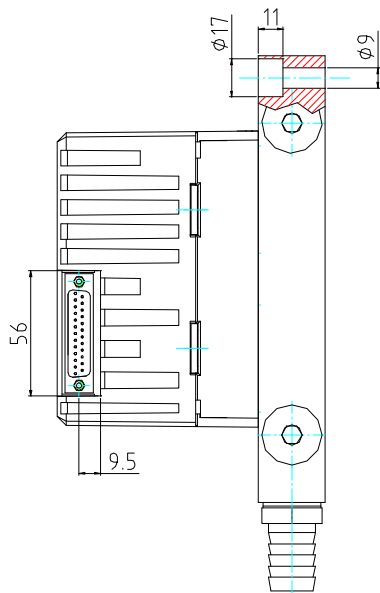
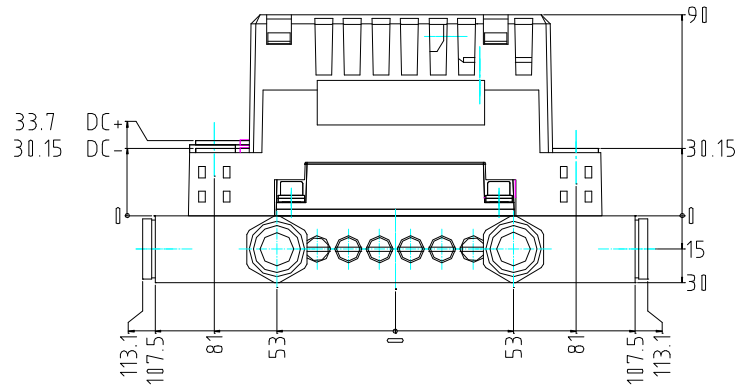


i:	1	2	3	4
r <sub>i</sub> [K/W]:	0,03155	0,01225	0,00198	0,00159
τ <sub>i</sub> [s]:	4,6	31,03	88,34	473,25

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Mechanical drawing

2PS...-2...  
4PS...-2...  
PrimeSTACK C2  
38000041



X1:  
2PS : SUB-D-Connector 25 pole, male  
4PS : SUB-D-Connector 25 pole, male

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- den Abschluss von speziellen Qualitätssicherungsvereinbarungen;
- die gemeinsame Einführung von Maßnahmen zu einer laufenden Produktbeobachtung dringend empfehlen und gegebenenfalls die Belieferung von der Umsetzung solcher Maßnahmen abhängig machen.

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Should you intend to use the Product in aviation applications, in health or live endangering or life support applications, please notify. Please note, that for any such applications we urgently recommend

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- the conclusion of Quality Agreements;
- to establish joint measures of an ongoing product survey, and that we may make delivery depended on the realization of any such measures.

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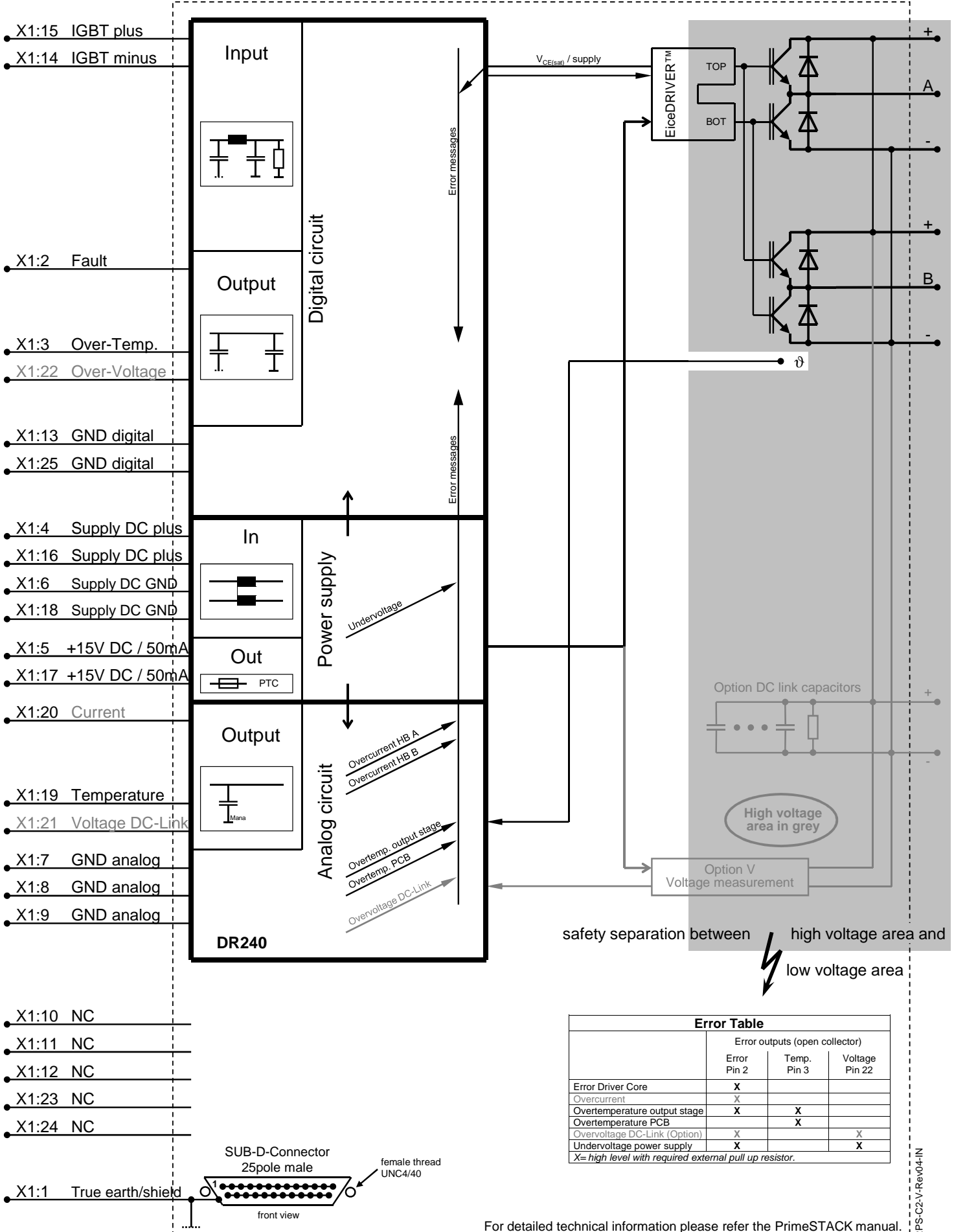
**Sicherheitshinweise**

Bevor Sie mit der Installation und dem Betrieb der Baugruppe beginnen, lesen Sie bitte sorgfältig alle Sicherheitshinweise, Warnungen und beachten Sie die angebrachten Warnschilder. Vergewissern Sie sich, dass alle Warnschilder in leserlichem Zustand verbleiben und fehlende oder beschädigte Schilder ersetzt werden.

**Safety Instructions**

Prior to installation and operation, all safety notices and warnings and all warning signs attached to the equipment have to be carefully read. Make sure that all warning signs remain in a legible condition and that missing or damaged signs are replaced. To installation and operation, all safety notices and warnings and all warning signs attached to the equipment have to be carefully read. Make sure that all warning signs remain in a legible condition and that missing or damaged signs are replaced.

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**Error Table**

	Error outputs (open collector)		
	Error Pin 2	Temp. Pin 3	Voltage Pin 22
Error Driver Core	X		
Overcurrent	X		
Overtemperature output stage	X	X	
Overtemperature PCB		X	
Overvoltage DC-Link (Option)	X		X
Undervoltage power supply	X		X

X= high level with required external pull up resistor.

For detailed technical information please refer the PrimeSTACK manual.

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