

Converter - Brake - Inverter Module

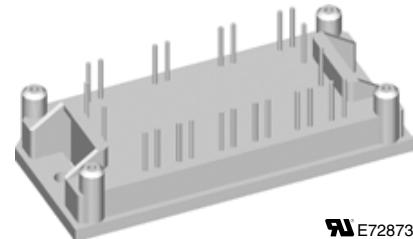
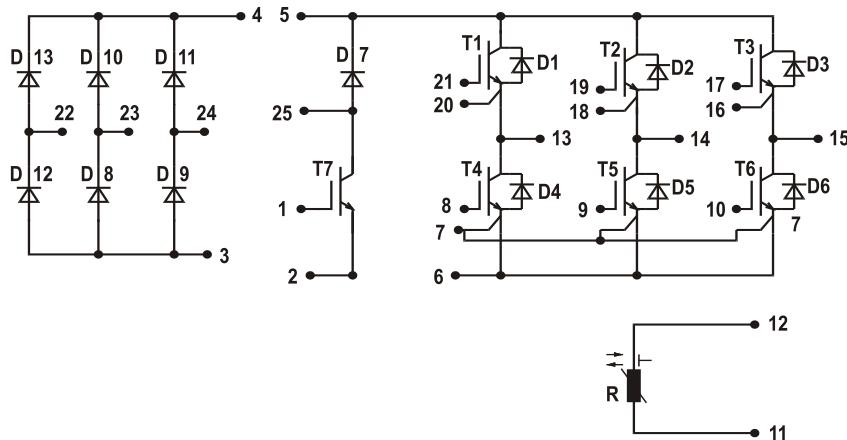
XPT IGBT

Preliminary data

Three Phase Rectifier	Brake Chopper	Three Phase Inverter
$V_{RRM} = 1600 \text{ V}$	$V_{CES} = 1200 \text{ V}$	$V_{CES} = 1200 \text{ V}$
$I_{DAVM25} = 100 \text{ A}$	$I_{C25} = 17 \text{ A}$	$I_{C25} = 17 \text{ A}$
$I_{FSM} = 320 \text{ A}$	$V_{CE(sat)} = 1.8 \text{ V}$	$V_{CE(sat)} = 1.8 \text{ V}$

Part name (Marking on product)

MIXA10WB1200TML



Pin configuration see outlines.

Features:

- High level of integration - only one power semiconductor module required for the whole drive
- Rugged XPT design (Xtreme light Punch Through) results in:
 - short circuit rated for 10 μsec .
 - very low gate charge
 - square RBSOA @ 3x I_C
 - low EMI
- Thin wafer technology combined with the XPT design results in a competitive low $V_{CE(sat)}$
- Temperature sense included
- SONIC™ diode
 - fast and soft reverse recovery
 - low operating forward voltage

Application:

- AC motor drives
- Pumps, Fans
- Washing machines
- Air-conditioning system
- Inverter and power supplies

Package:

- DCB based "E1-Pack"
- Assembly height is 17 mm
- Insulated base plate
- UL registered E72873

Output Inverter T1 - T6

Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_{CES}	collector emitter voltage	$T_{VJ} = 25^\circ C$		1200		V
V_{GES}	max. DC gate voltage			± 20		V
V_{GEM}	max. transient collector gate voltage	continuous transient		± 30		V
I_{C25}	collector current	$T_c = 25^\circ C$		17		A
I_{C80}		$T_c = 80^\circ C$		12		A
P_{tot}	total power dissipation	$T_c = 25^\circ C$		63		W
$V_{CE(sat)}$	collector emitter saturation voltage	$I_c = 9 A; V_{GE} = 15 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.8 2.1	2.1	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_c = 0.3 mA; V_{GE} = V_{CE}$	$T_{VJ} = 25^\circ C$	5.5	6.0	V
I_{CES}	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.02 0.2	0.1	mA mA
I_{GES}	gate emitter leakage current	$V_{GE} = \pm 20 V$			500	nA
$Q_{G(on)}$	total gate charge	$V_{CE} = 600 V; V_{GE} = 15 V; I_c = 10 A$		27		nC
$t_{d(on)}$	turn-on delay time	$T_{VJ} = 125^\circ C$ $V_{CE} = 600 V; I_c = 10 A$ $V_{GE} = \pm 15 V; R_G = 100 \Omega$		70		ns
t_r	current rise time			40		ns
$t_{d(off)}$	turn-off delay time			250		ns
t_f	current fall time			100		ns
E_{on}	turn-on energy per pulse			1.1		mJ
E_{off}	turn-off energy per pulse			1.1		mJ
RBSOA	reverse bias safe operating area	$V_{GE} = \pm 15 V; R_G = 100 \Omega; V_{CEK} = 1200 V$ $T_{VJ} = 125^\circ C$			30	A
I_{sc} (SCSOA)	short circuit safe operating area	$V_{CE} = 900 V; V_{GE} = \pm 15 V;$ $R_G = 100 \Omega; t_p = 10 \mu s$; non-repetitive	$T_{VJ} = 125^\circ C$	40		A
R_{thJC}	thermal resistance junction to case	(per IGBT)			2.0	K/W
R_{thCH}	thermal resistance case to heatsink			0.7		K/W

Output Inverter D1 - D6

Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_{RRM}	max. repetitive reverse voltage	$T_{VJ} = 25^\circ C$		1200		V
I_{F25}	forward current	$T_c = 25^\circ C$		19		A
I_{F80}		$T_c = 80^\circ C$		13		A
V_F	forward voltage	$I_F = 10 A; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.95 1.85	2.2	V V
Q_{rr}	reverse recovery charge	$T_{VJ} = 125^\circ C$ $V_R = 600 V$ $di_F/dt = -250 A/\mu s$ $I_F = 10 A; V_{GE} = 0 V$		tbd		μC
I_{RM}	max. reverse recovery current			tbd		A
t_{rr}	reverse recovery time			tbd		ns
E_{rec}	reverse recovery energy			tbd		mJ
R_{thJC}	thermal resistance junction to case	(per diode)			2.4	K/W
R_{thCH}	thermal resistance case to heatsink			0.8		K/W

IXYS reserves the right to change limits, test conditions and dimensions.

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2 - 7

Brake T7

Symbol	Definitions	Conditions	Ratings			
			min.	typ.	max.	Unit
V_{CES}	collector emitter voltage	$T_{VJ} = 25^\circ C$		1200	1200	V
V_{GES}	max. DC gate voltage			± 20	± 20	V
V_{GEM}	max. transient collector gate voltage	continuous transient		± 30	± 30	V
I_{C25}	collector current	$T_C = 25^\circ C$		17	17	A
I_{C80}		$T_C = 80^\circ C$		12	12	A
P_{tot}	total power dissipation	$T_C = 25^\circ C$		63	63	W
$V_{CE(sat)}$	collector emitter saturation voltage	$I_C = 9 A; V_{GE} = 15 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.8 2.1	2.1	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 0.3 mA; V_{GE} = V_{CE}$	$T_{VJ} = 25^\circ C$	5.5	6.0	V
I_{CES}	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.01 0.1	0.1	mA mA
I_{GES}	gate emitter leakage current	$V_{GE} = \pm 20 V$			500	nA
$Q_{G(on)}$	total gate charge	$V_{CE} = 600 V; V_{GE} = 15 V; I_C = 10 A$		27		nC
$t_{d(on)}$	turn-on delay time	$T_{VJ} = 125^\circ C$ $V_{CE} = 600 V; I_C = 10 A$ $V_{GE} = \pm 15 V; R_G = 100 \Omega$		70		ns
t_r	current rise time			40		ns
$t_{d(off)}$	turn-off delay time			250		ns
t_f	current fall time			100		ns
E_{on}	turn-on energy per pulse			1.1		mJ
E_{off}	turn-off energy per pulse			1.1		mJ
RBSOA	reverse bias safe operating area	$V_{GE} = \pm 15 V; R_G = 100 \Omega; V_{CEK} = 1200 V$ $T_{VJ} = 125^\circ C$			30	A
I_{sc} (SCSOA)	short circuit safe operating area	$V_{CE} = 900 V; V_{GE} = \pm 15 V;$ $R_G = 100 \Omega; t_p = 10 \mu s$; non-repetitive	$T_{VJ} = 125^\circ C$	40		A
R_{thJC}	thermal resistance junction to case	(per IGBT)			2.0	K/W
R_{thCH}	thermal resistance case to heatsink			0.7		K/W

Brake Chopper D7

Symbol	Definitions	Conditions	Ratings			
			min.	typ.	max.	Unit
V_{RRM}	max. repetitive reverse voltage	$T_{VJ} = 150^\circ C$		1200	1200	V
I_{F25}	forward current	$T_C = 25^\circ C$		19	19	A
I_{F80}		$T_C = 80^\circ C$		13	13	A
V_F	forward voltage	$I_F = 10 A; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.95 1.85	2.2	V
I_R	reverse current	$V_R = V_{RRM}$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.01 0.1	0.1	mA mA
Q_{rr}	reverse recovery charge	$T_{VJ} = 125^\circ C$ $V_R = 600 V$ $di_F/dt = tbd A/\mu s$ $I_F = 10 A; V_{GE} = 0 V$		tbd		μC
I_{RM}	max. reverse recovery current			tbd		A
t_{rr}	reverse recovery time			tbd		ns
E_{rec}	reverse recovery energy			tbd		mJ
R_{thJC}	thermal resistance junction to case	(per diode)			2.4	K/W
R_{thCH}	thermal resistance case to heatsink			0.8		K/W

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3 - 7

Input Rectifier Bridge D8 - D11

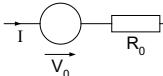
Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_{RRM}	max. repetitive reverse voltage	$T_{VJ} = 25^\circ C$		1600		V
I_{FAV}	average forward current	sine 180°	$T_C = 80^\circ C$	24		A
I_{DAVM}	max. average DC output current	rect.; $d = 1/3$	$T_C = 80^\circ C$	69		A
I_{FSM}	max. forward surge current	$t = 10 \text{ ms}; \text{sine } 50 \text{ Hz}$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	270 240		A
I^2t	I^2t value for fusing	$t = 10 \text{ ms}; \text{sine } 50 \text{ Hz}$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	360 290		A ² s
P_{tot}	total power dissipation		$T_C = 25^\circ C$	70		W
V_F	forward voltage	$I_F = 30 \text{ A}$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.27 1.24	1.7	V
I_R	reverse current	$V_R = V_{RRM}$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.02 0.2	0.02	mA mA
R_{thJC}	thermal resistance junction to case	(per diode)			1.8	K/W
R_{thCH}	thermal resistance case to heatsink	(per diode)		0.6		K/W

Temperature Sensor NTC

Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
R_{25}	resistance		$T_C = 25^\circ C$	4.45	4.7	kΩ
$B_{25/50}$				3510	5.0	K

Module

Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
T_{VJ}	operating temperature		-40		125	°C
T_{VJM}	max. virtual junction temperature				150	°C
T_{stg}	storage temperature		-40		125	°C
V_{ISOL}	isolation voltage	$I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}$			2500	V~
CTI	comparative tracking index				-	
M_d	mounting torque	(M4)	2.0		2.2	Nm
d_s	creep distance on surface		12.7			mm
d_A	strike distance through air		7.6			mm
Weight				40		g

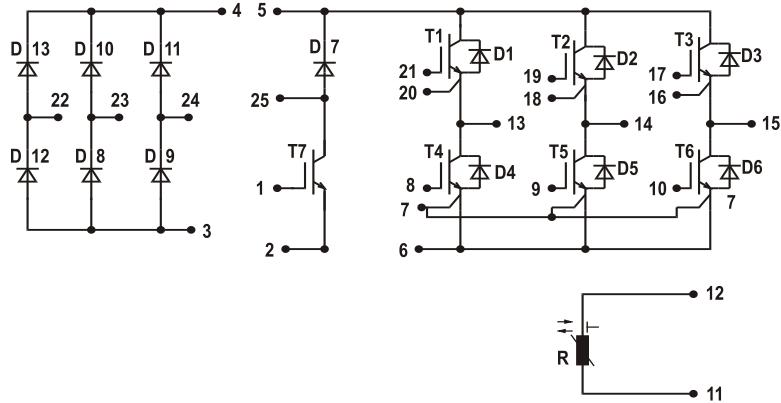
Equivalent Circuits for Simulation

Ratings						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
V_0	rectifier diode	D8 - D13	$T_{VJ} = 150^\circ C$	0.86 12.3		V mΩ
R_0						
V_0	IGBT	T1 - T6	$T_{VJ} = 150^\circ C$	1.1 153		V mΩ
R_0						
V_0	free wheeling diode	D1 - D6	$T_{VJ} = 150^\circ C$	1.09 91		V mΩ
R_0						
V_0	IGBT	T7	$T_{VJ} = 150^\circ C$	1.1 153		V mΩ
R_0						
V_0	free wheeling diode	D7	$T_{VJ} = 150^\circ C$	1.09 91		V mΩ
R_0						

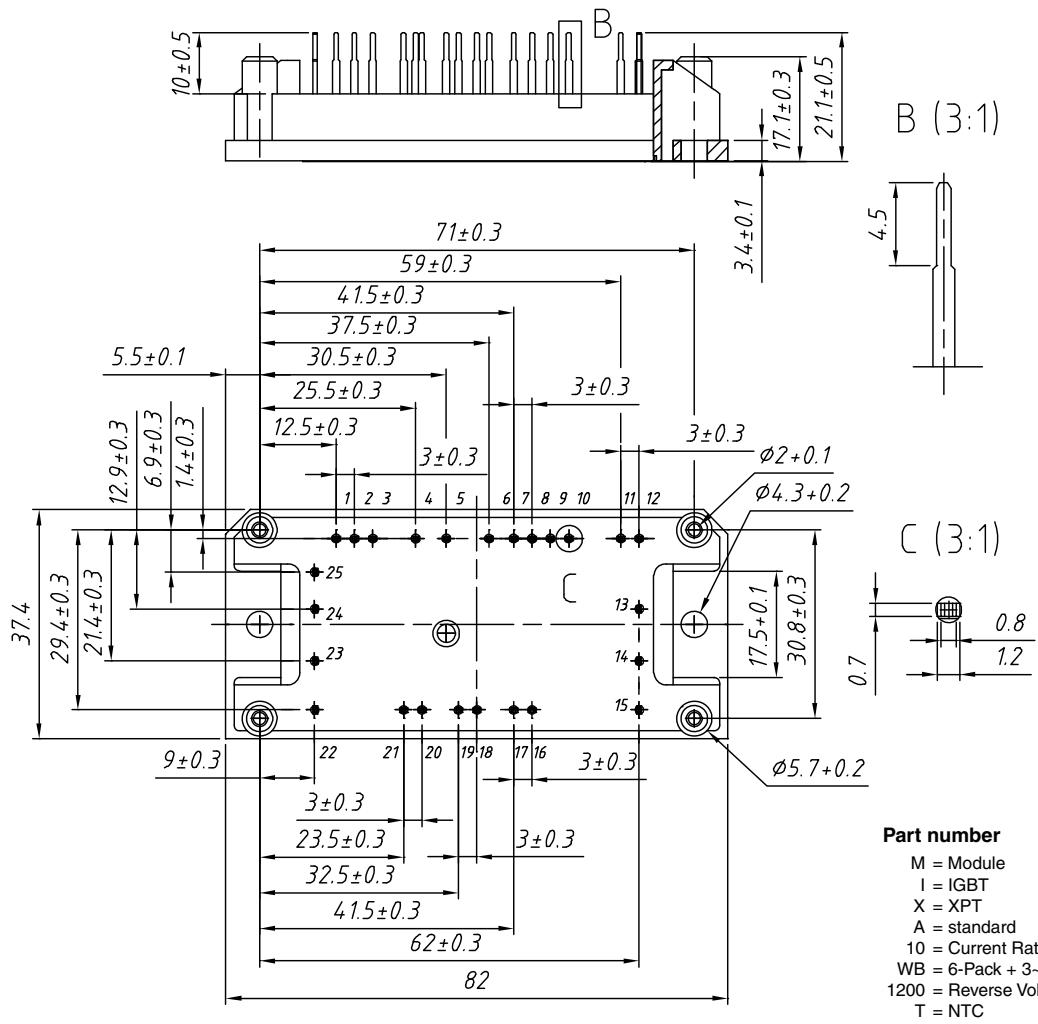
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 $T_C = 25^\circ C$ unless otherwise stated

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Circuit Diagram**Outline Drawing**

Dimensions in mm (1 mm = 0.0394")

**Part number**

M = Module
 I = IGBT
 X = XPT
 A = standard
 10 = Current Rating [A]
 WB = 6-Pack + 3~ Rectifier Bridge & Brake Unit
 1200 = Reverse Voltage [V]
 T = NTC
 ML = E1-Pack

Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Ordering Code
Standard	MIXA 10 WB 1200 TML	MIXA10WB1200TML	Box	10	509367

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5 - 7

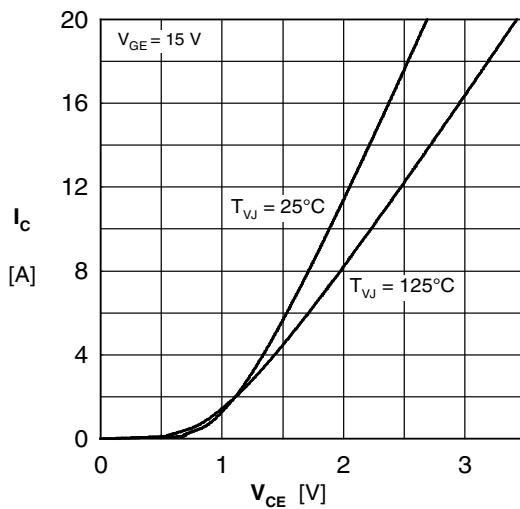


Fig. 1 Typ. output characteristics

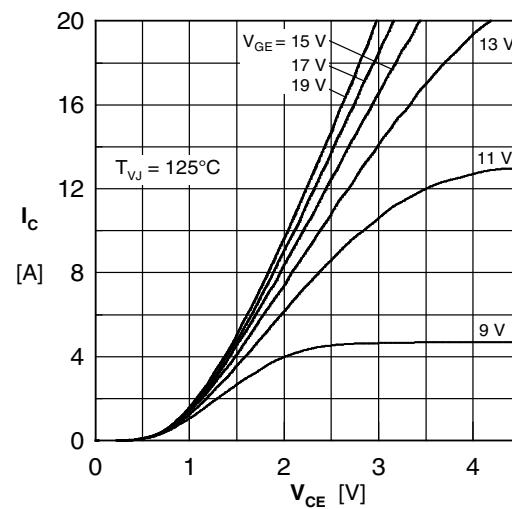


Fig. 2 Typ. output characteristics

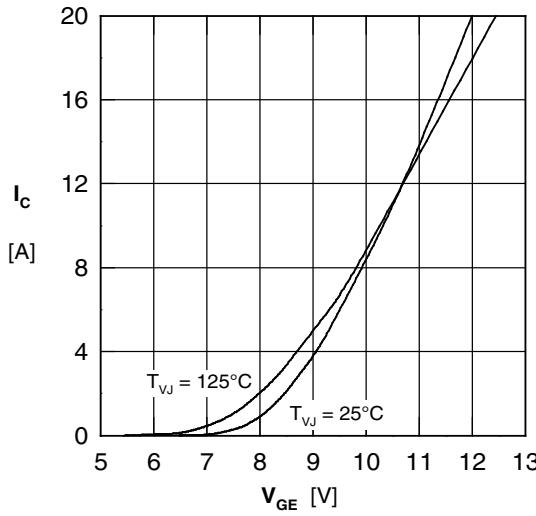


Fig. 3 Typ. tranfer characteristics

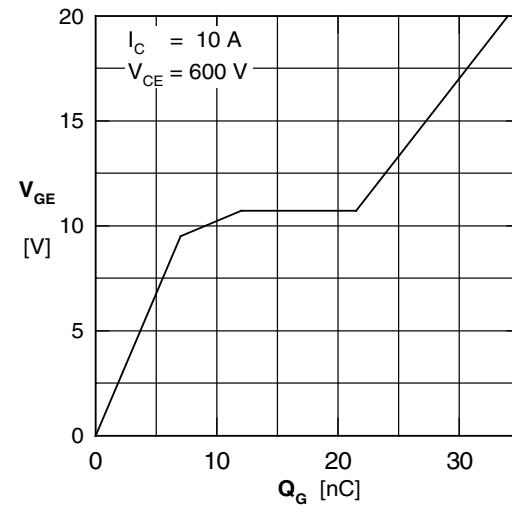


Fig. 4 Typ. turn-on gate charge

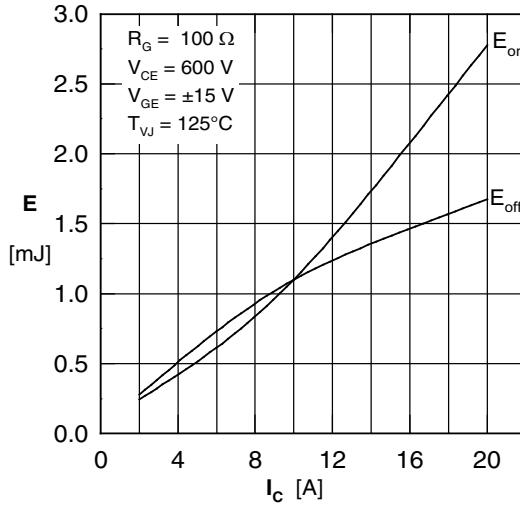


Fig. 5 Typ. switching energy vs. collector current

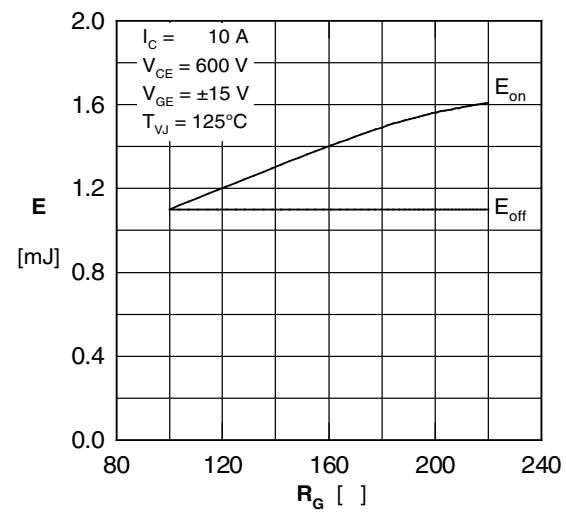


Fig. 6 Typ. switching energy vs. gate resistance

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6 - 7

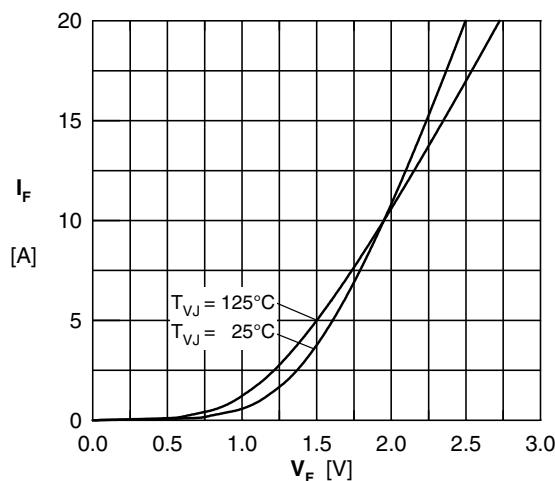


Fig. 7 Typ. forward characteristics

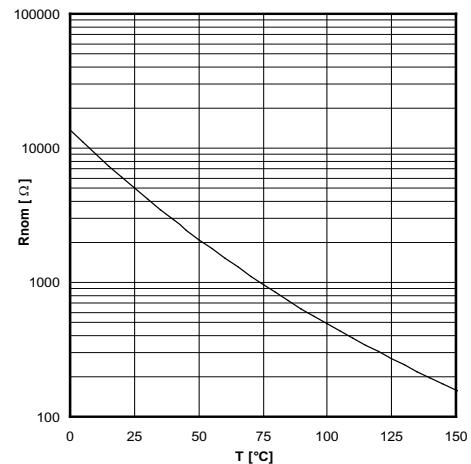


Fig. 8 Typ. thermistor resistance vs. temperature