## SMD Tactile Switch B3FS-4

## Surface-mounting Switches <br> with $12 \times 12 \mathrm{~mm}$ size

- Surface-mounting device of B3F-4 series.
- Distinctive snapping action and extended mechanical/electrical durability.
- Available in embossed taping packages for automatic mounting.


## RoHS Compliant



## Ordering Information

- List of Models

| Type | Plunger type | Height | Operating force (OF) | Plunger color | Embossed taping |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $12 \times 12 \mathrm{~mm}$ <br> B3FS-4002P |  | 4.3 mm |  |  | Model | Quantity per package |

Note: Order in multiples of the minimum order unit. Switches are not sold individually.

## Specifications

- Ratings/Characteristics

| Switching capacity | 1 to $50 \mathrm{~mA}, 5$ to 24 VDC (resistive load) |
| :--- | :--- |
| Ambient operating temperature | -25 to +70 degC at $60 \% R \mathrm{RH}$ max. <br> (with no icing or condensation) |
| Ambient operating humidity | 35 to $85 \% \mathrm{RH}$ (at +5 to +35 degC) |
| Contact configuration | SPST-NO |
| Contact resistance | $100 \mathrm{~m} \Omega \mathrm{max}$. (initial value) <br> (rated: $1 \mathrm{~mA}, 5 \mathrm{VDC}$ ) |
| Insulation resistance | $100 \mathrm{M} \mathrm{\Omega}$ (at 250 VDC ) |
| Dielectric strength | $500 \mathrm{VAC} 50 / 60 \mathrm{~Hz}$ for 1 min |
| Vibration resistance | Malfunction: 10 to $55 \mathrm{~Hz}, 1.5-\mathrm{mm}$ double <br> amplitude |
| Shock resistance | Destruction: $1,000 \mathrm{~m} / \mathrm{s}^{2}\{$ approx. 100 G$\}$ max. <br> Malfunction: $100 \mathrm{~m} / \mathrm{s}^{2}\{$ approx. 10 G$\}$ max. |
| Durability | $3,000,000$ operations min. |
| Weight | Approx. 1 g |

## Dimensions

Note: 1. All units are in millimeters unless otherwise indicated. Unless otherwise specified, a tolerance of $\pm 0.4 \mathrm{~mm}$ applies to all dimensions.
Note: 2. The numbers used for terminals in the following graphics are indicated in the "Bottom View" diagram in the right. In this diagram, the Switch is rotated so that the terminals are on the right and left-hand sides, and the OMRON logo appears the right way up.

## B3FS-4002P


 (TOP VIEW)


- Operating Characteristics

| Item | Model |
| :--- | :--- |
| Operating force (OF) | $1.47 \pm 0.49 \mathrm{~N}\{150 \pm 50 \mathrm{gf}\}$ |
| Releasing force (RF) | $0.15 \mathrm{~N}\{15 \mathrm{gf}\} \mathrm{min}$. |
| Pretravel (PT) | $0.25 \pm 0.15 \mathrm{~mm}$ |



Terminal Arrangement/ Internal Connection (Top View)


SMD Tactile Switch

## Precautions

Be sure to read the safety precautions common to all Tactile Switches for correct use.

## Precautions for Correct Use <br> - PCBs <br> If the PCBs are separated after mounting the Switch, particles from the PCBs may enter the Switch. If PCB particles or foreign particles from the surrounding environment, workbench, containers, or stacked PCBs become attached to the Switch, contact failure may result.

## - Soldering

## 1. General Precautions

Before soldering the Switch on a multilayer PCB, test to confirm that soldering can be performed properly. Otherwise the Switch may be deformed by the soldering heat on the pattern or lands of the multilayer PCB.
Do not solder the Switch more than twice, including rectification soldering. An interval of five minutes is required between the first and the second soldering, or it may result in melting housing and deterioration of operating characteristics.

## 2.Reflow Soldering (Surface Mounting)

Solder the terminals within the heating curve shown in the following diagram.


Note: The above heating curve applies if the PCB thickness is 1.6 mm .
The peak temperature may vary depending on the reflow bath used. Confirm the conditions beforehand.
Do not use an automatic soldering bath for surface-mounted Switches. The soldering gas or flux may enter the Switch and damage the Switch's plunger operation.

## 3. Manual Soldering

Soldering temperature: 350 degC max. at the tip of the soldering iron Soldering time: 3 s max. for a $1.6-\mathrm{mm}$ thick, single-side PCB Before soldering the Switch on a PCB, make sure that there is no unnecessary space between the Switch and the PCB.

## - Washing

This switch cannot be washed.
Doing so will cause the washing agent, together with flux or dust particles on the PCB, to enter the Switch, resulting in malfunction.

- Packaging Specifications for Embossed Taping



## - RoHS Compliant

The "RoHS Compliant" designation indicates that the listed models do not contain the six hazardous substances covered by the RoHS Directive.
Reference:
The following standards are used to determine compliance for the six substances.
Lead: 1,000 ppm max.
Mercury: $1,000 \mathrm{ppm}$ max.
Cadmium: 100 ppm max.
Hexavalent chromium: 1,000 ppm max.
PBB: 1,000 ppm max.
PBDE: 1,000 ppm max.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937 . To convert grams into ounces, multiply by 0.03527 .

