TACT Switch™ 12mm Square Long Stem (Snap-in Type)

SKHK Series



Long stem type with height of 12mm for a stable operational feel.

Detector

Push

Slide

Rotary

,

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products



Product Line

	Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Stom color		Minimum order unit(pcs.)	
ſ	SKHKAAA010	1.27N	Vertical	0.3	50mA 12V DC	10μA 1V DC	500,000cycles	100m	max.	Light gray	1,000

■ Dimensions Unit:mm

Style PC board mounting hole dimensions (Viewed from switch mounting face)

Soft Feeling

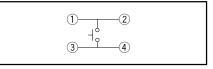
Sharp Feeling

Snap-in Type

Surface Mount Type Radial

Type

Circuit Diagram



Note

Please use 1.6mm thick PC boards.

List of Varieties

Detector

Push

Slide

Rotary

Encoders

Power

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TACT Switch™

Custom-**Products**

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type Radial

Type

Sharp Feeling Type														
Series		SKQU	SKQB	SKQE	SKHC	SKHK	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG		
Photo		◆			0	*	(0			(
Туре					Snap-in		Surface mount							
Features			4-direction switch + push switch	Water-proof Horizontal type	Long Life		Long Stem	Low-profile				Low-profile and long life	Low-profile	
Oper	Vertical Horizontal													
ating ction														
		w	10	11.5		10		27 45		4.8		7.5	F 0	
	nsions nm)	D	10	11.9		12		3.7 4.5	7			5.2		
		Н	7.1	11.3	4.	.3	12	0.35	0.4	0.5 0.55		0.6	0.8	
foi	ation rce erage	1N 5N	See the relevant pages for respective product descriptions	•	1	\uparrow	•	1	1	1	1	‡	1	
Ground term														
ter	peratin nperati range		-30 to +85											
Elec	Insul resist	ation tance	100M min. 100V DC											
Electrical performance		age oof	250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.											
Durability	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
bility	Lifetime Shall be in accordance with individual specifications.													
Envi	Co	old	-30 ± 2 for 96h											
Environmenta performance	Dry	heat	80 ± 2 for 96h											
ental nce	Damp	heat	60 ± 2 , 90 to 95%RH for 96h							,				
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W: Width. The most outer dimension excluding terminal portion.
 D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306

Note

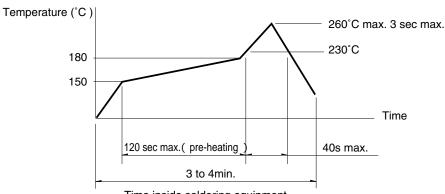
The automotive operating temperature range to be individually discussed upon request.

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Time inside soldering equipment

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch[™]

Custom-Products

Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling

Soft Feeling

Snap-in Type Surface Mount Type

Radial Type

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

■ Manual Soldering (Except SKRT Series)

ltems	Condition				
Soldering temperature	350 max.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

Notes

- 1. Consult with us for availability of TACT Switch $^{\text{TM}}$ washing.
- 2. Prevent flux penetration from the top side of the TACT Switch $^{\!\top\! M}\!.$
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- Use the flux with a specific gravity of min 0.81.(EC-19S-8 by TAMURA Corporation, or equivalents.)