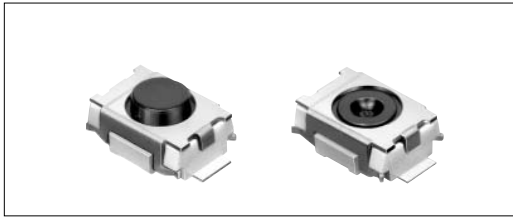


# TACT Switch™ 3.9 × 2.9mm Compact (Surface Mount Type)

SKRK Series



1.5mm or 2mm stem height contribute to smaller and thinner sets.

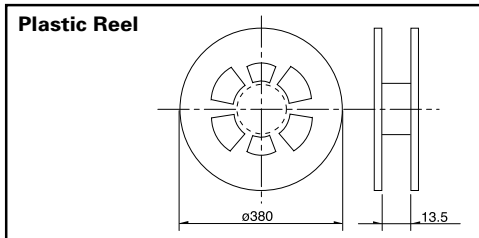


## Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem height	Minimum order unit (pcs.)	Drawing No.
SKRKAEE010	1.57N	Vertical	0.13	50mA 12V DC	10μA 1V DC	200,000cycles	100m max.	h=2mm	4,500	1
SKRKAHE010	1N						500m max.			
SKRKAGE010	1.57N						100m max.	h=1.5mm		

## Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)

Reel Size Unit:mm



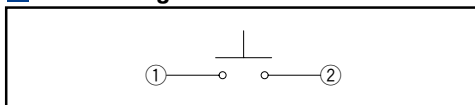
Series	Number of packages (pcs.)			Tape width (mm)
	1 reel	1 case /Japan	1 case /export packing	
SKRKA SKRKAH	4,500	45,000	45,000	12
SKRKAG	5,000	50,000	50,000	

## Dimensions

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
1			
2			

## Circuit Diagram



## Note

- Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- For 330mm diameter reel requirements, please contact us.

Refer to P.306 for soldering conditions.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line  
Package Type

TACT Switch™

Custom-  
Products

Sharp  
Feeling

Soft  
Feeling












Snap-in  
Type

Surface  
Mount Type

Radial  
Type

# List of Varieties

## Sharp Feeling Type

Series	SKSD	SKRN	SKSE	SPEE	SKRK	SKRP	SKQM	SKQY	SKRA	SKHM	SKHU	
Photo												
Type	Surface mount											
Features	Double action		Horizontal type Double action		Compact size Low-profile	High operation force Compact size	Compact size		Middle stroke	Dust-proof type is available		
Operating direction	Vertical											
	Horizontal											
Dimensions (mm)	W	4.1	6	5.9	4	3.9	4.2	6	6.1	6.2	6.2	
	D	3.9		2.87	5	2.9	3.2	3.5	3.7			6.5
	H	0.6	0.9	3	1.22	1.5	2.5	4.3	2.5	3.4	3.1	2.5
Operation force coverage	1N	See the relevant pages for respective product descriptions				↕	↕	↕	↕	↕	↕	↕
	5N					↕	↕	↕	↕	↕	↕	↕
Ground terminal												
Operating temperature range	-30 to +85			-10 to +60		-30 to +85						
Electrical performance	Insulation resistance	100M min. 100V DC			10M min. 100V DC		100M min. 100V DC					
	Voltage proof	250V AC for 1min. SKSD/SE : 100V AC for 1min.			100V AC for 1min.		250V AC for 1min.					
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										
	Lifetime	Shall be in accordance with individual specifications.										
Environmental performance	Cold	-30 ± 2 for 96h			-40 ± 2 for 96h		-30 ± 2 for 96h					
	Dry heat	80 ± 2 for 96h			85 ± 2 for 96h		80 ± 2 for 96h					
	Damp heat	60 ± 2 , 90 to 95%RH for 96h			40 ± 2 , 90 to 95%RH for 96h		60 ± 2 , 90 to 95%RH for 96h					
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W : Width. The most outer dimension excluding terminal portion.  
 D : Depth. The most outer dimension excluding terminal portion.  
 H : Height. The minimum dimension if there are variances.

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 TACT Switch™ Cautions .....307  
 Product Line of Knob for TACT Switch™ .....308

**Note**

The automotive operating temperature range to be individually discussed upon request.

- Detector
- Push
- Slide
- Rotary
- Encoders
- Power
- Dual-in-line Package Type
- TACT Switch™
- Custom-Products

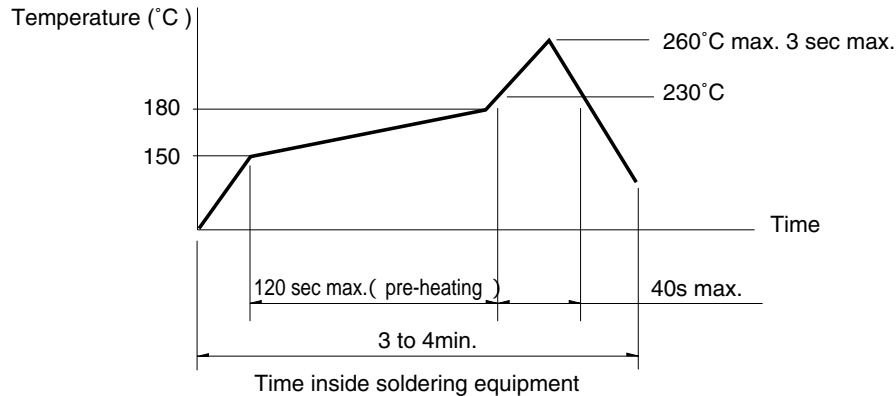
- Sharp Feeling
- Soft Feeling
- Snap-in Type
- Surface Mount Type
- Radial Type

## Soldering Conditions

### Condition for Reflow

Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K) or CC(T) at solder joints( copper foil surface ). A heat resistive tape should be used to fix thermocouple.
3. Temperature profile



### Note

1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Detector

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Type

Surface  
Mount Type

Radial  
Type

### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

( Except SKHJ, SKHL, SKQJ, SKQK, SKEG series )

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

### Manual Soldering ( Except SKRT Series )

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

### Notes

1. Consult with us for availability of TACT Switch™ washing.
2. Prevent flux penetration from the top side of the TACT Switch™.
3. Switch terminals and a PC board should not be coated with flux prior to soldering.
4. The second soldering should be done after the switch is stable with normal temperature.
5. Use the flux with a specific gravity of min 0.81.  
( EC-19S-8 by TAMURA Corporation, or equivalents. )