



HIGH CAPACITY, LONG LIFE SUBMINIATURE SWITCH





FEATURES

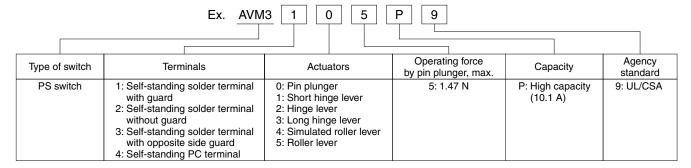
- 10.1 Amp. high contact capacity is available
- Long life
- Precise operating position (±0.25mm: Pin plunger type)
- Flux-resistant construction with integrally molded terminals
- In-line terminals make soldering works easy
- UL/CSA approved

TYPICAL APPLICATIONS

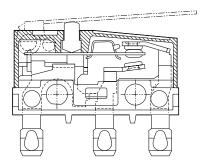
- Heaters
- Electric rice cookers
- Copiers
- Printers
- Facsimiles
- Vending machines
- Measuring equipment
- Audio equipment

Compliance with RoHS Directive

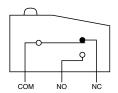
ORDERING INFORMATION



CONSTRUCTION

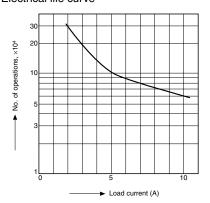


CONTACT ARRANGEMENT: SPDT



DATA

Electrical life curve





PRODUCT TYPES

		Part No.			
Contact	Actuator	Self-standing solder terminal			Calf atanding
Contact		Without guard	With guard	With opposite side guard	Self-standing PC terminal
	Pin plunger	AVM3205P9	AVM3105P9	AVM3305P9	AVM3405P9
	Short hinge lever	AVM3215P9	AVM3115P9	AVM3315P9	AVM3415P9
Gold-clad	Hinge lever	AVM3225P9	AVM3125P9	AVM3325P9	AVM3425P9
	Long hinge lever	AVM3235P9	AVM3135P9	AVM3335P9	AVM3435P9
	Simulated roller lever	AVM3245P9	AVM3145P9	AVM3345P9	AVM3445P9
	Roller lever	AVM3255P9	AVM3155P9	AVM3355P9	AVM3455P9

SPECIFICATIONS

1. Contact rating

Resistive load (cos $\phi = 1$)	10.1A, 250V AC

2. Characteristics

Even a stand life	Electrical	Min. 5 × 10 ⁴ (at 20 cpm) (O.T. max.)	
Expected life	Mechanical	Min. 3 × 10 ⁷ (O.T.: Specified value), at 60 cpm	
	Between terminals	1,000 Vrms for 1 min. (at 10 mA)	
Dielectric strength	Between terminals and other exposed metal parts	2,000 Vrms for 1 min. (at 10 mA)	
Silerigiii	Between terminals and ground	2,000 Vrms for 1 min. (at 10 mA)	
Insulation resistance		Min. 100MΩ (at 500V DC)	
Contact resistance (initial)		Max. 50mΩ (By voltage drop, 1A 6 to 8V DC)	
Allowable operating speed (at no load)		0.1 to 1,000 mm/sec.	
Max. operating cycle rate (at no load)		300 cpm	
Ambient temperature		-25 to +85°C (Not freezing below 0°C)	
Unit weight		Approx. 2g	
Contact material		AgNi alloy	

3. Operating characteristics

Actuator	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position mm
Pin plunger	1.47 N	0.20 N	0.6 mm	0.1 mm	0.4 mm	8.4±0.25 mm
Short hinge lever	0.59 N	0.039 N	2.5 mm	0.5 mm	0.8 mm	8.8±0.8 mm
Hinge lever	0.54 N	0.034 N	2.8 mm	0.8 mm	1.2 mm	8.8±0.8 mm
Long hinge lever	0.44 N	0.029 N	3.5 mm	1.0 mm	1.6 mm	8.8±1.2 mm
Simulated roller lever	0.54 N	0.034 N	2.8 mm	0.8 mm	1.2 mm	11.65±0.8 mm
Roller lever	0.59 N	0.039 N	2.5 mm	0.5 mm	0.8 mm	14.5±0.8 mm

DIMENSIONS

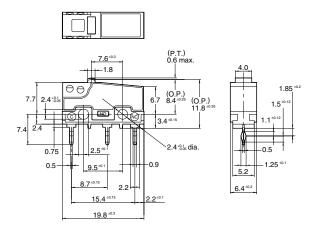
The CAD data of the products with a CAD Data mark can be downloaded from: http://panasonic-electric-works.net/ac

1. Self-standing PC terminal (Without guard)

Pin plunger

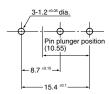
CAD Data





PC board pattern

mm General tolerance: ±0.25



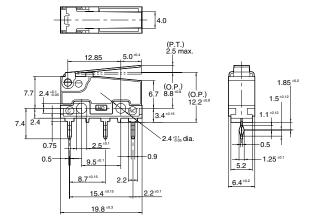
Pretravel, Max. mm		0.6
Movement differential, Max. mm		0.1
Overtravel, Min mm		0.4
Operating position	Distance from mounting hole, mm	8.4±0.25



Short hinge lever $\,$ mm General tolerance: ± 0.25

CAD Data



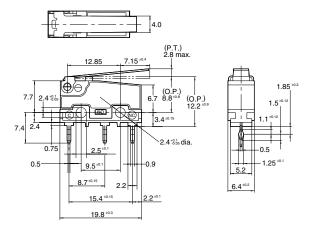


Pretravel, Ma	2.5	
Movement d Max. mm	0.5	
Overtravel, N	0.8	
Operating position	Distance from mounting hole, mm	8.8±0.8

Hinge lever

CAD Data



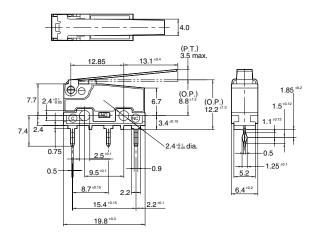


Pretravel, Ma	2.8	
Movement di Max. mm	0.8	
Overtravel, N	1.2	
Operating position	Distance from mounting hole, mm	8.8±0.8

Long hinge lever

CAD Data





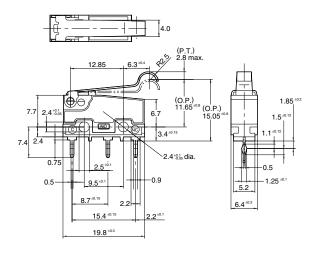
Pretravel, Ma	3.5	
Movement differential, Max. mm		1.0
Overtravel, Min mm		1.6
Operating position	Distance from mounting hole, mm	8.8±1.2



Simulated roller lever

CAD Data





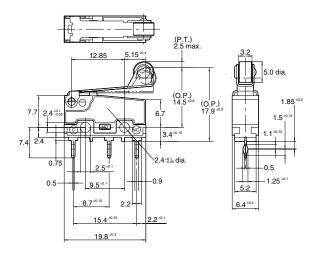
Pretravel, Ma	2.8	
Movement d Max. mm	0.8	
Overtravel, Min mm		1.2
Operating position Distance from mounting hole, mm		11.65±0.8

mm General tolerance: ±0.25

Roller lever

CAD Data





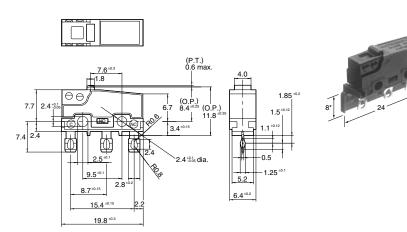
Pretravel, Ma	2.5	
Movement di Max. mm	0.5	
Overtravel, M	0.8	
Operating position Distance from mounting hole, mm		14.5±0.8

2. Self-standing solder terminal

Pin plunger

CAD Data





With guard

With opposite side guard



^{*} The height from the center of mounting hole to the edge of guard.



NOTES

1. Fastening of the switch body

- 1) Use flat filister head M2.3 screws to mount switches with less than a 0.29 N·m torque. Use of screws washers or adhesive lock is recommended to prevent loosening of the screws.
- 2) Check insulation distance between ground and each terminal.
- 3) When the operation object is in the free position, force should not be applied directly to the actuator or pin plunger from vertical direction to the switch.
- 4) In setting the movement after operation, the over-travel should be set more than 70% as a standard. Setting the movement at less than 70% of O.T. may cause troubles such as miscontact and welding due to small contact force of the switch.
- 5) For a lever type, the force from the reverse and side to the operation direction should not be applied.

2. Soldering operations

Manual soldering should be accomplished within 3 seconds with max. 350°C iron.

Care should be taken not to apply force to the terminals during soldering.

Terminal portions must not be moved in min.1 minute after soldering.

Also no tensile strength of lead wires should be applied to terminals.

3. Selection of the switch

When specifying the switch, allow $\pm 20\%$ to the listed operating characteristics.

4. Environment

Avoid using the switches in the following conditions;

- In corrosive gases, such as silicon gas
- In a dusty environment

5. Cautions regarding use

When switching low-level circuits (6V DC 5mA, 12V DC 2mA, 24V DC 1mA), AV, AV3/AVT3, AVL3 Au clad contact type switches are recommended. When used to switch inductive loads (relays, solenoids, buzzers, etc.), it is recommended that a proper spark quench circuit is inserted in the switch to prevent contact faults caused by electric arcs. Care should be taken that occurrence in AC load possibly shorten the expected life.

6. Quality check under actual loading conditions

To assure reliability, check the switch under actual loading conditions. Avoid any situation that may adversely affect switching performance.