

Millenium 3 Custom



→ Modular version

- "Modular" versions designed for Custom application specific functions and "application-specific" extensions (XA03, XA04W) for expandable range.
- Open to "standard" extensions (XN,XR,XE,XA)
- LCD with 4 lines of 18 characters and configurable backlighting or no display or parameter-setting buttons to avoid tampering by unauthorised users



CB12 Custom



XD10 Custom

Part numbers

Custom Compact Range

Type	Input	Output	Supply	Code
CD12	8 digital (including 4 analogue)	4 relays 8 A	24 V ---	88974041
	8 digital (including 4 analogue)	4 solid state 0.5 A (including 1 PWM)	24 V ---	88974042
	8 digital	4 relays 8 A	100 → 240 V ~	88974043
	8 digital	4 relays 8 A	24 V ~	88974044
	8 digital (including 4 analogue)	4 relays 8 A	12 V ---	88974045
CD20	12 digital (including 6 analogue)	8 relays 8 A	24 V ---	88974051
	12 digital (including 6 analogue)	8 solid state 0.5 A (including 4 PWM)	24 V ---	88974052
	12 digital	8 relays 8 A	100 → 240 V ~	88974053
	12 digital	8 relays 8 A	24 V ~	88974054
	12 digital (including 6 analogue)	8 relays 8 A	12 V ---	88974055
CB12	8 digital (including 4 analogue)	4 relays 8 A	24 V ---	88974021
	8 digital	4 relays 8 A	100 → 240 V ~	88974023
	8 digital	4 relays 8 A	24 V ~	88974024
CB20	12 digital (including 6 analogue)	8 relays 8 A	24 V ---	88974031
	12 digital	8 relays 8 A	100 → 240 V ~	88974033
	12 digital	8 relays 8 A	24 V ~	88974034

Part numbers

Custom Expandable Range

Type	Input	Output	Supply	Code
XD10	6 digital (including 4 analogue)	4 relays 8 A	24 V ---	88974141
	6 digital (including 4 analogue)	4 solid state 0.5 A (including 1 PWM)	24 V ---	88974142
	6 digital	4 relays 8 A	100 → 240 V ~	88974143
	6 digital	4 relays 8 A	24 V ~	88974144
XD26	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ---	88974161
	16 digital (including 6 analogue)	10 solid state 0.5 A (including 4 PWM)	24 V ---	88974162
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 → 240 V ~	88974163
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ~	88974164
	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	12 V ---	88974165
XB10	6 digital (including 4 analogue)	4 relays 8 A	24 V ---	88974131
	6 digital (including 4 analogue)	4 solid state 0.5 A (including 1 PWM)	24 V ---	88974132
	6 digital	4 relays 8 A	100 → 240 V ~	88974133
	6 digital	4 relays 8 A	24 V ~	88974134
XB26	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ---	88974151
	16 digital (including 6 analogue)	10 solid state 0.5 A (including 4 PWM)	24 V ---	88974152
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	100 → 240 V ~	88974153
	16 digital	10 relays (8 x 8 A relay and 2 x 5 A relay)	24 V ~	88974154
	16 digital (including 6 analogue)	10 relays (8 x 8 A relay and 2 x 5 A relay)	12 V ---	88974155



General characteristics

See page 22, except:

Certifications	UL, CSA
Operating temperature*	-30 → +70°C (≡) ; -20 → +70° C (∩) ; Operating temperature @ 100% (Relays 6A) Operating temperature @ 66% (Relays 8A)
Storage temperature*	-30 → +80°C
LCD display	Display with 4 lines of 18 characters, white characters on a blue background

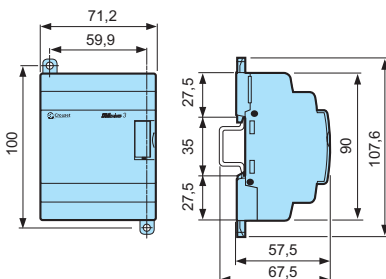
* : Available last quarter of 2008

Accessories

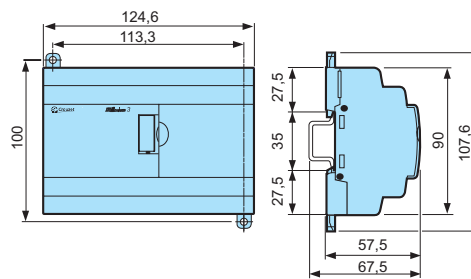
Type	Designation	Code
M3 SOFT	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
	3 m serial link cable: PC → Millenium 3	88970102
	3 m USB link cable: PC → Millenium 3	88970109
	Millenium 3 → Bluetooth interface (class A 10 m)	88970104

Dimensions (mm)

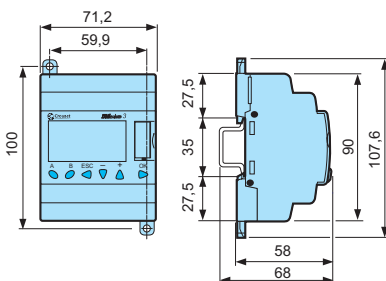
CB12/XB10 Custom



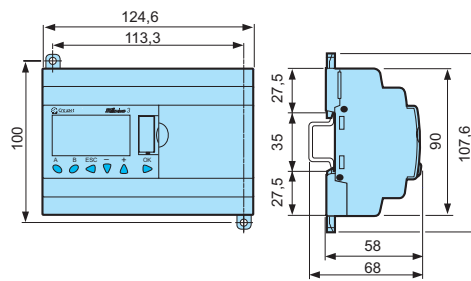
CB20/XB26 Custom



CD12/XD10 Custom



CD20/XD26 Custom



Input / Output Connections

See Page 40-43 for details or to find instruction sheets visit: www.millenium3.crouzet.com in "Download"

Millenium 3 Standard

→ General characteristics

- Millenium 3 Compact Range
- Millenium 3 Expandable Range
- Millenium 3 Communication Options



Millenium 3 range

General environment characteristics for CB, CD, XD, XB, XR and XE product types

Certifications ●	UL, CSA GL: except for 88 970 32x (pending)
Conformity with the low voltage directive	In accordance with 73/23/EEC: EN (IEC) 61131-2 (Open equipment)
Conformity with the EMC directive ●	In accordance with 89/336/EEC: EN (IEC) 61131-2 (Zone B) EN (IEC) 61000-6-2, EN (IEC) 61000-6-3 (*) EN (IEC) 61000-6-4
(*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B: using in metallic cabinet)	
Earthing	None
Protection rating ●	In accordance with IEC/EN 60529: IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree: 2 in accordance with IEC/EN 61131-2
Maximum utilisation altitude	Operation: 2000 m Transport: 3.048 m
Mechanical resistance ●	Immunity to vibrations IEC/EN 60068-2-6, Fc test Immunity to shock IEC/EN 60068-2-27, Fa test
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3, Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (~) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022/11 group 1
(*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in metallic cabinet)	
Operating temperature	-20 → +55°C (+40°C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 → +70°C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95% max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN profile, 35 x 7.5 mm and 35 mm x 15 or panel (2 x 4 mm Ø)
Screw terminals connection capacity	Flexible wire with ferrule = 1 conductor: 0.25 to 2.5 mm ² (AWG 24...AWG 14) 2 conductors 0.25 to 0.75 mm ² (AWG 24...AWG 18) Semi-rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25...AWG 14) Rigid wire = 1 conductor: 0.2 to 2.5 mm ² (AWG 25...AWG 14) 2 conductors 0.2 to 1.5 mm ² (AWG 25...AWG 16) Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm)

● : For adapted products, see page page 64-65

Processing characteristics of CB, CD, XD & XB product types

LCD display	CD, XD: Display with 4 lines of 18 characters
Programming method	Ladder or function blocks/SFC (Grafcet)
Program size	Ladder: 120 lines Function blocks: CB, CD: typically 350 blocks XB, XD: typically 700 blocks
Program memory	Flash EEPROM
Removable memory	EEPROM
Data memory	368 bits/200 words
Back-up time in the event of power failure	Program and settings in the controller: 10 years Program and settings in the plug-in memory: 10 years Data memory: 10 years
Cycle time	Ladder: typically 20 ms Function blocks: 6 → 90 ms
Response time	Input acquisition time + 1 to 2 cycle times
Clock data retention	10 years (lithium battery) at 25°C
Clock drift	Drift < 12 min/year (at 25°C) 6 s/month (at 25°C with user-definable correction of drift)
Timer block accuracy	1% ± 2 cycle times
Start up time on power up	< 1.2 s

Characteristics of products with AC power supplied

Supply	24 V ~ (88970..4)	100 → 240 V ~ (88970..3)
Nominal voltage ●	24 V ~	100 → 240 V ~
Operating limits ●	-15% / +20% or 20.4 V ~ → 28.8 V ~	-15% / +10% or 85 V ~ → 264 V ~
Supply frequency range	50/60 Hz (+4% / -6%) or 47 → 53 Hz/57 → 63 Hz	50/60 Hz (+4% / -6%) or 47 → 53 Hz/57 → 63 Hz
Immunity from micro power cuts	10 ms (repetition 20 times)	10 ms (repetition 20 times)
Max. absorbed power	CB12-CD12-XD10-XB10: 4 VA CB20-CD20: 6 VA XD10 with extension - XD26-XB26: 7.5 VA XD26-XB26 with extension: 10 VA	CB12-CD12-XD10-XB10: 7 VA CB20-CD20: 11 VA XD10-XB10 with extension-XD26-XB26: 12 VA XD26-XB26 with extension: 17 VA
Isolation voltage	1780 V ~	1780 V ~
Inputs	24 V ~ (88970..4)	100 → 240 V ~ (88970..3)
Input voltage ●	24 V ~ (-15% / +20%)	100 → 240 V ~ (-15% / +10%)
Input current ●	4.4 mA @ 20.4 V ~ 5.2 mA @ 24.0 V ~ 6.3 mA @ 28.8 V ~	0.24 mA @ 85 V ~ 0.75 mA @ 264 V ~
Input impedance ●	4.6 kΩ	350 kΩ
Logic 1 voltage threshold ●	≥ 14 V ~	≥ 79 V ~
Making current at logic state 1 ●	> 2 mA	> 0.17 mA
Logic 0 voltage threshold ●	≤ 5 V ~	≤ 20 V ~ (≤ 28 V ~ : XE10, XR06, XR10, XR14)
Release current at logic state 0 ●	< 0.5 mA	< 0.5 mA
Response time with LADDER programming	50 ms - State 0 → 1 (50/60 Hz)	50 ms - State 0 < 1 (50/60 Hz)
Response time with function blocks programming	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : $1 / ((2 \times Tc) + Tr)$	In accordance with cycle time (Tc) and input response time (Tr) : $1 / ((2 \times Tc) + Tr)$
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Max. breaking voltage ●	5 → 30 V ~ 24 → 250 V ~
Breaking current ●	CB-CD-XB10-XD10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays
Max. Output Common Current	12A for O8,O9,OA

● : For adapted products, see page page 64-65

Millenium 3 Standard

Electrical durability for 500 000 operating cycles	Usage category DC-12: 24 V, 1.5 A Usage category DC-13: 24 V (L/R = 10 ms), 0.6 A Usage category AC-12: 230 V, 1.5 A Usage category AC-15: 230 V, 0.9 A
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load: 10 Hz
Mechanical life	10.000.000 operations (cycles)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV
Response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None
Status indicator	On LCD screen for CD and XD

Characteristics of product with DC power supplied

Supply	12 V $\overline{\text{---}}$ (88970..5 & 88970814 & 88970840)	24 V $\overline{\text{---}}$ (88970..1 & 88970..2)
Nominal voltage ●	12 V $\overline{\text{---}}$	24 V $\overline{\text{---}}$
Operating limits ●	-13% / +20% or 10.4 V $\overline{\text{---}}$ < 14.4 V $\overline{\text{---}}$ (including ripple)	-20% / +25% or 19.2 V $\overline{\text{---}}$ < 30 V $\overline{\text{---}}$ (including ripple)
Immunity from micro power cuts	\leq 1 ms (repetition 20 times)	\leq 1 ms (repetition 20 times)
Max. absorbed power	CB12 with solid state outputs: 1.5 W CD12: 1.5 W CD20: 2.5 W XD26-XB26: 3 W XD26-XB26 with extension: 5 W XD26 with solid state outputs: 2.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs: 3 W XD10-XB10 with relay outputs: 4 W XD26-XB26 with solid state outputs: 5 W CB20-CD20 with relay outputs-XD26 with relay outputs: 6 W XD10-XB10 with extension: 8 W XD26-XB26 with extension: 10 W
Protection against polarity inversions	Yes	Yes
Digital inputs (I1 to IA and IH to IY)	12 V $\overline{\text{---}}$ (88970..5 & 88970814 & 88970840)	24 V $\overline{\text{---}}$ (88970..1 & 88970..2)
Input voltage ●	12 V $\overline{\text{---}}$ (-13% / +20%)	24 V $\overline{\text{---}}$ (-20% / +25%)
Input current ●	3.9 mA @ 10.44 V $\overline{\text{---}}$ 4.4 mA @ 12.0 V $\overline{\text{---}}$ 5.3 mA @ 14.4 V $\overline{\text{---}}$	2.6 mA @ 19.2 V $\overline{\text{---}}$ 3.2 mA @ 24 V $\overline{\text{---}}$ 4.0 mA @ 30.0 V $\overline{\text{---}}$
Input impedance ●	2.7 k Ω	7.4 k Ω
Logic 1 voltage threshold ●	\geq 7 V $\overline{\text{---}}$	\geq 15 V $\overline{\text{---}}$
Making current at logic state 1 ●	\geq 2 mA	\geq 2.2 mA
Logic 0 voltage threshold ●	\leq 3 V $\overline{\text{---}}$	\leq 5 V $\overline{\text{---}}$
Release current at logic state 0 ●	<0.9 mA	<0.75 mA
Response time	1 \rightarrow 2 cycle times	1 \rightarrow 2 cycle times
Maximum counting frequency	I1 & I2: Ladder (1 kHz) & FBD (Up to 6 kHz) I3 to IA & IH to IY: in accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)	I1 & I2: Ladder (1 kHz) & FBD (Up to 6 kHz) I3 to IA & IH to IY: in accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Analogue or digital inputs (IB to IG)	12 V $\overline{\text{---}}$ (88970..5 & 88970814 & 88970840)	24 V $\overline{\text{---}}$ (88970..1 & 88970..2)
CB12-CD12-XD10-XB10	4 inputs IB \rightarrow IE	4 inputs IB \rightarrow IE
CB20-CD20-XB26-XD26	6 inputs IB \rightarrow IG	6 inputs IB \rightarrow IG
Inputs used as analogue inputs		
Measurement range ●	(0 \rightarrow 10 V) or (0 \rightarrow V power supply)	(0 \rightarrow 10 V) or (0 \rightarrow V power supply)
Input impedance ●	14 k Ω	12 k Ω
Input voltage ●	14.4 V $\overline{\text{---}}$ max	30 V $\overline{\text{---}}$ max
Value of LSB ●	14 mV, 4 mA	29 mV, 4 mA
Input type	Common mode	Common mode
Resolution	10 bit at maximum input voltage	10 bit at maximum input voltage
Conversion time	Controller cycle time	Controller cycle time
Accuracy at 25 °C	\pm 5%	\pm 5%
Accuracy at 55 °C	\pm 6.2%	\pm 6.2%
Repeat accuracy at 55 °C	\pm 2%	\pm 2%
Isolation between analogue channel and power supply	None	None
Cable length	10 m maximum, with shielded cable (sensor not isolated)	10 m maximum, with shielded cable (sensor not isolated)
Protection against polarity inversions	Yes	Yes

● :For adapted products, see page page 64-65

Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.	2.2 kΩ/0.5 W (recommended) 10 kΩ max.
Inputs used as digital inputs		
Input voltage ●	12 V $\overline{\text{---}}$ (-13% / +20%)	24 V $\overline{\text{---}}$ (-20% / +25%)
Input current ●	0.7 mA @ 10.44 V $\overline{\text{---}}$ 0.9 mA @ 12.0 V $\overline{\text{---}}$ 1.0 mA @ 14.4V $\overline{\text{---}}$	1.6 mA @ 19.2 V $\overline{\text{---}}$ 2.0 mA @ 24.0 V $\overline{\text{---}}$ 2.5 mA @ 30.0 V $\overline{\text{---}}$
Input impedance ●	14 kΩ	12 kΩ
Logic 1 voltage threshold ●	≥ 7 V $\overline{\text{---}}$	≥ 15 V $\overline{\text{---}}$
Making current at logic state 1 ●	≥ 0.5 mA	≥ 1.2 mA
Logic 0 voltage threshold ●	≤ 3 V $\overline{\text{---}}$	≤ 5 V $\overline{\text{---}}$
Release current at logic state 0 ●	≤ 0.2 mA	≤ 0.5 mA
Response time	1 \rightarrow 2 cycle times	1 \rightarrow 2 cycle times
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : $1 / ((2 \times Tc) + Tr)$	In accordance with cycle time (Tc) and input response time (Tr) : $1 / ((2 \times Tc) + Tr)$
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Characteristics of relay outputs common to the entire range		
Max. breaking voltage ●	5 \rightarrow 30 V $\overline{\text{---}}$ 24 \rightarrow 250 V \sim	
Breaking current ●	CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays	
Max. Output Common Current	12A for O8,O9,OA	
Electrical durability for 500 000 operating cycles	Usage category DC-12: 24 V, 1.5 A Usage category DC-13: 24 V (L/R = 10 ms), 0.6 A Usage category AC-12: 230 V, 1.5 A Usage category AC-15: 230 V, 0.9 A	
Minimum switching capacity	10 mA (at minimum voltage of 12 V)	
Minimum load	12 V, 10 mA	
Maximum rate	Off load: 10 Hz At operating current: 0.1 Hz	
Mechanical life	10.000.000 operations (cycles)	
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV	
Response time	Make 10 ms Release 5 ms	
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None	
Status indicator	On LCD screen for CD and XD	
Digital / PWM solid state output	12-24 V $\overline{\text{---}}$ (88970814 & 88970840)	24 V $\overline{\text{---}}$ (88970..2)
PWM solid state output*	CB12: O4 XD26: O4 \rightarrow O7	CD12-XD10-XB10: O4 CD20-XD26-XB26: O4 \rightarrow O7
* Only available with "FBD" programming language		
Breaking voltage ●	10.4 \rightarrow 30 V $\overline{\text{---}}$	19.2 \rightarrow 30 V $\overline{\text{---}}$
Nominal voltage ●	12-24 V $\overline{\text{---}}$	24 V $\overline{\text{---}}$
Nominal current ●	0.5 A	0.5 A
Max. breaking current ●	0.625 A	0.625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms
Built-in protections	Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes	Against overloads and short-circuits: Yes Against overvoltages (*) : Yes Against inversions of power supply: Yes
(*) In the absence of a volt-free contact between the output of the logic controller and the load		
Min. load	1 mA	1 mA
Maximum incandescent load	0.2 A / 12 V $\overline{\text{---}}$ 0.1 A / 24 V $\overline{\text{---}}$	0.1 A / 24 V $\overline{\text{---}}$
Galvanic isolation	No	No
PWM frequency	14.11 Hz - 56.45 Hz - 112.90 Hz - 225.80 Hz - 451.59 Hz - 1806.37 Hz	14.11 Hz - 56.45 Hz - 112.90 Hz - 225.80 Hz - 451.59 Hz - 1806.37 Hz
PWM cyclic ratio	0 \rightarrow 100% (256 steps for CD, XD and 1024 for XA)	0 \rightarrow 100% (256 steps for CD, XD and 1024 for XA)
PWM accuracy at 120 Hz	< 5% (20% \rightarrow 80%) load at 10 mA	< 5% (20% \rightarrow 80%) load at 10 mA
PWM accuracy at 500 Hz	< 10% (20% \rightarrow 80%) load at 10 mA	< 10% (20% \rightarrow 80%) load at 10 mA
Status indicator	On LCD screen for XD	On LCD screen for CD and XD

● :For adapted products, see page page 64-65

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