Photoelectrics Diffuse-reflective Type PMD





- Range: 800 mm
- Modulated, infrared light
- Make or break switching function (switch selectable)
- LED-indication for target detected
- Multi supply voltage: 12 to 240 VDC and 24 to 240 VAC, 50/60 Hz
- 25 x 65 x 81 mm reinforced PC housing, IP 67
- Timer options (adjustable)
- NO and NC output



Product Description

Diffuse-reflective photoelectric switch. Range up to 0.8 m. Adjustable sensitivity. Immune to ambient light. Output function switch selectable. Protection degree IP 67. Screw terminal connection.

25 x 65 x 81 mm plastic housing. PG 13 or 1/2" NPT cable gland. Timer options: Delay on operate, delay on release, one shot (triggered on leading or trailing edge).

Ordering Key PMD8R G T

Type	
Cable gland ————	
Option: Timer function —	

Type Selection

Housing W x H x D	Ordering no. without timer	Ordering no. with timer
25 x 65 x 81 PG 13.5 cable gland 1/2" NPT cable gland	PMD 8R G PMD 8R I	PMD 8R GT PMD 8R IT

nacifications

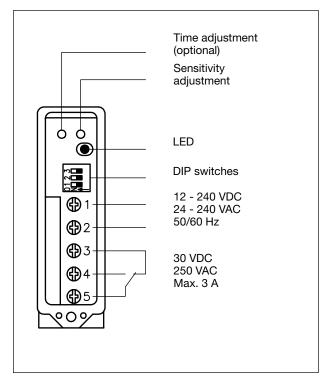
Specifications				
Rated operating dist. (S _n) (0 to 5,000 lux)	800 mm Reference target:	Optical angle (200 x 200 mm test card)	±12°	
	Kodak test card R27, white, 90% reflectivity, 200 x 200 mm 10.8 to 264 VDC	Operating frequency	20 Hz	
		Response time OFF-ON (t _{ON})	< 20 ms	
Rated operational volt. (U _B)		ON-OFF (t _{OFF})	≤ 30 ms	
AC: 45 to 65 Hz	21.6 to 264 VAC	Power ON delay (t _v)	≤ 300 ms (typ. 100 ms)	
(relay ON)	≤ 2 W (2.5 VA)	Output function	Switch selectable, make or break switching	
Output		Indication		
Contact ratings (AgCdO)	μ (micro gap)	Target detected	LED, yellow	
Resistive loads AC 1 DC 1	3 A/250 VAC 3 A/30 VDC	Optional timer		
Small inductive loadsAC 15	2 A/250 VAC	Delay on operate	$0.1 \text{ to } 7 \text{ s} \pm 2 \text{ s}$	
DC 13	3 A/30 VDC	Delay on release	$0.1 \text{ to } 7 \text{ s} \pm 2 \text{ s}$	
Mechanical life (typical)	≥ 40 x 10 ⁶ operations	One shot	$0.1 \text{ to } 7 \text{ s} \pm 2 \text{ s}$	
Electrical life (typical)	≥ 5 x 10 ⁵ operations at 220 VAC - 3 A resistive load: 360 impulses/h	Environment Overvoltage category Pollution degree	III (IEC 664/664A; 947-1) 3 (IEC 664/664A; 947-1)	
Dielectric voltage	2000 VAC (rms) (cont./supply)	Degree of protection	IP 67 (IEC 529; 947-1)	
Sensing range (S _d)	0.2 - 0.8 m	Temperature	05° to .55°C (12° to .121°C)	
Light source Light type	GaAlAs, LED, 880 nm Infrared, modulated	Operating Storage	-25° to +55°C (-13° to +131°F] -30° to +80°C (-22° to +176°F)	



Specifications (cont.)

Vibration	10 to 150 Hz, 0.5 mm/7.5 g (IEC 68-2-6)		
Shock	2 x 1 m & 100 x 0.5 m (IEC 68-2-32)		
Rated insulation voltage	250 VAC (rms)		
Housing material			
Body	PC, grey, reinforced		
Front	PC, black		
Cover	PC, black		
Cable gland	PA, black, reinforced		
Mounting bracket	Steel, black		
Connection			
Screw terminal	5 x 2 x 1 mm ²		
Cable gland	PG 13.5 or 1/2" NPT		
	for cable 6 to 10 mm		
Weight	110 g		

Connection Diagram



Delivery Contents

- Photoelectric switch: PMD 8R
- Cable gland
- Installation instruction
- Mounting bracket
- Packaging: Corrugated cardboard (environmentally friendly recycling material)

Selection of Function

Switch 1 2 3 PMD 8R .



- 1 Break switching
- 2 Make switching
- PMD 8R .T
- 3 Delay on operate -Break switching



4 Delay on operate -Make switching



5 Delay on release -Break switching



6 Delay on release -Make switching



7 One shot, trailing edge - Break switching



8 One shot, trailing edge - Make switching



- 9 One shot, leading edge -Break switching
- 10 One shot, leading edge Make switching

□ Don't care

Upper postion ON (Mode 1) Lower position OFF (Mode 0)

Reduction Factors

Reduction factors photoelectric switches				
Note:				
Real sensing distance = rated operating distance (S _n)				
x reduction factor				
Kodak test card, white,				
type R 27, 90% reflectivity	1.0			
Dead black cardboard	0.1 - 0.4			
Kodak test card, grey, type R 27	0.41 - 0.45			
White Styropack	1.0 - 1.2			
Bright metal	1.2 - 2.0			
White cotton	0.5 - 0.8			
Grey PVC	0.4 - 0.8			
Raw wood	0.4 - 0.8			
ER 1, reflector	0.3			

Truth Table

	Make s	witching	Break switching		
Object present	No	Yes	No	Yes	
LED	OFF	ON	OFF	ON	
Load	Non- active	Active	Active	Non- active	

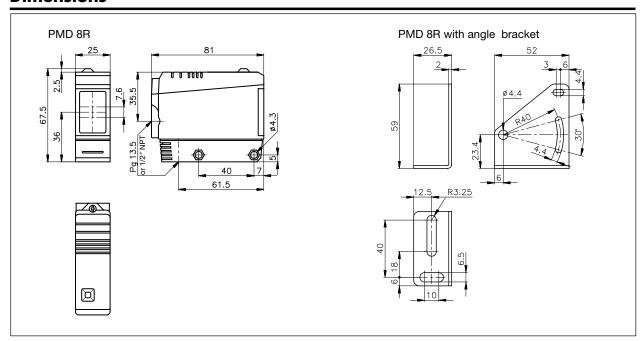


Operation Diagram

t = Time delay tv = Power ON delay

Power supply						
Object/target present						
Func 1. Output ON	⊢tv⊣					
Func 2. Output ON				⊢tv⊣		
Func 3. Output ON	⊢tv⊣	⊢ t ⊣		1		⊢ t ⊣
Func 4. Output ON	-	⊢ t ⊣	Ht- Ht-	⊢tv-l	+t- +t-	⊢ t ⊣
Func 5. Output ON	⊢tv⊣	⊢ t		1	⊢ t ⊣	
Func 6. Output ON		⊢ t		⊢tv⊣	⊢ t → ⊢ t →	
Func 7. Output ON	⊢tv⊣	⊢ t		⊢tv-l	⊢t	
Func 8. Output ON		⊢ t			⊢t	
Func 9. Output ON	⊢tv⊣	⊢ t ⊣	<u> </u>	⊢tv⊣	⊢ ⊢ t ⊣	⊢ t ⊣
Func 10. Output ON		⊢ t	⊢		⊢ ⊢ t →	⊢ t ⊣

Dimensions



Accessories

MB02 (longer mounting bracket), please refer to "Accessories"