AV4 (FU) SWITCHES

TYPICAL

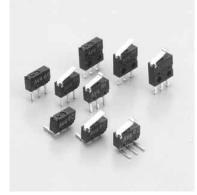
APPLICATIONS

Camera, portable VCR

Compact visual equipment

Small-sized audio equipment
 Cassette tape recorder, Car stereo
 Office automation equipment
 Light pen for personal computer, floppy

disc apparatus, printer, computer



Panasonic

ideas for life

ONE OF THE SMALLEST SNAP-ACTION SWITCHES IN THE WORLD

FEATURES

• Superminiature type, light-weight snap action switch PC board terminal type

(0.2g)



Solder terminal type with mounting holes (0.3g)

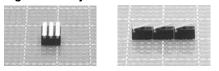


mm

Mechanical life of 300,000 operations minimum

Stainless steel plated silver or gold is used for actuating spring

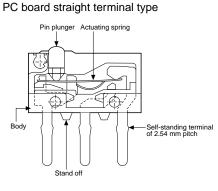
• Switches can be mounted close together in any directions



ORDERING INFORMATION

	Ex. AV 4	4 0 4 61]	
Product Name	Terminals	Actuators	Operating force, max. (by pin plunger)	Contacts
FU	 0: Solder terminal with mounting holes (1.65 mm dia.) 4: PC board straight terminal 5: PC board angle terminal 6: PC board reverse angle terminal 	0: Pin plunger 2: Hinge lever 4: Simulated roller lever	4: 0.98 N	Nil: Ag plate contact 61: Au plate contact

CONSTRUCTION



CONTACT ARRANGEMENT



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PRODUCT TYPES

			Туре No.			
Type of contacts	Actuator	Operating force, Max.	PC board terminal			Solder terminal
			Straight terminal	Angle terminal	Reverse angle terminal	with mounting holes
0	Pin plunger	0.98 N	AV4404	AV4504	AV4604	AV4004
Silver plated contact type	Hinge lever	0.25 N	AV4424	AV4524	AV4624	AV4024
type	Simulated roller lever	0.29 N	AV4444	AV4544	AV4644	AV4044
Gold plated contact type	Pin plunger	0.98 N	AV440461	AV450461	AV460461	AV400461
	Hinge lever	0.25 N	AV442461	AV452461	AV462461	AV402461
	Simulated roller lever	0.29 N	AV44461	AV454461	AV464461	AV404461

SPECIFICATIONS

1. Contact rating

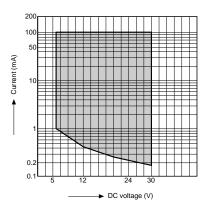
Type of contact	Resistive load ($\cos\phi \rightleftharpoons 1$)
Silver plated contact	0.5A 30V DC
Gold plated contact	0.1A 30V DC

2. Characteristics

Items		Items	Characteristics	
Mechanical			Min. 3×10^5 operations (at 60 cpm)	
Life		Silver plated contact	Min. 2 × 10 ⁴ operations (0.5A 30V DC; at 20 cpm)	
Electrical	Electrical	Gold plated contact	Min. 2 × 10 ⁵ operations (0.1A 30V DC; at 20 cpm)	
Insulation re	esistance	1	Min. 100 M Ω (250V DC by insulation resistance meter)	
	Between non-c	ontinuous terminals	500V AC for 1 min.	
Voltage withstand	Between each	terminal and other exposed metal parts	500V AC for 1 min.	
withstand	Between each	terminal and ground	500V AC for 1 min.	
Vibration resistance Pin plunger type Lever type		Pin plunger type	10 to 55 Hz at single amplitude of 0.75mm (contact opening: max. 1 msec.)	
		Lever type	10 to 55 Hz at single amplitude of 0.15mm (contact opening: max. 1 ms	
Chask rasis	Pin plunger type		Min. 294m/s ² (contact opening: max. 1 msec.)	
Shock resistance Lever type		Lever type	Min. 147m/s ² (contact opening: max. 1 msec.)	
Contact resistance (initial value)		ue)	Max. 200 mΩ (by YHP4328A)	
Allowable operation speed			0.1mm/s to 500mm/s (pin plunger type)	
Mechanical max. switching frequency		equency	60 operations/min.	
Ambient temperature			-25 to +80°C (Not freezing below 0°C)	
Unit weight			PC board terminal type: Approx. 0.2g Solder terminal with mounting holes type: Approx. 0.3g	

DATA

Gold plate contact type Range of low-level current and voltage (Reference only)



mm General tolerance: ±0.15

PC board pattern

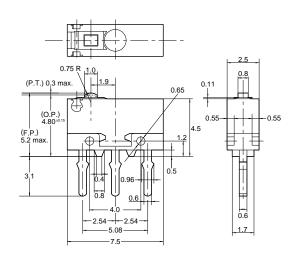


Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	4.8±0.15
Free Position	5.2 max.

DIMENSIONS

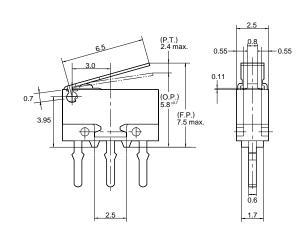
1. PC board terminal Straight terminal Pin plunger type





Hinge lever type



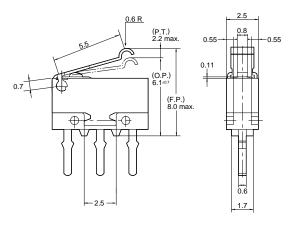


0.7 max.
0.4 min.
5.8±0.7
7.5 max.

Note: All other dimensions are the same as those of pin plunger type.

Simulated roller lever type





Pretravel	2.2 max.
Movement Differential	0.7 max.
Overtravel	0.3 min.
Operating Position	6.1±0.7
Free Position	8.0 max.

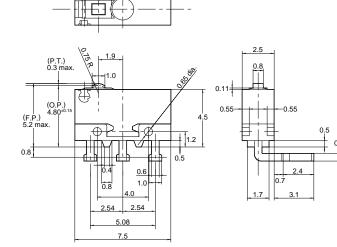
Note: All other dimensions are the same as those of pin plunger type.



2. Angle terminal

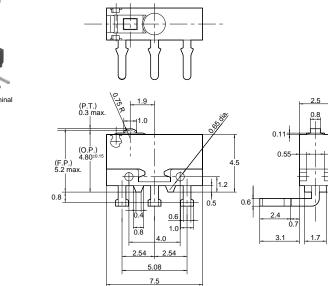
Right angle terminal Pin plunger type

Right angle terminal



0.3 max.
0.1 max.
0.1 min.
4.8±0.15
5.2 max.

Note: All other dimensions of hinge lever type and simulated roller lever type are the same as those of straight terminal types.



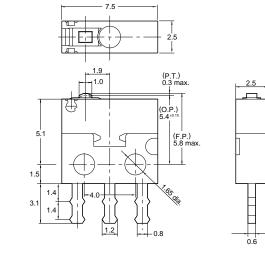
Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	4.8±0.15
Free Position	5.2 max.

0.55 0.5

> Note: All other dimensions of hinge lever type and simulated roller lever type are the same as those of straight terminal types.

3. Solder terminal with mounting holes

Pin plunger type



Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	5.4±0.15
Free Position	5.8 max.

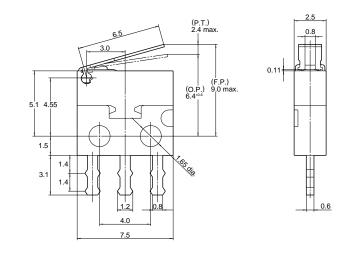
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	<u>- 2.34</u> <u>- 5.08</u> - 7.5	
Left angle terminal Pin plunger type		
Pin plunger		
Left angle terminal	(P,T,) 0.3 max. (O,P,) (C,P,) 4.80 th 1.9 1.0 1.0 4.5 0.11 4.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0	

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mm General tolerance: ±0.15

Hinge lever type

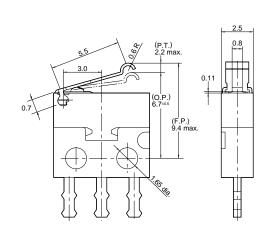


2.4 max.
0.7 max.
0.4 min.
6.4±0.6
9.0 max.

Note: All other dimensions are the same as those of pin plunger type.

Simulated roller lever type





Pretravel	2.2 max.
Movement Differential	0.7 max.
Overtravel	0.3 min.
Operating Position	6.7±0.5
Free Position	9.4 max.

Note: All other dimensions are the same as those of pin plunger type.

NOTES

1. Mounting

1) After mounting and wiring, the insulation distance between ground and each terminal should be confirmed as sufficient.

2) When the operation object is in the free position, force should not be applied to the actuator or to the pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch.3) In setting the movement after

operation, the over-travel should be set within the range of the specified O.T. value.

4) In fastening the switch body, use the M1.4 screw, with tightening torque of not more than 0.098 N⋅m.

2. Soldering

1) Hand soldering should be accomplished in less than 5 seconds with an iron below 18 watts. Keep the soldering tip temperature less than 320°C. Avoid applying force to the terminals.

2) Terminal portion must not be moved within 1 minute after soldering. Also no tensile strength of lead wires should be applied to the terminals.

3) When using the angle terminal type, insert an insulation separator between the switch body and the printed circuit board (Insulation separator 0.2 to 0.4mm thick) to prevent the soldering flux from flowing under the PC board.

3. Cleaning

As FU switch is not completely sealed construction, avoid cleaning.

4. Selection of switch

When specifying FU switches, allow ±20% to the listed operating characteristics.

5. Avoid using and keeping switches in the following conditions:

- In corrosive gases
- In a dusty environment

Where silicon atmosphere prevails

6. When switching low-level circuits (max. 100 mA), gold plate contact types are recommended.

7. When using the lever type, avoid applying force from the reverse and side direction of actuating.