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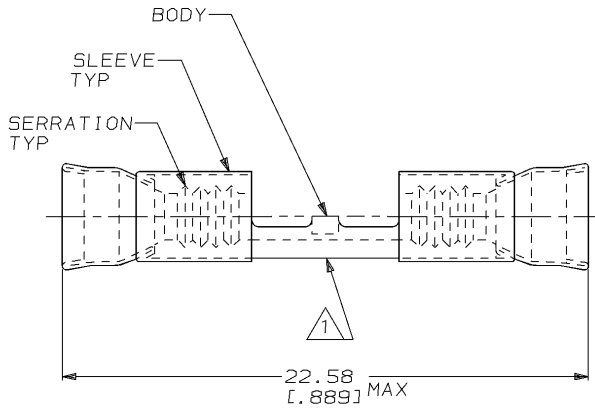
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14	E	REDRAWN PER 0720-0377-94	250CT94	LO ME



1. STAMP AMP 22-18 APPROX AS SHOWN
 22-16 TERMINALS ARE STAMPED 22-18 IN
 ACCORDANCE WITH MILITARY SPEC MIL-T-7928
 COMMERCIAL WIRE RANGE IS 22-16
2. WIRE INSUL DIA, 2.67-3.56 [1.105-.140]
3. TONGUE MATL THK, 0.79±0.05 [1.031±.002]

1000	LOOSE PIECE	322823
QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEM		MAX RECOMMENDED OPERATING TEMPERATURE: 343°C [650°F]	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN L OLMEDA 250CT94	AMP Incorporated Harrisburg, PA 17105-3608
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: -	DIMENSIONS: mm [in]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±0.20 [1.008] 3 PLC ±- 4 PLC ±- ANGLES ±-	CHK M ELLIS 250CT94	
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	CIRCULAR MIL AREA: 0.26mm² - 1.65mm² [509-3260]	MATERIAL BODY, CU PER ASTM B152 SLEEVE, NI SIL PER ASTM B122	FINISH BODY, NP, QQ-N-290	APVD S BORTNER 250CT94	PRODUCT SPEC -
FOR ORDER ENTRY	1-800-526-5142	STRANDED WIRE			APPLICATION SPEC -	NAME WIRE SPLICE, STRATOTHERM DIAMOND GRIP, WIRE SIZE, 22-16 AWG
AMP 1470-19 REV 09MAY94				WEIGHT -		SIZE A3
				CUSTOMER DRAWING		CAGE CODE 00779
						DRAWING NO C-322823
						SCALE 6:1
						SHEET 1 OF 1
						REV E