LCD Module

Product Specification

□ : **APPROVAL FOR SPECIFICATION**

For Customer : _____ □ : **APPROVAL FOR SAMPLE**

Module No. : **TSM240128Z**

For Customer's Acceptance :

Approved by	Comment

Team Source Display :

Presented by	Reviewed by	Organized by

Revision history

revision	date	description	remark
A00	2008-07-01	First release	Stephe Hunk

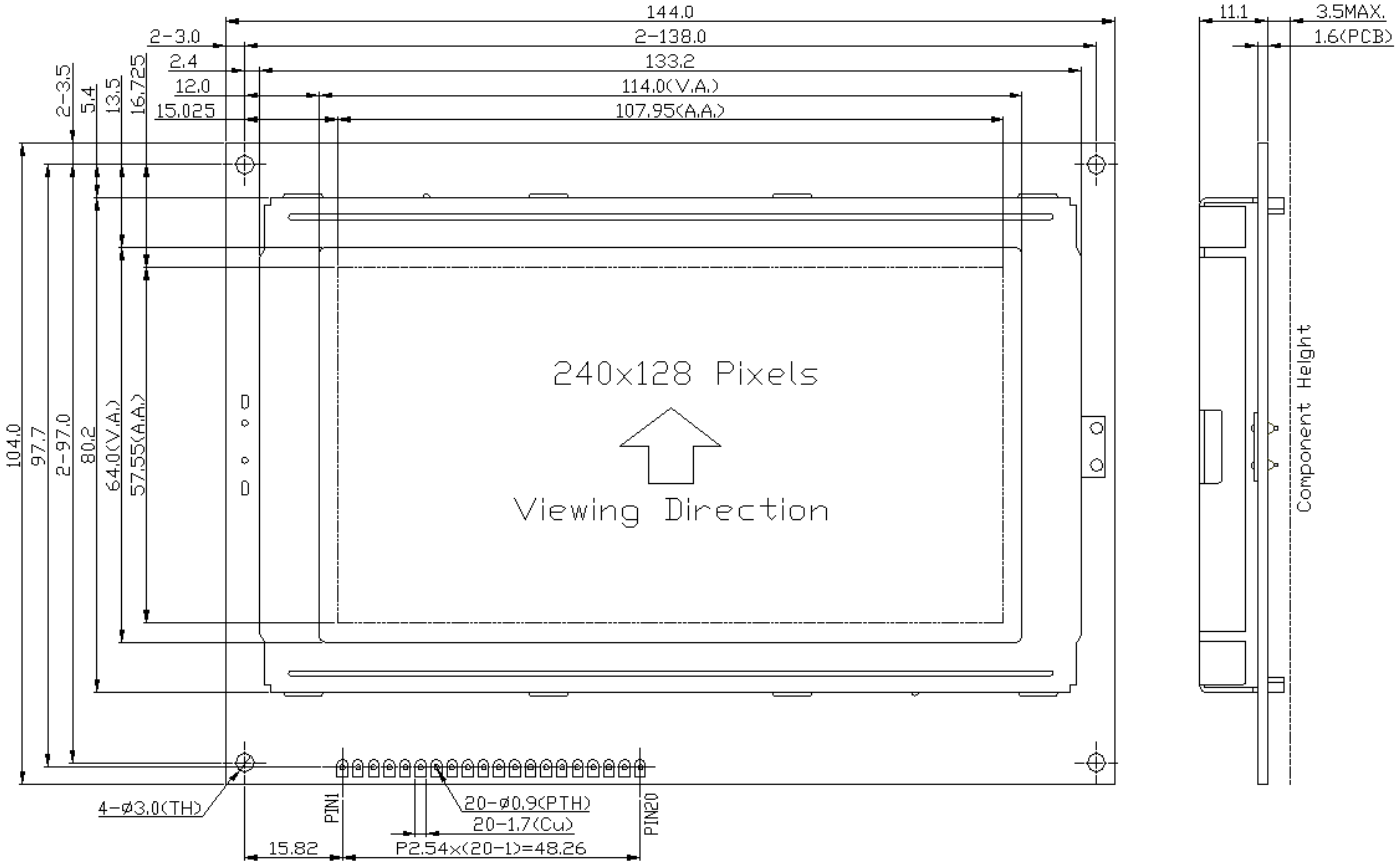
Content

1. Feature

Display resolution	: 240(w)*128(h)
Display mode	: STN ,Blue, Negative , transmissive
Driving method	: 1/128 duty , 1/12 bias
Viewing direction	: 6 o'clock
Backlight	: LED , White
Built-in controller	: RA8806(or equivalence)
Operation temp	: -20℃~70℃
Storage temp	: -30℃~80℃

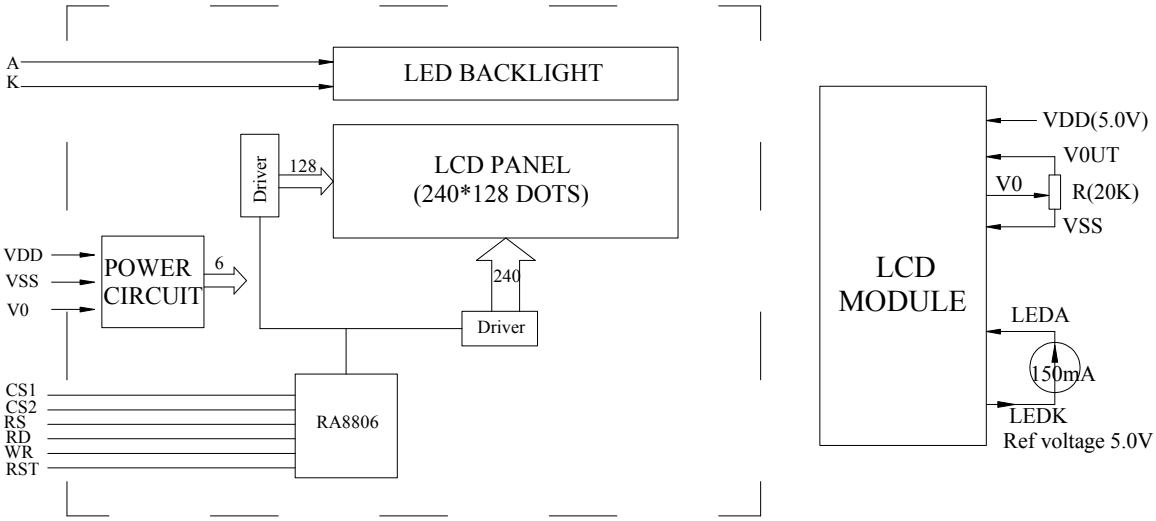
2. Mechanical Specifications

Dimensional outline (W*H*T)	: 144.0mm*104.0mm*14.6mm
Viewing area (W*H)	: 114.0mm*64.0mm
Dot pitch (W*H)	: 0.45mm*0.45mm
Dot size (W*H)	: 0.45mm*0.41mm
Weight	: Approx



outline dimension

3. Block Diagram & Power supply



4. Pin description

Pin No.	Pin Name	Function
1	VSS	Ground for logic
2	VDD	Power supply for logic
3	VO	Power supply for LCD driver
4	RS	Register Select
5	/RD	Read Control Bus
6	/WR	Write Control Bus
7~14	DB0~DB7	Data bus
15	/CS1	Chip Enable
16	CS2	Chip Enable
17	/RET	Reset Signal
18	VOUT	Negative voltage output for LCD
19	BLA	Backlight Power Supply Anode
20	BLK	Backlight Power Supply Cathode

5. Absolute Maximum Ratings

Items	Symbol	MIN.	MAX.	Unit	Condition
Supply Voltage	V_{DD}	-0.3	+6.5	V	V_{SS} = 0V
	Vlcd	-0.3	+20.0	V	V_{SS} = 0V
Input Voltage	V_{IN}	-0.3	V_{DD}+0.3	V	V_{SS} = 0V
LED forward current	If	0	200	mA	---
Operating Temperature	T_{OP}	-20	+70	℃	---
Storage Temperature	Tst	-30	+80	℃	---

6. Electrical Characteristics

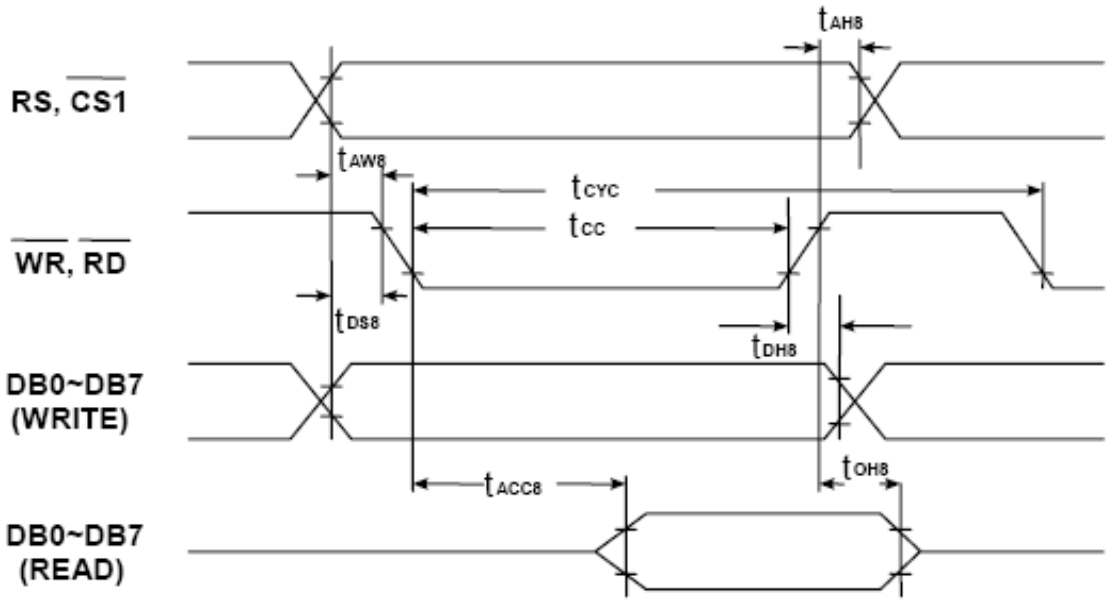
6.1 DC Characteristics

(V_{SS} = 0V, V_{DD} = 5.0V ± 10%, Ta = -20~75°C)

Items	Symbol	MIN.	TYP.	MAX.	Unit
Operating Voltage	V_{DD}	4.5	5.0	5.5	V
Input High Voltage	V_{IH}	0.8V_{DD}	-	V_{DD}	V
Input Low Voltage	V_{IL}	0	-	0.2 V_{DD}	V
Output High Voltage	V_{OH}	0.8V_{DD}	-	V_{DD}	V
Output Low Voltage	V_{OL}	0	-	0.2V_{DD}	V
Supply Current	I_{DD}	-	-	30	mA

6.2 AC Characteristics

Signal	Symbol	Parameter	Rating		Unit	Condition
			Min	Max		
RS, CS1#	t_{AH8}	Address hold time	10	--	ns	System Clock: 8MHz Voltage: 3.3V
	t_{Aw8}	Address setup time	63	--	ns	
WR#, RD#	t_{CYC}	System cycle time	800	--	ns	
	t_{CC}	Strobe pulse width	400	--	ns	
DB0 to DB7	t_{DS8}	Data setup time	63	--	ns	
	t_{DH8}	Data hold time	10	--	ns	
	t_{ACC8}	RD access time	--	330	ns	
	t_{OH8}	Output disable time	10	--	ns	



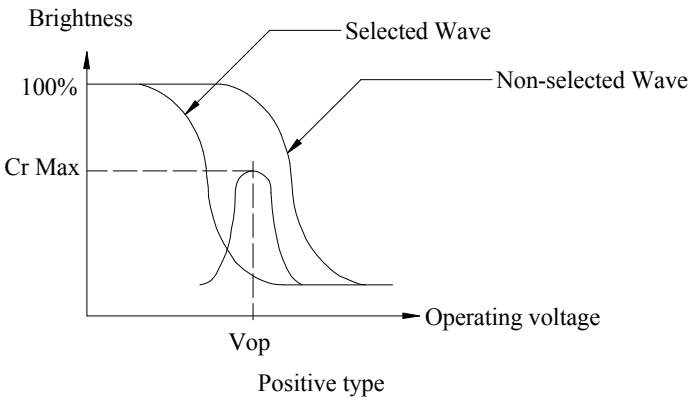
7. Backlight Characteristics

Items	Symbol	MIN.	TYP.	MAX.	Unit	Condition
Forward Voltage	Vf	2.9	3.1	3.3	V	If=150mA
Reverse current	Ir	-	-	100	uA	Vr=5V
Peak wave length	λ	-	-	-	nM	If=150mA
Luminance	Lv	200-	250	---	Cd/m^2	If=150mA
Color	White 0					

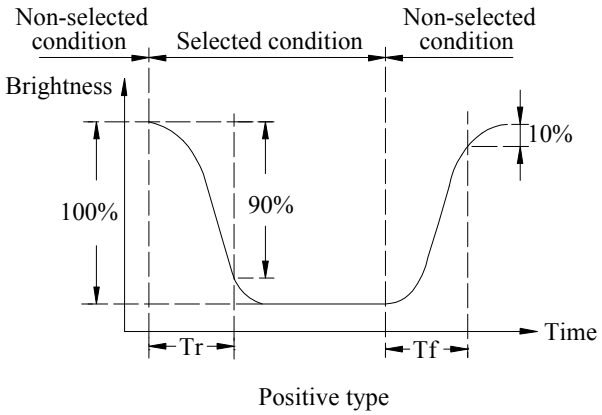
8. Electrical-Optical Characteristics

Items	Symbol	Condition	MIN.	TYP.	MAX.	Unit	NOTE
Operation Voltage	Vop	Ta= -20℃	18.4	18.7	19.0	V	1
		Ta= 25℃	17.9	18.2	18.5		
		Ta= 70℃	17.4	17.7	18.0		
Response time	Tr	Ta= 25℃	---	185	---	ms	2
	Tf		---	200	---		
Contrast ratio	Cr	Ta= 25℃	---	5	---		3
Viewing angle range	θ	Cr≥2	-40	---	40	degree	

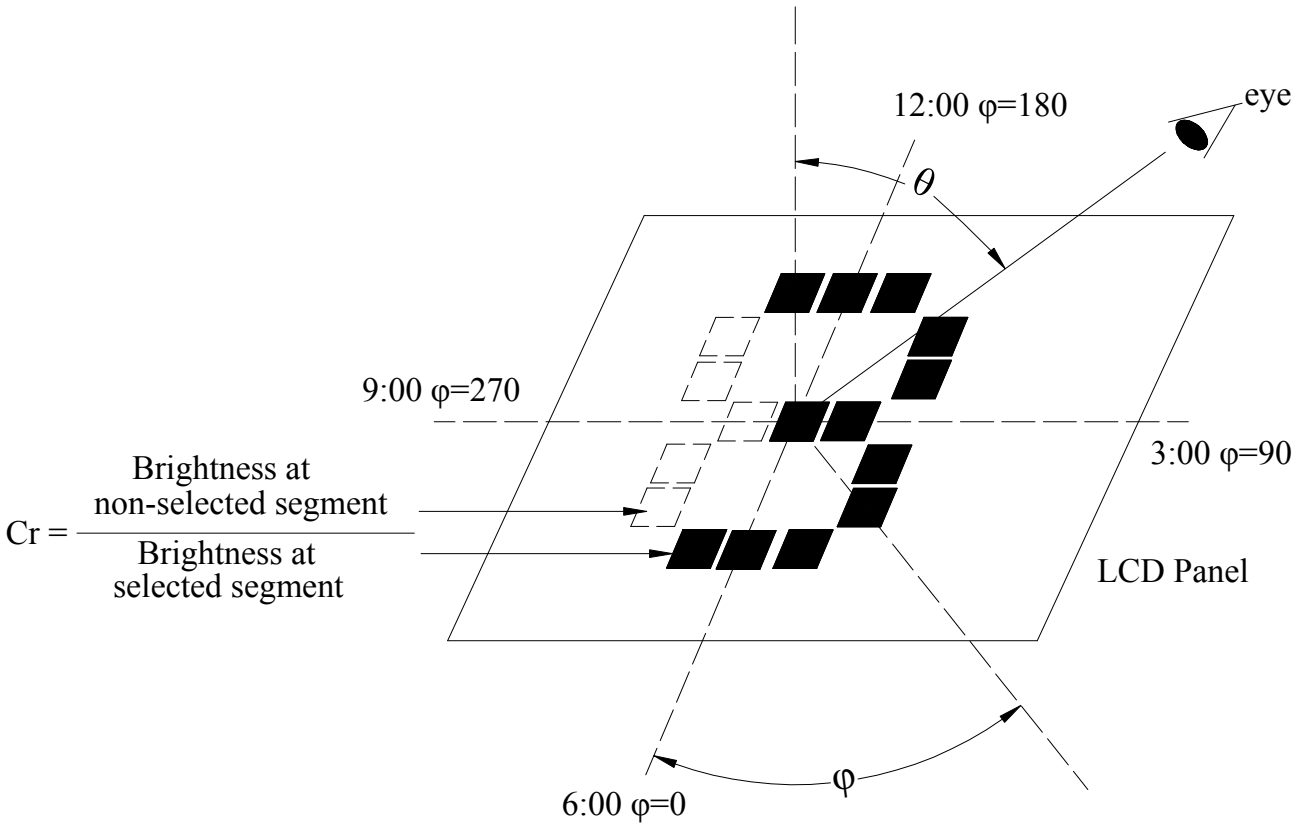
Note1 Definition of Operation voltage

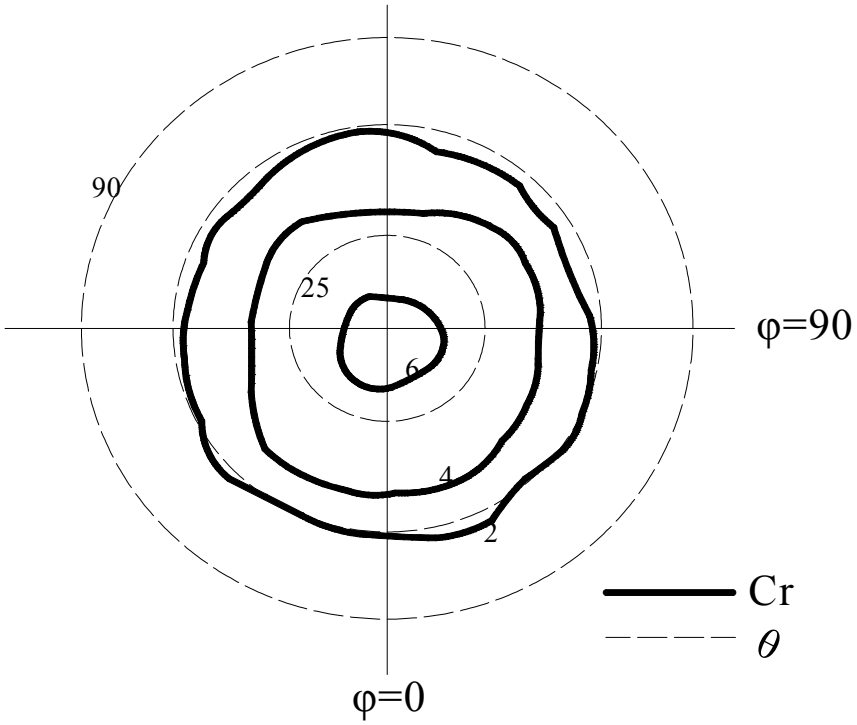


Note2 Definition of Response time



Note3 Definition of Contrast ratio、Viewing angle and direction



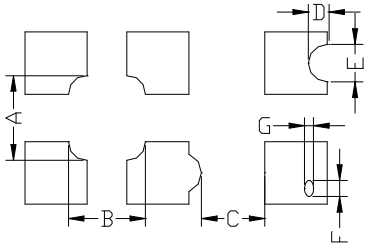

90
25
6
4
2
φ=90
φ=0
Cr
θ

9. Control and display commands

registers table

Reg. No	Reg. Name	R/W	D7	D6	D5	D4	D3	D2	D1	D0	Default Data
00h	WLCR	R/W	PW1	PW0	SR	--	CG	DP	DK	DV	C9h
01h	MISC	R/W	--	CKN	--	PLR	--	--	CKB1	CKB0	F0h
02h	APSR	R/W	--	--	SP1	SP0	OAR	--	SRFS	--	10h
03h	ADSR	R/W	--	--	--	--	DADR	AUCM	AUSG	SGCM	80h
10h	WCCR	R/W	ARI	ALG	WDI	WBC	AWI	CP	CK	CSD	6Fh
11h	CHLD	R/W	CR3	CR2	CR1	CR0	DY3	DY2	DY1	DY0	22h
12h	MAMR	R/W	GIM	RM2	RM1	RM0	OP1	OP2	WM1	WM0	91h
20h	AWRR	R/W	--	--	X5	X4	X3	X2	X1	X0	27h
21h	DWRR	R/W	--	--	A5	A4	A3	A2	A1	A0	27h
30h	AWBR	R/W	Y7	Y6	Y5	Y4	Y3	Y2	Y1	Y0	EFh
31h	DWBR	R/W	B7	B6	B5	B4	B3	B2	B1	B0	EFh
40h	AWLR	R/W	--	--	SS5	SS4	SS3	SS2	SS1	SS0	00h
41h	DWLR	R/W	--	--	C5	C4	C3	C2	C1	C0	00h
50h	AWTR	R/W	SC7	SC6	SC5	SC4	SC3	SC2	SC1	SC0	00h
51h	DWTR	R/W	D7	D6	D5	D4	D3	D2	D1	D0	00h
60h	CPXR	R/W	--	--	RS5	RS4	RS3	RS2	RS1	RS0	00h
61h	BGSG	R/W	--	--	DS5	DS4	DS3	DS2	DS1	DS0	00h
70h	CPYR	R/W	RC7	RC6	RC5	RC4	RC3	RC2	RC1	RC0	00g
71h	BGCM	R/W	CB7	CB6	CB5	CB4	CB3	CB2	CB1	CB0	00h
72h	EDCM	R/W	CD7	CD6	CD5	CD4	CD3	CD2	CD1	CD0	EFh
80h	BTMR	R/W	BT7	BT6	BT5	BT4	BT3	BT2	BT1	BT0	33h
81h	FRCA	R/W	--	--	--	--	--	1	0	0	00h
90h	SCCR	R/W	CK7	CK6	CK5	CK4	CK3	CK2	CK1	CK0	04h
91h,	FRCB	R/W	--	--	--	--	--	--	--	--	00h
A0h	INTR	R/W	INK	INT	INX	INY	MSK	MST	MSX	MSY	00h
A1h	KSCR	R/W	KEN	KSZ	KDT1	KDT0	--	KF2	KF1	KF0	00h
A2h	KSDR	RO	KS7	KS6	KS5	KS4	KS3	KS2	KS1	KS0	00h
A3h	KSER	RO	KD7	KD6	KD5	KD4	KD3	KD2	KD1	KD0	00h
B0h	INTX	R/W	--	--	IX5	IX4	IX3	IX2	IX1	IX0	27h
B1h	INTY	R/W	IY7	IY6	IY5	IY4	IY3	IY2	IY1	IY0	EFh
C0h	TPCR	R/W	AZEN	AZOE	--	SCAN	AS3	AS2	AS1	AS0	00h
C1h	TPSR	R/W	ARDY	ADET	1	1	AF1	AF0	--	--	0Fh
C8h	TPXR	RO	TPX9	TPX8	TPX7	TPX6	TPX5	TPX4	TPX3	TPX2	00h
C9h	TPYR	RO	TPY9	TPY8	TPY7	TPY6	TPY5	TPY4	TPY3	TPY2	00h
CAh	TPZR	RO	TPX1	TPX0	--	--	TPY1	TPY0	--	--	00h
D0h	LCCR	R/W	DZEN	--	--	DAC4	DAC3	DAC2	DAC1	DAC0	8Fh
E0h	PNTR	R/W	FD7	FD6	FD5	FD4	FD3	FD2	FD1	FD0	00h
F0h	FNCR	R/W	TNS	BNK	RM1	RM0	FDA	ASC	ABS1	ABS0	92h
F1h	FVHT	R/W	FH1	FH0	FV1	FV0	1	1	1	1	0Fh

10. Inspection Standards

Item	Criterion for defects	Defect type
1) Display on inspection	(1) Non display (2) Vertical line is deficient (3) Horizontal line is deficient (4) Cross line is deficient	Major
2) Black / White spot	Size Φ(mm) Acceptable number Φ≤0.3 Ignore (note) 0.3<Φ≤0.45 3 0.45<Φ≤0.6 1 0.6<Φ 0	Minor
3) Black / White line	Length (mm) Width (mm) Acceptable number L≤10 W≤0.03 Ignore 5.0≤L≤10 0.03<W≤0.04 3 5.0≤L≤10 0.04<W≤0.05 2 1.0≤L≤10 0.05<W≤0.06 2 1.0≤L≤10 0.06<W≤0.08 1 L≤10 0.08<W follows 2) point defect Defects separate with each other at an interval of more than 20mm	Minor
4) Display pattern	 $\frac{A+B}{2}\leq 0.28$ | 0<C | $\frac{D+E}{2}\leq 0.25$ | $\frac{F+G}{2}\leq 0.25$ Note: 1) Up to 3 damages acceptable 2) Not allowed if there are two or more pinholes every three-fourth inch.	Minor
5) Spot-like contrast irregularity	Size Φ(mm) Acceptable Number Φ≤0.7 Ignore (note) 0.7<Φ≤1.0 3 1.0<Φ≤1.5 1 1.5<Φ 0 Note: 1) Conformed to limit samples. 2) Intervals of defects are more than 30mm.	Minor
6) Bubbles in polarizer	Size Φ(mm) Acceptable Number Φ≤0.4 Ignore (note) 0.4<Φ≤0.65 2 0.65<Φ≤1.2 1 1.2<Φ 0	Minor
7) Scratches and dent on the polarizer	Scratches and dent on the polarizer shall be in the accordance with "2) Black/white spot", and "3) Black/White line".	Minor
8) Stains on the surface of LCD panel	Stains which cannot be removed even when wiped lightly with a soft cloth or similar cleaning.	Minor
9) Rainbow color	No rainbow color is allowed in the optimum contrast on state within the active area.	Minor
10) Viewing area encroachment	Polarizer edge or line is visible in the opening viewing area due to polarizer shortness or sealing line.	Minor
11) Bezel appearance	Rust and deep damages that are visible in the bezel are rejected.	Minor
12) Defect of land surface contact	Evident crevices that are visible are rejected.	Minor
13) Parts mounting	(1) Failure to mount parts (2) Parts not in the specifications are mounted (3) For example: Polarity is reversed, HSC or TCP falls off.	Minor
14) Part alignment	(1) LSI, IC lead width is more than 50% beyond pad outline. (2) More than 50% of LSI, IC leads is off the pad outline.	Minor
15) Conductive foreign matter (solder ball, solder hips)	(1) 0.45<Φ, N≥1 (2) 0.3<Φ≤0.45, N≥1, Φ: Average diameter of solder ball (unit: mm) (3) 0.5<L, N≥1, L: Average length of solder chip (unit: mm)	Minor
16) Bezel flaw	Bezel claw missing or not bent	Minor
17) Indication on name plate (sampling indication label)	(1) Failure to stamp or label error, or not legible.(all acceptable if legible) (2) The separation is more than 1/3 for indication discoloration, in which the characters can be checked.	Minor

11. Reliability test

item	condition	criterion
High temp. operation	80℃ 24hrs	No abnormity in function and appearance
High temp. storage	70℃ 24hrs	
Low temp. operation	-20℃ 24hrs	
Low temp. storage	-30℃ 24hrs	
Humidity	40℃ 90%RH 24hrs	
Thermal shock	0℃(30min)← →50℃(30min) 10cycles	
Vibration	Frequency :10~55HZ Duration : 3times , 3min/time Amplitude : 0.75mm	-

12. Handling precautions

1. Refrain from strong mechanical shock and forces to the module. It may cause improper operating or damage to the module.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. When cleaning the display surface, use soft cloth with a solvent recommended : ethyl alcohol , isopropyl or hexane) and wipe gently, do not use the following solvents : water, ketone or aromatics .
3. Wipe off water or oil drop immediately If you leave drop for a long time, stain and discoloration may occur.
4. Do not touch pads or pins of interface directly with bare hands. When handling the LCD module, put on a soft glover like finger-glover.
5. Protect the module from static electricity, it may cause damage to CMOS LSI.
6. To prevent LCD panels from degradation, do not operate or store them exposed directly to sunlight or high temperature/humidity.
7. If the liquid crystal leaks from the panel it should be kept away from the eyes and mouths. In case of contact with skins, wash away thoroughly with soap and water.
8. Soldering should be only performed on the I/O terminals within the temperature of 280±20℃ and soldering time should be less than 4 seconds.
9. Supply voltage within the specified voltage limit, the maximum rating, higher voltage cause the shorter LCD life or damaged.
10. Do not input any signals before power is turned on. Do not connect or disconnect the module on the state of Power-ON.