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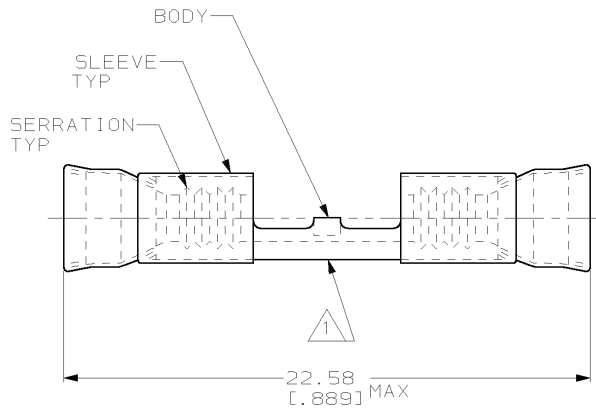
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14	D	REV PER 063A-0479-01	24SEP01	JR ME

△ STAMP AMP 22-18 APPROX AS SHOWN  
 22-16 TERMINALS ARE STAMPED 22-18 IN  
 ACCORDANCE WITH MILITARY SPEC MIL-T-7928  
 COMMERCIAL WIRE RANGE IS 22-16

- WIRE INSUL DIA, 2.67-3.56 [.105-.140]
- TONGUE MATL THK, 0.79±0.05 [.031±.002]

△ PRELIMINARY - NOT FOR PRODUCTION



CHROMEL	YELLOW	500	LOOSE PIECE	△ 2-322325-1
ALUMEL	RED	500	LOOSE PIECE	△ 2-322325-0
CHROMEL	GRAY	500	LOOSE PIECE	1-322325-1
ALUMEL	GREEN	500	LOOSE PIECE	1-322325-0
NICKEL PER ASTM B162	ORANGE	1000	LOOSE PIECE	322325
BODY MATERIAL	SLV COLOR	QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEM	
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111
FOR ORDER ENTRY	1-800-526-5142

MAX RECOMMENDED OPERATING TEMPERATURE: 649°C [1200°F]
VOLTAGE RATING: -
CIRCULAR MIL AREA: 0.26mm <sup>2</sup> - 1.65mm <sup>2</sup> [509-3260]
STRANDED WIRE

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.	
DIMENSIONS: mm [in]	TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-	1 PLC ±-
1 PLC ±-	2 PLC ±0.20 (.008)
2 PLC ±-	3 PLC ±-
3 PLC ±-	4 PLC ±-
4 PLC ±-	ANGLES ±-
MATERIAL BODY, SEE TABLE	FINISH SLV COLOR, SEE TABLE
SLEEVE, NI SIL PER ASTM B122	

DWN L OLMEDA	250CT94
CHK M ELLIS	250CT94
APVD S BORTNER	250CT94
PRODUCT SPEC	
APPLICATION SPEC	
WEIGHT	
CUSTOMER DRAWING	

AMP Incorporated Harrisburg, PA 17105-3608		
NAME WIRE SPLICE, STRATOTHERM DIAMOND GRIP, WIRE SIZE, 22-16 AWG		
SIZE A3	CAGE CODE 00779	DRAWING NO C-322325
SCALE 6:1		SHEET 1 OF 1
		REV D

AMP 1470-19 REV 09MAY94

01 NOV 1994 11:33:15 AMP12368 <U128A>DEPT1132-U.DWG1132-U.RBY-U.DIAMOND-GRIP-U.STRATOTHERM-U.CUST-U.SPLICE