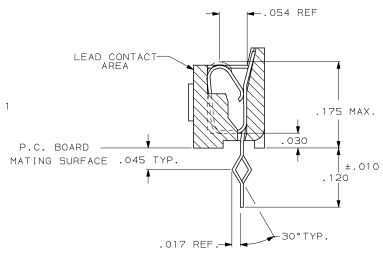
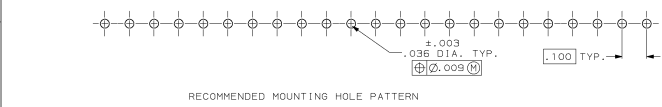
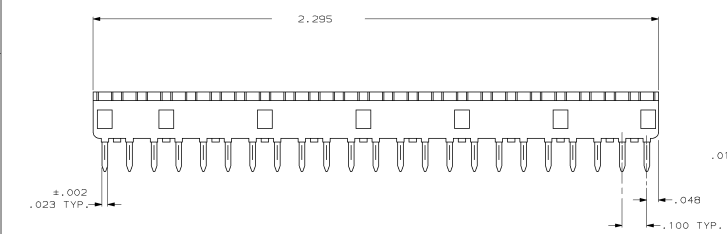
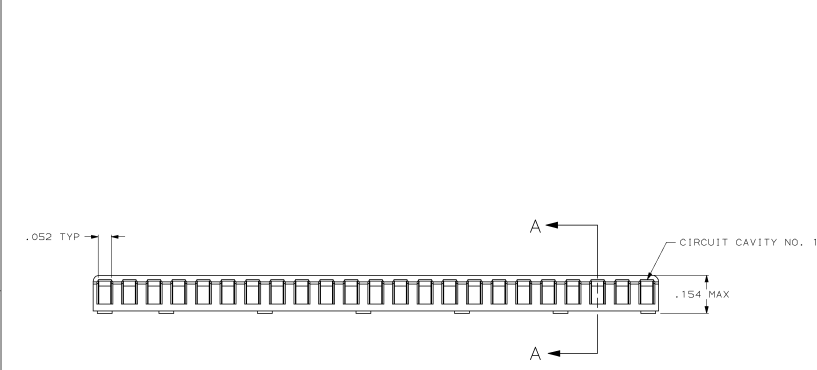
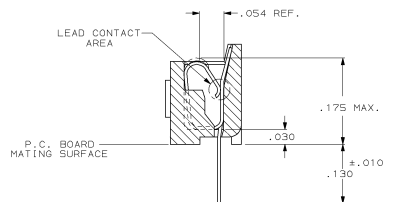


REV	DATE	BY	CHKD	APP'D
J	12 MAY 97	ME	GJ	
K	21 JUL 97	DH	GJ	



SECTION A-A
 ROTATED 90° CW
 SCALE 10:1
 FOR -6, -7 & -8 ONLY



SECTION A-A
 ROTATED 90° CW
 SCALE 10:1
 FOR -1, -2 & -3 ONLY

- RECEPTACLE ACCEPTS AN .008-.014 THK. 1.C. LEAD.
- TWO .000030 MIN. THK. GOLD STRIPES IN CONTACT AREA, TIN-LEAD (93-7) ON CONTACT LEGS, BALANCE OF CONTACT NICKEL PLATED.
- TWO .000015 MIN. THK. GOLD STRIPES IN CONTACT AREA, TIN-LEAD (93-7) ON CONTACT LEGS, BALANCE OF CONTACT NICKEL PLATED.

CONTACT FINISH	CONTACT MAT'L	HOUSING MATERIAL	PART NO.	
TINNED	PHOS. BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-8	
OBSOLETE	BE. CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-7	
TINNED	BE. CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-6	
SUPSD BY 643655-2	PHOS. BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-4	
OBSOLETE	TINNED	PHOS. BRZ.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-3
OBSOLETE	BE. CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-2	
OBSOLETE	TINNED	BE. CU.	GLASS-FILLED THERMOPLASTIC, 94V-0, BLACK	643655-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

INCHES
 DECIMALS
 FRACTIONS
 ANGLES
 TOLERANCES
 UNLESS OTHERWISE SPECIFIED

DATE: 108-1086
 REV: 114-1049

THIS DRAWING IS A CUSTOMER DRAWING.

AMP Incorporated
 Harrisburg, PA 17105-3608

SOCKET ASSY, SIP, 23 POS,
 DIPLOMATE™ DL

AL100779-643655