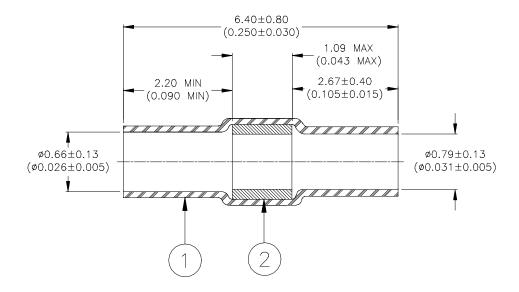
SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.

Color: natural

Recovered I.D.: 0.33 +0.00/-0.18 (0.013 +0.000/-0.007) Recovered O.D.: 0.89 +0.00/-0.30 (0.035 +0.000/-0.012)

2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

Weight: 20±3.5mg. (Avg. 10 pcs)

APPLICATION

1. This part is designed for use in making 1 to 1 in-line splices in conductors having a combined diameter between 0.30 (0.012) and 0.51 (0.020) and a wire insulation diameter of 0.33 (0.013) min.

300		yco Electronics Corporation 00 Constitutional Drive lenlo Park, CA 94025 USA		RAYCHEM	TITLE: SOL	LE: SOLDERSLEEVE WIRE SPLICE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-110-0214			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 04-Apr01		DOC ISSUE:	
DRAWN BY: M. FORONDA		REPL	ACES: N/A	DCR NUMBER: D010099	PROD. REV.	SCALE: None	SIZE:	SHEET: 1 of 1

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