

4

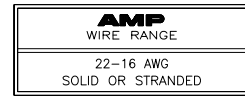
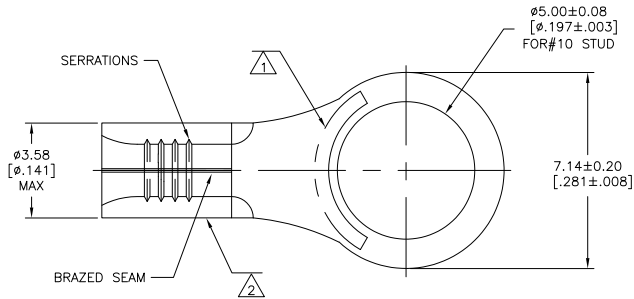
3

2

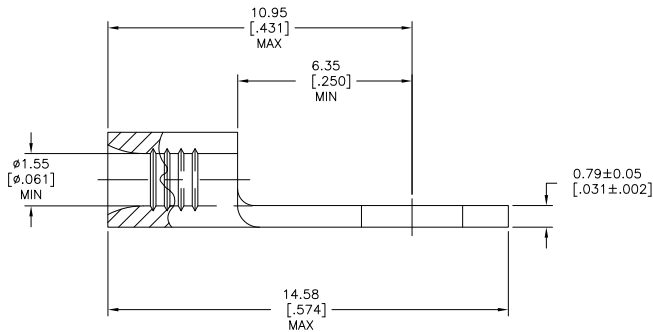
1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS				
		REV	DESCRIPTION	DATE	BY	APP'D
G	14	F1	REVISED PER ECO-11-012152	16JUN11	HMR	DR



- 1 STAMP AMP 22-18 APPROX AS SHOWN. 22-16 TERMINALS ARE STAMPED 22-18 IN ACCORDANCE WITH MILITARY SPECIFICATION SAE A57928. COMMERCIAL WIRE RANGE IS 22-16.
- 2 WIRE BARREL COLOR CODED ORANGE TO DENOTE NICKEL MATERIAL.
- 3 GOLD PLATE 0.00127[.000050] MIN EXT THK PER ASTM B488 TYPE1, CODE C OVER NICKEL FLASH PER SAE AMS QQ-N-290 OVER WOODS NICKEL FLASH PER ASTM B558.
- 4 PRELIMINARY PART NUMBER.



<b>AMP INCORPORATED CUSTOMER SERVICE SYSTEMS</b>		MAX RECOMMENDED OPERATING TEMPERATURE: SEE TABLE
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	VOLTAGE RATING: NOT APPLICABLE
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	WIRE CROSS SECTIONAL AREA RANGE: 0.26-1.65mm <sup>2</sup> [509-3,260] CIR MILS SOLID OR STRANDED
FOR ORDER ENTRY	1-800-526-5142	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

FINISH	MAX OPERATING TEMP	QUANTITY	PACKAGE TYPE	PART NO
2	649°C [1200°F]	100	LOOSE PIECE, BOX	8-321891-1
3	260°C [500°F]	1000	LOOSE PIECE	321891-1
4	649°C [1200°F]	1000	LOOSE PIECE	321891

THIS DRAWING IS A CONTROLLED DOCUMENT.		DM TA BRINKMAN 4-15-93	<b>TE</b> TE Connectivity
DIMENSIONS: mm [INCHES]		DA DA PATTERSON 4-15-93	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APC DE MILLER 4-15-93	TERMINAL, RING TONGUE, HIGH TEMPERATURE, STRATO-THERM*
0 PLG ± -		PRODUCT SPEC	
1 PLG ± -		APPLICATION SPEC	SIZE CASE CODE DRAWING NO
2 PLG ± -		WEIGHT	A2 00779 C=321891
3 PLG ± -		FINISH	RESTRICTED TO
4 PLG ± -		SEE TABLE	CUSTOMER DRAWING
MATERIAL: NICKEL PER ASTM B-162 ANNEALED		SCALE	10:1
		SHEET	1 of 1
		REV	F1

1471-9 (3/11)

321891

A