CODE CDM 142-1000-0001 L

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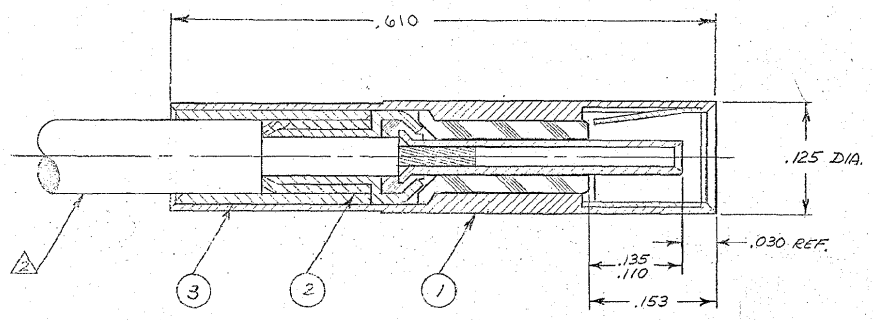

QTY	PART NO.	NOMENCLATURE	MAT'L & SPEC	ITEM
1	014-0004-0002	CRIMP SLEEVE	COPPER ALLOY	3
1	014-1219-0001	CRIMP SLEEVE SUB ASSY.	———	2
1	014-1196-0001	HOUSING SUB-ASSY	———	1

5. USE MICRODOT TOOL # 010-0150-0000 TO CRIMP CENTER COND. & MALCO TOOL 010-0132-0000 TO CRIMP REAR OF HOUSING.
4. SEE RF-ASMB-15 FOR CABLE ASSEMBLY INSTRUCTIONS.
3. MATES WITH ALL LEPRA/CON 141- SLIDE-ON SERIES JACKS & RECEPTACLES.
2. CABLE ACCEPTANCE DIMENSIONS - CENTER COND. .012 NOM: DIELECTRIC .040 MAX: JACKET .081 MAX.
1. ALL METALLIC PARTS ARE GOLD PLATED PER MIL-G-45204, TYPE II, GRADE C, CLASS 1.

NOTES: UNLESS OTHERWISE SPECIFIED

LET	ECO	DESCRIPTION			
C	20034	REDESIGNED & REDRAWN		5/16	
D	21458	ITEM 2 WAS 014-1009-0001: DIM CHANGES & ADDITIONS: NOTES 1 & 2 UPDATED: ADDED NOTE 5.		12-1-76	
E	21703	.610 WAS .604 1-3-77		11-4-77	
F	33731	CRIMP TOOL WAS 010-0150-0000		1/19/91	
G	34581	NOTE 5 WAS # 010-0161-0000		4-4-91	
H	35597	UPDATE REV LETTER		3/6/92	
J		UPDATE REV. LETTER. 39549		10/29	
K	40075	REV. UPDATE		3/28	
L	40140	UPDATE REV LETTER.		4/24	

ASSEMBLY | NEXT ASSEMBLIES | LET | ECO | DESCRIPTION | | | |

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
DEC. ± .010
FRAC. ± 1/64
ANGLES ±
ACCENTRICITY
MAX. W.R.
HOLE DIA. ±
SURF. AGE ROUGHNESS
MICRO INCHES
THREADS TO MIL-S-7742
COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS

MALCO
A MICRODOT COMPANY, INC.
306 PASADENA AVE., SO. PASADENA, CALIF.

SURFACE TREATMENT: NOTED
MATERIAL: NOTED
APP
APP
CHECKED BY
DRAWN BY V. METZ (hfm)
SCALE 10/1 | WT | DATE 6/30/66

PLUG, SLIDE-ON LEPRA/CON

PROD. CODE 946
CODE CDM
DRAWING NUMBER 142-1000-0001 L

DIETERICH-POST CLEARPRINT 1000H-10

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CUSTOMER DRWG: 3-1532006-6 REV: L PG 1 OF 1

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