



- ▲ NYLON, UL 94V-0 RATED, BLACK.
- ▲ STAINLESS STEEL.
- ▲ BRASS.
- ▲ CONTACT BODY: 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL.
- ▲ CONTACT POST: 2.54µm [.000100] MIN TIN-LEAD OVER 1.27µm [.000050] MIN NICKEL.
- 5. RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 1.02±0.08[.040±.003] DIA.
- ▲ CONTACT BODY: 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END. GOLD FLASH ON REMAINDER, BOTH OVER 1.27µm [.000050] MIN NICKEL.
- ▲ CONTACT POST: 2.54µm [.000100] MIN TIN OVER 1.27µm [.000050] MIN NICKEL.

FINISH	DIM A	PART NUMBER
▲	5.59 [.220]	213854-4
▲	10.90 [.429]	213854-3
▲	5.59 [.220]	213854-2
▲	10.90 [.429]	213854-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE: 01-03-06

DESIGNER: J. HANLEY	DATE: 01-03-06	REVISED: 01-03-06
BY: J. HANLEY	DATE: 01-03-06	REVISED: 01-03-06
CHKD: J. HANLEY	DATE: 01-03-06	REVISED: 01-03-06
APP'D: J. HANLEY	DATE: 01-03-06	REVISED: 01-03-06

REVISIONS: 108-10024  
 TITLE: RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-37, CPC  
 CUSTOMER DRAWING: A100779C=213854