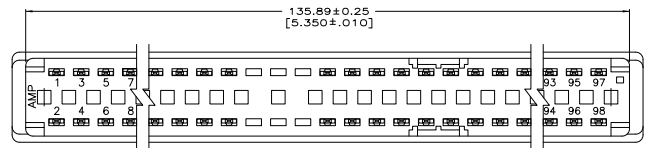
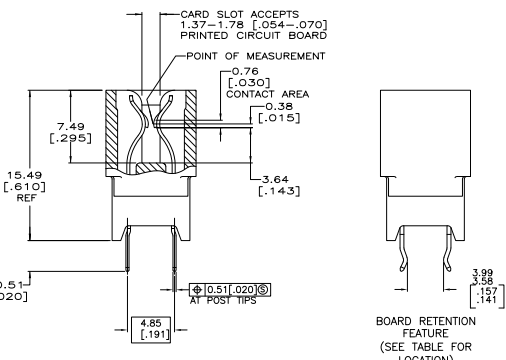
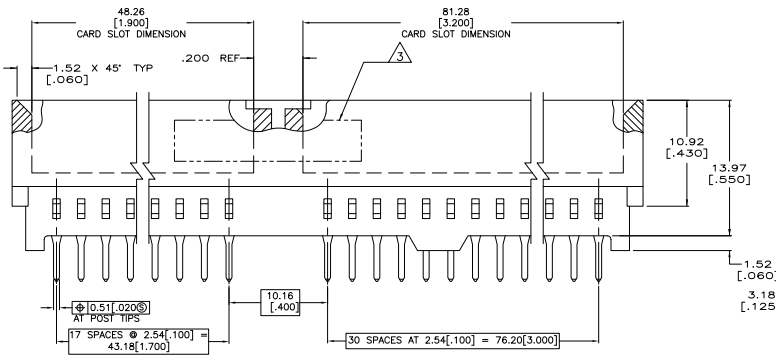
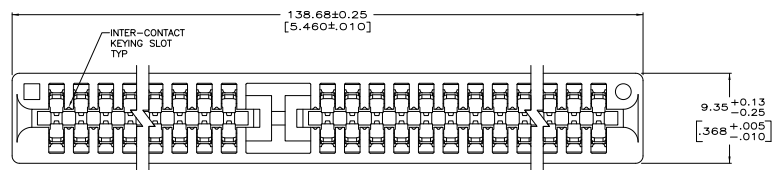


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REV	DATE	DESCRIPTION	BY	CHK	APP
AA	00				
AA	00	ECO-07-026535			

- MATERIAL: HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK. CONTACT: PHOS BRONZE
 - FINISH: (SEE TABLE FOR GOLD PLATING) IN CONTACT AREA, 0.0025±[.000100] MIN TIN-LEAD ON SOLDER POSTS, ALL OVER 0.00157[.000050] MIN NICKEL
 - AMP LOGO, TE PART NUMBER, DATE CODE AND CSA LOGO INK STAMPED WHITE (HOT STAMPED OR LAZER PRINTED) IN THE APPROXIMATE AREA SHOWN, EITHER SIDE PERMISSIBLE, WHEN HOUSING SIZE PERMITS
 - DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
 - THE RETENTIVE FEATURE OF THIS CONNECTOR IS DESIGNED FOR FULL SEATING IN 1.57±[0.20][062±008] THICK CIRCUIT BOARDS. FOR APPLICATIONS IN BOARDS OF OTHER THICKNESSES, CONTACT TYCO ELECTRONICS
- ⚠ FINISH: GOLD FLASH
 ⚠ FINISH: 0.00038[.000015] MIN
 ⚠ FINISH: 0.00076[.000030] MIN



OBsolete	176139-4
	PART NUMBER

5, 6, 31, 32, 41, 42, 93, 94	⚠	49	176139-3
5, 6, 31, 32, 41, 42, 93, 94	⚠	49	176139-2
5, 6, 31, 32, 41, 42, 93, 94	⚠	49	176139-1
BOARD RETENTION FEATURE LOCATION (SEE DETAIL Y)	FINISH	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		REVISED BY	DATE	REVISION	BY	DATE	REVISION
INCHES	DECIMALS	108-1248	114-13018	1			
SEE NOTE 1	SEE NOTE 2	CUSTOMER DRAWING		DATE	100779	DATE	176139

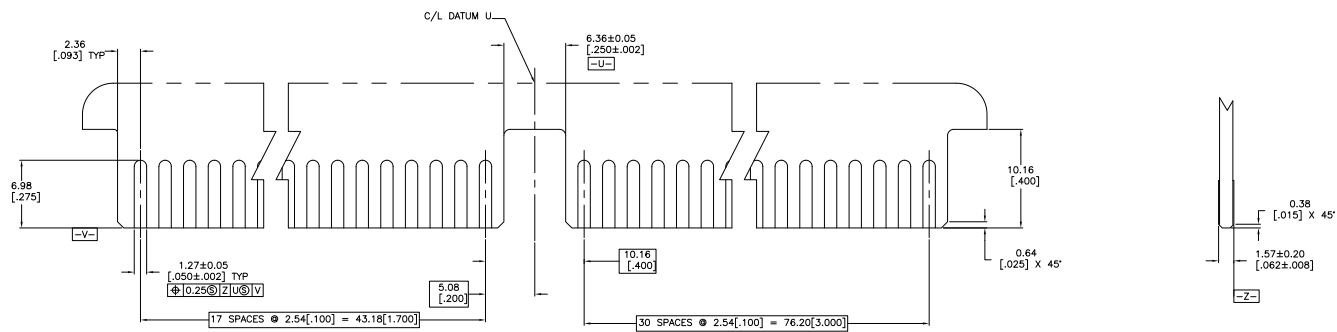
TYCO ELECTRONICS CORPORATION
 HARRISBURG, PA 17105-3008

REV 1

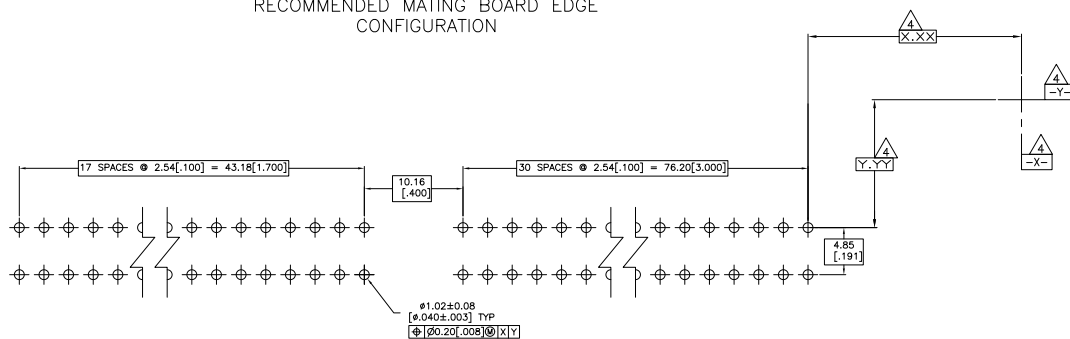
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REV	DATE	DESCRIPTION	BY	APP
AA	00	SEE SHEET 1	-	-



RECOMMENDED MATING BOARD EDGE CONFIGURATION



RECOMMENDED PC BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		REV: J.A.MAYED	DATE: 11/14/88	BY: J.A.MAYED	APP: J.A.MAYED
UNLESS OTHERWISE SPECIFIED IN THIS ELECTRONICS CORPORATION ALL RIGHTS RESERVED		OR: J.F.BENTLEY	DATE: 10/8-1248	BY: J.F.BENTLEY	APP: J.F.BENTLEY
DRAWN BY: SEE NOTE 1		DATE: 114-13018	SIZE: A	DATE: 100779	BY: 176139
CHECKED BY: SEE NOTE 2		CUSTOMER DRAWING	SCALE: 5:1	SHEET: 2	TOTAL: AA