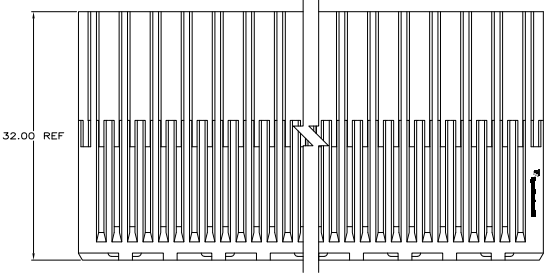
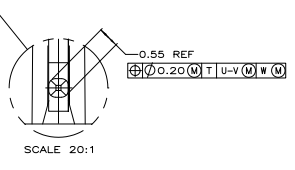
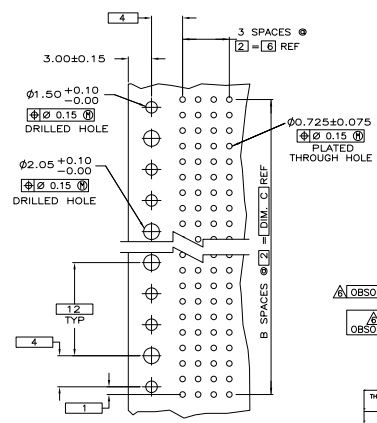
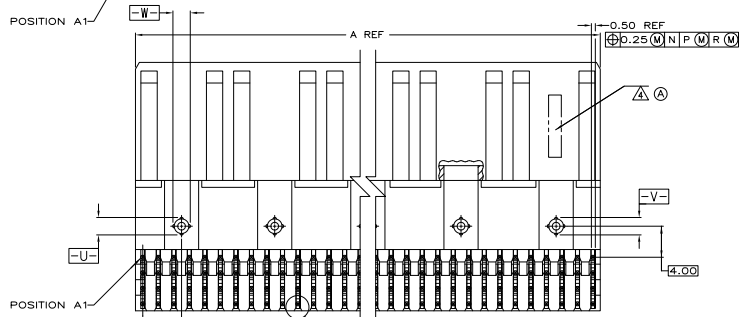
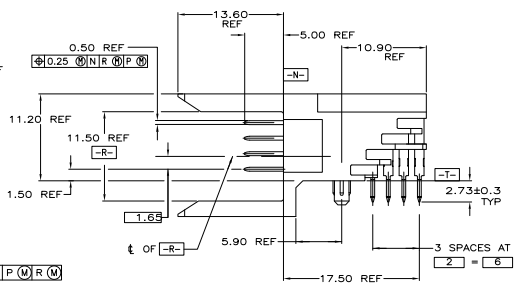
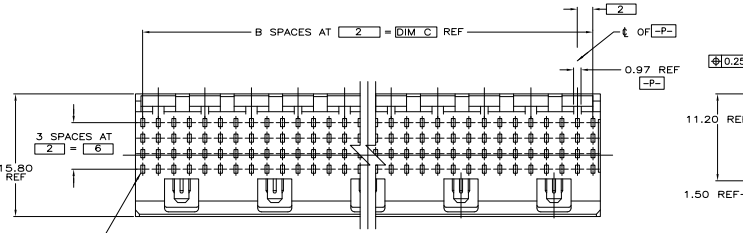


REV	DATE	DESCRIPTION	BY	CHKD
ES 00				
A		REVISED FOR EDR-10-020843		



- △ HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
- △ CONTACT FINISH:(A)
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS:
0.00251 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.
- △ (A) PART MARKING PER TE SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.
- △ PART TO BE MARKED WITH DATE CODE ONLY.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



SCALE 20:1

RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

REV	DATE	DESCRIPTION	BY	CHKD
82	41	83.88		
34	17	35.88		
58	29	59.88		
70	35	71.88		
94	47	95.88		
46	23	47.88		
22	11	23.88		
10	5	11.88		
C	B	A	FINISH	NO OF POSN
168	5223513-8			
72	5223513-7			
120	5223513-6			
144	5223513-5			
192	5223513-4			
96	5223513-3			
48	5223513-2			
24	5223513-1			

THIS DRAWING IS A CONTROLLED DOCUMENT. **TEL** TELCORDIA ELECTRONICS CORPORATION
 HARRISBURG, PA 17105-3008
 DRAWING NO: 5223513
 REV: A1
 DATE: 00779
 PART: ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK, 2mm FB
 CUSTOMER DRAWING