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LOC		DIST		P F		ZONE		LTR		REVISIONS	
										DESCRIPTION	DATE
										C SEE SHEET 1	

01	01	(200)	CUSTOMER ORDERING CODE, SEE DRAWING 205102																
01	00	(200)	KEYING CODE, SEE DRAWING 204014																
01	00	(201)	MODIFICATION CODE, SEE DRAWING 205100																
67P	106S	106P	106S	DBP	67P	67P	57P	40C1P	32C2P	26P	33C4P	33C4S	33C4S	32C2P	40C1P	26P	26S	CB8	INSERT B
32C2P	106S	106P	106S	DBP	67P	67P	57P	40C1P	32C2P	26P	33C4P	33C4S	33C4S	32C2P	40C1P	26P	26S	CB8	INSERT A
4					4		4												CLINCH NUT - STEEL; PL CADMIUM
																			20
																			WASHER - STAINLESS STEEL, PASSIVATED
																			19
																			ALIGNMENT BUSHING - STAINLESS STEEL, PASSIVATED
																			18
																			91066-4 INSERT/EXTRACT TOOL, SIZE 20 - ACETAL/BE CU, PL NICKEL
																			17
																			91066-3 INSERT/EXTRACT TOOL, SIZE 16 - ACETAL/BE CU, PL NICKEL
																			16
																			91066-1 INSERT/EXTRACT TOOL, SIZE 22 - ACETAL/BE CU, PL NICKEL
																			15
																			204938-3 PIN CONT, SIZE 20 - LEADED COPPER, PL GOLD OVER NICKEL
																			14
																			204978-3 PIN CONT, SIZE 16 - LEADED COPPER, PL GOLD OVER NICKEL
																			13
																			205763-3 PIN CONT, SIZE 12 - LEADED COPPER, PL GOLD OVER NICKEL
																			12
																			205103-3 SKT CONT ASSY, SIZE 22 - LEADED COPPER, PL GOLD OVER NICKEL
																			11
																			205116-1 SKT CONT ASSY, SIZE 20 - LEADED COPPER, PL GOLD OVER NICKEL
																			10
																			205117-1 SKT CONT ASSY, SIZE 16 - LEADED COPPER, PL GOLD OVER NICKEL
																			9
																			8
																			LOCKWASHER - STAINLESS STEEL, PASSIVATED
																			7
																			MACHINE SCREW - STAINLESS STEEL, PASSIVATED
																			6
																			RETAINER PLATE - ALUMINUM, ANODIZED BLUE
																			5
																			FLATHEAD SCREW - STAINLESS STEEL, PASSIVATED
																			4
																			KEYING INSERT - ALUMINUM, PL CADMIUM, YELLOW CHROMATE
																			3
																			SOCKET INSERT ASSEMBLY - EPOXY, BLACK
																			2
																			PIN INSERT ASSEMBLY - EPOXY, BLACK
																			1
																			SHELL - ALUMINUM, PL CADMIUM, YELLOW CHROMATE
																			1

B DIM.				C DIM.				D DIM. Δ			
CONTACT SIZE				CONTACT SIZE				CONTACT SIZE			
22	20	16	12	22	20	16	12	22	20	16	12
4.32	5.21	—	—	4.44	2.06	2.06	2.06	6.35	8.79	4.19	4.19
2.92	3.71	—	—	3.48	1.22	1.22	1.22	5.21	6.12	2.64	2.64
[.170]	[.205]	—	—	[.175]	[.081]	[.081]	[.081]	[.250]	[.346]	[.165]	[.165]
[.115]	[.146]	—	—	[.137]	[.048]	[.048]	[.048]	[.205]	[.241]	[.104]	[.104]

INSERT ARRANGEMENT														
A DIM.	C2	C3	B	CB	DB	26	32C2	33C4	40	40C1	45	57	67	106
—	—	—	—	38.74	33.35	33.35	38.74	38.74	—	38.74	—	33.35	33.35	27.33
—	—	—	—	[1.525]	[1.313]	[1.313]	[1.525]	[1.525]	—	[1.525]	—	[1.313]	[1.313]	[1.076]



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCH TOLERANCES ON:	DR 3-11-87 MARK OFFENDER CHK 3-11-87 LARRY LANER APPD 3-11-87 EDWARD HONARD	AMP AMP INCORPORATED Harrisburg, Pa. 17105
2 PL DEC ± .005 3 PL DEC ± .005 ANGLES ± .005	MATERIAL SEE TABLE PRODUCT SPEC FINISH SEE TABLE WEIGHT	NAME RECEPTACLE CONN. KIT, ARINC 404, DUAL INSERT, RM2R SERIES SIZE D 00779 SCALE DRAWING NO 213438 SHEET 2 of 2

AMP 1750-3 REV 10-84

CUSTOMER DRAWING