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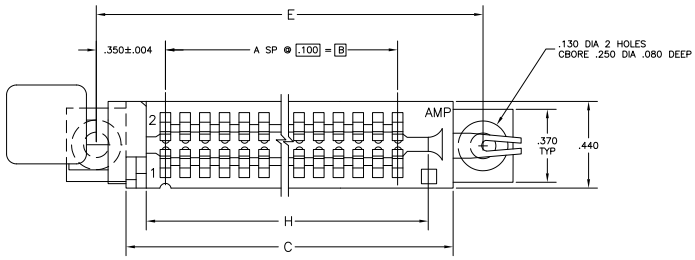
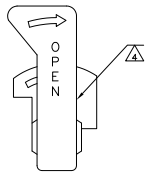
UOC	DIST
AD	00

REVISIONS

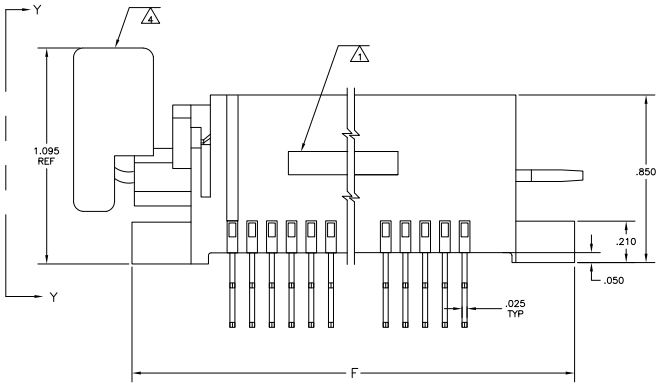
P	LTR	DESCRIPTION	DATE	DWN	APVD
	S	REVISED PER ECO-06-022281	04NOV06	GS	MM
	S1	REVISED PER ECO-09-021510	10SEP09	KK	AEG

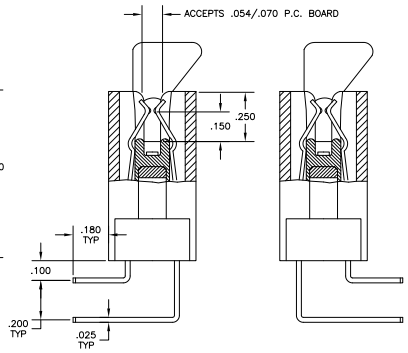




VIEW Y–Y

1. PART NUMBER AND DATE CODE STAMPED IN THIS AREA ON EITHER SIDE.
2. CONTACT: COPPER ALLOY
   HOUSING: GLASS FILLED POLYESTER 94 VO
   COLOR–BLACK
   CAM ROD: STAINLESS STEEL
   BOARD LOCK: GLASS FILLED POLYESTER 94 VO
   COLOR–YELLOW
3. CONTACT: .000050 MIN NICKEL ALL OVER .000030 GOLD SELECTIVE PLATED IN CONTACT AREA TIN PLATED POST
4. CAM ROD AND BOARD LOCK SHIPPED WITH EACH CONNECTOR. ROTATE IN DIRECTION OF ARROW TO OPEN.
5. TO ASSURE PROPER CAM ORIENTATION THIS DIMENSION TO BE .400 MAX. FROM EDGE OF BOARD FOR LEFT BEND VERSION ONLY
6. CONTACT: .000050 MIN NICKEL ALL OVER .000030 GOLD SELECTIVE PLATED IN CONTACT AREA MATTE TIN PLATED POST
7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

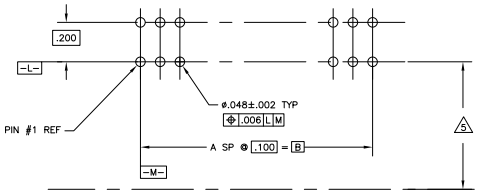




SECTION X–X
LEFT BEND
1–531396–1 THRU
2–531396–0,
~~6–531396–8~~ ⚠

SECTION X–X
RIGHT BEND
531396–1 THRU
1–531396–0,
⚠~~5–531396–4~~ &
6–531396–0

	H	F	E	C	B	A	POSITION	PART NO
7 6	OBSOLETE	5.100	5.900	5.600	5.300	4.900	49	50/100	~~6–531396–8~~
6		6.600	7.400	7.100	6.800	6.400	64	65/130	6–531396–0
7 6	OBSOLETE	3.700	4.500	4.200	3.900	3.500	35	36/72	~~5–531396–4~~
	OBSOLETE	~~6.600~~	~~7.400~~	~~7.100~~	~~6.800~~	~~6.400~~	~~64~~	~~65/130~~	~~2–531396–0~~
	OBSOLETE	~~6.100~~	~~6.900~~	~~6.600~~	~~6.300~~	~~5.900~~	~~59~~	~~60/120~~	~~1–531396–9~~
7	OBSOLETE	5.100	5.900	5.600	5.300	4.900	49	50/100	~~1–531396–8~~
	OBSOLETE	~~4.400~~	~~5.200~~	~~4.900~~	~~4.600~~	~~4.200~~	~~42~~	~~43/86~~	~~1–531396–7~~
	OBSOLETE	~~4.100~~	~~4.900~~	~~4.600~~	~~4.300~~	~~3.900~~	~~39~~	~~40/80~~	~~1–531396–5~~
	OBSOLETE	~~3.700~~	~~4.500~~	~~4.200~~	~~3.900~~	~~3.500~~	~~35~~	~~36/72~~	~~1–531396–4~~
	OBSOLETE	~~2.300~~	~~3.100~~	~~2.000~~	~~2.500~~	~~2.100~~	~~21~~	~~22/44~~	~~1–531396–1~~
		6.600	7.400	7.100	6.800	6.400	64	65/130	1–531396–0
	OBSOLETE	~~5.100~~	~~5.900~~	~~5.600~~	~~5.300~~	~~4.900~~	~~49~~	~~50/100~~	~~531396–8~~
	OBSOLETE	~~4.100~~	~~4.900~~	~~4.600~~	~~4.300~~	~~3.900~~	~~39~~	~~40/80~~	~~531396–5~~
		3.700	4.500	4.200	3.900	3.500	35	36/72	531396–4
	OBSOLETE	~~2.300~~	~~3.100~~	~~2.800~~	~~2.500~~	~~2.100~~	~~21~~	~~22/44~~	~~531396–1~~



RECOMMENDED P.C. BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± .1
2 PLC ± .05
3 PLC ± .010
4 PLC ± .005
ANGLES ± –

MATERIAL 2
FINISH 3 6

TITLE	L WAREHAM	DATE
DES	D GORNEC	DATE
APVD	D GORNEC	DATE
PRODUCT SPEC	–	
APPLICATION SPEC	–	
WEIGHT	–	

Tyco Electronics Corporation
Harrisburg, Pa 17105–3608

NAME: ROTARY ZIF ASSEMBLY
.100 x .200, RIGHT ANGLE
OPEN ONE END

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C–531396	–

CUSTOMER DRAWING

SCALE 4:1 SHEET 1 OF 1 REV S1

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