DRAWING MADE IN THIRD ANGLE PROJECTION

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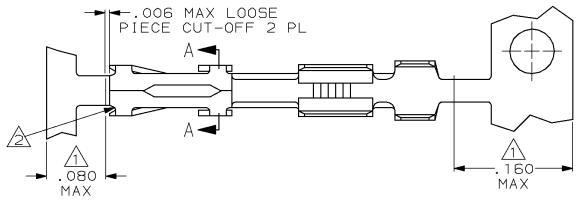
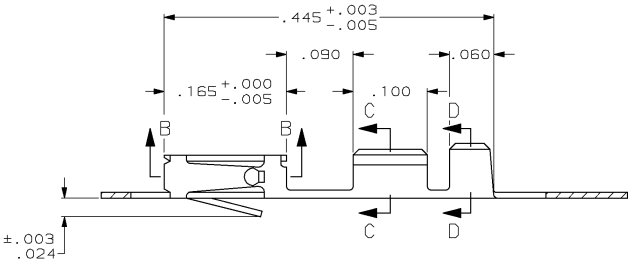
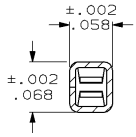
MOD 30 | LOC AD | DIST 39 | P | F

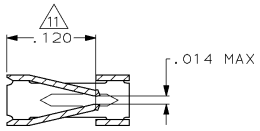
REVISIONS					
ZONE	LTR	DESCRIPTION		DATE	APPROVED
	V	REVISED AND REDRAWN ECN 893		-	
	W	REVISED ECN 950	LM	2-7-86	JLG
	W1	REVISED ECN 1041	HM	5-1-86	JLG
	W2	REVISED ECN 1133		5-1-86	-
	W3	OBSOLETED ECN 1821	LDR	2-22-88	JLG
	Y	REV ECN AR2029 2120	DK	8-27-88	JLG
	Z	REV PER ECN AR2491	JPG	6-8-89	-
	AA	REV LOC & DIST AD-4171		3-90	BF
	AB	OBS -4 PER 0010-0976-93		1-94	PS
	AC	REV PER 0010-0646-95		8-18-95	SS
	AD	REV PER 0010-0671-95		1-18-96	SS
	AE	OBS -9 PER 0010-0669-96		31DEC96	JH



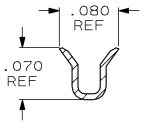




SECTION A-A

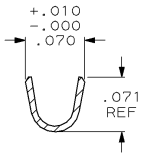


SECTION B-B



WIRE SIZE #26-#30

SECTION C-C



INSULATION RANGE .048 MAX

SECTION D-D

1. GOLD PLATING IS NOT REQUIRED IN THIS AREA.
2. CUT-OUTS ON THE BOX ARE AT MANUFACTURERS OPTION.
3. THIS TERMINAL IS REELED FOR THE STANDARD APPLICATOR.
4. THIS TERMINAL IS REELED FOR THE MINI APPLICATOR.
5. .000030 GOLD OVER .000050 NICKEL.
6. .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
7. .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
8. .000050 GOLD OVER .000050 NICKEL.
9. .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
10. .000100 GOLD ON THE CONTACT AREA, .000030 GOLD ON THE REMAINDER ALL OVER .000050 NICKEL.
11. POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS).
12. .000015 GOLD IN CONTACT AREA, .000050 NICKEL ON ENTIRE TERMINAL
13. OBSOLETED PART NUMBER.

3	12	13 -7	1- 13 -9
4	12	13 -7	1- 13 -8
4	10	13 -6	1- 13 -1
4	8	———	1-85967-0
4	7	———	13 85967-9
4	6	———	85967-8
4	5	———	85967-7
4	9	———	85967-6
3	9	86015-5	13 -5
3	8	86015-4	13 85967-4
3	7	86015-3	13 -3
3	6	86015-2	85967-2
3	5	86015-1	13 -1
REMARKS	FINISH	LOOSE PIECE PART NUMBER	PART NUMBER

85967

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON :
2 PL DEC ±-
3 PL DEC ±.005
ANGLES ±-

MATERIAL: BERYLLIUM COPPER, .008 THICK

FINISH: SEE TABLE

DR 12-10-85 L.D.RINGLEY
CHK 12-16-85 J.L.GESFORD
APPD 12-16-85 J.L.GESFORD
APPD 12-16-85 CLIFFORD LINDGREN
PRODUCT SPEC 108-25,020
APPLICATION SPEC 114-25,003
WEIGHT -

AMP | AMP INCORPORATED Harrisburg, Pa. 17105

NAME
CONTACT, MOD IV, RECEPTACLE, CRIMP SNAP-IN

SIZE	FSCM NO	DRAWING NO
C	00779	85967

SCALE NTS | SHEET 1 - 1

AMP 1471-7 REV 10-84

CUSTOMER DRAWING

31-DEC-96 16:39:33 amp18171 /home/ssrv026d/dsk03/dept1722/amp18171/edmmod

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