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UOC	DIST
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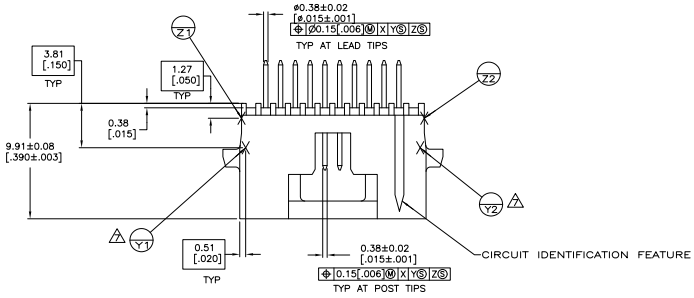
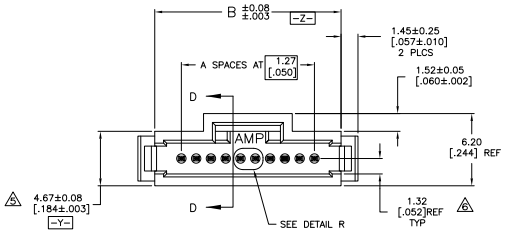
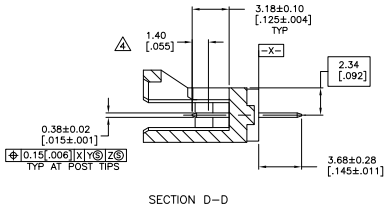
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G2	REVISED PER ECO-11-011610	06JUN11	HMR	JO

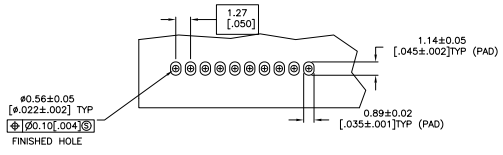


1. FLAME RETARDANT THERMOPLASTIC, COLOR – BLACK
2. CONTACT: COPPER ALLOY
3. 0.00076[.000030] GOLD ON CONTACT AREA, SOLDER LEADS PLATED WITH 0.0038[.000150] MIN TIN–LEAD, ALL OVER 0.00127[.000050] NICKEL
4. POINT OF MEASUREMENT FOR GOLD THICKNESS
5. DIMENSION APPLIES AT BASE OF SHROUD
6. THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING
7. Y3 Y4 ARE LOCATED THE SAME AS Y1 Y2 EXCEPT ON OPPOSITE SIDE OF HOUSING
8. 0.00076[.000030] GOLD ON CONTACT AREA, SOLDER LEADS PLATED WITH 0.0038[.000150] MIN TIN, ALL OVER 0.00127[.000050] NICKEL
9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

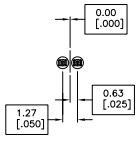




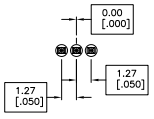
SECTION D–D



RECOMMENDED HOLE PATTERN



BASIC DIMENSIONS FOR ODD NO OF SPACES (SEE TABLE)



BASIC DIMENSIONS FOR EVEN NO OF SPACES (SEE TABLE)

DETAIL R

9	OBSOLETE	1	18.54 [.730]	11	12	~~5–104804–3~~
9	OBSOLETE	1	22.35 [.880]	14	15	~~5–104804–2~~
		1	35.05 [1.380]	24	25	5–104804–1
		3	18.54 [.730]	11	12	104804–3
9	OBSOLETE	3	22.35 [.880]	14	15	~~104804–2~~
	OBSOLETE	3	35.05 [1.380]	24	25	104804–1
	FINISH	B	A	NO OF POSN		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± – ; 1 PLC ± – ; 2 PLC ± 0.13[.005] ; 3 PLC ± – ; 4 PLC ± – ; ANGLES ± –

MATERIAL 1 2

FINISH SEE TABLE

DWN KATE HELM 07/12/01
CH –
APVD –
PRODUCT SPEC 108–1093
APPLICATION SPEC 114–25031
WEIGHT –

TE Connectivity

NAME HDR ASSY,VERT,SGL–ROW W/SIDE & END LATCHES AMPMODU System 50

SIZE A1 CAGE CODE 00779 DRAWING NO C–104804 REV G2

RESTRICTED TO –

CUSTOMER DRAWING SCALE 6:1 SHEET 1 OF 1

4605 (3/11)

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