



THIS DRAWING IS A CONTROLLED DOCUMENT.		REV. NO. 00	REV. DATE	11-28-81	REV. BY	JK
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.		DATE		11-28-81		
DRAWN BY		CHECKED BY		DATE		
DESIGNED BY		PROJECT FILE		108-40018		
REVISED BY		REVISED DATE		01-23-84		
SCALE		REVISED PER		E11-004835		
WORKING SHEET	SEE SHEET 2	CUSTOMER DRAWING	DATE	100779	DRAWING NO.	499913
			SHEET 41		OF 41	

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REV	DATE	BY	APP	DESCRIPTION
00				SEE SHEET 1

- △ COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.
- △ 10 AND 14 POSITION SIZES CONTAIN ONLY ONE SLOT FOR SNAP-IN POLARIZER (MILITARY POLARIZATION) LOCATED AS SHOWN.
- △ 10 POSITION SIZES CONTAIN ONLY ONE SLOT FOR DUAL POLARIZATION, LOCATED AS SHOWN.
- 4. RECOMMENDED PRINTED CIRCUIT BOARD THICKNESS IS 1.57 [0.62].
- △ DISTANCE REQUIRED BY EJECTION LATCHES IN THE OPEN POSITION.
- △ POSTS:
 GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.39µm [.000015] MIN TOTAL ON THE LOCALIZED PLATE AREA.
 2.54µm [.000100] MIN TIN-LEAD PLATE ON THE SOLDER-TAIL.
 1.27µm [.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
 OR
 0.39µm [.000015] MIN GOLD PLATE ON THE LOCALIZED PLATE AREA.
 2.54µm [.000100] MIN TIN-LEAD PLATE ON THE SOLDER-TAIL.
 1.27µm [.000050] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- △ MATERIAL:
 HOUSING: GLASS FILLED NYLON OR POLYESTER, 94V-0 RATED, BLACK.
 POSTS: BRASS.

OBSOLETE	53.34	65.02	85.02	75.18	71.12	60.96	44	1-499913-3
	2.100	2.560	2.560	2.960	2.800	2.400		
OBSOLETE	78.74	90.42	90.42	100.58	96.52	86.36	64	1-499913-2
	3.100	3.560	3.560	3.960	3.800	3.400		
	73.66	85.34	85.34	95.50	91.44	81.28	60	1-499913-1
	2.900	3.360	3.360	3.760	3.600	3.200		
	80.38	92.06	92.06	102.20	98.14	88.00	50	1-499913-0
	2.400	2.860	2.860	3.260	3.100	2.700		
	48.26	59.94	59.94	70.10	66.04	55.88	40	499913-9
	1.900	2.360	2.360	2.760	2.600	2.200		
	40.64	52.32	52.32	62.48	58.42	48.26	34	499913-8
	1.600	2.060	2.060	2.460	2.300	1.900		
	35.58	47.24	47.24	57.40	53.34	43.18	30	499913-7
	1.400	1.860	1.860	2.260	2.100	1.700		
	30.48	42.16	42.16	52.32	48.26	38.10	26	499913-6
	1.200	1.660	1.660	2.060	1.900	1.500		
	27.94	39.62	39.62	49.78	45.72	35.58	24	499913-5
	1.100	1.560	1.560	1.960	1.800	1.400		
	22.86	34.54	34.54	44.70	40.64	30.48	20	499913-4
	[.900]	[1.360]	[1.360]	[1.760]	[1.600]	[1.200]		
	17.78	29.46	29.46	39.62	35.56	25.40	16	499913-3
	[.700]	[1.160]	[1.160]	[1.560]	[1.400]	[1.000]		
	15.24	26.92	26.92	37.08	33.02	22.86	14	499913-2
	[.600]	[1.060]	[1.060]	[1.460]	[1.300]	[.900]		
	10.16	21.84	21.84	32.00	27.94	17.78	10	499913-1
	[.400]	[.860]	[.860]	[1.260]	[1.100]	[.700]		
	F	E	D	C	B	A	NO OF POSN	PART NUMBER

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TE Connectivity

108-40018

HEADER ASSY, UNIVERSAL AMP-LATCH

DATE: 11/28/87

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