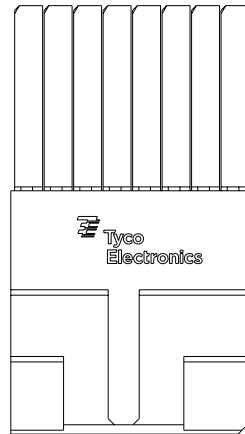
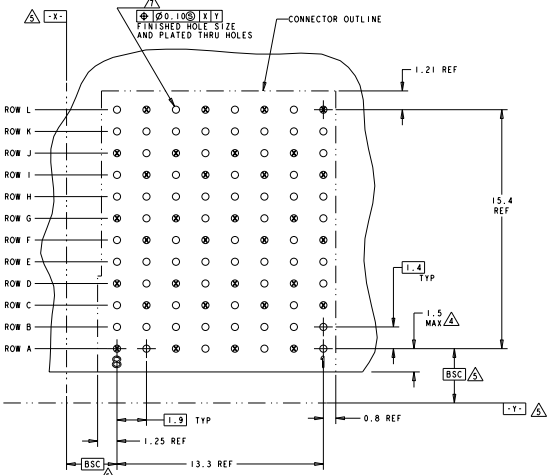
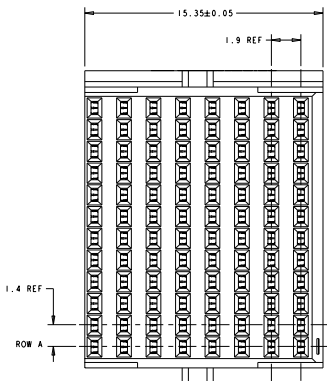
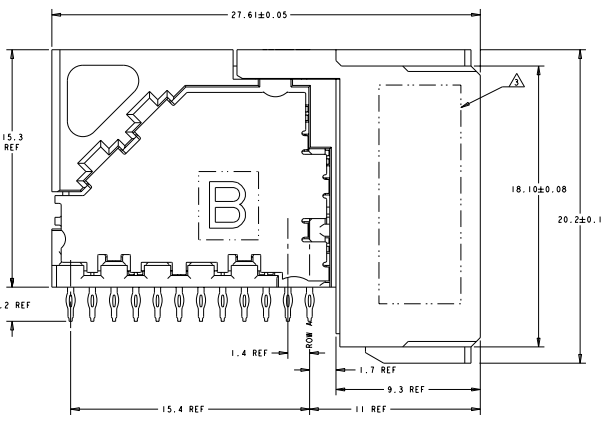


REV	DESCRIPTION	DATE	BY	CHK
A	RELEASED	27/06/2007	BC	BP
B	REVISED PER ECO-99-000400	28/07/2009	AE	DO
C	REV PER ECO-99-014195	25/04/2009	BC	BP



- △ MATERIAL:  
CONTACT AND SHIELD - PHOS BRONZE  
HOUSING AND CHICKLET - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:  
CONTACT: MATING AREA - 0.76µm MIN GOLD OVER 1.27µm MIN NICKEL  
COMPLIANT PIN AREA - 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL  
SHIELD: 1.27µm MIN NICKEL
- △ CONNECTOR MARKED ON EITHER SIDE OF HOUSING WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.  
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ THE GROUNDS IN EACH COLUMN ARE COMMONED.



1934222-1  
PART NUMBER

DATE: 08/22/2007	BY: BC	CHK: BP	
REVISED PER ECO-99-000400	DATE: 28/07/2009	BY: AE	CHK: DO
REV PER ECO-99-014195	DATE: 25/04/2009	BY: BC	CHK: BP

RECEPTACLE ASSEMBLY, 4 PAIR,  
8 COLUMN

STATE: PA

00778

1934222

SCALE: 8:1

CUSTOMER DRAWING