



RECOMMENDED MOUNTING HOLE PATTERN FOR 0.063 THICK P.C. BOARD

- △ POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- △ TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- △ MEASURED AT SURFACE [-A-]
- △ PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- △ ONE HOLE MAY BE UNDERSIZED (.051/.046 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- △ MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL) POST-COPPER ALLOY (SEE NOTES 13 & 14 FOR PLATING)
- △ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- △ POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- △ POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- △ DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- △ GOLD PLATE AREA, .000030 MIN., ALL SIDES, OVER NICKEL UNDERPLATE, .000050 MIN., ALL SIDES AND ENTIRE LENGTH OF POST.
- △ BRIGHT TIN-LEAD (93/7) PLATE 0.00381(.000150") MIN THICK ALL FOUR SIDES 3.18(.125) MIN.
- △ MATTE TIN PLATE 0.00381(.000150") MIN THICK ALL FOUR SIDES 3.18(.125) MIN.

		1.000	25.40
.051	1.30	.780	19.81
.046	1.17	.700	17.78
.045	1.14	.450	11.43
.030	0.76	.425	10.80
.015	0.38	.415	10.54
.012	0.30	.300	7.62
.010	0.25	.180	4.57
.008	0.20	.175	4.45
.005	0.13	.156	3.96
.001	0.03	.125	3.18
.000350	0.00889	.078	1.98
.000150	0.00381	.068	1.73
.000050	0.00127	.063	1.60
.000030	0.00076	.060	1.52
[IN]	MM	[IN]	MM

CONVERSION TABLE

647338-2 SHOWN

△△△	5	3-647338-5
△△△	4	3-647338-4
△△△	3	3-647338-3
△△△	2	3-647338-2
△△△	1	3-647338-1
△△△	5	647338-5
△△△	4	647338-4
△△△	3	647338-3
△△△	2	647338-2
△△△	1	647338-1
FINISH	POST NO. (S)	PART NUMBER
	OMITTED	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DESIGNED BY: HOOPER
 CHECKED BY: BOGGS
 DRAWN BY: BOGGS
 DATE: 11/11/88

YEO ELECTRONICS CORPORATION
 HARRISBURG, PA 17105-3608

MTA-156 HEADER ASSEMBLY, FRICTION LOCK,
 STRAIGHT, .045 ROUND POST,
 30UM PLATED, OMITTED POST, 5 POSITION

REVISED TO: A1 007791G-647338

CUSTOMER DRAWING

SCALE: 2:1

DATE: 11/11/88

BY: J.E.F.

