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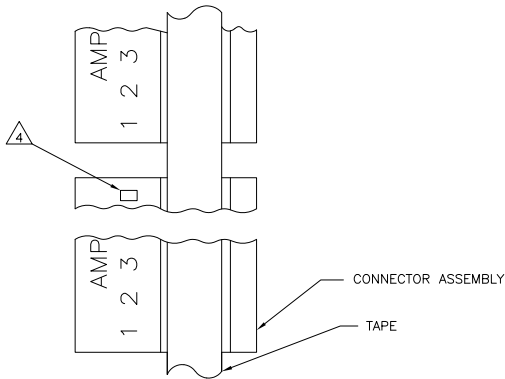
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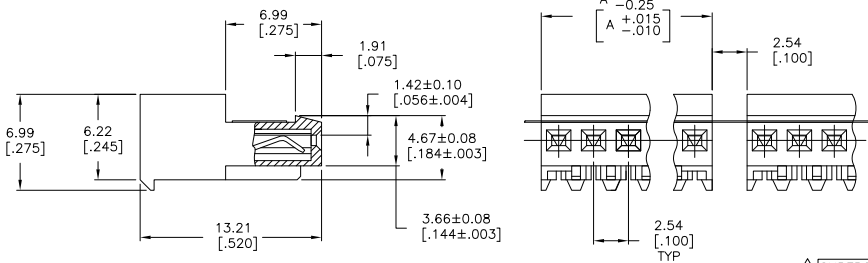
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LOC	DIST	REVISIONS					
CM	54	F	LNK	DESCRIPTION	DATE	BY	APPD
		B		EC 063B 0121 05	15 JUL 05	BSV	DB
		B1		REVISED PER ECO-09-022908	07OCT09	KK	AEG



- △ MATERIAL: CONNECTOR - NYLON UL94V-2 (WHITE).
CONTACTS - 0.30[.012] THICK COPPER ALLOY
(.00203[.000080] MIN THICK BRIGHT
TIN-LEAD (93/7) OR BRIGHT TIN.)
- 2. CONTACTS ACCEPT 24 AWG WIRE WITH 1.52[.060] MAX INSULATION DIAMETER.
- 3. CONTACTS MUST ACCEPT 0.64±0.03 [.025±.001] POST AND REMAIN LOCKED IN POSITION.
- △ 4. IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
- 5. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 6. HOUSING FEATURES ARE: CLOSED END WITH LOCKING RAMP.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



△ SUPERCEDED

TIN	12.70 [.500]	5	3-647080-5
	10.16 [.400]	3	3-647080-3
	7.62 [.300]	2	3-647080-2
TIN-LEAD	12.70 [.500]	5	647080-5
	10.16 [.400]	3	647080-3
	7.62 [.300]	2	647080-2
FINISH	DIM A	NO OF CIRCUITS	PART NO

DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED		TYCO ELECTRONICS CORPORATION	
mm	[INCHES]	PLC	FINISH	DATE	NAME	SIZE	SCALE
0 PLC	± .-	DR	△	21 FEB 97	R. VESTAL	A2	5:1
1 PLC	± .-	CHK	△	21 FEB 97	R. SWING	C	SHEET
2 PLC	± .-	APPD	△	21 FEB 97	R. WILSON	1	1 OF 1
3 PLC	± 0.13 [005]	NAME	△		108-1050	REV B1	
4 PLC	± .-	PRODUCT SPEC	△		114-1019		
ANGLES	± .-	APPLICATION SPEC	△		114-1019		
		WEIGHT	△				
			△				

METRIC