

4

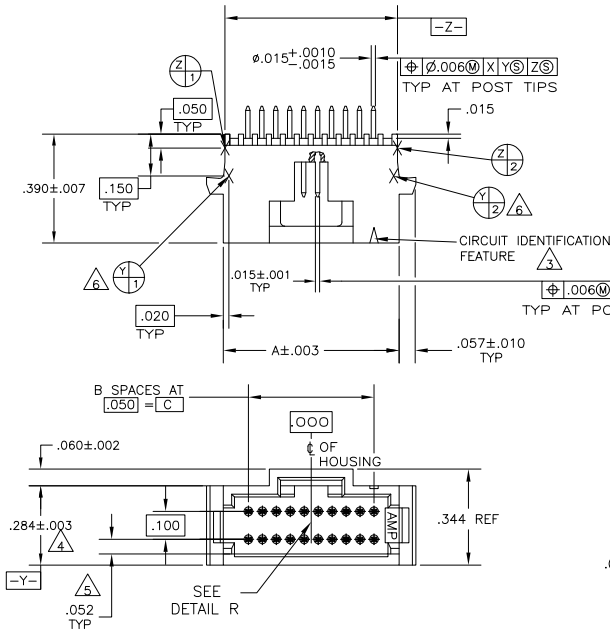
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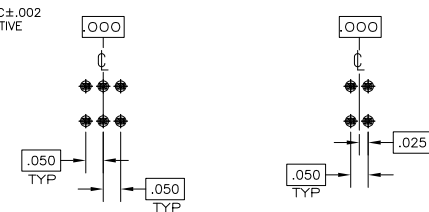
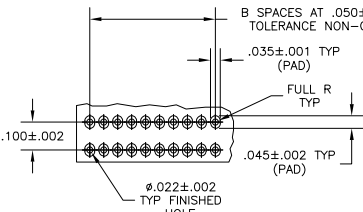
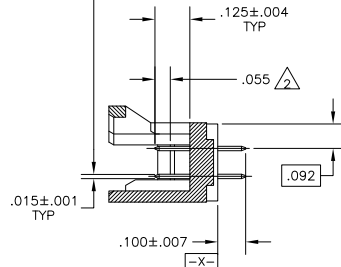
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LOC	DIST	REVISIONS				
AD	00	P	LTR	DATE	MIN	APD
		N		ECR-05-000991, ECR-05-003293	01JUN05	MB DLS



- 1 CONTACT AREA PLATED WITH .000030 MIN GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD, ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 8,10,12 AND 14 POSN HEADER ASSEMBLIES
- 4 DIMENSION APPLIES AT BASE OF SHROUD
- 5 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 6 (Y/3) (Y/4) ARE LOCATED THE SAME AS (Y/1) (Y/2) EXCEPT ON OPPOSITE SIDE OF HOUSING.
- 7 CONTACT AREA TAILS PLATED WITH .000030 MIN. GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL



BASIC DIMENSIONS FOR EVEN NO OF SPACES (SEE TABLE)

BASIC DIMENSIONS FOR ODD NO OF SPACES (SEE TABLE)

DETAIL R

FINISH	C	B	A	NO OF POS	PART NUMBER
PRELIMINARY	1.650	33	1.830	68	6-104068-8
	2.450	49	2.630	100	6-104068-7
	1.950	39	2.130	80	6-104068-6
	1.750	35	1.930	72	6-104068-5
	1.050	21	1.230	44	6-104068-4
	.800	16	.980	34	6-104068-3
	.600	12	.780	26	6-104068-2
	.550	11	.730	24	6-104068-1
	.350	7	.530	16	6-104068-0
	.300	6	.480	14	5-104068-9
	.250	5	.430	12	5-104068-8
	.150	3	.330	8	5-104068-7
	1.450	29	1.630	60	5-104068-6
	1.200	24	1.380	50	5-104068-5
OBSOLETE	.950	19	1.130	40	5-104068-4
	.700	14	.880	30	5-104068-3
	.200	4	.380	10	5-104068-2
	.450	9	.630	20	5-104068-1
	1.650	33	1.830	68	1-104068-8
	2.450	49	2.630	100	1-104068-7
	1.950	39	2.130	80	1-104068-6
	1.750	35	1.930	72	1-104068-5
	1.050	21	1.230	44	1-104068-4
	.800	16	.980	34	1-104068-3
	.600	12	.780	26	1-104068-2
	.550	11	.730	24	1-104068-1
	.350	7	.530	16	1-104068-0
	.300	6	.480	14	104068-9
.250	5	.430	12	104068-8	
FINISH	.150	3	.330	8	104068-7
	1.450	29	1.630	60	104068-6
	1.200	24	1.380	50	104068-5
	.950	19	1.130	40	104068-4
	.700	14	.880	30	104068-3
	.200	4	.380	10	104068-2
	.450	9	.630	20	104068-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: D. CLOUSER 10-3-88  
 OK: T. ZOLA 10-3-88  
 APD: T. ZOLA 10-3-88  
 PRODUCT SPEC: 108-1093  
 APPLICATION SPEC: 114-25031  
 HEIGHT: -  
 FINISH: SEE TABLE

TYCO Electronics Corporation  
 Harrisburg, Pa 17105-3608

HEADER ASSEMBLY, VERTICAL SHROUDED,  
 DOUBLE ROW W/SIDE & END LATCHES,  
 AMPMODU System 50

SIZE: A2 ONE CODE (DRAWING NO) C=104068  
 RESTRICTED TO: -  
 CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: N